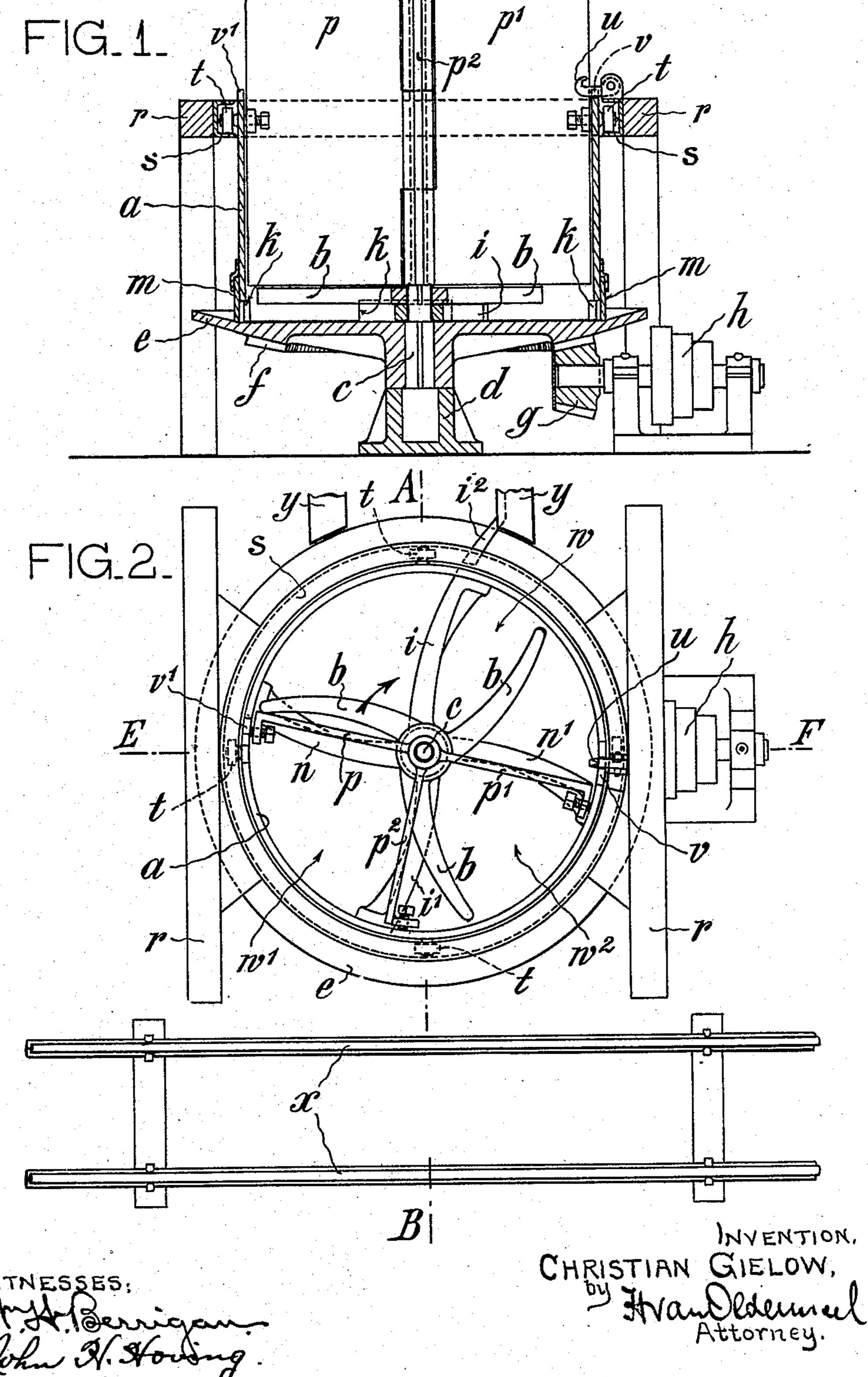
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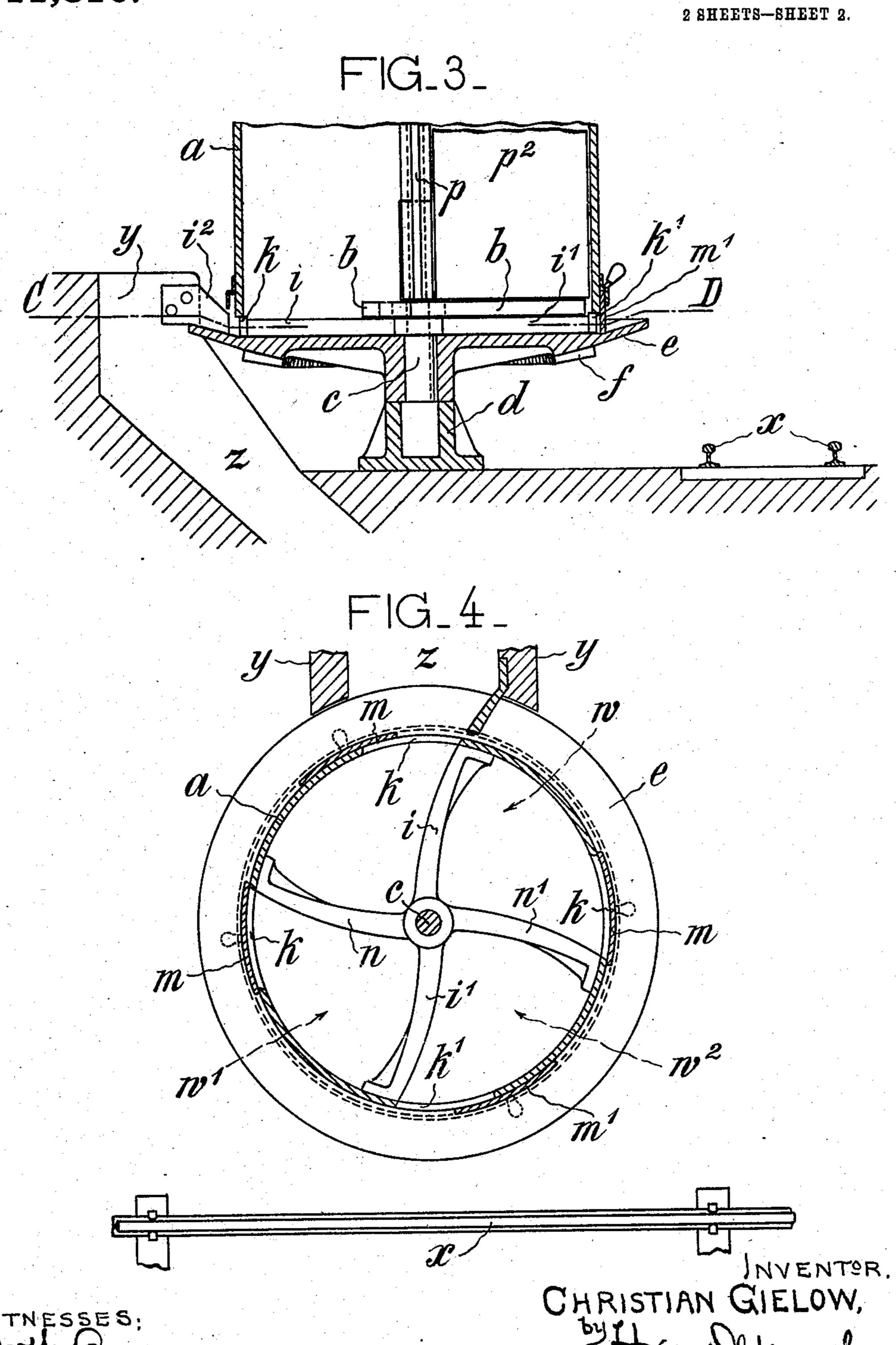
2 SHEETS—SHEET 1.



