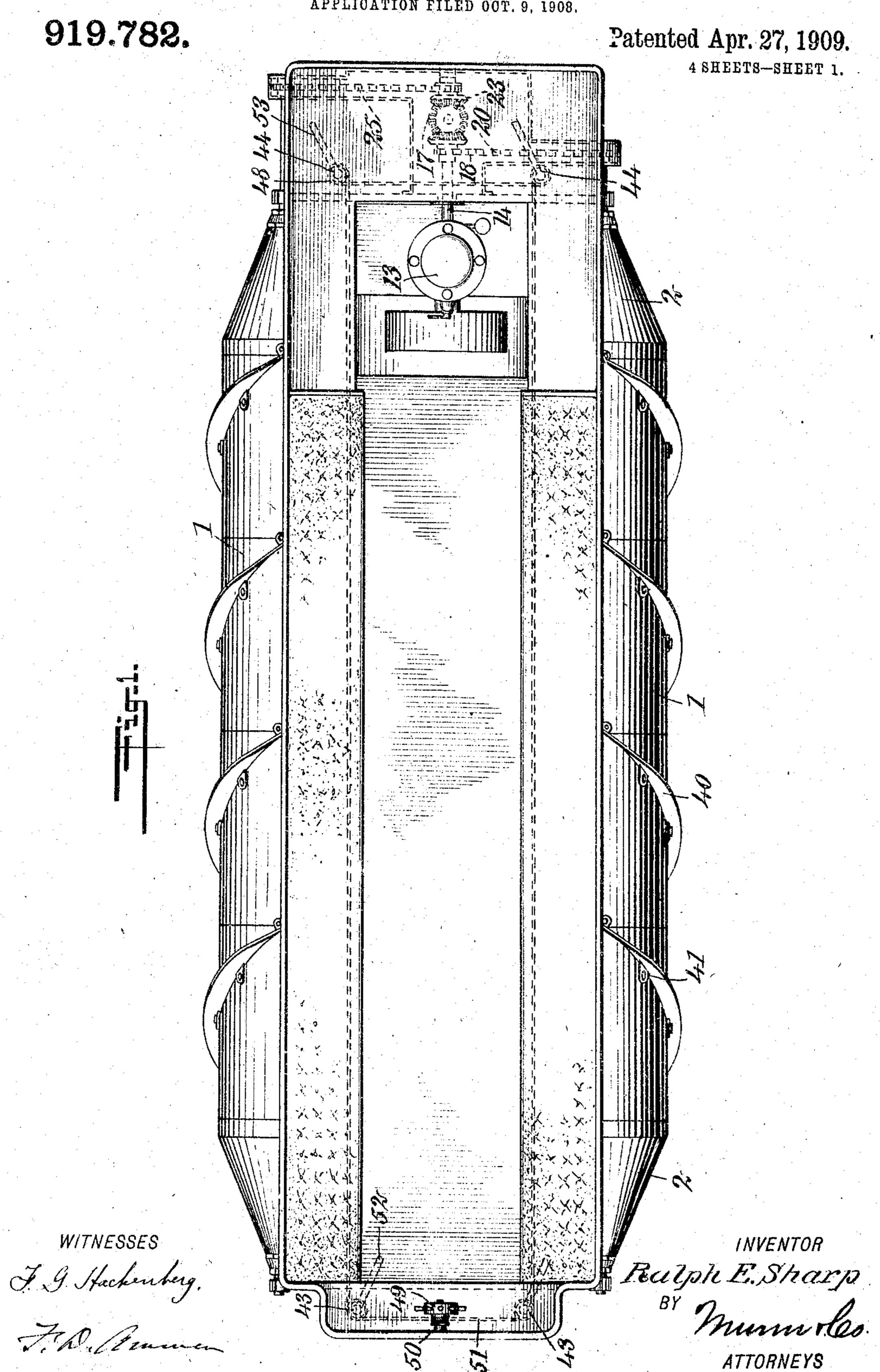
R. E. SHARP.

ROLLER BOAT.

