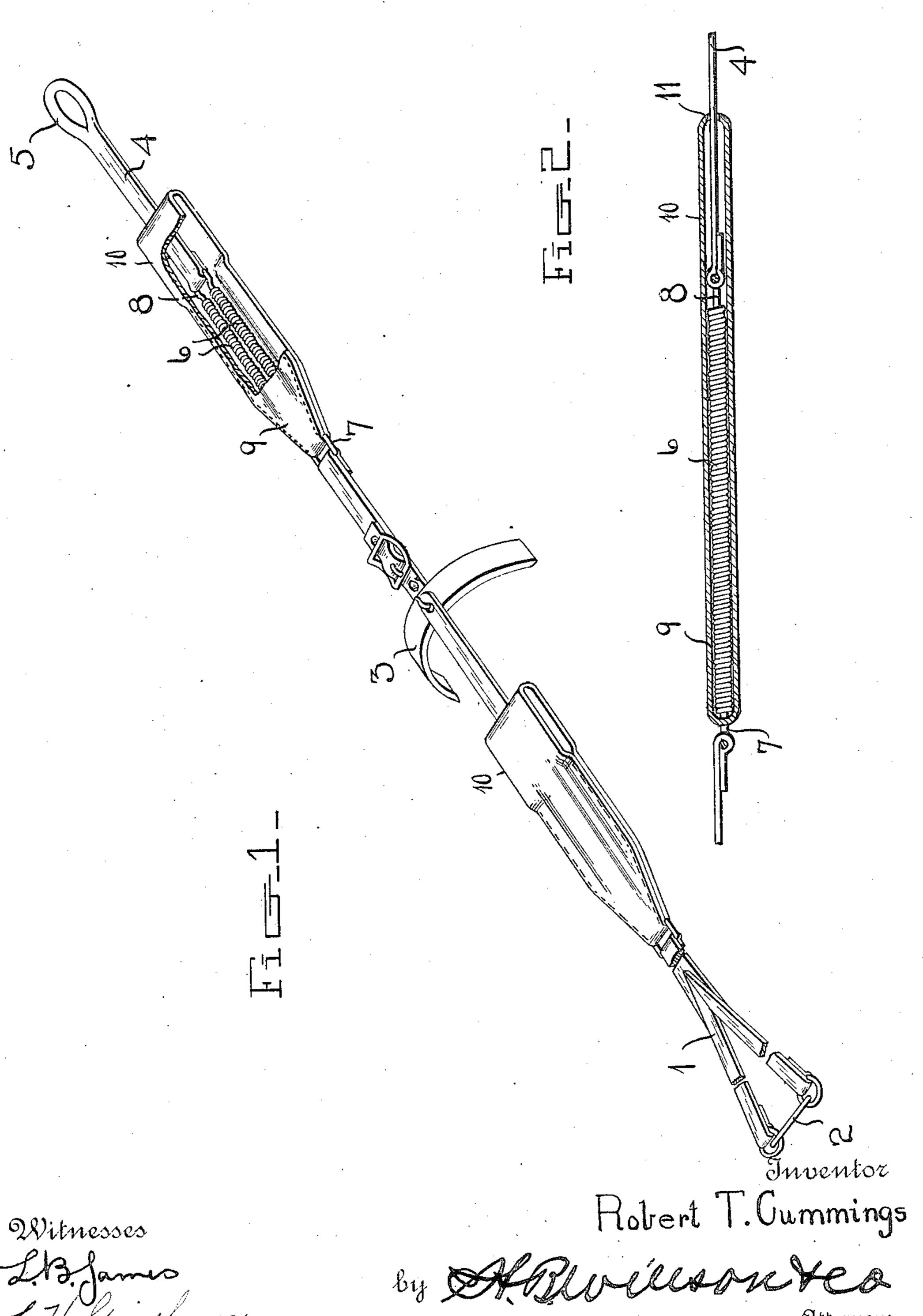
R. T. CUMMINGS. HARNESS. APPLICATION FILED DEC. 3, 1906.



