

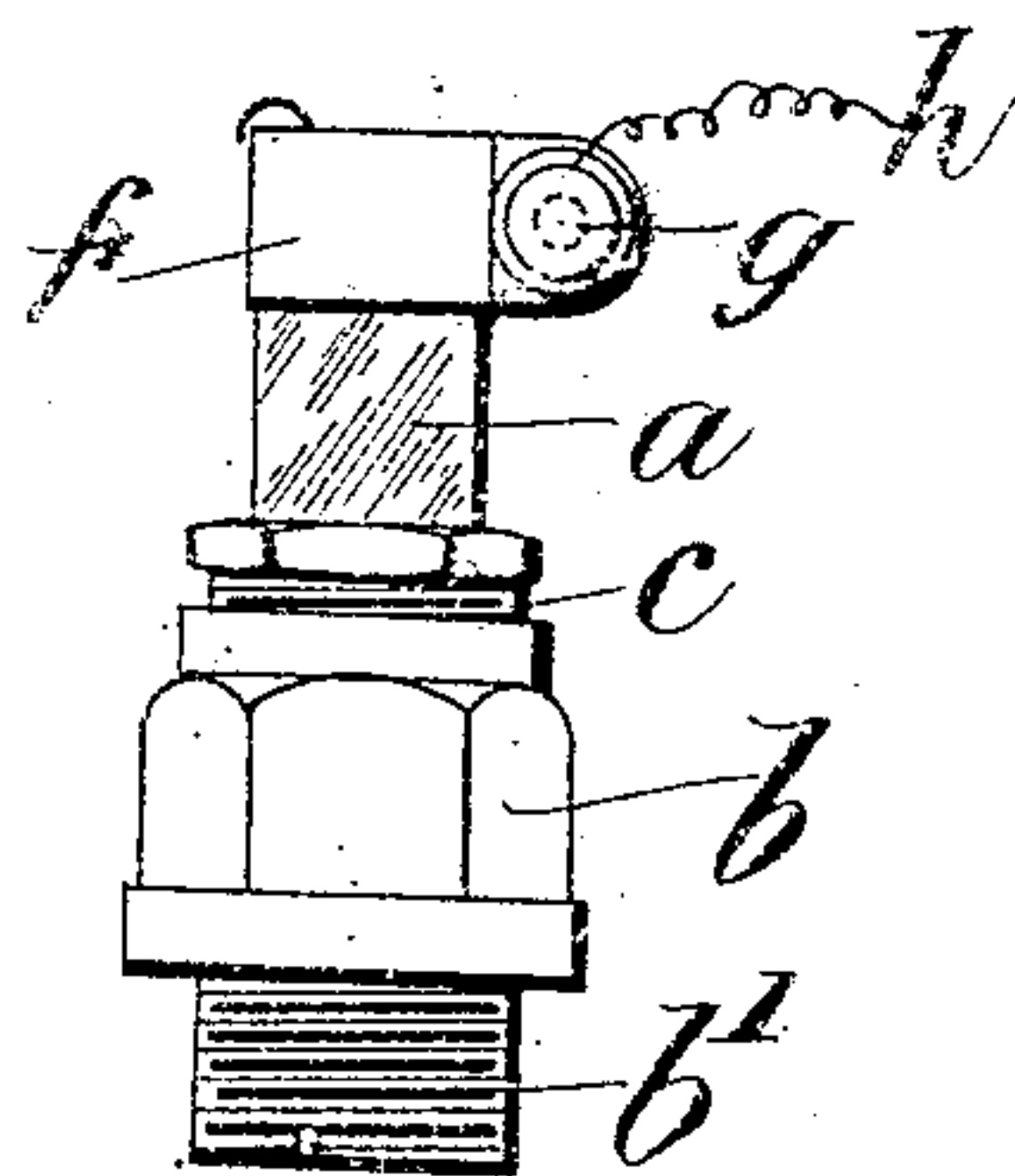
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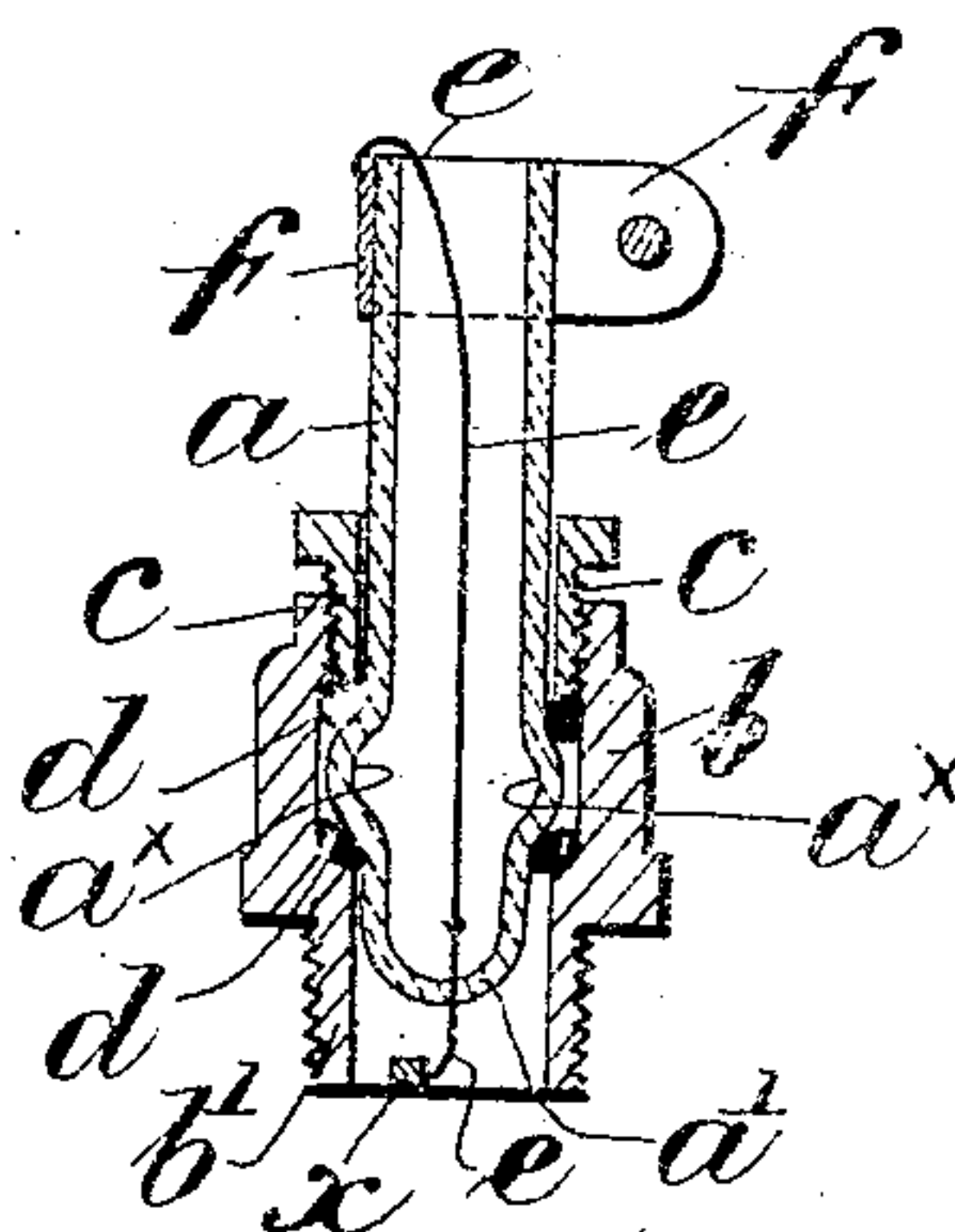
C. O. BASTIAN & G. CALVERT.  
ELECTRIC IGNITION DEVICE OR SPARKING PLUG FOR  
INTERNAL COMBUSTION MOTORS.

