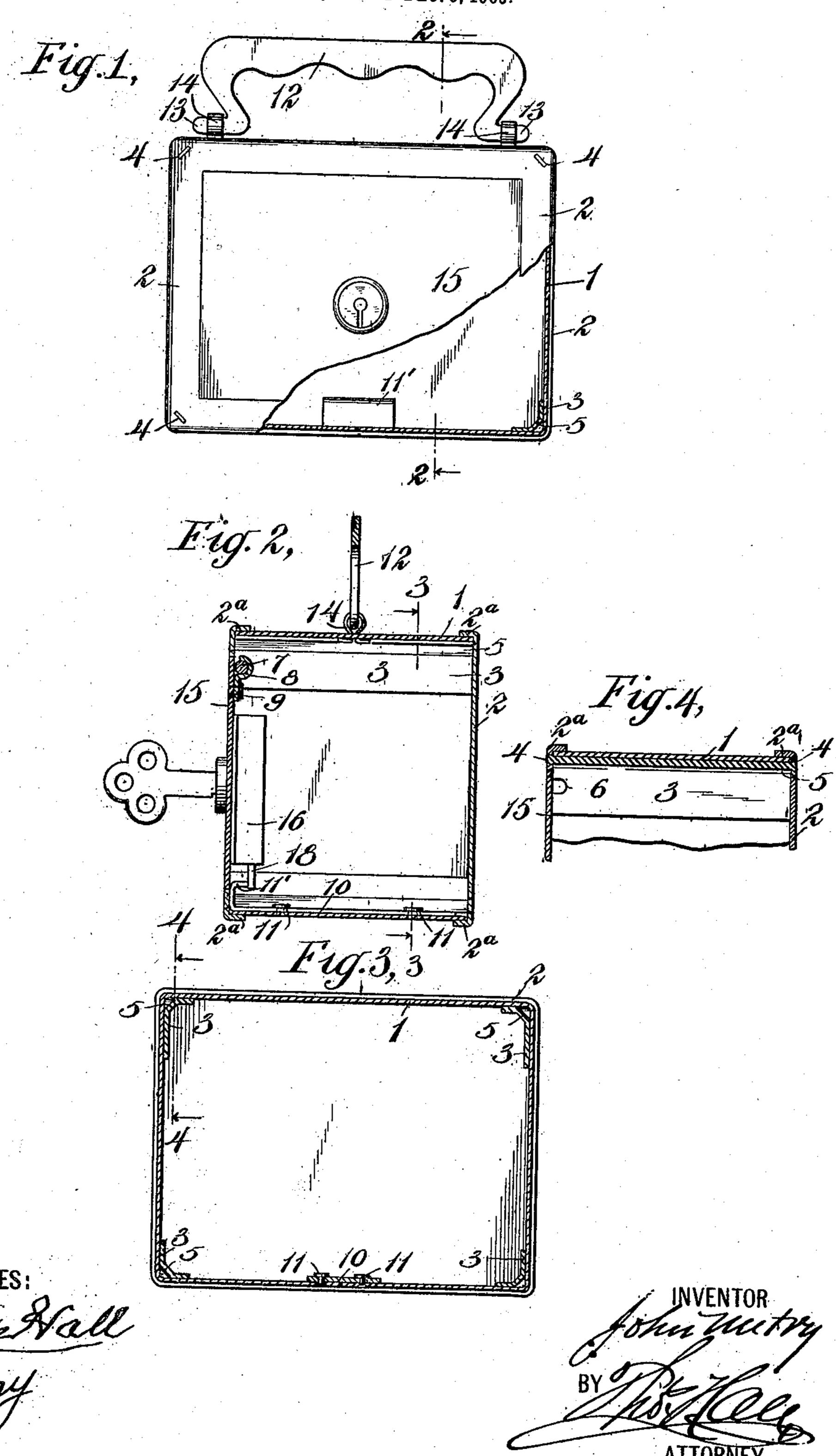
J. NUTRY.
BOX.

APPLICATION FILED DEC. 5, 1905.



## UNITED STATES PATENT OFFICE.

## JOHN NUTRY, OF BROOKLYN, NEW YORK.

BOX.

No. 894,456,

Specification of Letters Patent. Patented July 28, 1908.

Application filed December 5, 1905. Serial No. 290,355.

To all whom it may concern:

Be it known that I; John Nutrry, a citizen of the United States, residing in Brooklyn, in the county of Kings and State of New York, 5 have invented a new and useful Box, of which the following is a specification.

My invention relates to the construction of

metallic boxes used as savings banks.

The object of the invention is to make a 10 neat and substantial box at a low cost.

In the accompanying drawing forming part of this specification: Figure 1 is a front elevation partly sectional. Fig. 2 is a section at right hand end. Fig. 3 is a section 15 from the front. Fig. 4 is a section of cor-

ners from the end.

Like figures refer to like parts.

The box is formed of three principal pieces, "the top, bottom and ends being of one piece 1 20 joined together at the bottom by piece 10 with rivets 11, the piece 10 also forming a catch for the bolt 18 of the lock 16. The front and back of the box 2 are struck up with flanges 2ª to fit over piece 1, the door 15 25 is made from the piece punched out of the front and is held in place by hinge piece 8

riveted on at 9, wire 7 is the hinge pin reaching from end to end of the box and resting in notches 6 in the corner piece 3. The box is held together by angular corner pieces 3 hav- 30 ing projecting portions 5 to enter holes 4 in the front and back and secured by riveting. The handle 12 having points 13 is fastened to the box by staples 14. The projections 5 can also be made integral with the side piece 1, 35

Having described my invention what I claim and desire to secure by Letters Patent

As an article of manufacture, a box having a body part consisting of a single piece and 40 forming the top, bottom and ends; a front wall having flanges fitting over the body part, a back wall having flanges fitting over the body part, apertures in the corners of said front and back walls, and angular cor- 45 ner pieces fitting inside the corners of said body part and secured in said apertures in the front and back walls.

JOHN NUTRY.

Witnesses:

JAMES VAN WICKLEN, HENRY A. PHILLIPS.