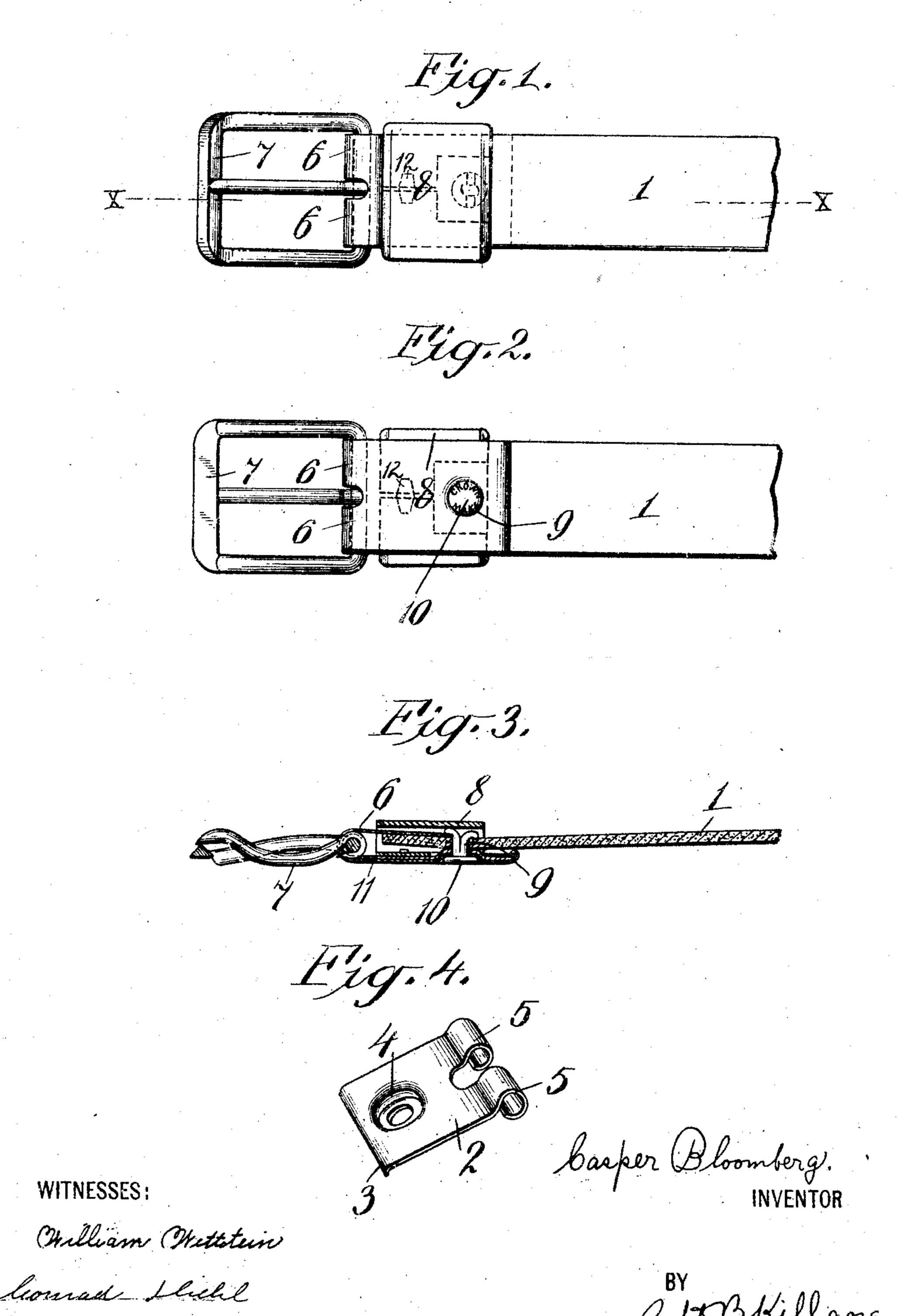
C. BLOOMBERG.

BELT END.

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UNITED STATES PATENT OFFICE.

CASPER BLOOMBERG, OF NEW YORK, N. Y.

BELT END.

No. 873,982.

Specification of Letters Patent.

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To all whom it may concern:

Be it known that I, Casper Bloomberg, a citizen of the United States, and a resident of the city, county, and State of New York, bave invented a new and useful Improvement in Belt Ends, of which the following is a specification.

My invention relates to apparel belts in which the ends are held together by a buckle and among my objects are the construction of the end in such manner that the buckle cannot be torn out, and to reduce the cost of construction to a minimum, the usual sewing being dispensed with.

Another object is to utilize the member fastening the parts together as a label to indicate size, etc.

An embodiment of my invention is shown in the accompanying drawing in which

Figure 1 is a front view of my improved belt end; Fig. 2 a back view; Fig. 3 a sectional view on the line x x of Fig. 1 Fig. 4 a view of the plate.

The belt 1 is made of any suitable maturned lip 3 at one end, a depressed aperture 4 adjacent thereto and a pair of hooks 5 5 adapted to engage a buckle or other fastening device at the other end. The plate 2 is 30 covered with any suitable material 6 one end of which is attached to the belt thereby connecting belt and plate. This covering and attaching is preferably done by pasting the leather to the metal plate and to the body of 35 the belt. The buckle 7 is placed in the hooks 5 5 as shown in Figs. 1, 2 and 3.

A retaining loop 8 having the ends fastened together by a clip 12 is slipped on the belt and the plate, loop and belt brought together 40 as shown. The ends of the loop passing between the body of the belt and the turned over end at 11. This loop receives the free end of the belt after it has been buckled and retains it in place. A rivet 9 is passed through the aperture and clenched holding the belt securely to the plate and buckle and at the same time holding the retaining loop

in position. The head 10 of the rivet carries a label or any suitable inscription or design. The edge of the turned down lip 3 bears 50 against the body of the belt as shown in Fig. 3 and makes a neat finish, concealing the interior construction.

It is apparent that the belt material may be used to cover the plate but I prefer to use 55 scrap for this purpose to reduce the cost of manufacture. It is also apparent that the buckle seats in the metal hooks and cannot pull out and tear the belt. As no sewing is necessary and only one operation, that of 60 riveting, is required to hold the three parts together and label the belt the cost of production is reduced to a minimum.

I claim:—

1. A belt end comprising a plate provided 65 with a depressed aperture near one end and with means for engaging a buckle at the other end; a buckle therein; a covering for said plate connecting it with the belt; a rivet adapted to pass through the aperture and engage the belt to hold the parts together, the head of said rivet entering and filling said depression.

2. A belt end comprising a plate provided with an aperture and with hooks at one end 75 to engage a buckle; a buckle therein; a covering for said plate connecting it with the belt; and means passing through the aperture for securing the belt to the plate.

3. A belt end comprising a plate provided 80 with an aperture and with hooks at one end; a buckle in said hooks; a covering on said, plate connecting it with the belt; a retaining loop on the belt adjacent to the plate; and a rivet passing through the aperture to secure 85 the belt to the plate and hold the retaining loop in position.

In testimony whereof I have hereunto subscribed my name in the presence of two attesting witnesses.

CASPER BLOOMBERG.

Witnesses:

ROBT. B. KILLGORE, WILLIAM WETTSTEIN.