## UNITED STATES PATENT OFFICE.

ROBERT THOMAS CUMMINGS, OF MAYSVILLE, KENTUCKY, ASSIGNOR OF ONE-HALF TO CHARLES W. ZWEIGART, OF MAYSVILLE, KENTUCKY.

## HARNESS.

No. 875,051.

Specification of Letters Patent.

Patented Dec. 31, 1907.

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To all whom it may concern:

Be it known that I, Robert Thomas Cummings, a citizen of the United States, residing at Maysville, in the county of Mason 5 and State of Kentucky, have invented certain new and useful Improvements in a Harness; and I do declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled 10 in the art to which it appertains to make and use the same.

This invention relates generally to harness, and more particularly to an improvement in the over-check and crupper-straps thereof.

The object of the invention is to relieve the bit of unnecessary strain, whereby rubbing of the horse's mouth will be obviated, and further, to permit the crupper-strap to yield, thereby to prevent the crupper from 20 chafing, which frequently occurs in warm weather.

With the above and other objects in view, as will appear as the nature of the invention is better understood, the same consists in 25 the novel construction and combination of the parts of a harness, as is hereinafter fully described and claimed.

In the accompanying drawings forming a part of this specification, and in which like 30 characters of reference indicate corresponding parts,—Figure 1 is a perspective view, partly broken away, exhibiting the improvements of the present invention applied to the over-check and crupper-strap of a har-35 ness; and Fig. 2 is a detail view in longitudinal section of one of the attachments.

Referring to the drawings, 1 designates the over-check carrying the usual bit 2; 3 the saddle, and 4 the crupper-strap carrying 40 the crupper 5. These parts, with the exception of the attachments applied thereto, may be of the usual or any preferred construction, and, therefore, need no further description.

Combined with the over-check and with 45 the crupper-strap is the draft or strain reliever, which constitutes the present invention, and, as each is a counterpart of the other, a description of one will suffice for

coiled springs 6, with which are suitably 50 connected at each end loops 7 and 8, to which the terminals of the over-check or a crupper-strap are suitably secured, it being understood that these straps are in two parts for this purpose.

The draft - relieving springs are housed within a sheath or casing 9, made of leather, thus to prevent them from contacting with the skin of the animal, one end of the sheath being formed as a looped keeper 10, pro- 60 vided with an orifice 11, through which one of the strap members projects. The other end of the sheath is secured to the loop 7, as clearly shown in Fig. 1. The other loop 8 of the draft reliever is adapted to work in the 65 keeper 10 when strain is applied either to the crupper-strap or the over-check, and thereby shields the animal's skin at this point from contact with the reliever.

The sheath may be secured around the 70 springs 6 in any preferred manner by being riveted or stitched as may be found most effective. Generally, in heavy harness the edges of the sheath will be riveted together, while in a light grade of harness the edges 75 will be stitched together.

It will be seen from the foregoing description, that although the improvements herein defined are simple in character, they will be thoroughly effective for the purpose de- 80 signed and may be readily applied to a harness without requiring any extended changes in its construction.

As a generic term cannot be found to designate the over-check and crupper-strap, the 85 term "strap" is employed in the claim to include either or both of the parts.

Having thus described my invention, what I claim as new, and desire to secure by Letters-Patent, is,—

A harness attachment comprising a flat flexible sheath consisting of a single length of pliable material folded upon itself to form a looped keeper at its folded end, said folded end being provided with an aperture and 95 the edges of the sheath being secured together throughout the major portion of both. The draft reliever comprises two their length to provide a housing, a pair of coiled springs arranged within the casing and terminally connected together by means of end loops, and a two-part strap having its members terminally engaged with said loops, one member of the strap being projected through the aperture in the folded end of the sheath.

In testimony whereof I have hereunto set my hand in presence of two subscribing witnesses.

esses.
ROBERT THOMAS CUMMINGS.

Witnesses:

C. D. NEWELL,

C. F. REED.