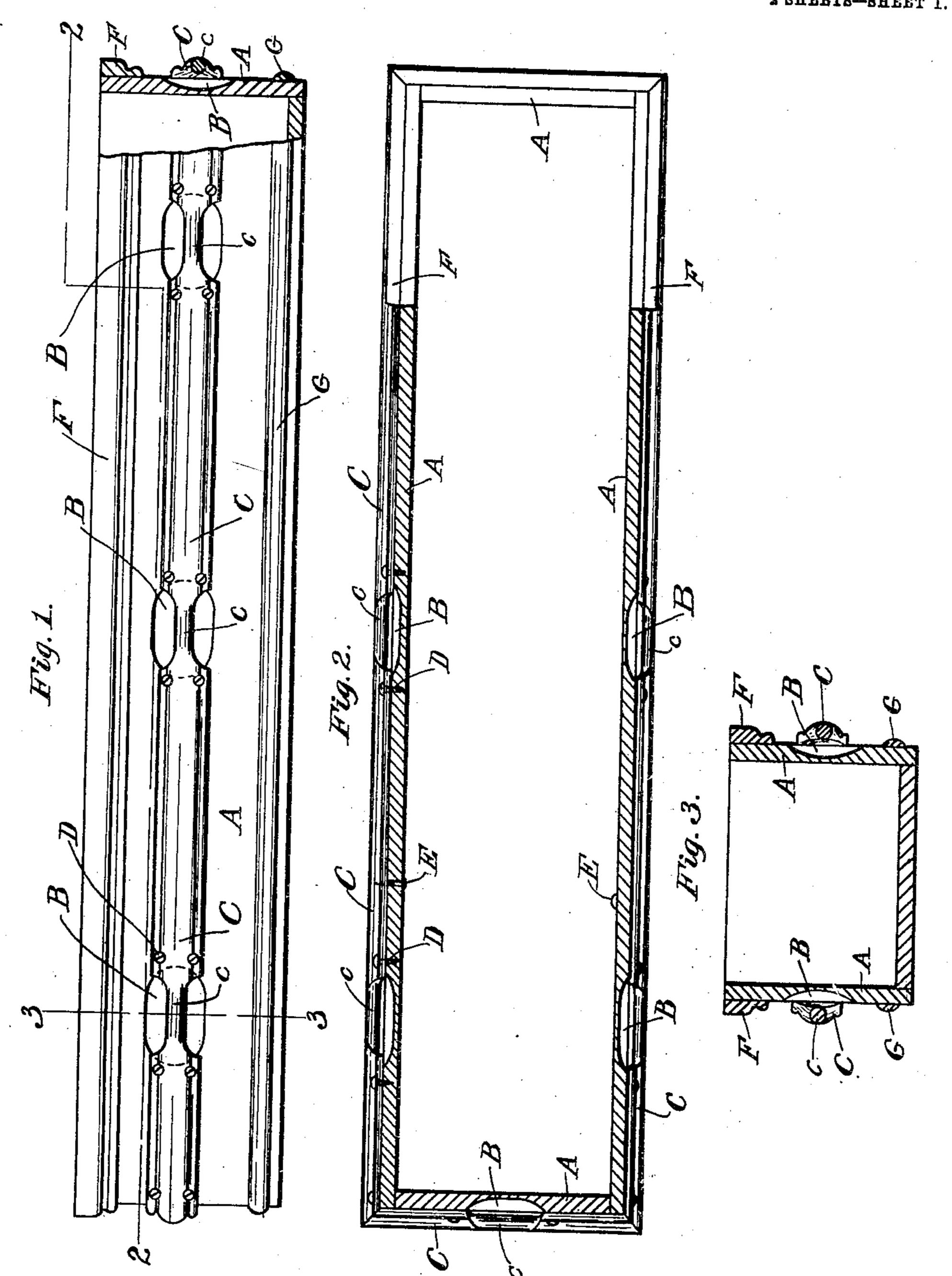
## J. DONAHUE.

APPLICATION FILED JUNE 27, 1908.

925,311.

Patented June 15, 1909.

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Witnesses, Carrie R. Lvy, Wowhaley.

John Donahue
By Cyrus KEns.
Attorney.

THE NORRIS PETERS CO., WASHINGTON, D. C.

