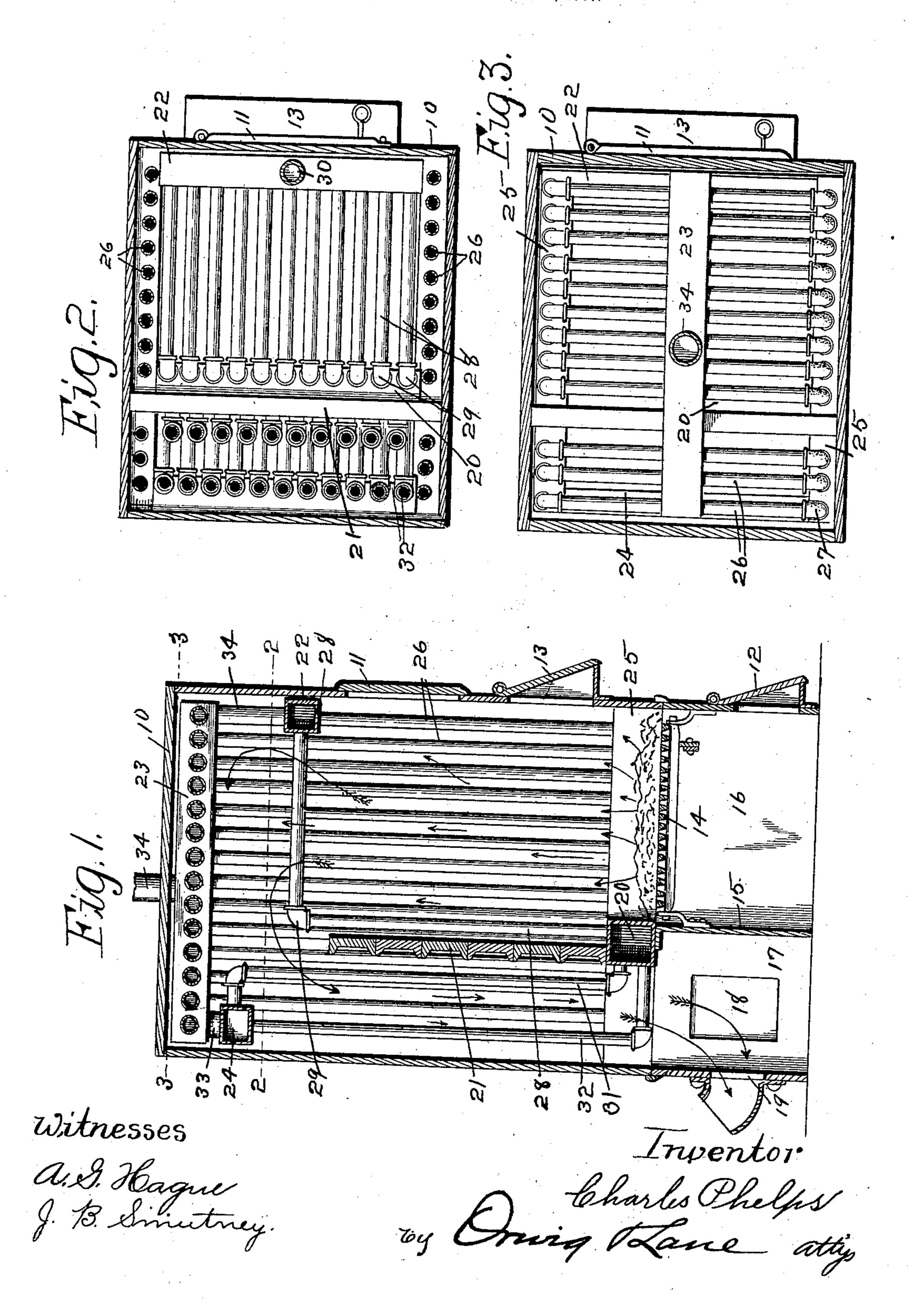
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SMOKE CONSUMING FURNACE.

APPLICATION FILED JAN. 22, 1907.



THE NORRIS PETERS CO., WASHINGTON, D. C.

## UNITED STATES PATENT OFFICE.

CHARLES PHELPS, OF OSKALOOSA, IOWA.

## SMOKE-CONSUMING FURNACE.

No. 885,950.

Specification of Letters Patent.

Patented April 28, 1908.

Application filed January 22, 1907. Serial No. 353,424.

To all whom it may concern:

citizen of the United States, residing at Oskaloosa, in the county of Mahaska and State of 5 Iowa, have invented a certain new and useful Smoke-Consuming Furnace, of which the following is a specification.

