

C. McC. BERRY.
METHOD OF MANUFACTURING CIGARS.
APPLICATION FILED FEB. 27, 1906.

903,437.

Patented Nov. 10, 1908.

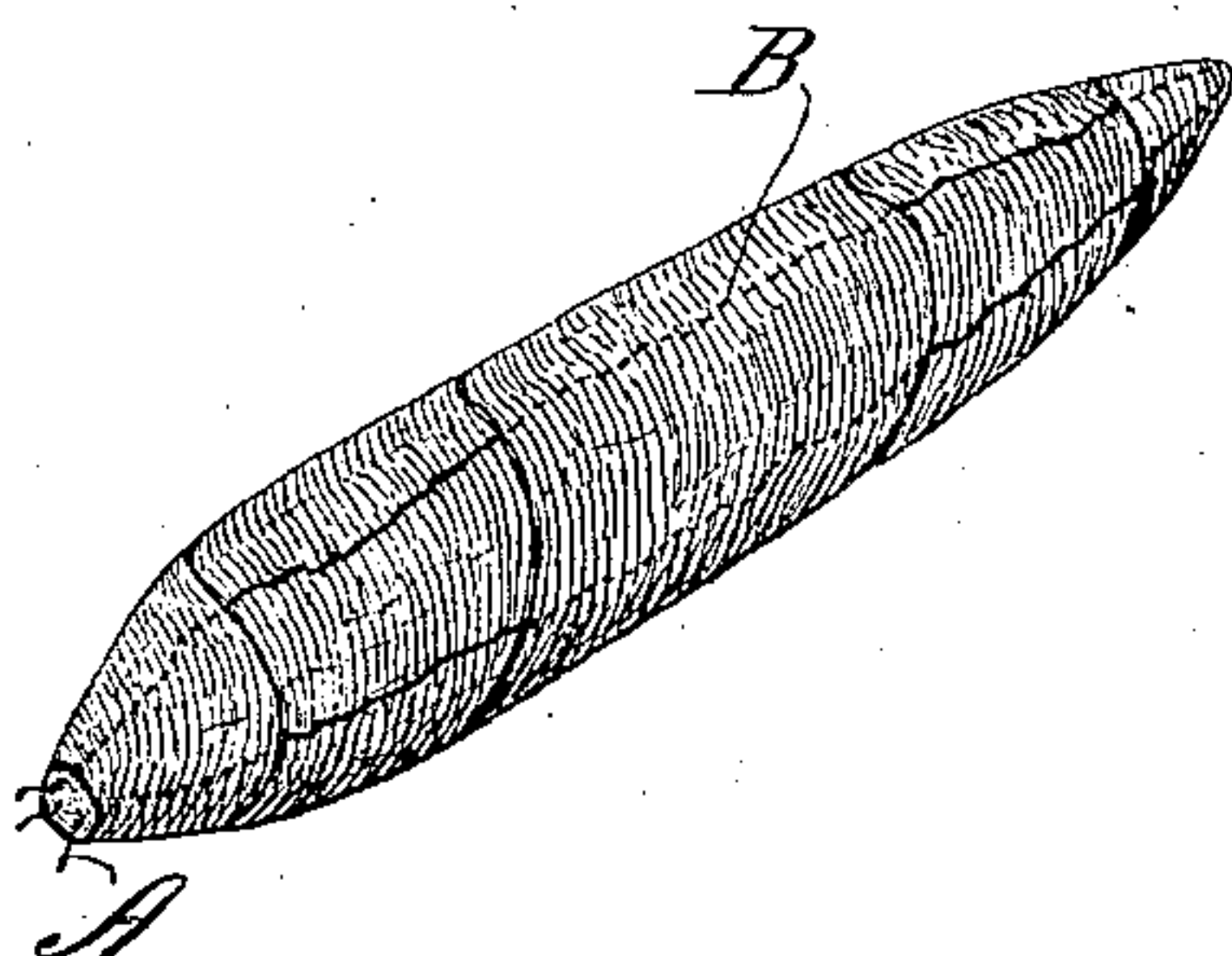


Fig. 1.