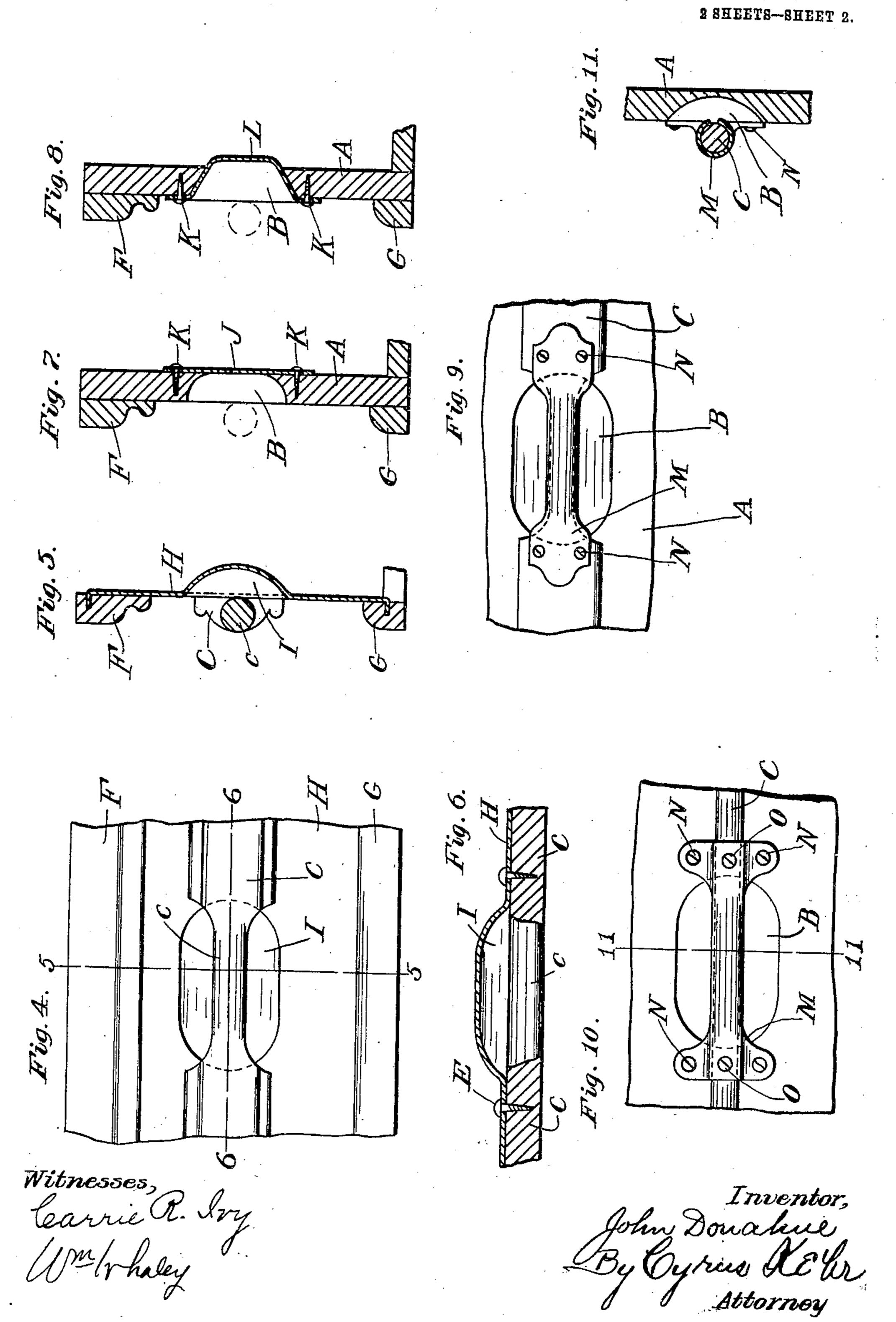
## J. DONAHUE.

COFFIN.

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## UNITED STATES PATENT OFFICE.

JOHN DONAHUE, OF KNOXVILLE, TENNESSEE.

## COFFIN.

No. 925,311.

Specification of Letters Patent.

Patented June 15, 1909.

Application filed June 27, 1903. Serial No. 440,723.

To all whom it may concern:

Be it known that I, John Donahue, a citizen of the United States, residing at Knoxville, in the county of Knox and State of Tennessee, have invented a new and useful Improvement in Cossins, of which the following is a specification, reference being had to the accompanying drawing.

My improvement relates particularly to features of construction whereby the coffin is provided by economical means with convenient, efficient, and permanent handles.

The object of the invention is to provide such a handle structure all the parts of which may be made and embodied in the coffin by the manufacturer having the usual mechanical facilities for making coffins.

The improvement is applicable to wooden,

metallic, and plastic cossins.

In the accompanying drawings, Figure 1 is a side elevation of a wooden coffin embodying my improvement; Fig. 2 is a section on the line 2—2 of Fig. 1; Fig. 3 is a section on the line 3—3 of Fig. 1; Fig. 4 is a detail eleva-25 tion of a portion of the side of a sheet metal cossin embodying my improvement; Fig. 5 is a section on the line 5—5 of Fig. 4; Fig. 6 is a section on the line 6—6 of Fig. 4; Figs. 7 and 8 show wooden side walls in which the cavi-30 ties adjacent the handles are cut entirely through the wall and the openings thus formed covered with sheet metal; Figs. 9, 10 and 11 illustrate sheet metal coverings for the handle bar, Fig. 11 being a section on the 35 line 11—11 of Fig. 10.

