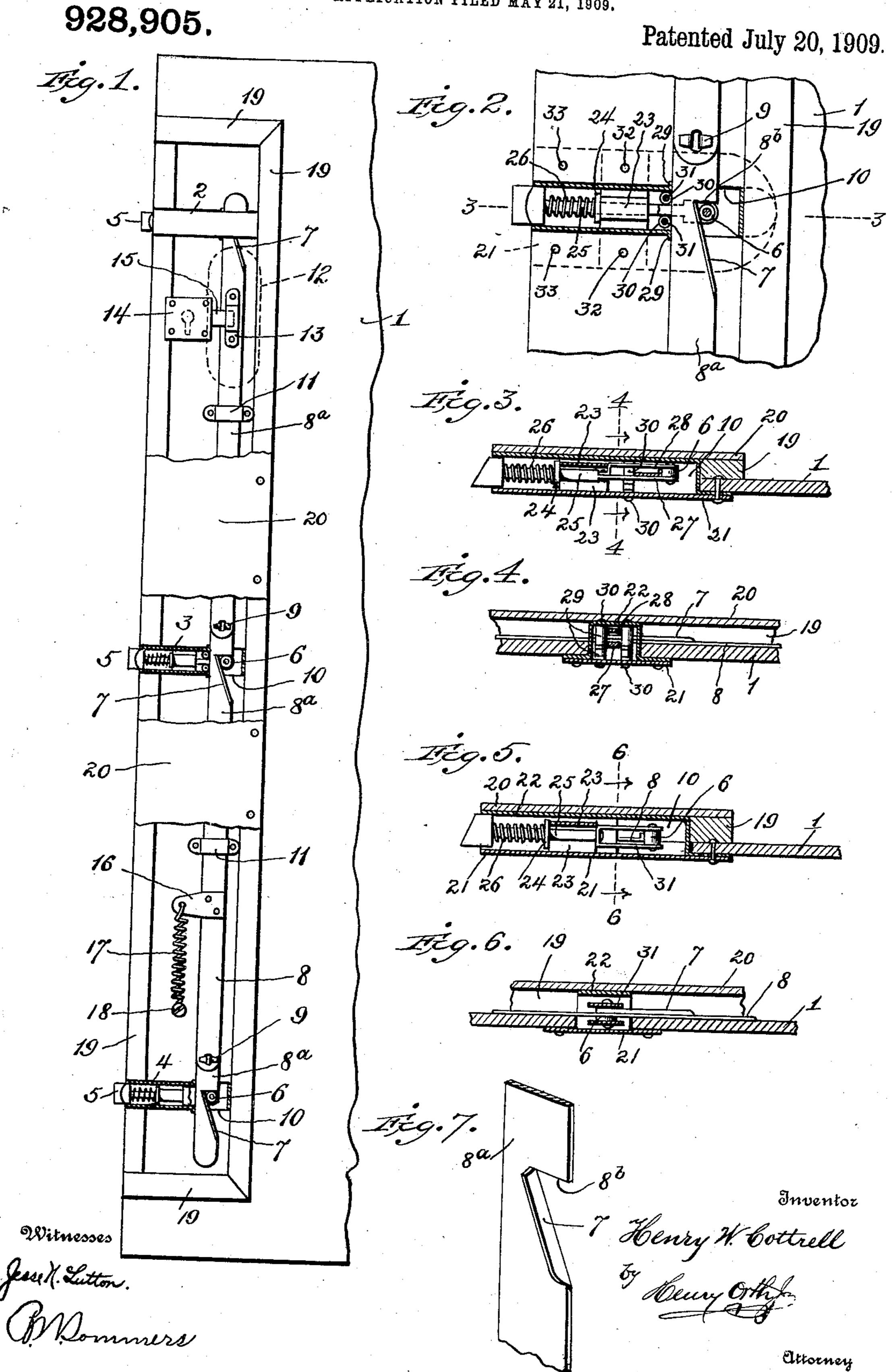
H. W. COTTRELL. TRUNK LOCK.

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UNITED STATES PATENT OFFICE.

