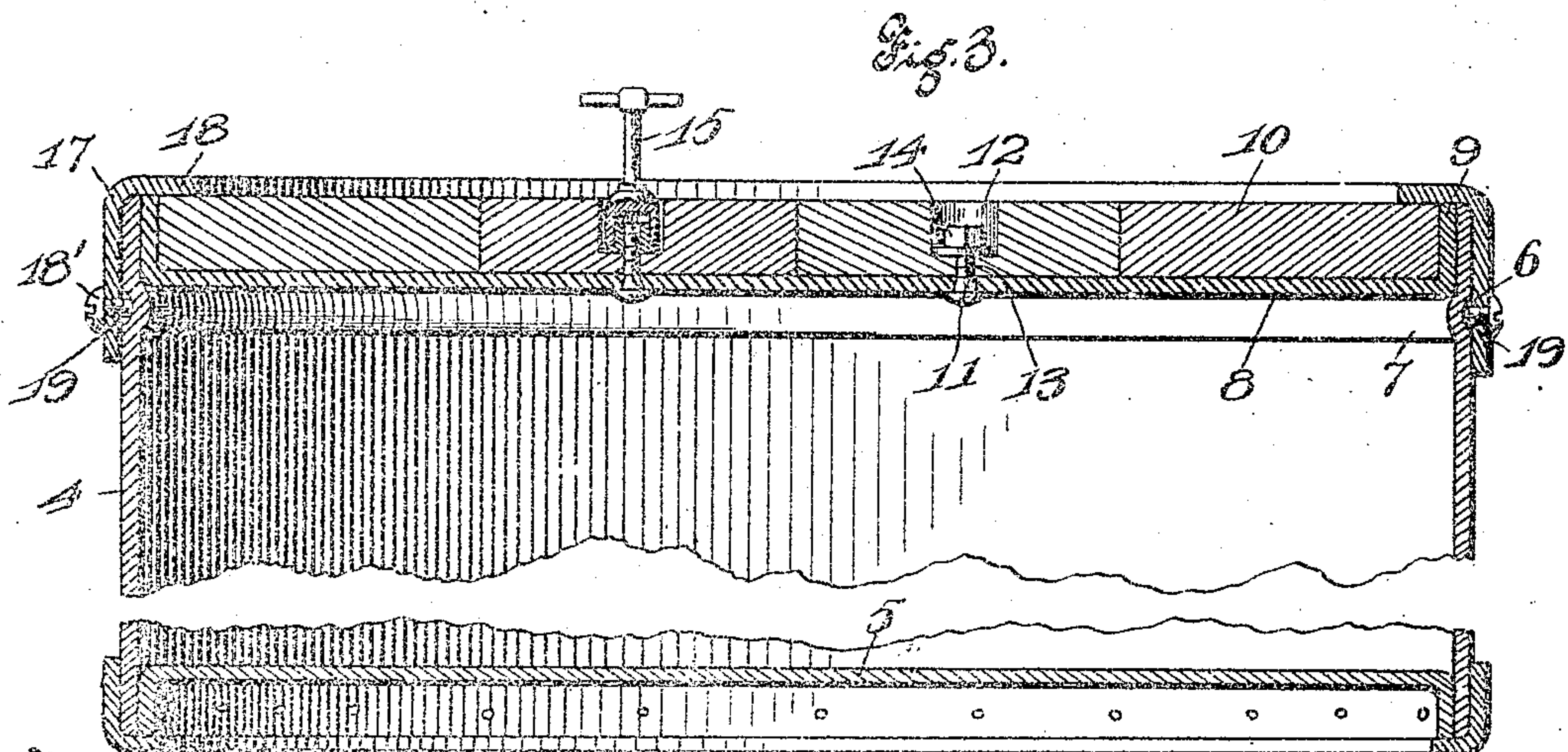
