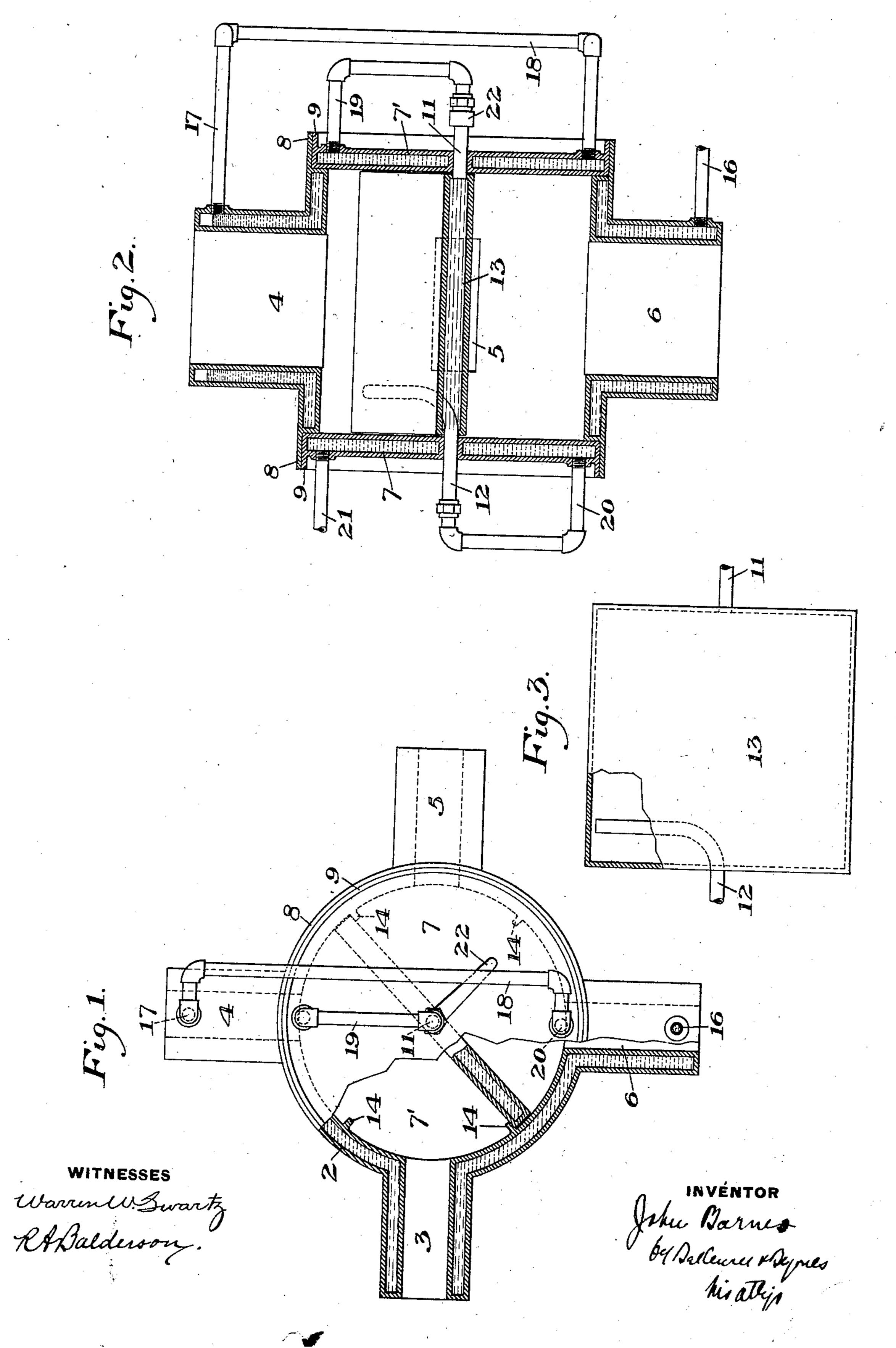
J. BARNES.
WATER COOLED REVERSING VALVE.
APPLICATION FILED JULY 3, 1905.



## UNITED STATES PATENT OFFICE.

JOHN BARNES, OF PORTVUE, PENNSYLVANIA, ASSIGNOR OF ONE-THIRD TO HARRY WOODS AND ONE-THIRD TO CHARLES ZIMMERMAN, OF STEUBENVILLE, OHIO.

## WATER-COOLED REVERSING-VALVE.

No. 886,285.

Specification of Letters Patent.

Patented April 28, 1908.

Application filed July 3, 1905. Serial No. 268,070.

To all whom it may concern:

Be it known that I, John Barnes, of Portvue, Allegheny county, Pennsylvania, have invented a new and useful Water-Cooled Restrainty-Valve, of which the following is a full, clear, and exact description, reference being had to the accompanying drawings, forming part of this specification, in which—

Figure 1 is an end elevation partly in section of my improved valve; Fig. 2 is a vertical longitudinal section; and Fig. 3 is a broken detail view of the valve proper.

My invention relates to the class of reversing valves for regenerative furnaces; and is designed to improve such valves by water-cooling all the parts thereof, preventing any substantial leakage of gas, and giving them longer life.

In the drawings, 2 represents a cylindrical double-walled casing having four double-walled ports or channels 3, 4, 5 and 6 leading through its curved walls. The cavity between the concentric walls of the main chamber preferably communicates freely with the annular spaces in the double-walled ports.

The ends of the main chamber are closed by hollow water-cooled plates 7 and 7'. These may be secured in place in any desirable manner, and I have shown them as 30 seated within rings or flanges 8 on the casing to which they may be bolted through interfitting flanges 9 on the covers. Each of these covers is shown as being of circular form, and is provided with a central plug or 35 post through which the pipes 11 and 12 forming the trunnions for the valve 13 extend. The valve is of the butter-fly type, is hollow, and its outlet pipe 12 is curved within the valve and extends nearly to its upper 40 edge, so as to insure the valve being practically full of water at all times. I have shown the inner wall of the chamber as provided with ribs 14 against which the edges of the valve seat in its two positions.

The water connections for maintaining the circulation may be arranged in many different forms. In the form shown the amount of water supplied enters the wall of the lower port 6 through the inlet 16. Water

flows out through the casing and through the 50 outlet pipe 17 in the top port, and thence is led through pipe 18 into the lower portion of the head 7. From the upper part of the head 7 the water passes through outlet pipe 19 into pipe 11 which feeds the water into 55 the valve proper. It then flows out through pipe 12 and thence through pipe 20 into the lower part of the opposite head 8. It then flows from the upper part of this head through outlet 21. The valve may be 60 swung by any suitable connections, such as the hand lever 22 connected to one of the pipe trunnions.

The advantages of my invention result from the simplicity and complete water cool- 65 ing of the valve in the casing. The casing may be placed in many different positions either vertically or horizontally. The water connections may be separate for different parts, and many other changes may be 70 made without departing from my invention.

I claim:—

1. A reversing valve having a double walled casing formed with a plurality of port openings, the walls of said openings extend- 75 ing beyond the casing and having annular water spaces therein which communicate with the space between the double walls of the casing, and means for circulating water through the said spaces, some of the circu- 80 lating connections being made directly to the spaces in the port walls; substantially as described.

2. A reversing valve, having a double wall casing with port-openings therethrough, 85 the port openings also having extended double walls which are integral with the adjacent casing wall, and the interior spaces of which communicate with the interior spaces of the casing walls, substantially as de-90 scribed.

In testimony whereof, I have hereunto set my hand.

JOHN BARNES.

Witnesses:

JOHN MILLER, H. M. CORWIN.