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## UNITED STATES PATENT OFFICE.

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## CHARGER FOR CERAMIC MATERIALS.

No. 911,816.

Specification of Letters Patent.

Patented Feb. 9, 1909.

Application filed July 23, 1908. Serial No. 444,974.

To all whom it may concern:

Be it known that I, Christian Gielow, subject of the King of Prussia, residing at 28 Jakobstrasse, Görlitz, in the Kingdom of 5 Prussia and Empire of Germany, have invented new and useful Improvements in Chargers for Ceramic Materials, of which the

following is a specification. For feeding ceramic materials to machines 10 or apparatus stationary hoppers with rotatory bottoms, stationary scrapers and rotatory knives have already been employed, the scrapers and knives being oppositely bent and adapted to push the materials to 15 the periphery of the revolving bottom for discharging them through openings to without. By means of vertical partitions such hoppers have been divided into several compartments which are to receive different ma-20 terials, so that after leaving the openings these materials can be collected and supplied to the respective machine or apparatus. The vertical partitions have been

made adjustable for adjusting the propor-25 tion of the different compartments. The said hopper presents the defect, that its several compartments require to be filled with the various materials from different sides, so that the various trucks or wagons 30 containing the materials will have to be

moved to the right side by means of sundry tracks, turntables and the like.

