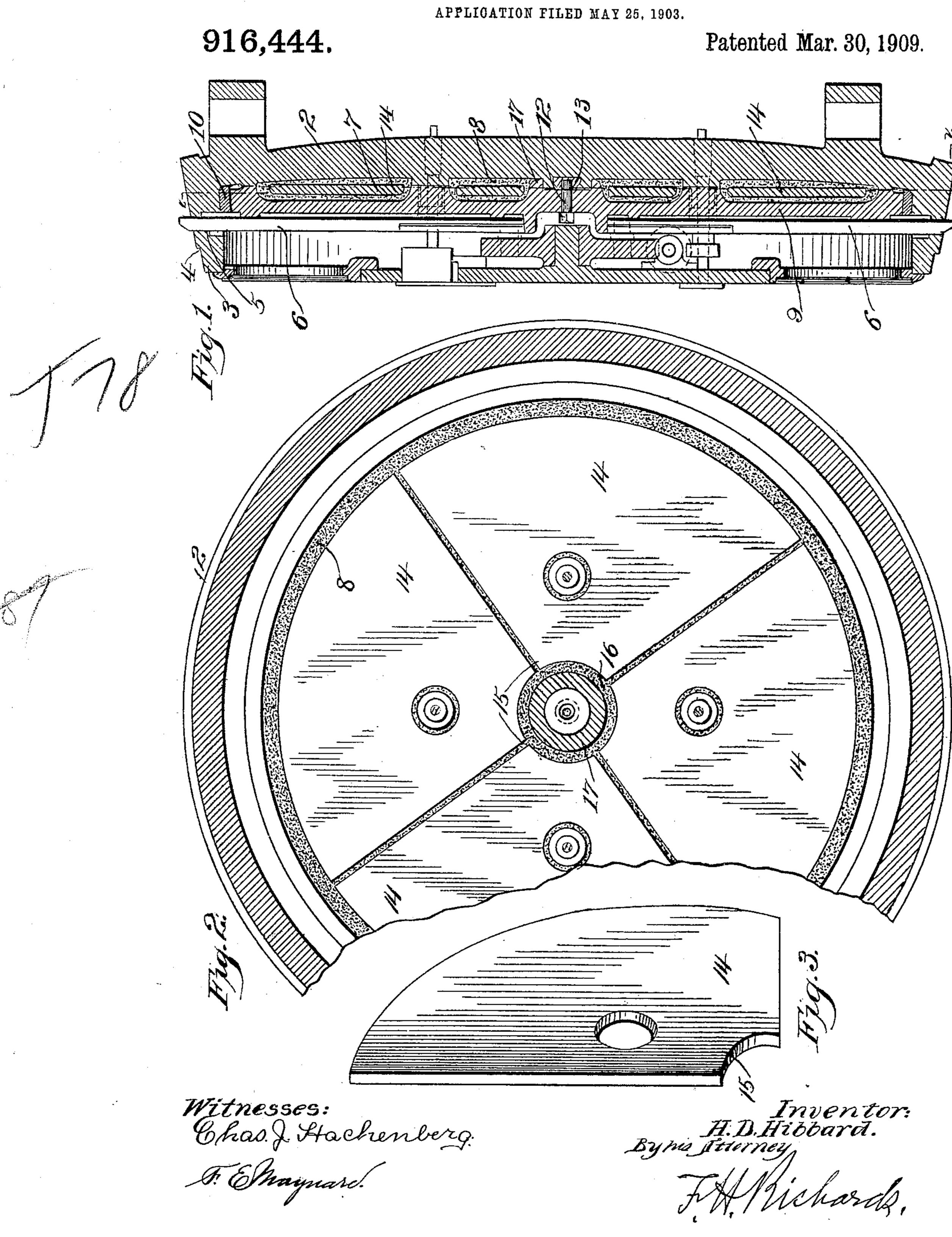
H. D. HIBBARD. SAFE OR VAULT DOOR. PPLICATION FILED MAY 25, 1903.



UNITED STATES PATENT OFFICE.

HENRY D. HIBBARD, OF PLAINFIELD, NEW JERSEY, ASSIGNOR TO MANGANESE STEEL SAFE COMPANY, OF NEW YORK, N. Y., A CORPORATION OF NEW JERSEY.