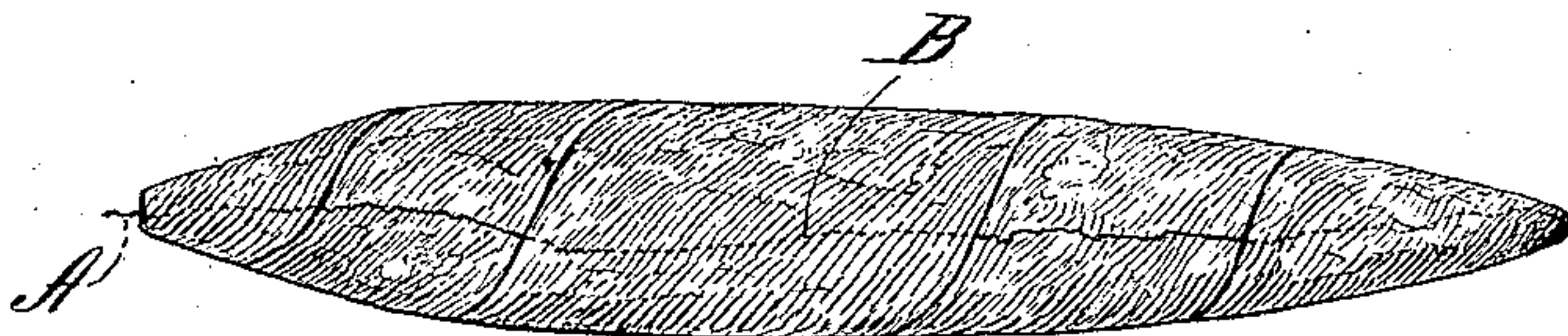


Fig. 2.

Witnesses:
Louis G. Bartlett
A. L. Russell

Inventor:
Charles McCuskey Berry
By E. C. Sullivan
J. S. Kinschatt

UNITED STATES PATENT OFFICE.

CHARLES McCLUSKY BERRY, OF HOBOKEN, NEW JERSEY, ASSIGNOR OF ONE-HALF TO
CHARLES A. WHITTIER, OF NEW YORK, N. Y.

METHOD OF MANUFACTURING CIGARS.

No. 903,437.

Specification of Letters Patent.

Patented Nov. 10, 1908.

Application filed February 27, 1906. Serial No. 303,224.

To all whom it may concern:

Be it known that I, CHARLES McCLUSKY BERRY, of Hoboken, in the county of Hudson and State of New Jersey, have invented
5 certain new and useful Improvements in Methods of Manufacturing Cigars, of which the following is a specification.

My invention relates to improved method
10 of manufacturing cigars and its object is to produce cigars embodying an identifying marker which cannot be removed without destroying the cigar thus protecting the Government and manufacturers against the substitution of cigars of other brands and quali-
15 ties.

Bands for marking cigars are of no particular protection as they can be collected and used again, and the perforated name plan breaks the wrapper and interferes with
20 the draft of the cigars besides not being a plain identification.

I carry out my invention by rolling under the wrapper any suitable fibrous material of a color easily distinguishable from the gen-
25 eral color of the cigar wrapper allowing the said material to project from underneath any of the folds of said wrapper or at either end of the cigar.

In the drawing, Figure 1 is a perspective
30 view of a cigar embodying my invention; Fig. 2 is a side view of the same.

In the above figures, the fibers A are shown projecting from the end of the cigar and covered by certain folds B of the wrap-
35 per. These fibers may be colored by a coating of gelatin or other suitable substance

that will not contaminate the flavor of the tobacco.

I do not limit myself to the above method as these fibers may be sewed, pasted or
40 pressed into the cigar wrapper.

Having thus described my invention and set forth a construction embodying the same, what I claim as new and desire to secure by
Letters Patent is:

1. The herein described method of manu-
facturing cigars, consisting in permanently
embodying and retaining by the folds of the
wrapper any identifying material, whereby
said material is partially exposed and may
50 not be removed without mutilating the cigar.

2. The herein described method of manu-
facturing cigars consisting of the perma-
nently interweaving of an identifying fiber
under alternate folds of the cigar wrapper.
55

3. As an article of manufacture, a cigar
having one or more fibers permanently inter-
woven and partially exposed between the
folds of the wrapper.

4. As an article of manufacture, a cigar
60 having one or more identifying fibers re-
tained by the folds of the wrapper and pro-
jecting therefrom.

In testimony whereof, I have signed my
name to this specification in the presence of
two subscribing witnesses, this 23 day of
February A. D. 1906.

CHARLES McCLUSKY BERRY.

Witnesses:

C. E. STEARMAN,

CHARLES ALBERT WHITTIER.