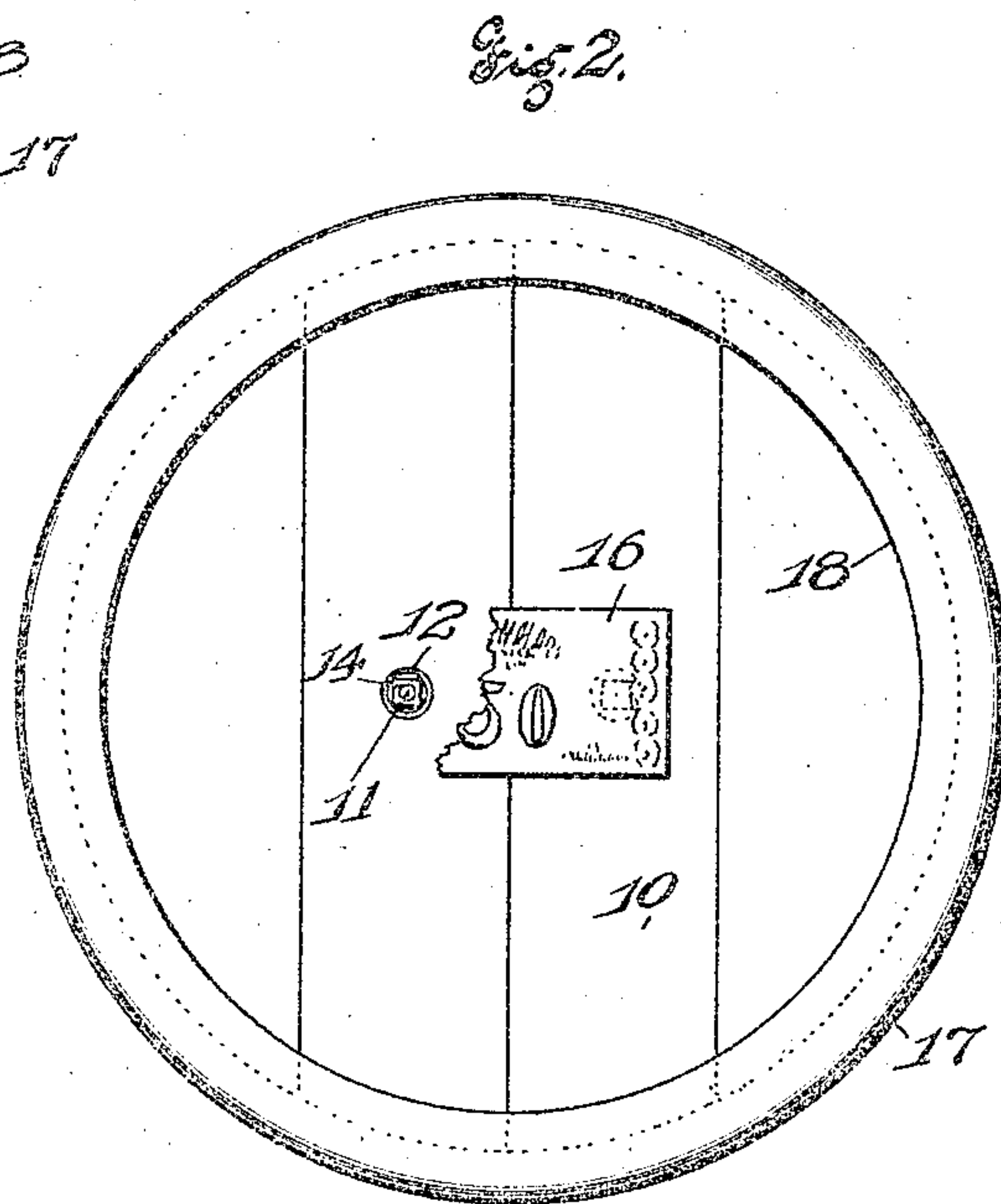