SAFE OR VAULT DOOR.

No. 916,444.

Specification of Letters Patent. Patented March 30, 1909.

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To all whom it may concern:

Be it known that I, HENRY D. HIBBARD, a citizen of the United States, residing in Plainfield, in the county of Union and State 5 of New Jersey, have invented certain new and useful Improvements in Safe or Vault Doors, of which the following is a specification.

This invention relates to safes or vaults 10 more particularly to the doors of such structures.

The object of the invention is the provision of an improved door, so constructed that it is practically impossible to reach the 15 bolt work or other locking mechanism by the

use of electrical apparatus.

In the drawings accompanying and forming part of this specification, Figure 1 is a transverse sectional view of one form of 20 vault door. Fig. 2 is a sectional view partly broken away taken in line x-x, Fig. I looking toward the right, and Fig. 3 is a perspective view of one of the sections or members constituting a part of the means for protect-25 ing the bolt work.

Similar characters of reference indicate corresponding parts in the different figures of

the drawings.

This improved door in the form thereof 30 shown and described may be similar, if desired, to any of those heretofore patented by me, in which case it would comprise a body portion 2 having a rearwardly extending flange 3 provided with the usual offset or 35 step 4, and bolt openings 5 for the bolts 6 which are shown as radially located, the door being of circular formation. Any suitable means may be used for throwing the bolts into and out of their locking position.

In practice the body of the door and its flange will preferably be made or cast of unmachineable metal such for instance as manganese steel, which, as is well known, it is not possible to drill or cut, consequently when 45 this metal is used it has not been found practicable to drill or cut into the door for the purpose of reaching the bolt work by any of the usual means known to the burglar. It has however been suggested that by means 50 of an electric arc an opening might be drilled

through the door, and through this opening the bolt work manipulated.

So far as I am aware the electric arc has 55 burglar, and in my opinion could not be bolt work would require so much time and 110

so used except under the most favorable and exceptional circumstances owing to the difficulties which the burglar would find it impossible to overcome. The object of the present invention, however is to provide 60 means which will render such an attack impracticable even under the most favorable circumstances, and to make such an attack impossible within the time which the burglar usually has to devote to the opera- 65 tion of opening a safe or vault, and for this purpose I provide means which will prevent the use of the electric arc for the purpose of drilling a hole through the door sufficient to permit the boltwork to be reached. 70 This means in the present instance comprises a sectionally formed protecting layer 7 preferably corresponding in shape and material to that of the door and therefore shown of circular formation, embedded in 75 suitable non-conducting material 8, such for instance as cement and sand, although other material, might be used. I have found, however, that cement and sand is preferable. The non-conducting material 80 is disposed in a chamber at or in the rear of the door, such material and protecting layer forming a shield for the bolting mechanism and is held in position by any suitable means, in the present instance by means 85 of a plate or member 9 maintained in position in any desired manner. This shield might be used in some cases without being located in a chamber since the cement on hardening would leave the structure in the 90 form of a plate or coherent mass. When, however, the chamber is used it may be formed in any desired way by the coöperation with the door or other wall of the structure in connection with which the 95 protecting shield may be used of a suitable member or plate 9 or of several members or plates.

Should the burglar be successful in drilling by means of the electric arc through the 100 body of the door or other wall in connection with which the shield may be used the non-conducting material will interrupt such arc, and if further attempt is then made to reach the bolt work by drills the manganese 105 steel sections embedded in the non-conducting material will prevent this. Consequently the difficulties which would have to not yet been successfully used by the be overcome in any attempt to reach the

labor that even under the most favorable circumstances a burglar would find it impossible to accomplish his object. In the present instance the plate 9 which consti-5 tutes one wall of the chamber is maintained in position by suitable wedges 10 at the circumference thereof, and by a suitable bolt 12 located centrally thereof, that part of the bolt which projects into the body of the 10 door being located in a soft metal insert 13

cast into a recess in the door.