The object of my invention is to provide a furnace of simple, durable and inexpensive 10 construction, especially designed for use in connection with bituminous coal and designed to consume the smoke, soot and gases arising from the burning fuel before it passes to the flue.

A further object is to provide a furnace to heat water and so arranged that it will utilize the maximum amount of the heat from the fire and to utilize the water pipes for the purpose of commingling and mixing the air, 20 smoke and gases arising from the fire in such manner as to cause them to ignite and burn before passing through the flue.

My invention consists in certain details of the construction, arrangement and combina-25 tion of the various parts of the device, whereby the objects contemplated are attained, as hereinafter more fully set forth, pointed out in my claims and illustrated in the accompanying drawings, in which,—

Figure 1 shows a central, vertical, sectional view of a furnace embodying my invention. Fig. 2 shows a horizontal, sectional view on the line 2—2 of Fig. 1, and Fig. 3 shows a like view on the line 3—3 of 35 Fig. 1.

Referring to the accompanying drawings, I have used the reference numeral 10 to indicate the furnace casing provided at its front with the fuel door 11, an ash-pit door 12 and 40 a door 13 directly above the grate to provide access to the grate. Arranged above the ash-pit is a grate 14 of ordinary construction extending from the furnace front rearwardly about two-thirds of the distance to the rear 45 wall. A transverse partition 15 is provided extending from the rear of the grate downwardly and transversely of the furnace forming the ash-pit 16 and a dust pit or chamber 17 at the rear of said partition, a door 18 is 50 provided through which access may be had to the dust pit. At the rear of the dust pit is the flue opening 19. Above the partition 15 is a water chamber 20 extending transversely of the furnace. Arranged at the 55 rear of the fire box, on top of said water | provides communication between them. 110

chamber is a fire brick partition 21 extended Be it known that I, Charles Phelps, a | across the furnace and upwardly to a point spaced apart from the top of the furnace. The chamber in front of said partition is the fire box, the chamber above the partition 60 and in the rear of the partition is the mixing and combustion chamber. Extended transversely of the furnace directly in the rear of the furnace front and substantially in line with the top of the partition 20 is a water 65 chamber 22. Extended longitudinally of the furnace at the central portion of its top is a water chamber 23 and extended across the rear of the furnace below the water chamber 23 is a water chamber 24. Two water cham- 70 bers 25 extend from front to rear of the furnace in the same horizontal plane as the water chamber 20.

> At each side of the interior of the furnace, I have provided a series of water pipes 26 75 with their lower ends connected to and communicating with the water chambers 25 and their upper portions provided with elbows 27 and extended inwardly and connected to and communicating with the water chamber 23. 80

> In the back of the part designated as the fire box is a series of water pipes 28 connected to and communicating with the water chamber 20 extended upwardly in front of the partition 21 and provided with elbows 29 35 and extended horizontally to the water chamber 22 with which they communicate. This water chamber 22 is provided with a pipe 30 connecting to the water chamber 23 and providing communication between said 90 chambers.

Attached to and communicating with the rear of the chamber 20 is a series of water pipes 31 extending upwardly adjacent to the rear of the wall 21 and communicating at 95 their upper ends with the water chamber 24. A second set of pipes 32 is provided, with their lower ends connected to and communicating with the chamber 20 and their upright portions arranged adjacent to the rear 100 furnace wall and their upper ends attached to and communicating with the water chamber 24. The space between and surrounding the pipes 31 and 32 forms the lower part of the combustion chamber and all of the 105 products of combustion must pass through this space in close contact with said pipes before passing to the flue. A short pipe 33 connects the water chambers 23 and 24 and

The hot water supply pipe 34 communicates with the central portion of the water chamber 23.

In practical operation and assuming that a 5 fire is burning upon the grate 14 and that large quantities of smoke, soot and gases are arising therefrom, these products of combustion will pass upwardly through the fire box. When they strike the horizontal portions of 10 the pipes 28, said pipes will serve as deflectors and cause the currents of smoke, gas and air arising from the fire to be thoroughly commingled. This commingling of the products of combustion and air is materially aided 15 on account of the fact that the deflector tubes 28 are only a short distance from the top of the furnace and all of the products of combustion are turned to travel backwardly toward the rear of the furnace and then 20 downwardly. It is well known that by thoroughly mixing smoke, gas and air when at the proper temperature, the products of combustion will ignite and burn. After being thus burned they will pass downwardly 25 and out through the flue opening 19.

