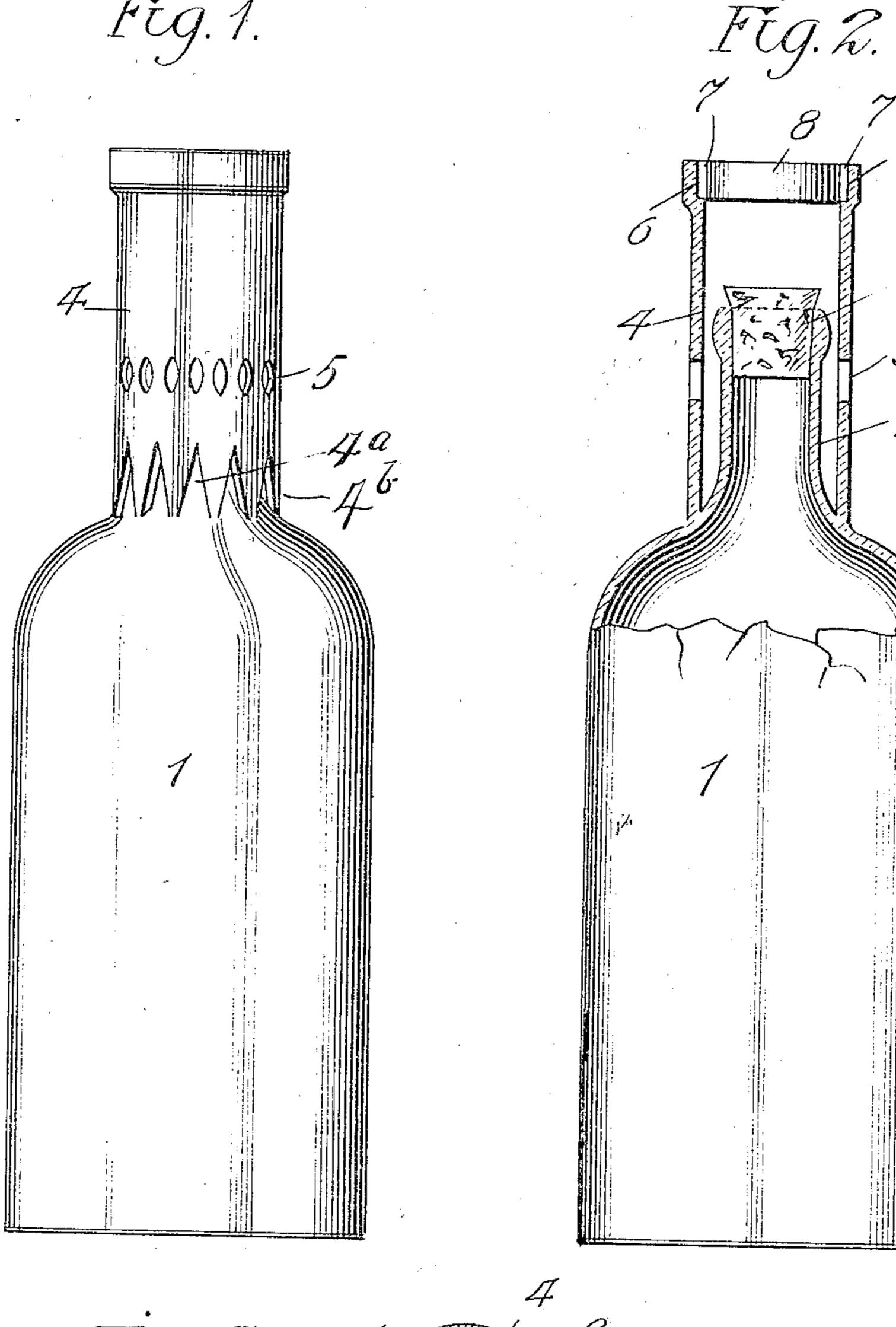
A. S. KIRK. BOTTLE. APPLICATION FILED NOV. 24, 1906.



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TRIED STATES PATENT

ALBERT S. KIRK, OF MONETT, MISSOURI.

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Specification of Letters Patent.

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To all whom it may concern:

Be it known that I, Albert S. Kirk, a citizen of the United States of America, residing at Monett, in the county of Barry and useful Improvements in Bottles, of which the

following is a specification.