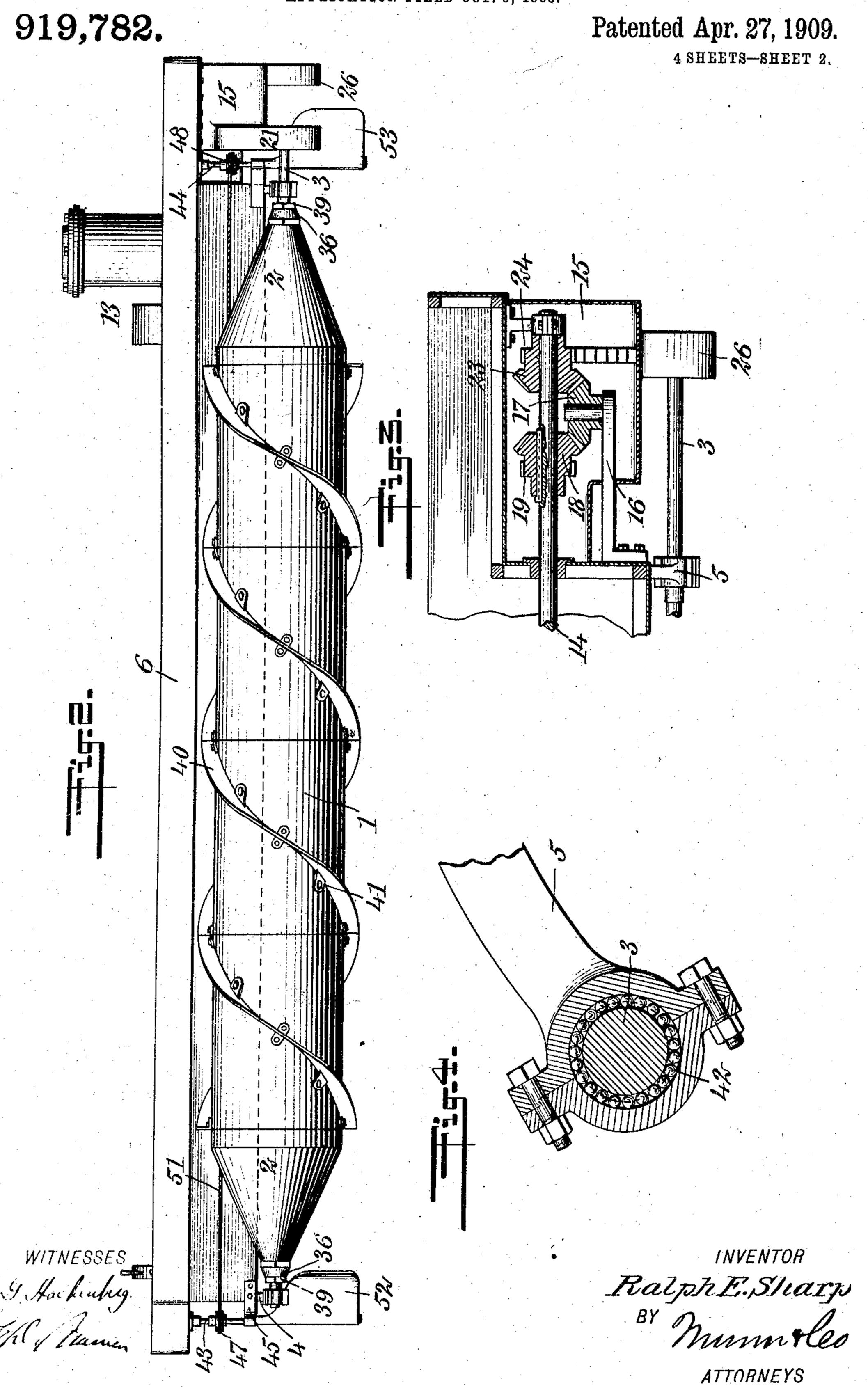
APPLICATION FILED OUT. 9, 1908.



R. E. SHARP.

ROLLER BOAT.