My invention relates to improvements in such charging apparatus, whereby the dif-35 ferent materials to be charged can be better distributed and their proportion, when once adjusted, can be maintained more exactly than hitherto, and it is rendered possible to charge the several compartments of the 40 hopper with materials of various kinds from one side only, so that a single track will do and the operation of the hopper or charger is simplified. According to my invention the charger is made turnable around its ver-45 tical axis. The openings in its periphery above the revolving bottom are arranged to be more or less opened and closed by means of slides, whereby it is rendered possible to regulate to a nicety the quantities of the 50 different materials to be discharged from the charger.

The rotatory bottom is made larger in diameter than the hopper and one or several stationary scrapers are disposed, which form

the continuation of one or several of the sta- 55 tionary scrapers within the hopper and are adapted to scrape off from the periphery of the rotatory bottom the materials discharged from the hopper through the openings and to conduct them to one or several 60 channels, through which they can be further conducted to the respective machine or apparatus. When only a single stationary external scraper is disposed, it will collect all the different materials discharged in the ad- 65 justed proportion and deliver them to its channel. When some of the external scrapers are engaged, they can be so arranged as to severally scrape off from the periphery of the rotatory bottom one or two or more 70 different materials discharged from the hopper and to conduct them to their respective channels.

Means are provided for normally stopping the turnable hopper and for releasing it so as 75 to permit it to be taken along with the rotatory bottom through a certain angle after which it is stopped, so that the respective compartment or compartments can be charged from the truck or wagon on the 80 single track.

I will now proceed to describe my invention with reference to the accompanying

drawings, in which—

Figure 1 is a vertical section through my 85 improved charger in a mode of execution on the line E-F in Fig. 2, Fig. 2 is a plan of the same, Fig. 3 is a vertical section through the lower part of the same on the line A—B in Fig. 2, and Fig. 4 is a horizontal section 90 through the same on the line C—D in Fig. 3.

Similar letters of reference refer to similar

parts throughout the several views.

In a frame rr of any known construction is secured a horizontal race-ring s, which is 95 shown as made from U-iron. Within the race-ring s a cylindrical hopper a is mounted to turn, while it is supported by several (here four) wheels t t, which are mounted to turn on pins fixed on the hopper and to run 100 within the race-ring s. The hopper a is below closed by a rotatory circular bottom e, which is keyed upon a vertical shaft c and is arranged to be driven in any known manner. In the drawings for example a cone pulley h 105 is shown which is driven from without and is adapted to drive the bottom e by means of a bevel pinion g and a bevel gearing f on the

bottom. The vertical shaft c is journaled in a foot step d of any known construction and in the nave of a stationary four-armed scraper in i n i n i (see Fig. 4), which is fastened 5 on the inside of the hopper a. The arms  $i n i^1 n^1$  are bent in one direction and adjoin suitable openings  $k k^{1}$  provided in the periphery of the hopper a above the bottom  $\bar{e}$ . The said arms sweep the bottom e and are adapt-10 ed to work together with three known knives b, which are fastened on the shaft c and are bent in the opposite direction, so that during the rotation of the bottom e with the knives b b in the direction of the arrow in Fig. 2 en 15 any knife b sweeping over the scraper arms  $i n i^1 n^1$  they will act together somewhat like a pair of scissors and push the material on the bottom e to the periphery of the hopper atowards the respective opening k through 20 which the material can leave the hopper. The openings  $k k^{1}$  can be closed with movable slides  $m m^1$ , which can be severally adjusted by means of their handles shown, so as to regulate the area of the opening and thereby 25 the quantity of material passing through it to without per unit of time. The bottom e is made larger in diameter than the hopper a and its external annular excess may be made slightly conical, as shown, it ascending to the 30 periphery. Several adjustable partitions  $p p^1 p^2$  of any known construction are disposed within the hopper a, so that the contents of the compartments  $w w^1 w^2$  formed by them can be varied as may be desired. A 35 turnable lock v is disposed on the race-ring s and is adapted to engage between two projections v or  $v^1$  provided on the upper edge of the hopper a on opposite sides for preventing the hopper from turning. Where so pre-40 ferred, the projections  $v v^1$  may be omitted and notches may be provided in the upper edge of the hopper a, so that the turnable lock u can engage into any of these notches. In the drawings a single external scraper  $i^2$ 

is shown as fastened on some structure y above a channel z and arranged to sweep the external annular portion of the bottom e without the hopper a. This external scraper i² is shown as forming the continuation of the arm i of the internal scraper, so that it directs the material passing through the opening k at once to the channel z, into which the material is permitted to drop for sliding down to the respective machine or apparatus.