APPLICATION FILED JUNE 27, 1906.

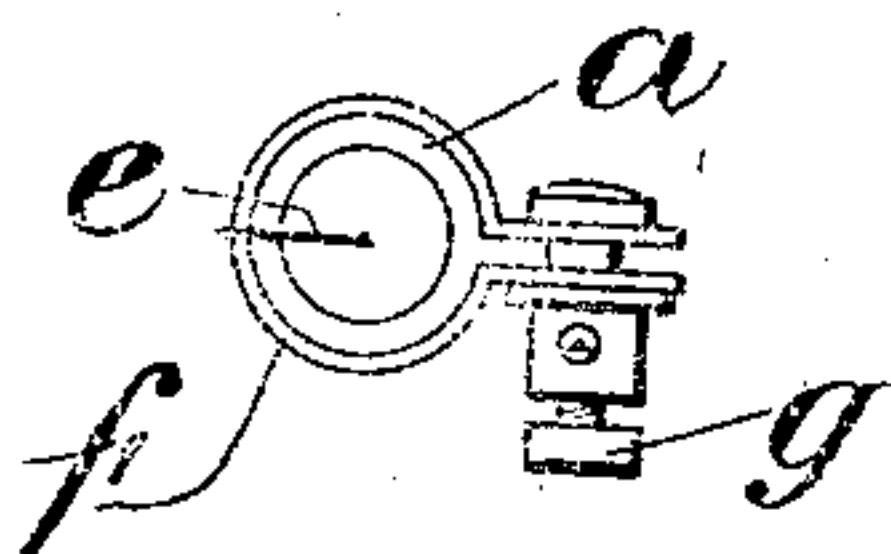
*Fig. 1.*



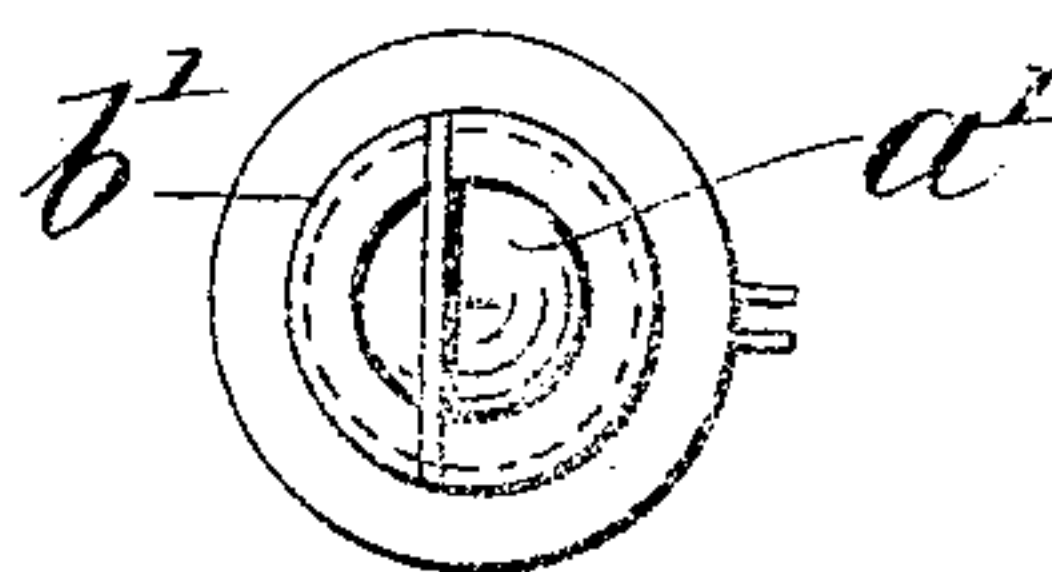
*Fig. 2.*



*Fig. 3.*



*Fig. 4.*



Witnesses.

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# UNITED STATES PATENT OFFICE.

CHARLES ORME BASTIAN AND GEORGE CALVERT, OF LONDON, ENGLAND.

ELECTRIC IGNITION DEVICE OR SPARKING PLUG FOR INTERNAL-COMBUSTION MOTORS.

No. 897,868.

Specification of Letters Patent.

Patented Sept. 2, 1908.

Application filed June 27, 1906. Serial No. 323,360

*To all whom it may concern:*

Be it known that we, CHARLES ORME BASTIAN, electrical engineer, residing at 75  
Brondesbury road, London, England, and  
5 GEORGE CALVERT, electrical engineer, residing at 27 Barretts Grove, Stoke Newington,  
London, England, both subjects of the King  
of Great Britain, have invented a new or Improved Electric Ignition Device or Sparking  
10 Plug for Internal-Combustion Motors, of which the following is a specification.

This invention is designed to produce an electrical ignition device or so-called sparking  
15 plug—for internal combustion motors—which is simple and economical to produce  
and which will afford or permit observation (from the exterior) both of the electric  
sparking produced through the medium of said plug and of the flame produced by the  
20 internal explosion or combustion within the motor caused thereby, thus serving as and  
combining the functions of both a sparking plug or ignition device and observation window  
or means for ocular observation of the  
25 phenomena occurring within the combustion chamber.

Now according to the present invention the electric ignition device or sparking plug (which  
for the sake of brevity we will hereinafter refer to as the "sparking plug") is provided with  
30 an insulator formed of a homogeneous vitreous and transparent material of high di-electric  
character for which purpose according to this invention glass is specially selected of a character  
35 such that while having high insulating properties it will also afford means to inspect  
or observe the phenomena occurring within the combustion chamber or within some part  
in connection with the latter and furthermore such insulator is especially formed and  
40 constructed to resist the shock pressure and heat or sudden or extreme variations of temperature  
arising from the internal combustion or explosions within the motor or otherwise;  
45 the glass which, according to this invention, it has been found possible and practical  
to use for the aforesaid purpose is Jena glass of the type known as fireproof combustion  
tubing such as that now found in commerce and made for example by the firm of  
50 Schott & Genossen of Jena; but we do not wish to confine ourselves to this particular  
glass as obviously we may employ other suitable homogeneous vitreous material of the  
55 type described and having the character of such glass and which while affording good in-

sulation is not only transparent but is also capable of resisting shock heat and pressure and variation in temperature as aforesaid. And in order that the invention may be the  
60 more easily understood and readily carried into practice we will proceed to fully describe same with reference to the accompanying drawings in which:—

Figure 1 is a view in elevation of a sparking  
65 plug in which our present invention is incorporated and Fig. 2 is a vertical sectional view thereof. Fig. 3 is a plan *i. e.* top end view of  
Figs. 1 and 2; and Fig. 4 is plan view of the  
70 opposite end thereof.