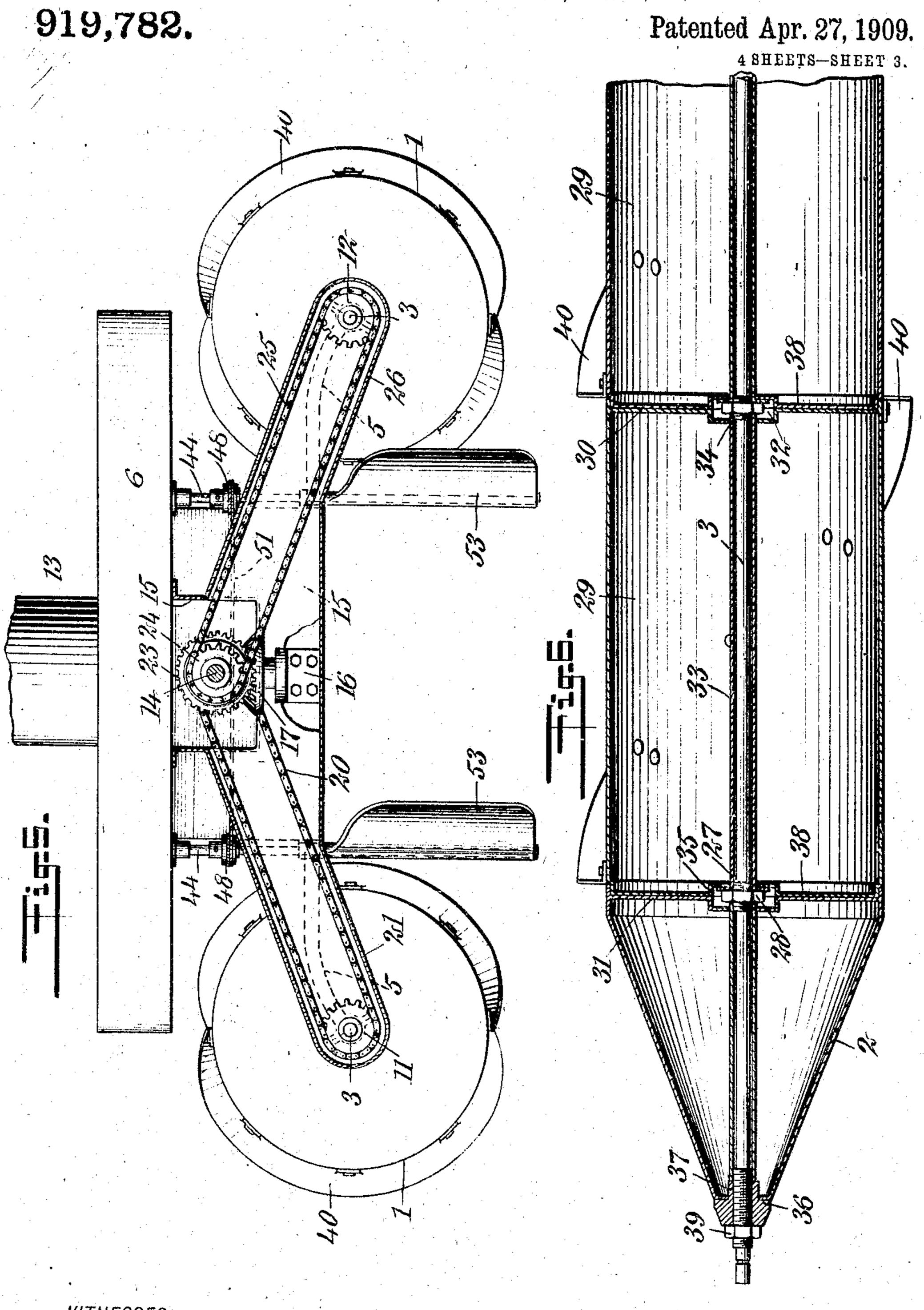
APPLICATION FILED OCT. 9, 1908.



R. E. SHARP.

ROLLER BOAT.

APPLICATION FILED OUT. 9, 1908.