Referring first to Figs. 1, 2 and 3, A is the upright side wall of a wooden coffin. At any desired number of points along said wall at which it is desired to make provision for en-40 gagement by the hand, a cavity, B, is formed in the outer face of said wall. The form of said cavity is preferably horizontally oblong and concave. The drawings show three such cavities in the one side wall. Said cavi-45 ties may be formed by rotating a half spherical cutting head and moving it into the side wall, A, to the desired depth and parallel to the length of the wall to make the cavity horizontally oblong. The cutting is prefer-50 ably not deep enough to extend entirely through the wall; but the cutting may extend entirely through the wall and the opening thus made afterward covered by a plate

A bar, C, is laid lengthwise over the outer

placed on the inner face of the wall, as will be

55 hereinafter described.

face of the wall, A, so as to extend across each of the cavities, B, and is secured to said wall in any suitable manner, as by means of screws, D, extending through said bar into 60 said wall or by means of screws, E, extending through said wall into said bar. The ends of said bar and the portions thereof between said cavities are preferably amply wide for affording a broad and substantial bearing 65 against said wall; but the portions, c, which extend across said cavities are to be narrow enough to be conveniently grasped by the hand and to leave room for the hand to enter the cavity above and below said portion of 70 the bar. The bar, C, is preferably made only approximately as thick as the molding, F, at the upper edge of the coffin and the molding, G, at the bottom of the coffin, in order that said bar will project little if any laterally be- 75 yond said moldings. This feature is a material advantage in storing, boxing, shipping, or taking the coffin in and out of rooms and hearses.

In Figs. 4, 5 and 6, the upright wall, H, 80 (corresponding to the wall, A, of Figs. 1, 2 and 3) of the coffin consists of sheet metal, and the cavity, I, is formed by pressing the sheet metal of the wall inward. The bar, C, is secured to the wall by screws, E, extending 85 through the letter interest.

through the latter into the bar.

In the form shown in Fig. 7, the wooden wall, A, is cut entirely through to form the cavity, B, and a sheet metal plate, J, is placed upon the inner face of said wall and 90 across the opening thus formed and secured to said wall by any suitable means, as by nails, K. In Fig. 8 the wall is also cut through, as in Fig. 7, and a dished sheet metal plate, L, is laid into the opening with 95 its flat edges resting against the outer face of the wall and there secured in any suitable manner as by means of nails, K. Said plate, L, may be of ornamental form and present the color of the metal or it may be covered 100 with paint or cloth.

Figs. 9, 10 and 11 illustrate a sheet metal covering, M, surrounding the portion, c, of the bar, C, and having its ends flattened and resting upon the outer face of said bar at each 105 side of the portion, c. In Fig. 10, the ends of the covering, M, are expanded so as to rest also upon the wall, A, of the coffin. In both Figs. 9 and 10, screws, N, extend through the covering, M, into the bar, C, and 110 in Fig. 10, screws, O, also extend through said covering, M, directly into the wall, A.

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Said sheet metal covering strengthen or reinforce the bar, C, and may also be made to serve as an ornament to the coffin.

In each wall, A, of the coffin illustrated by Figs. 1 and 2 one cavity, B, is formed and a bar, C, long enough to cover the end of the coffin is extended horizontally across said

cavity.

It will be observed that the bar, C, is applied to the walls of the coffin in such manner as to strengthen said walls. And it is to be observed that said bars may be made by machinery and by methods in ordinary use in 15 coffin factories and that the cavities, B, may be formed by means of such machinery as a coffin manufacturer either has or can readily procure and operate through the workmen who carry on other operations in the manufacture 20 of coffins. In other words, all portions of this improvement are of such nature as to be well adapted to the ordinary equipment and workmanship of coffin factories, whereas most of the handles now put upon coffins are 25 of such nature that they are necessarily expensive and made outside of the coffin trade

by manufacturers who specialize.

1. In a coffin, a wall having in its outer face a cavity, and a bar extending horizon- 30 tally across said cavity and resting upon and

I claim as my invention:

secured to the outer face of said wall to form

a handle.

2. In a coffin, a wall having in its outer face a cavity, and a bar extending horizon- 35 tally across said cavity and resting upon and secured to said wall to form a handle, said bar being of smaller cross section opposite said cavity.

3. In a coffin, a wall having in its outer 40 face a cavity, a bar extending horizontally across said cavity and resting upon and secured to the outer face of said wall to form a handle, and a sheet metal covering applied to said bar opposite said cavity.

In testimony whereof I have signed my name, in presence of two witnesses, this 25th day of June, in the year one thousand nine

hundred and eight.

JOHN DONAHUE.

Witnesses:J. PIKE POWERS, Jr., CYRUS KEHR.