In vaults of large dimensions which usually have doors many feet in diameter it is not always practicable to use a single 15 plate for the purpose of floating or embedding it in non-conducting material, and therefore it is necessary to form such plate in sections, such sections 14 when assembled constituting a single metallic protecting 20 layer conforming substantially to the area of the chamber. Each of these plates is shown as sector-shaped the inner end 15 thereof being curved or recessed to form with its companion plates an opening 16 25 through which a boss or projection 17 of the plate 9 or of the door body may extend. The spindles for manipulating the combination lock when such are used project through this floating protecting layer, and for this 30 purpose those sections through which such spindles project are provided with openings for this purpose.

In practice it is preferable to slightly separate the sections from each other by 35 non-conducting material. By forming the floating protecting layer in the manner shown and described I find it possible, no matter what the size of the vault door may be, to in a practical manner, embed the 40 sections in the non-conducting material so that when assembled they will form sub-

stantially a single plate.

Having described my invention, I claim— 1. A safe or vault door comprising a pair 45 of members forming a chamber, and a metallic protecting layer supported in said chamber and embedded in non-conducting material and comprising a plurality of plates set edge to edge, each of the same dimensions as its

50 companion plate or plates.

2. A safe or vault member comprising an outer member and an inner member constructed to form between them a chamber, and a protecting layer supported in said 55 chamber and embedded in non-conducting material and comprising a plurality of sectorshaped members.

3. A safe or vault member having a chamber, and a protecting layer supported in said 60 chamber and embedded in non-conducting material and comprising a plurality of sector-

shaped plates set edge to edge.

4. In a safe or vault the combination with a supporting structure having a circular 65 chamber, of a protecting shield located with-

in said chamber, comprising a mass of electrical resistance material, such, for instance, as cement and sand and a circular, drill-resisting, metallic protecting layer formed of a plurality of embedded, sector-shaped man- 70 ganese steel plates, the organization being such that four of such plates are sufficient to cover substantially the entire area of a relatively large circular chamber.

5. A safe or vault member comprising an 75 outer member and an inner member constructed to form between them a chamber, and a protecting layer supported in said chamber and embedded in non-conducting material and comprising a plurality of mem- 80 bers, each having its inner end cut away to form with its companion section an opening.

6. A circular safe or vault door comprising a pair of members forming a circular chamber, non-conducting material located in said 85 chamber, and a plurality of sector-shaped members embedded in said non-conducting material, each having its inner end cut away to form with its companion section an open-

mg. 7. In a safe or vault, the combination with a supporting structure having a chamber, of a protecting shield located within said chamber, comprising a mass of electrical resistance material and a drill-resisting metallic pro- 95 tecting layer formed of a plurality of embedded plates, so constructed and assembled that a comparatively small number of said plates are sufficient to cover substantially the entire area of a relatively large chamber. 100

8. In a safe or vault, the combination with a supporting structure comprising inner and outer metallic plates, of a mass of electrical resistance material between said plates, and a plurality of metallic plate-formed members 105 in said mass and located to form a protecting layer substantially of the same area as said mass.

9. In a safe or vault, the combination with a supporting structure comprising inner and 110 outer metallic plates, of a mass of electrical resistance material comprising cement and sand between said plates, and a plurality of metallic plates located in said mass and set edge to edge to form a protecting layer of a 115 single thickness of metal of substantially the same area as said mass.

10. A safe or vault having supported interiorly thereof a protecting shield comprising a mass of electrical resistance material, 120 and a plurality of plates each of relatively large area located in such material.

11. A safe or vault having supported interiorly thereof a protecting shield comprising a mass of electrical resistance material, and 125 a plurality of sector-shaped plates located therein, the whole forming a substantially integral shield.

12. A safe or vault having supported interiorly thereof a protecting shield compris- 130

ing a mass of electrical resistance material, and reinforcing metallic members located therein and comprising a plurality of plates set edge to edge thereby to form a metallic wall of substantially the same thickness throughout and of approximately the area of said mass.

13. A safe or vault door having a chamber, and relatively large metallic members em-

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bedded in non-conducting material located 10 in said chamber.

Signed at Nos. 9-15 Murray street, New York, N. Y., this 22nd day of May, 1903.

HENRY D. HIBBARD.

Witnesses:

C. P. WEED, CHAS. H. ROLLINGS.

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