Hackenberg,

INVENTOR

Ralpor E.S/earp

BY Municles

ATTORNEYS

R. E. SHARP.

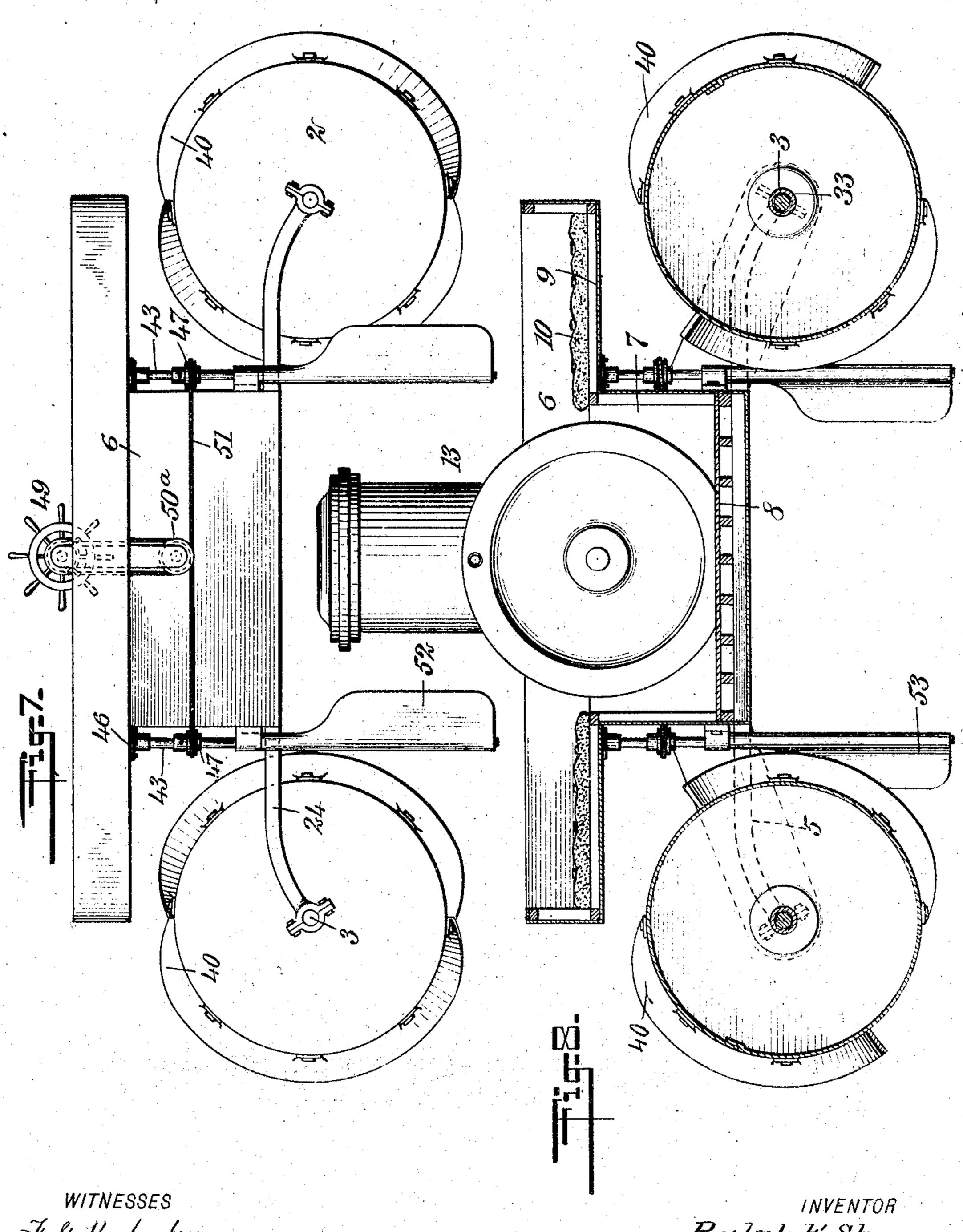
ROLLER BOAT.

APPLICATION FILED OCT. 9, 1908.

919,782.

Patented Apr. 27, 1909.

4 SHEETS—SHEET 4.



J. Stackenberg.

INVENTOR

Rulph H. Stury

BY Munn Loo.

ATTORNEYS

## UNITED STATES PATENT OFFICE.

RALPH EVERIT SHARP, OF NEWAYGO, MICHIGAN.

ROLLER-BOAT.

No. 919,782.

Specification of Letters Patent.

Patented April 27, 1909.

Application filed October 9, 1908. Serial No. 456,851.

To all whom it may concern:

a citizen of the United States, and a resident of Newaygo, in the county of Newaygo and 5 State of Michigan, have invented a new and Improved Roller-Boat, of which the following is a full, clear, and exact description.

This invention relates to small pleasure boats or launches, and the object of the in-10 vention is to produce a boat having a simple construction which will be economical to build, and having improved propelling mechanism and improved steering gear.

The invention consists in the construction 15 and combination of parts to be more fully described hereinafter and particularly set forth in the claims.

Reference is to be had to the accompanying drawings forming a part of this specifica-20 tion, in which similar characters of reference indicate corresponding parts in all the figures.

