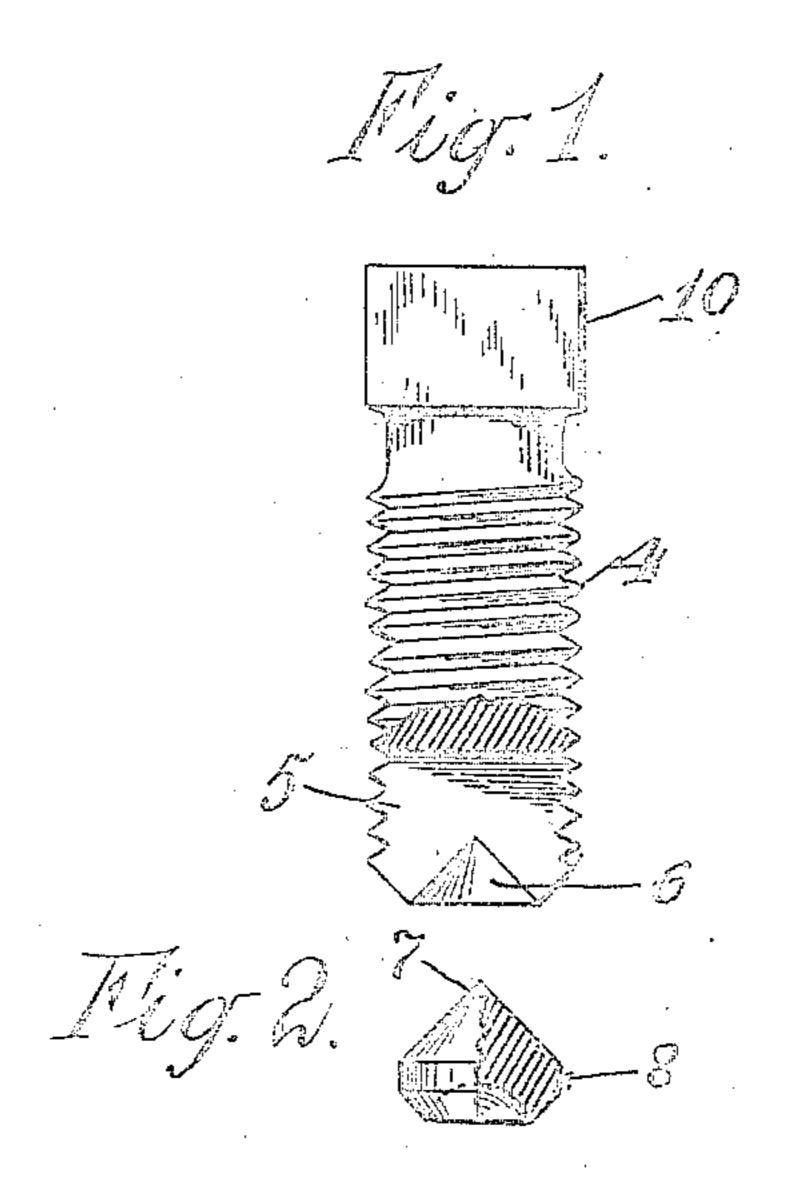
C. G. LUNDHOLM.

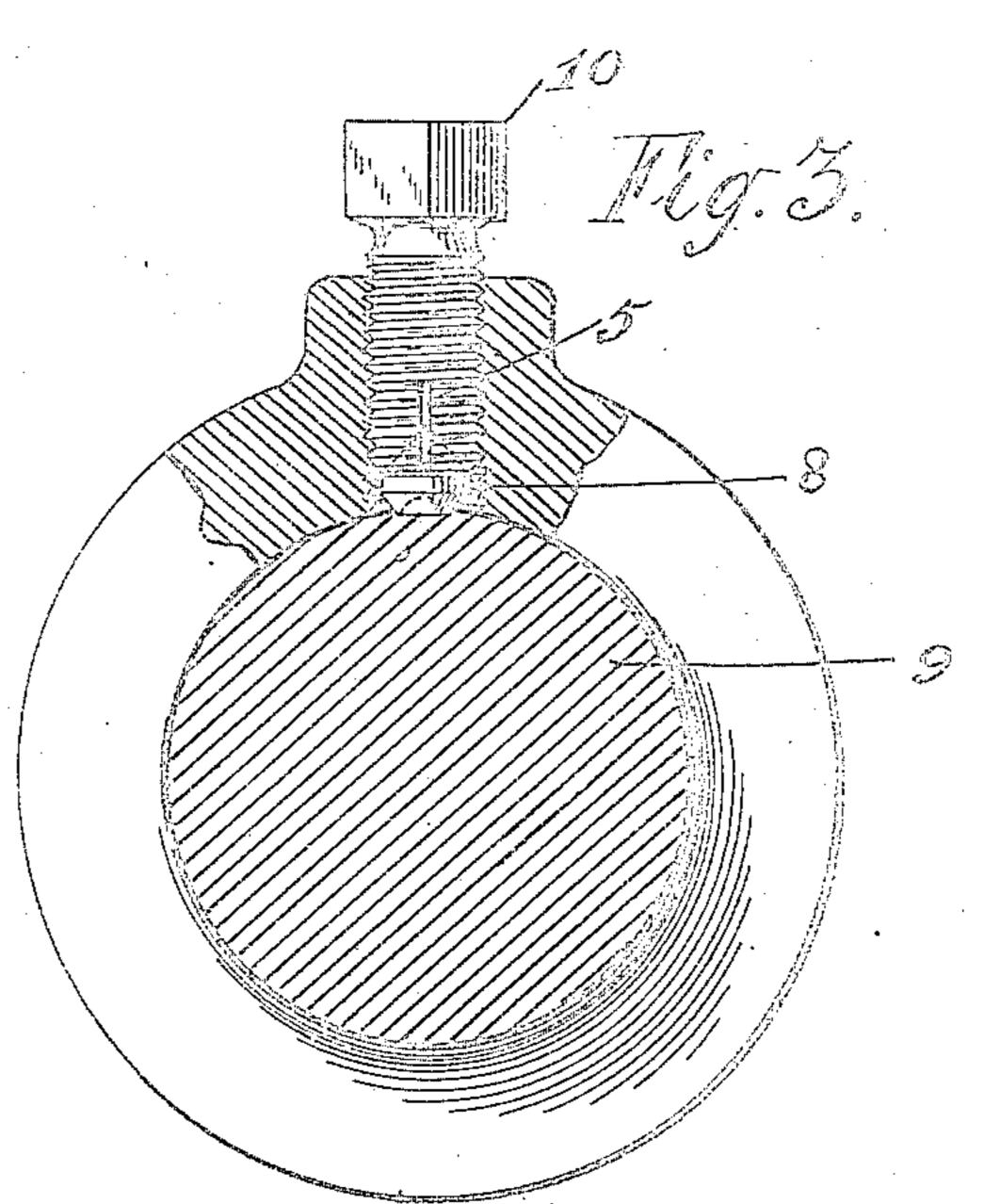
SET SOREW.

