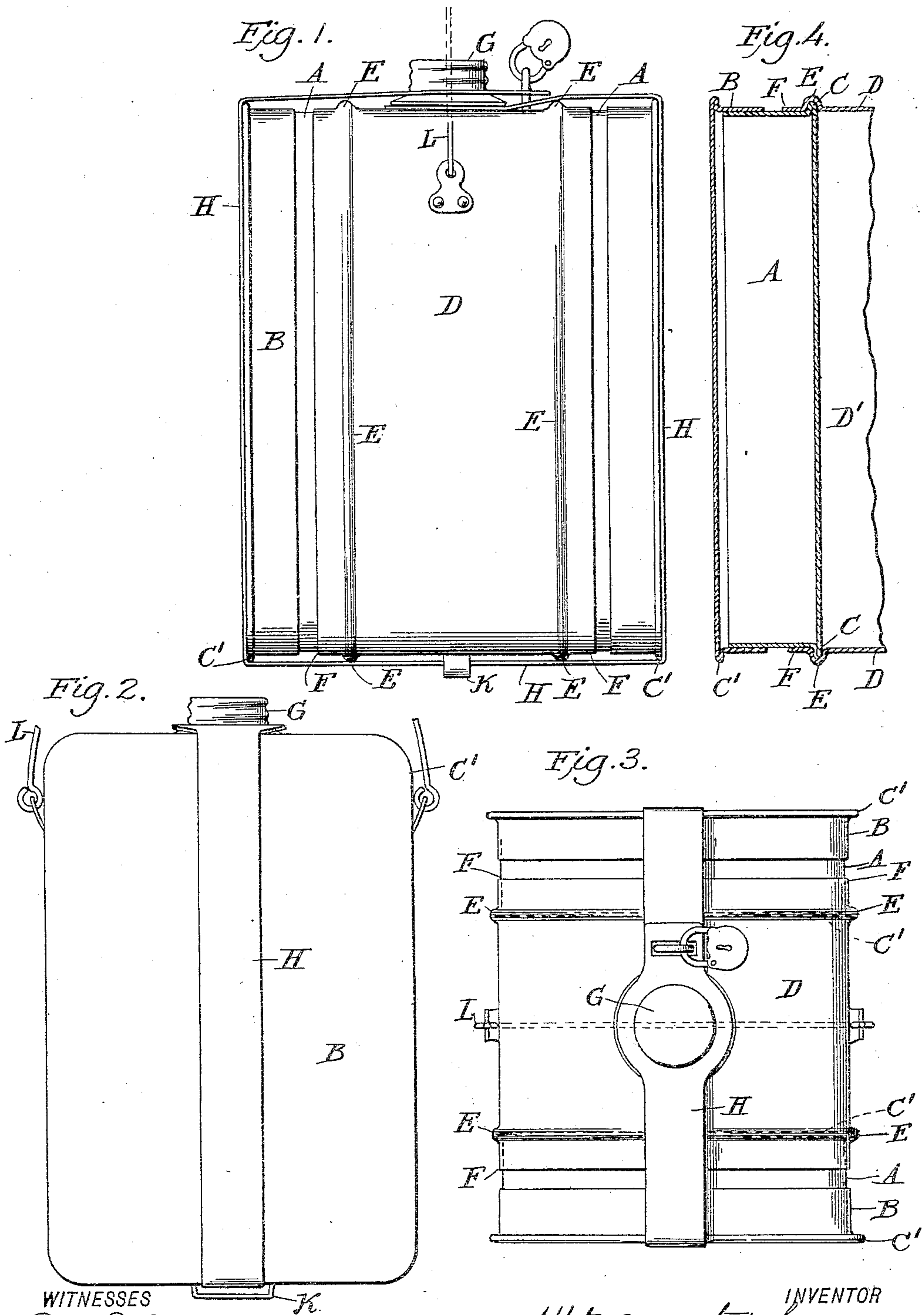


A. A. LOW.
 CANTEEN LUNCH BOX.
 APPLICATION FILED OCT. 24, 1907.

930,202.

Patented Aug. 3, 1909.



WITNESSES
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CANTEEN LUNCH-BOX.

No. 930,202.

Specification of Letters Patent.

Patented Aug. 3, 1909.

Application filed October 24, 1907. Serial No. 398,974.

To all whom it may concern:

Be it known that I, ABBOT AUGUSTUS LOW, a citizen of the United States, residing at Horseshoe, St. Lawrence county, New York State, have invented certain new and useful Improvements in Canteen Lunch-Boxes, of which the following is a specification.

My invention relates to receptacles for carrying lunch, both liquids and solids, in one structure, and it consists in certain elements and combinations fully set out in the following specification and claimed at the end thereof.

In order that those skilled in the art to which my invention belongs, may understand, construct and use my invention, I will proceed to describe it referring to the accompanying drawings forming part of this specification in which—

Figure 1 shows a side elevation and Fig. 2 an end elevation of my invention. Fig. 3 shows a top view of same and Fig. 4 a part vertical section of Fig. 1.

A. A. show boxes, B. B. show covers, C. C. show flanges at the bottom of the boxes A. A. and C'. C', show flanges on the cover B. B.

D shows a sheet of metal grooved at E and folded up to form an inclosure D¹; the grooves E embrace the flanges C on the boxes A. A. and the metal of D is soldered to the sides of the boxes A. A. at F. The ends of sheet D are soldered together and a fluid tight receptacle is thus formed bounded on its sides by the bottoms of boxes A. A.

G is a screw top and cap inserted in the top of receptacle D¹, in the usual manner.

H is a band of metal or other equivalent material running entirely around the whole

structure, secured at one end to the nipple of screw top G and at its other end over the screw top itself. Both ends of band H have holes sufficiently large to embrace the screw top and nipple, and means are provided for locking the two ends together as shown, to secure the whole structure from liability of being opened by anyone but the owner, a loop K is attached to the bottom of sheet D through which band H passes to retain it always with the receptacle, a handle L is secured as shown to sheet D.

The combined structure constitutes a canteen for fluids and boxes for solid lunch. It is constructed with the purpose of convenience and cheapness of manufacture.

Having now fully described my invention and the manner in which I have embodied it what I claim as new and as my invention and desire to secure by Letters Patent is—

A canteen lunch box composed of a centrally located fluid receptacle as D, grooved at E to receive and tightly embrace the flanged base C of box A; box A tightly held by flange C in groove E screw cap closure as G; inclosing band as H; loop K; and handle as L, all constructed and combined to form a receptacle for fluid and solids in one structure substantially as specified.

In testimony whereof, I have signed my name to this specification in the presence of two subscribing witnesses, this 18th day of October 1907.

ABBOT AUGUSTUS LOW.

Witnesses:

M. A. WARREN,

GEO. WELLING GIDDINGS.