Figure 1 is a plan of a boat constructed according to my invention; Fig. 2 is a side 25 elevation of the boat; Fig. 3 is a vertical section taken through the stern of the boat and illustrating the construction of the transmission gear for driving the propellers; Fig. 4 is a section through one of the end bearings. 30 for the propellers; Fig. 5 is a vertical section taken at the stern of the boat and showing the construction and arrangement of the gear case; Fig. 6 is a longitudinal section through the forward portion of one of the chain 25, and the gear wheel 12. 35 propellers; Fig. 7 is a front elevation of the boat; and Fig. 8 is a cross section through the boat and looking toward the stern.

Referring more particularly to the parts, 1, 1, represent the propellers of the boat, and 40 these are in the form of hollow cylinders having cone-shaped heads 2, from which extend shafts 3 which are rotatably mounted at the forward end of the boat in the ends of the forward frame 4, and at the rear of the 45 boat these shafts are rotatably mounted in Each section has a depressed head 30 and a 100 the ends of the stern frame 5. The stern frame 5 is in the form of an arched truss 50 indicated. On these frames 4 and 5, the as to form pockets 32, as shown. Between 105 centrally into a pit 7 having a sunken deck 8.

At the sides of this pit 7, the boat is built

55 with an overhang or seat deck 9 which pro-

jects at each side of the boat, as shown. Be it known that I, Ralph Everit Sharp, This seat deck 9 is provided with cushions 10 upon which passengers may sit facing inwardly. The shafts 3 of the boat, at the rear are provided with sprocket wheels 11 60 and 12 respectively, as indicated in Fig. 5.

> In the rear portion of the boat, an engine 13 is mounted, the shaft 14 of which extends rearwardly into a gear case 15, as indicated most clearly in Fig. 3. Within this gear case 65 a bracket 16 is provided, on which there is rotatably mounted an idle bevel gear wheel 17. On the shaft 14 a bevel gear wheel 18 is provided which meshes with the bevel gear 17, as shown. This bevel gear 18 is formed 70 with a sprocket wheel 19 which is in alinement with the aforesaid sprocket wheel 11, and is connected therewith by a sprocket chain 20, as indicated in Fig. 5. The sprocket wheel 11 and the sprocket chain 20 75 are completely inclosed in a trunk or extension 21 which extends downwardly from the gear case 15. On the shaft 14, a bevel gear wheel 23 is rotatably mounted, and this bevel gear wheel meshes with the bevel gear 80 wheel 17. The hub of this bevel gear wheel 23 is formed with a sprocket wheel 24 which receives a sprocket chain 25, and this sprocket chain runs over the sprocket wheel 12 at the right-hand side of the boat. This 85 arrangement is very clearly indicated in Fig. 1. The gear case 15 is provided with a trunk or extension 26 which completely incloses the

The propellers 1 constitute floats and give 90 the boat buoyancy. The manner in which these propellers are constructed is clearly illustrated in Fig. 6. The shafts 3 are provided at intervals along the length thereof with upset necks 27 which are threaded so as 95 to receive clamping nuts 28 respectively. Between these clamping nuts, the propeller sections 29 are secured in place. These sections are of cylindrical form, as shown. projecting head 31, so that when the sections come together they interlock with each which extends transversely of the boat, the other, as indicated. At the points where the ends of the truss being slightly depressed, as | nuts 28 are located, the heads are recessed so main frame or body 6 of the boat is sup- | the heads, through the center of each section, ported. The body of the boat is formed a tubular shaft or inner sleeve 33 runs. These sleeves extend through openings 34 formed centrally in the heads. At one end each sleeve is provided with an integral col- 110

lar 35 which seats against the adjacent head in the recess which is formed for the nut. The conical heads 2 of the floats are provided with tips 36 which form the ends or points of 5 the cones and these are threaded so as to screw upon threaded necks 37 formed upon the ends of the shafts. In forming the propellers or blades, they will be built up from one end and clamped together, as will be 10 readily understood so as to form continuous water-tight cylinders having water-tight bulkheads 38 formed by the abutting heads 31. Beyond the cone tips 36, clamping nuts 39 are provided which seat upon the tips 36 15 and act as check nuts to prevent any possibility of the sections becoming loose. On the outer sides of the propellers or cylinders 1, propeller blades 40 are provided. These blades are simply in the form of helical fins 20 which are removably attached to the propellers by suitable fastening devices 41.

In order to reduce the friction at the bearings for the shafts 3, I provide the bearings with balls 42 which run in suitable taces, as 25 indicated in Fig. 4.