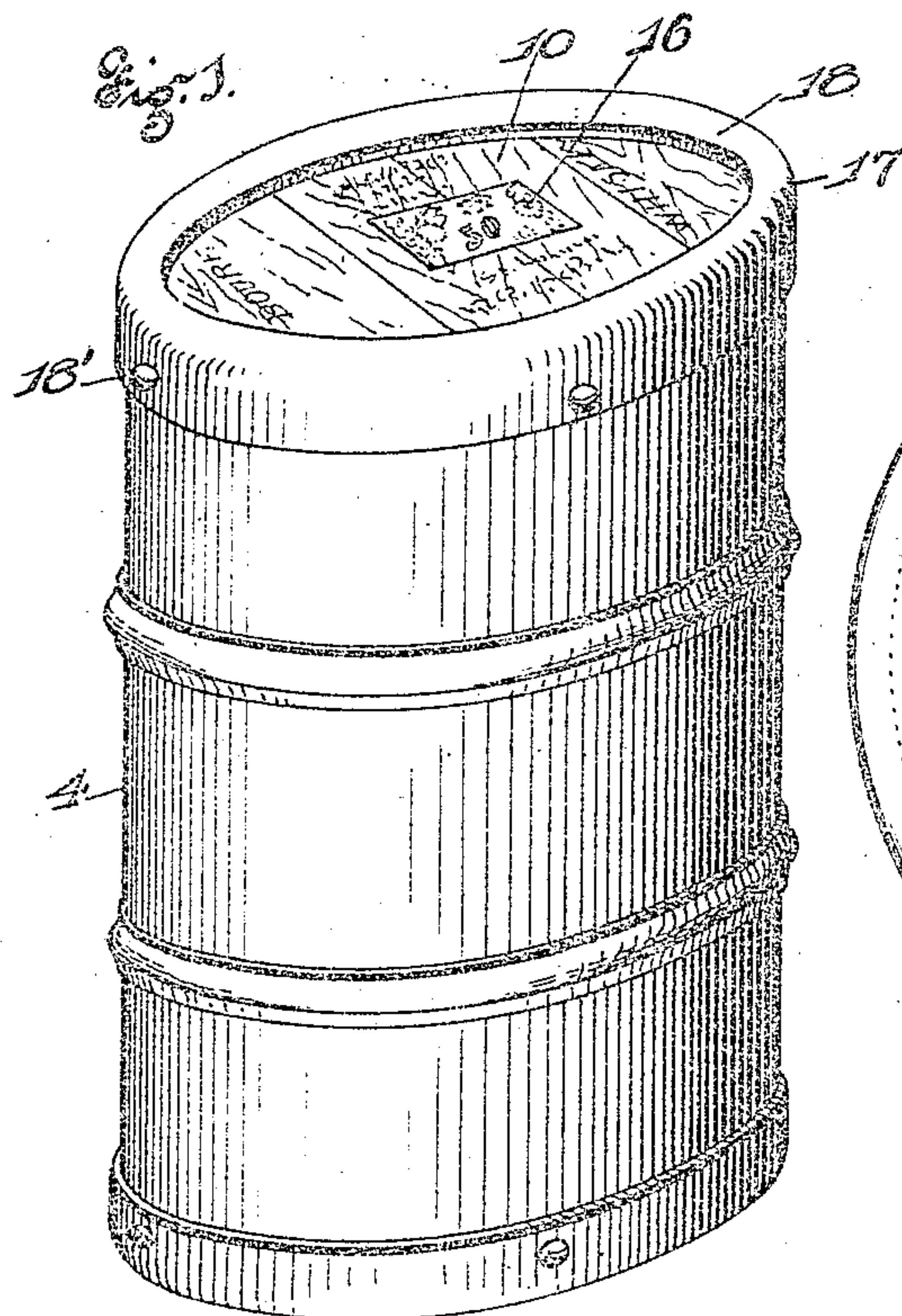