One of the important features of my invention is that the horizontal portions of the deflectors 28 are so positioned within the furnace that the area of the combustion cham-30 ber above them will be from about one-fifth to two-fifths of the area of the fire box. I have discovered that when a furnace is constructed having substantially the proportions referred to, the fire will burn readily 35 and the smoke, gases and air passing through the grate will fill the fire box and be somewhat retarded therein before passing to the combustion chamber. Therefore, when these products of combustion pass out of the fire 40 box they will be given an opportunity to expand and they will also be thoroughly mixed and commingled with each other. It is this commingling and mixing of the products of combustion occurring at the same 45 time that they are expanding that puts them in proper condition for igniting and burning.

Another one of the important features of my invention is the relative arrangement of the water chambers and the water pipes. 50 These are so arranged that they may be readily, quickly and easily assembled and are so disposed that they will utilize the heat arising from the fire and passing through the fire box and combustion chamber to the 55 maximum amount. Furthermore they are so arranged as to produce a rapid circulation of water when subjected to the heat arising from a fire.

Having thus described my invention, what 60 I claim and desire to secure by Letters Patent of the United States, therefore is—

1. In a furnace, the combination of a casing, a grate, two water chambers extended along the sides of the casing adjacent to the 65 sides of the grate, a water chamber extended

across the furnace above the rear of the grate, and spaced apart from the rear of the casing, a fire wall above said latter water chamber extended upwardly and spaced apart from the top of the casing, a water chamber ex- 70 tended across the top of the casing at the rear upper corner thereof, a water chamber extending from the front to the rear of the casing near the top thereon, a series of pipes fixed to and communicating with each of the 75 chambers at the sides of the grate, extended upwardly and then inwardly and fixed to and communicating with the chamber at the top of the casing, a series of pipes fixed to and communicating with the water chamber 80 at the rear of the grate, extended upwardly adjacent to the rear of the fire wall, and then rearwardly and connected to and communicating with the water chamber at the rear upper corner of the casing, a second series of 85 pipes fixed to and communicating with the rear of the water chamber in the rear of the grate, extended first horizontally to a point near the rear of the casing, and then upwardly and fixed to and communicating with 90 the chamber at the rear upper corner of the casing, a pipe for providing communication between said water chambers at the top of the casing, and a water service pipe communicating with the water chamber at the top of 95 the casing:

2. In a furnace, the combination of a casing, a grate, two water chambers extending along the sides of the casing adjacent to the sides of the grate, a water chamber extended 100 across the casing at the rear of the grate and spaced apart from the rear of the casing, a fire wall on top of said chamber extended upwardly and spaced apart from the top of the casing, a water chamber at the front of the 105 casing above the fire box, a water chamber extending from the front to the rear of the casing near the top thereof, a series of pipes fixed to and communicating with each of the chambers at the sides of the grate, and ex- 110 tended upwardly and then inwardly and fixed to and communicating with the chamber at the top of the casing, a series of pipes fixed to and communicating with the chamber at the rear of the grate, extended up- 115 wardly and then horizontally and fixed to and communicating with the chamber at the front of the casing, a pipe for providing communication between said water chamber at the front of the casing, and said water cham- 120 ber at the top of the casing, and a water service pipe communicating with the chamber at the top of the casing.

3. In a furnace, the combination of a casing, a grate, two water chambers extending 125 along the sides of the casing, adjacent to the sides of the grate, a water chamber extended across the furnace at the rear of the grate and spaced apart from the rear of the casing, a fire wall on top of said chamber extended 130

upwardly and spaced apart from the top of the casing, a water chamber at the front of the furnace above the fire box, a water chamber extended across the top of the casing at 5 the rear upper corner thereof, a water chamber extending from the front to the rear of the furnace near the top thereof, a series of pipes fixed to and communicating with each of the chambers at the side of the grate and 10 extended upwardly and then inwardly and fixed to and communicating with the chamber at the top of the furnace, a series of pipes fixed to and communicating with the chamber at the rear of the grate extended up-15 wardly and then horizontally and fixed to and communicating with the chamber at the front of the furnace, a pipe providing communication between said water chamber at the front of the furnace and said water cham-20 ber at the top of the furnace, a series of pipes fixed to and communicating with the rear of

the water chamber at the rear of the grate extended upwardly adjacent to the rear of the fire wall and then rearwardly and connected to and communicating with the water 25 chamber at the rear upper corner of the furnace, a second series of pipes fixed to and communicating with the rear of the water chamber in the rear of the grate, extended first horizontally to a point near the rear of 30 the casing and then upwardly and fixed to and communicating with the chamber at the rear upper corner of the furnace, means for providing communication between said water chamber and the water chamber at the 35 top of the furnace and a water service pipe communicating with the water chamber at the top of the furnace.

CHARLES PHELPS.

Witnesses:

HOMER PHELPS, ANNA PHELPS.