This invention relates to improvements in bottles and analogous receptacles, its object | suitable material which cannot be penetrated 10 being to provide a bottle which after having been once filled cannot be emptied of its contents without giving visual evidence of the fact that it has been opened, thus preventing the bottle from being refilled with spurious 15 or inferior goods in its primal form, assuring a reasonable degree of safety to the manufacturer and consumer of the latter receiving the genuine goods.

In the accompanying drawing,-Figure 1 20 is a side view of a bottle embodying my invention. Fig. 2 is a similar view with the upper portion of the bottle body and the neck of the bottle shown in vertical section. Fig. 3 is a top plan of the outer neck or shield.

Referring to the drawing, the numeral 1 designates the body of the bottle, which may be of any preferred form. The body is provided with the usual filling and discharge ing initially filled. neck 2 adapted to be closed by a cork or 30 other suitable stopper 3, said neck being externally enlarged or thickened at its upper end, as shown. . .

In accordance with my invention an outer neck or shield 4 is provided, which is of 35 greater length and diameter than the neck 2. The neck 4 is integral at its lower end with the body of the bottle, and may be of ornamental form at its base, as by the provision of triangular openings 4s, as indicated in Fig. 40 1. These openings 4ª form projections of V-shape 4b which are integral at their lower reduced ends with the upper end of the body of the bottle at the base of the neck 2. In addition to forming ornamental portions, 45 these projections provide a weakened portion at the base of the neck 7, by which the neck is claimed as new, is:may be conveniently broken off at this point.

Below the thickened upper end of the neck 2the neck 4 is provided with an annular series 50 of openings 5 or is otherwise suitably constructed to provide a weakened or frangible | ternal shield formed at its lower end with portion which will permit the top portion spaced V-shaped projections integral with thereof to be conveniently broken off to ex- | the shoulder of the bottle body at the base of pose the upper end of the neck 2 for the ex- | the neck, said shield extending above and be-55 traction of the stopper 2. These openings 5 | ing spaced wholly from the neck and of sub- 110

may be, if desired, of an ornamental form to render the bottle attractive in appearance. The upper end of the neck 4 is enlarged and formed with receiving slots or recesses 6 for 5 State of Missouri, have invented new and the reception of lugs or projections 7 on an 60 outer stopper 8, designed to close said neck and normally prevent access to the stopper 3. This stopper 8 may be of glass or other without giving visual evidence of the fact 65 that the bottle has been tampered with.

> After the bottle has been filled the neck 2 is sealed by the stopper 3 and the stopper 8 applied to permanently close the neck 4, which is preferably accomplished by securing 70 the same in position by the use of an indissoluble cement, thus effectually preventing its removal without breaking the neck 4. When it is desired to gain access to the bottle, the upper portion of the neck 4 is struck with or 75 against an object, thus breaking the upper portion thereof off on the line of the perforations 5 and exposing the stopper 3, which may then be extracted. The base portion of the shield will thus be left intact with the 80 bottle body, giving visual evidence of the fact that the bottle has been opened after be-

By forming the openings 5 in the outer neck below the thickened upper end of the in- 85 ner neck 2, any possible liability of fracture of the inner neck upon the breaking of the outer neck will be prevented, since the transmitted transverse strain will be sustained by the thickened part of the inner neck, thus 90 obviating the possibility of fracture. If it is not desired to break off the upper portion of the neck 4 on the line of the weakened portion 5, the entire neck may be by an off at the weakened portion formed by the V-95 shaped projections 4b, thus fully exposing the neck 2 so that it may be grasped in the operation of handling or manipulating the bottle.

Having thus described the invention, what 100

The herein-described bottle or the like receptacle having a filling or discharge neck externally enlarged or thickened at its upper end, a removable closure therefor, an ex- 105

stantially uniform diameter throughout, and provided below and immediately adjacent to the thickened upper end of said neck with an annular series of openings forming a weak-5 ened portion, whereby the shield may be fractured at distinct points for the removal of the whole or a portion thereof.

In testimony whereof, I affix my signature in presence of two witnesses.

ALBERT S. KIRK.

Witnesses:

H. J. WRIGHTMAN, B. A. ATTAWAY.