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Be it known that I, HENRY W. COTTRELL, To all whom it may concern: a citizen of the United States of America, residing at Richmond, Virginia, United States of America, have invented certain new and useful Improvements in Trunk-Locks; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others 10 skilled in the art to which it appertains to make and use the same, reference being had to the accompanying drawings, and to figures of reference marked thereon, which

My invention relates to locking mechanform a part of this specification. ism or latches for the doors or followers of trunks, especially for that class of trunks

known as wardrobe trunks. 20 a simple, efficient and compact mechanism to simultaneously actuate the bolts of said latches against the action of their projecting springs by means of a single rod or a rod 25 composed of a plurality of connected sections having cam members for engaging and actuating the bolts, together with details of construction hereinafter more particularly described in the specification and pointed out

Referring to the drawings, in which like parts are similarly designated, Figure 1 is 30 in the claims. an elevation of a portion of a trunk door or follower with parts broken away and parts 35 in section to clearly show the assembled mechanism. Fig. 2 is an enlarged detail view partly in section of one of the bolts and its actuating cam. Fig. 3 is a longitudinal section on the line 3-3 of Fig. 2 and Fig. 4

40 is a transverse section on the line 4—4 of Fig. 3. Fig. 5 is a longitudinal section of a modification. Fig. 6 is a section on the line 6-6 of Fig. 5 and Fig. 7 is a perspective view of a portion of the actuating rod show-45 ing the manner in which the cam is formed.

A portion of a trunk door or follower is indicated at 1 and secured thereto are a number of latches 2, 3 and 4, each including a latch case in which is operatively mounted a 50 spring urged bolt 5 projected beyond the edge of the door or follower. To the inner end of each bolt is secured or formed thereon

an abutment, herein shown as an anti-friction roller 6. Mounted in slidable relation to said abutments or anti-friction rollers are 55 cams 7 on and preferably integral with a sheet metal rod or strip 8, which rod is preferably, but not necessarily, made in sections 82 connected together end to end by split rivets 9 or otherwise, so that these sections can 60 be readily separated when it is necessary to remove a latch for repairs or for other purposes. The cam 7 is formed by making a cut at right angles to the rod, turning the metal at an angle to the edge of the strip and 65 at right angles to the face of the strip and then trimming off the turned-up portion so as to be of substantially uniform height. The transverse cut forms a shoulder 8b which in its normal position rests on the antifriction rollers and acts as a limit or stop for the rod. The rod 8 preferably passes including a plurality of latches and means to simultaneously actuate the holts of said cases and is omided between the adoes of cases and is guided between the edges of said opening and the friction roller 6, but in addition thereto I provide guide strips 11 secured to the door or follower in any suitable manner to insure rectilinear movemen of the rod under all conditions. The rod consequently moves in a right line and provided with a handle comprising a pla 12 covering a slot, said plate having an ope ating ring secured thereto by means of riv that project through the slot and are f

tened in the rod and more particularly in manner shown and described in my co-pe ing application filed March 23, 1909, Se Riveted to the rod is a loop 13 and cured to the door or follower in! No. 485,211. imity to said loop is a lock 14 whose 15 is capable of entering the loop wh the actuating rod 8 may be locked a unauthorized operation.

Ordinarily the springs on the late will be sufficient in conjunction w weight of the rod to return said ro normal position, but in order to in positive operation of the rod under ditions of use, I provide on the roc 16 to which is connected at one end 17 and whose other end is secured to or follower at 18 by a screw or oth Surrounding the locking mech

a number of cleats 19 forming a recess within which the locking mechanism is concealed and the recess and strips are covered by a suitable covering board 20 or its equivalent, 5 thereby effectively concealing the locking mechanism within the door or follower. I make use, in connection with the afore said described mechanism, of two forms of spring latches each comprising a casing and 10 a spring actuating bolt operatively secured therein and each bolt provided with an abutment preferably an anti-friction roller at its inner end. In both forms of latch shown in Figs. 2 to 6, the casing is composed of 15 sheet metal and consists of two parts one a flat plate 21 and the other a channel shaped | plate 22, the depth of the channel being somewhat greater than the thickness of the door or follower 1 as clearly shown in Figs. 20 3 to 6. The bolt is held to the flat base plate 21 by means of a sheet metal strap 23 against which abuts a plate 24 loose on the shank 25 of the bolt and between the head of the bolt and this plate 24 is its actuating / 25 spring 26 surrounding the shank 25. The channel shaped portion of the case is provided with lateral openings as indicated at 10 in order that the actuating rod may be free to pass through the same. In these reo spects the two forms of latches are identical but the form of latch shown in Figs. 2 to / 4 comprises the following features. The tail of the bolt shank that passes through the strap 23 is flattened at 27, Fig. 3, has / riveted thereto a member 28, the two together forming a fork, and between the ends / of the flattened portion 27 and of the memer 28 is included the abutment or antiriction, roller 6. The rod or rod section asses through the slot formed between the ttened portion of shank 27 and the memwith the up-turned inclined cam 7 ng against the roller 6, the back edge of ges 29, Fig. 2, at the left hand side of opening 10. The sides of the flattened ion of the bolt shank and of the member re guided between anti-friction rollers ounted on rivets 31 passing through the upper and lower case members 21 2. These rollers are also in proximity edge of the opening 10 so that the rod tve bearing on them as it is recipro-In the second form of bolt, shown in and 6, the shank 25 of the bolt passes a U-shaped metal strip 31 and is upriveted thereto thereby forming a and between the ends of this nounted the abutment or anti-fric-