Referring to Figs. 1 to 4 of the accompanying drawings:—the insulator *a* of Jena glass  
or the like as aforesaid is tubular advantageously with the bore of said tube and the  
75 walls thereof of the relative proportions shown in the drawings or thereabouts and  
shaped also at its bottom end as shown or thereabouts and same is arranged in any  
suitable mount as for example same may be  
80 mounted in a metal shell *b* of the form such as are at present generally in use in sparking  
plugs and any suitable gland *c* and packing  
*d* (*e. g.* of asbestos) may be employed if desired so that the glass *a* is protected as far as  
85 possible from liability to injury from its support or mount *b*; and this tubular insulator  
*a* of said glass or the like is closed at one end *a'* *i. e.* its inner end (or at both ends if desired)  
through which a wire *e* or other conductor is  
90 passed (by sealing same therethrough or otherwise—as desired) this conductor *e* forming  
one pole of the "sparking plug" *x* being the other pole; and said glass insulator *a* is  
suitably arranged in its mount or support as  
95 aforesaid for example the metal shell *b* may be provided with a screw *b'* (or other suitable  
means may be employed) to attach same to the cylinder (not shown) of the engine, or  
said sparking plug may be otherwise mounted  
100 so as to be adapted to fire the explosive charge as for example by mounting same on  
some part or adjunct of the engine or frame in communication with the combustion  
chamber of the engine; the said shell or mount  
*b* for said insulator forming the other or  
105 earthed pole of the plug; to which as shown the cross-bar *x* may be attached to form the  
second contact.

Any suitable means of attachment may be  
provided for connecting the central insulated  
110 wire *e* with the source of current supply for example as illustrated the said conductor



wire *e* may be connected to the split collar *f* provided with the clamping screw *g* by which latter the electric conductor *h* from any suitable source may be electrically connected and secured to the said split collar *f* which latter is fixed on the upper end of the said glass insulator *a*.

By the foregoing invention a sparking plug is provided by means of which it can be seen whether the spark is passing, whether the cylinder is charged or not or whether such charge is under compression or not, and also affording means for viewing the combustion of the charge within the cylinder and judging of its composition; this combined insulator and observation window being suitable either for testing purposes or same can be used in practice continuously.

The aforesaid inner end or portion *a'* of the insulator *a* exposed to the explosion and pressure in the cylinder is as aforesaid advantageously rounded or conoidal as illustrated being so formed to offer the requisite resistance to shock, pressure, and change of temperature; and also its joint in or with its mount *b* should be pressure-tight *i. e.* this may be effected by means of the gland *c* and packing rings *d* as aforesaid.

For the purpose of safety—or protection of the inner end *a'* of the aforesaid insulator *a*—if desired a piece of wire gauze or finely perforated metal or the like may be placed between the inner end of the insulator and the cylinder or combustion chamber; and such gauze or the like may form a portion of the electrical circuit.

Any suitable means may be provided to prevent longitudinal movement of the tubular insulator *a* with respect to its shell *b* as for example the curved annular enlargement *a<sup>x</sup>* may be formed on the said insulator *a*—see Fig. 2.

What we claim is:—

1. In a "sparking plug" for internal combustion engines, the combination of an insulator formed from a tube of glass closed at one end, and provided with the annular enlargement *a<sup>x</sup>*; packing material on each side of said enlargement, a metal shell surrounding said insulator and having the gland *c*, and a wire sealed through the closed end of said tube and connected to said shell, substantially as described.

2. In a "sparking plug" for internal combustion engines, the combination of an insulator formed from a tube of glass closed at one end, and provided with the annular enlargement *a<sup>x</sup>*; packing material on each side of said enlargement, a metal shell surrounding said insulator and having the gland *c*, a wire sealed through the closed end of said insulator and connected to said shell, and a split collar *f* secured to the upper end of said insulator and provided with the clamping screw *g*, substantially as described.

In witness whereof we have hereunto set our hands in presence of two witnesses.

CHARLES ORME BASTIAN.  
GEORGE CALVERT.

Witnesses:

H. D. JAMESON,  
C. P. LIDDON