When the slide m facing the channel z is alone more or less opened, of course only the material in the compartment w will be permitted to pass through the opening k to the channel z. When two opposite slides m and  $m^1$  are more or less opened as shown in Fig. 4, the material in the compartment  $w^2$  will pass through the opening  $k^1$  to without and move with the revolving bottom e until it strikes the material leaving the compartment w

through the opening k, when both materials will be together scraped off from the periphery of the bottom e and will fall into the channel z. By adjusting the two slides m and  $m^1$ the proportion of the two materials falling 70 into the channel z can be varied, and after the adjustment this proportion will be maintained henceforward. When in addition to the said two slides m and  $m^1$  the slide m on the right in Fig. 4 is more or less opened, of 75 course the material contained in the compartment w will be permitted to simultaneously leave the hopper a through two openings k k. The material passing through the right opening k will first move with the ro- 80tating bottom e until it meets the material passing from the compartment  $w^2$  through the opening  $m^1$ , when both materials will together move with the bottom e until they strike the material leaving the comparament 85 w through the upper opening k in Fig. 4. whereupon all the materials are scraped off and slide down the channel z. When all the four slides m m1 are more or less opened, of course the three different materials contained 90 in the compartments w,  $w^1$  and  $w^2$  are simultaneously discharged through the four openings  $k k^{i}$  and together scraped off by the external scraper  $i^2$ . Of course the proportion of the three different materials can be varied 95 by adjusting the four slides  $m m^4$ . Where so preferred, a fourth adjustable partition may be disposed in addition to the three partitions  $p p^1 p^2$ , so that each of the feur compartments so formed will have a separate 100 outlet.

In addition to the one external scraper  $i^2$ shown a second one may be disposed, for example so as to form the continuation of the internal scraper arm n, and may conduct 105 to a second channel similar to z, which leads to another machine or apparatus. It is obvious, that in this case one material only will pass from the compartment w to the channel z, while either one or two or three 110 different materials will pass to the other channel, one or two or all of the three remaining slides m  $m^1$  being more or less opened. In case the second external scraper is disposed opposite to the first one  $i^2$ , of 115 course one or two different materials only can be scraped off at a time and permitted to fall into each channel. Where so preferred, three or four external scrapers may be disposed for scraping the materials off the 120 periphery of the bottom e into adjoining channels. In this case it is obvious, that by opening and closing the slides  $m m^4$  the materials from any one or two or three or four different compartments can be directed to 125 any one or more of the channels. In case only two different materials are to be fed to one or several channels, of course a single plain vertical partition may be employed, which divides the hopper into halves, or two 130 adjustable partitions p and  $p^1$  or  $p^2$  may be employed, if the contents of the two compartments are to be different in size.

A single track x as shown will suffice for 5 comfortably charging the different compartments w w¹ w² of the hopper. Assuming the hopper a to occupy its position shown at Fig. 2, it is obvious, that the compartment  $w^1$  can be charged from a truck on the 10 track x and the compartment  $w^2$  can be charged from another truck on the same track x, the two trucks being pushed together or shifted one after the other, as the case may be. When it is desired to charge 15 the third compartment w, all that is required is to merely turn the lock u out of engagement with the respective projection v and to permit the hopper a to be taken along with the rotating bottom e, until the lock v is turned back for engaging between the two other projections  $v^1$ , when the hopper  $\alpha$  will stop and its compartment w can be readily charged from a third truck on the track x.

During the rotation of the shaft c the three bent knives b b will cut through the materials in the compartments and press portions of them on the bottom e, so that they can be discharged in the manner described above. Any larger stone which may be in the materials will be easily pushed by the knife b along the oppositely bent internal scraper arm i or n or i or n until it passes through the respective opening k or k. Such stones are not likely to be jammed.

Obviously the operation of the apparatus need not be stopped when changing from any one of its compartments to another one

to be charged from the track x.

The charger described may be varied with-40 out departing from the spirit of my invention.