will pass through all three thicknesses of metal while the rivets 33 pass through only two thicknesses of metal.

The combination with a trunk door or 70 follower and a plurality of latches secured thereto and having spring urged bolts projecting beyond the edge thereof; of an abutment on each bolt shank and a longitudinally reciprocable rod having cams thereon, 75 said rod being mounted in operative relation to said abutments with the cams contacting therewith.

2. The combination with a trunk door or follower and a plurality of latches secured 80 thereto having spring urged bolts projecting beyond the edge thereof; of abutments on the bolt shanks and a longitudinally, reciprocable, sectional rod and a cam on each section thereof, said rod being 85 mounted in operative relation to said abutments with the cams contacting therewith.

3. The combination with a trunk door or follower and a plurality of latches secured thereto and having spring urged bolts pro- 90 jecting beyond the edge thereof; of an antifriction roller on each bolt shank and a longitudinally reciprocable spring urged rod having cams thereon, said rod being mounted in operative relation to said rollers and 95 the cams contacting therewith.

4. In a latching mechanism for trunk doors or followers, a latch actuating rod comprising a sheet metal strip having a transverse cut extending partly across the 100 | strip and a portion of metal turned up at an angle to the edge of the strip and cut off substantially parallel with the strip to form a cam surface substantially perpendicular to the face of the strip and inclined to its 105

5. In a latching mechanism for trunk doors or followers, a latch actuating rod comprising a plurality of sheet metal sections each having a transverse cut extending 110 partly across the section and a portion of metal turned up at an angle to the edge of the section and cut off substantially parallel with the rod to form a cam surface substantially perpendicular to the face of the strip 115 and inclined to its longitudinal direction.

6. The combination with a cam rod, of a latch comprising a flat plate a spring urged bolt secured thereto, an abutment carried by the shank of said bolt, said abutment coöp- 120 erating with the cam on the rod, a channel shaped sheet metal cover plate having lateral Openings one edge of said openings forming a guide for the back edge of the cam rod.

The flanges of the channel Ortion of the case lie against the 21 and the retaining strap 23 for 7. The combination with a cam rod, of a 125 placed between them so that when / latch comprising a flat plate, a spring urged otherwise securing the latch to r follower the rivets 32, Fig. 2, the rod, a channel shaped sheet metal cover- 130 bolt secured thereto, an anti-friction roller

ing plate having lateral openings, one edge of said openings forming a guide for the back edge of the cam rod, and anti-friction rollers mounted in the casing on each side of the bolt shank and in proximity to the edges of said openings to contact with the back of said rod.

8. The combination with a door or follower, and a plurality of spring-urged latches, each having a yoke connected to its shank; of an actuating rod passing through the yokes of the latches and cams on the rod to engage the yokes, and means connected to the rod and passing a slot in the door to actuate the rod, whereby said means and rod may be given simultaneous rectilinear movement to actuate the latter.

9. The combination with a plurality of spring-urged latches each having an abutment thereon; of a sectional actuating rod, the sections of which are detachably connected end for end, a cam formed on each section and a shoulder adjacent each cam

capable of striking the abutment on the latch.

10. The combination with a plurality of spring-urged latches each having an abutment thereon; of a sectional actuating rod, the sections of which are detachably connected end for end, and a cam formed on 30 each section capable of striking the abutment on the latch.

11. The combination with a plurality of spring-urged latches each having an abutment thereon; of a sheet metal actuating rod 35 comprising detachable sections, a cam on each section to engage the latch abutments, and a spring to urge the rod downward.

In testimony that I claim the foregoing as my invention, I have signed my name in 40 presence of two subscribing witnesses.

HENRY W. COTTRELL.

Witnesses:

ALLEN G. COLLINS, T. F. QUIGLEY.