Referring now to the steering mechanism, as indicated in Fig. 1, near the four corners of the body of the boat, rudder posts 43 and 44 are provided, the rudder posts 44 being 30 disposed at the stern, and the rudder posts 43 at the bow. These rudder posts are suitably mounted in bracket bearings 45 below and are suitably mounted in bearings 46 on the under side of the overhang of the boat 35 body. The rudder posts 43 are provided said shaft, said bevel gear wheels having 100 wheel 49 is provided, having a drum 50 40 around which an endless steering cord or cable passes. This steering cable passes around guide sheaves 50° as indicated in Fig. 7, and then around the sheaves 47 of the forward rudders 52 in the manner indi-45 cated, and passes around the sheaves 48 on the rear rudder posts in an opposite direction, as indicated. The arrangement is such that the rudder posts on the right have the cable passed around them in opposite direc-50 tions so that the movement of the forward rudder 52 toward the left will be simultaneous with the movement of the rear rudder 53 toward the right, and vice versa. The two rudders 52 at the bow are parallel, and the 55 two rudders 53 at the stern are parallel with each other. When the boat is advancing in a straight course, all the rudders are parallel. If the boat is to be steered to the starboard, the wheel 49 will be rotated to starboard, 60 which will throw the rudders 52 to port, and the rudders 53 to starboard. The forward rudders will evidently have the effect of turning the bow of the boat toward starboard, while the stern rudders will tend to

way the boat is made to turn very rapidly, and is very sensitive to the action of the rudders.

Referring again to the driving mechanism for the propellers, attention is called to the 70 fact that the bevel gear wheel 23 will rotate in an opposite direction from the bevel gear wheel 18. From this arrangement it follows that the propeller on one side of the boat will rotate in an opposite direction 75 from the propeller on the opposite side. This is an advantageous arrangement as it tends to prevent the boat from turning to move out of a straight course. It, of course necessitates the use of propeller blades of 80 opposite character on the opposite sides, as indicated in Fig. 1.

In case the wall of either float should become punctured, the bulkheads 38 operate to confine the water to the section of the 85 float where the puncture is located. On account of the upset or enlarged diameter of the necks 27 the nuts 28 can be readily slipped into place over the unthreaded extensions of the shafts.

Having thus described my invention, I claim as new and desire to secure by Letters Patent,—

1. A boat having a pair of propellers on opposite sides thereof, a body disposed 95 therebetween, a driving shaft adapted to be driven by a motor and disposed centrally in said body, a bevel gear wheel rigid with said shaft, a loose bevel gear wheel mounted on with sheaves 47, and the rudder posts 44 sprocket wheels formed thereupon, sprocket with similar sheaves 48. In the bow of the | chains running over said sprocket wheels reboat, and centrally disposed, a steering spectively and affording means for driving said propellers, a bracket attached to said body and projecting rearwardly under said 105 bevel gear wheels, and an idle bevel gear wheel mounted over said bracket and meshing with said first bevel gear wheel.

2. A float propeller for a boat of the class described, having a cylindrical body formed 110 of cylindrical sections, said cylindrical sections having interlocking ends, a shaft extending continuously through said cylinder sections, having upset necks adjacent said heads, and clamping nuts on said necks for 115

clamping said sections together. 3. A boat having a pair of starboard rudders disposed respectively at the bow and stern thereof and having a pair of port rudders disposed respectively at the bow and 120 stern thereof, and an endless steering cable connecting said rudders and adapted to move the bow rudders in unison and substantially parallel with each other, said steering cable being adapted to move the 125 stern rudders in an opposite direction to the bow rudders and substantially parallel with each other.

4. A boat of the class described, having a 65 turn the stern toward the port side. In this pair of float pranell.

therebetween, means for driving said float propellers in opposite directions, a pair of starboard rudders disposed respectively at the bow and stern, a pair of port rudders 5 disposed respectively at the bow and stern, and an endless steering table connecting said rudders and affording means for operating the same in unison, the bow rudders being arranged parallel with each other and the stern rudgers being arranged parallel with each other, said cable being attached to

the stern rudders in an opposite manner from its attachment to the bow rudders whereby the rudders at the stern move oppositely to the bow rudders.

In testimony whereof I have signed my name to this specification in the presence of

two subscribing witnesses.

RALPH EVERIT SHARP.

Witnesses: MAUDE E. PHILLIPS, CHAS. E. PHILLIPS.