APPLICATION FILED DEC. 28, 1903.

936.549.

Patented Oct. 12, 1909.





Witnesses, Mollouteverde.

Inventor; .
Charles G. Lundholm

Jazand & Thanks.

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UNITED STATES PATENT OFFICE.

CHARLES G. LUNDHOLM, OF LAS VEGAS, NEVADA.

SET-SCREW.

936,549.

Specification of Letters Patent.

Patented Oct. 12, 1909.

Application filed December 28, 1908. Serial No. 469,545.

To all whom it may concern:

Be it known that I, CHARLES G. LUND-HOLM, a citizen of the United States, residing at Las Vegas, in the county of Lincoln 5 and State of Nevada, have invented new and useful Improvements in Set-Screws, of which the following is a specification.

The object of my invention is to provide a set-screw which will be locked in the 10 screw-threaded socket when screwed tightly therein and prevent the accidental removal therefrom of the set-screw, except a wrench be applied thereto for that purpose. I accomplish this object by means of the device 15 described herein and shown in the accompanying drawings, in which:-

Figure 1— is a side view of a set-screw | partly broken away embodying my invention. Fig. 2— is a side view partly broken 20 away of a set-screw expander. Fig. 3— is a side view of a set-screw in place in the screwthreaded socket with the set-screw expander

in position therein.

An ordinary set-screw 4 is provided with 25 a longitudinal slit 5 extending from the screw-threaded end of a portion of the length of the set-screw, providing means whereby the bifurcations of the threaded ends of the screw may be spread apart and 30 thereby securely lock the set-screw in the screw-threaded socket when it is tightly screwed therein. In order to properly expand the bifurcations of the set-screw when it is screwed home, I have caused to be made 35 in the screw-threaded end of the set-screw, a conical recess 6 for the reception of the conical end 7 of the screw-expander 8. This conical expander is first placed into the screw-threaded socket and the set-screw is 40 screwed thereinto and against the expander. As the expander is crowded down tightly against the shaft 9, the furcations of the set-screw will be expanded against and

tightly grasp the female threads surrounding the same and prevent the accidental un- 45 screwing of the set-screw therefrom, and external force applied to the nut 10 by wrench or otherwise will be necessary to remove the set-screw. There may be more than one slit in the end of the set-screw and the recess in 50 the end of the screw may be of any configuration, providing the walls thereof have inclined bearing faces which will cause the projecting furcations of the set-screw to expand when any object is crowded between 55 them, and the screw expander may be of any configuration provided it has bearing faces adapted to contact with the inclined walls of the recess and expand the furcations when the expander is crowded therebetween. 60

Having described my invention what I claim as new and desire to secure by Letters

Patent is:—

1. The combination of a threaded bolt provided with a vertically slotted and re- 65 cessed end, and an expander having one end adapted to seat in the recessed end of the bolt, the opposite end being cupped to form an annular engaging edge.

2. The combination of a threaded bolt 70 provided with a vertically slotted and conically recessed end, of an expanding button provided with a conical end adapted to enter the recessed end of the bolt and prevent an accidental movement of the bolt, the oppo-75 site end of the button being cupped to form an annular engaging edge, whereby to prevent movement of the object being held in

place by the bolt. In witness that I claim the foregoing I 80 have hereunto subscribed my name this 21st

day of December, 1908.

C. G. LUNDHOLM.

Witnesses:

HENRY T. HAZARD, EDMUND A. STRAUSE.