I claim:

1. In a charger for ceramic materials, the combination with a hopper of circular sec-45 tion having a plurality of openings in its lower periphery, of a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one direc-50 tion and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, partitions 55 in said hopper for dividing it into compartments, and a stationary scraper forming the external continuation of one of said scrapers and adapted to sweep the external annular portion of said rotatory bottom.

2. In a charger for ceramic materials, the combination with a frame, of a hopper of circular section mounted in said frame to turn and having a plurality of openings in its lower periphery, means for locking and releasing said hopper, a rotatory bottom of a

larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one direction and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to 70 said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, partitions in said hopper for dividing it into compartments, and a stationary scraper forming the 75 external continuation of any one of said scrapers and adapted to sweep the external annular portion of said rotatory bottom.

3. In a charger for ceramic materials, the combination with a hopper of circular sec- 80 tion having a plurality of openings in its lower periphery, of a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one direc- 85 tion and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, a plurality 90 of adjustable partitions in said hopper for dividing it into compartments, and a stationary scraper forming the external continuation of one of said scrapers and adapted to sweep the external annular portion of said 95 rotatory bottom.

4. In a charger for ceramic materials, the combination with a frame, of a hopper of circular section mounted in said frame to turn and having a plurality of openings in its 100 lower periphery, means for locking and releasing said hopper, a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one di- 105 rection and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, a plurality 110 of adjustable partitions in said hopper for dividing it into compartments, and a stationary scraper forming the external continuation of any one of said scrapers and adapted to sweep the external annular portion of said 115

5. In a charger for ceramic materials, the combination with a hopper of circular section having a plurality of openings in its lower periphery, of means for varying the area of 120 the openings of said hopper, a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one direction and adapted to sweep said rotatory 125 bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, partitions in said hopper for dividing it into compart- 130

ments, and a stationary scraper forming the external continuation of one of said scrapers and adapted to sweep the external annular

portion of said rotatory bottom.

6. In a charger for ceramic materials, the combination with a frame, of a hopper of circular section mounted in said frame to turn and having a plurality of openings in its lower periphery, means for varying the area 10 of the openings of said hopper, means for locking and releasing said hopper, a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent 15 in one direction and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, 20 partitions in said hopper for dividing it into compartments, and a stationary scraper forming the external continuation of any one of said scrapers and adapted to sweep the external annular portion of said rotary 25 bottom.

7. In a charger for ceramic materials, the combination with a hopper of circular section having a plurality of openings in its lower periphery, of means for varying the area of 30 the openings of said hopper, a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one direction and adapted to sweep said rotatory 35 bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, a plurality of adjustable partitions in said hopper for di-40 viding it into compartments, and a stationary scraper forming the external continuation of one of said scrapers and adapted to sweep the external annular portion of said rotatory

bottom.

8. In a charger for ceramic materials, the combination with a frame, of a hopper of circular section mounted in said frame to turn and having a plurality of openings in its lower periphery, means for locking and releasing said hopper, a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one direction and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and

said rotatory knives, partitions in said hopper for dividing it into compartments, an external scraper forming the continuation of any 60 one of said scrapers and adapted to sweep the external annular portion of said rotatory bottom, and means for securing said external

scraper.

9. In a charger for ceramic materials, the 65 combination with a frame, of a hopper of circular section mounted in said frame to turn and having a plurality of openings in its lower periphery, means for locking and releasing said hopper, a rotatory bottom of a 70 larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent in one direction and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to 75 said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, a plurality of adjustable partitions in said hopper for dividing it into compartments, an external 80 scraper forming the continuation of any one of said scrapers and adapted to sweep the external annular portion of said rotatory bottom, and means for securing said external scraper.

10. In a charger for ceramic materials, the combination with a frame, of a hopper of circular section mounted in said frame to turn and having a plurality of openings in its lower periphery, means for varying the area 90 of the openings of said hopper, means for locking and releasing said hopper, a rotatory bottom of a larger diameter beneath said hopper, a plurality of scrapers fastened in said hopper adjoining its openings and bent 95 in one direction and adapted to sweep said rotatory bottom, rotatory knives oppositely bent to said scrapers and adapted to work together with them, means for driving said rotatory bottom and said rotatory knives, 100 partitions in said hopper for dividing it into compartments, an external scraper forming the continuation of any one of said scrapers and adapted to sweep the external annular portion of said rotatory bottom, and means 105 for securing said external scraper.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

CHRISTIAN GIELOW.

Witnesses:
Paul Arras,
Cläre Simon.