No. 873,710.

PATENTED DEC. 17, 1907.

E. BRADLEY.
PACKAGE FOR DISTILLED SPIRITS.

APPLICATION FILED MAR. 22, 1906.



Witnesses
H. B. Stein.
M. M. Buziel

Inventor
Edson Bradley
by Hopkins & Eick's Attys.

UNITED STATES PATENT OFFICE.

EDSON BRADLEY, OF TUXEDO PARK, NEW YORK, ASSIGNOR, BY MESNE ASSIGNMENTS,
TO STANDARD DISTILLING AND DISTRIBUTING COMPANY, A CORPORATION OF
WEST VIRGINIA.

PACKAGE FOR DISTILLED SPIRITS.

No. 873,710.

Specification of Letters Patent.

Patented Dec. 17, 1907.

Application filed March 22, 1906. Serial No. 307,493.

To all whom it may concern:

Be it known that I, EDSON BRADLEY, a citizen of the United States, and resident of Tuxedo Park, New York, have invented certain new and useful Improvements in Packages for Distilled Spirits, of which the following is a specification:

My invention relates to an improvement in packages for distilled spirits, and has for its object to provide a metallic package having a wooden head and adapted to meet the requirements of the internal revenue laws of the United States with reference to marking and branding.

In the drawings—Figure 1 is a perspective view of a package embodying my invention. Fig. 2 is a top plan view of the same. Fig. 3 is a transverse vertical view in mid-section of the top and bottom of the said package, the main body portion being broken away.

As shown in the drawings, the body of the package of my invention consists of a metallic cylindrical shell 4 having a metallic bottom 5, which is not removable. Near the top of the shell 4 I have provided the circumferential, annular depression 6. Within the upper portion of the shell 4 and above the circumferential, annular corrugation 7 corresponding with the depression 6, I have provided a metallic cylinder-head 8 having the peripheral up-turned flange 9, the diameter of the head 8 being such as to permit it to fit closely within the shell 4. Superimposed upon the head 8 I have provided the wooden head 10. Near the center of the head 8 I have provided the vertically projecting bolts 11 passing through and riveted into the head 8, and projecting upwardly as shown in the drawing. Near the center of the wooden head 10 I have provided the countersunk openings 12 provided at their bottoms with the holes 13, the openings 12 being so located as to register with the locations of the bolts 11, and to admit the upper ends of the bolts 11 after the wooden head 10 has been seated in place within the cylinder-head 8. When the wooden head 10 is thus seated in place, it is secured in place within the head 8 by means of the nuts 14 which are screwed in place upon the bolts 11 by means of the key 15.

The object in providing the countersunk openings 12 is two-fold; first, to admit of the outer surface of the wooden head 10 being scraped or planed to remove the marks and

brands placed upon packages containing distilled spirits, under the requirements of the Revised Statutes of the United States, and the rules and regulations concerning the manufacture, taxation, bonding, sale and exportation of distilled spirits promulgated by the Commissioner of Internal Revenue of the United States, and second, in order that the internal revenue stamp 16 may be affixed upon the upper face of the wooden head 10 and over the countersunk openings 12 to form a seal so that the said nuts 14 cannot be removed from the bolts 11 except by the destruction of the said internal revenue stamp 16. When more than one internal revenue stamp is intended to be affixed to the same package, one of the said stamps may be placed above and over each of the said countersunk openings 12 to form a seal.

The combined head comprising the metallic cylinder-head 8 and the wooden head 10 being seated in position in the mouth of the shell 4, the same is retained and held in place by means of the chime-hoop 17 having the inwardly turned flange 18 and provided about its periphery with the inwardly projecting screws 18' whose points project in the manner indicated by the numeral 19, and engage with the annular depression 6 to lock and secure the chime-hoop 17 in place, thus locking the chime-hoop 17 in position and holding the head of the package, comprising the wooden head 10 and the metallic cylinder-head 8, securely in position.

The primary object of my invention is to provide a package capable of use under the internal revenue laws of the United States, and the regulations of the Commissioner of Internal Revenue of the United States, and which is capable of being used repeatedly upon the outer surface of the wooden head 10 being planed or scraped to obliterate the brands placed upon it in connection with its former use as a receptacle for distilled spirits.

It is also necessary that the revenue stamp or stamps may be used as a seal so that the wood surface cannot be removed from the metallic base without the destruction of the stamp or stamps.

It is obvious that any desired form or shape of package may be employed, and I have illustrated a cylindrical package herein merely to show one form of my invention, which embraces any and every form of pack-

age in which a wooden cover, adapted to be branded, is superimposed upon a metallic base, and so secured to its metallic base that the revenue stamp or stamps may be applied to seal the securing means, so that the wooden cover cannot be removed from its metallic base without destroying the stamp or stamps.

Having thus described my invention, what I claim as new and desire to have secured to me by grant of Letters Patent, is:

1. A package for distilled spirits comprising a metallic cylindrical shell having a fixed metallic bottom, a metallic cylinder-head having a peripheral up-turned flange, a wooden head seated upon said metallic cylinder-head and within the up-turned peripheral flange, bolts whereby the wooden head is secured to the metallic cylinder-head, the said wooden head being provided with countersunk openings wherein the bolts are seated, and an internal revenue stamp whereby the said countersunk openings are sealed, substantially as described.

2. A package for distilled spirits comprising a metallic cylindrical shell having a fixed metallic bottom, a metallic cylinder-head having a peripheral up-turned flange, a wooden head seated upon said metallic cylinder-head and within the up-turned peripheral flange, and a chime-hoop having an inwardly turned flange and adapted to be secured to the shell to hold the head in position, substantially as described.

3. A package for distilled spirits comprising a metallic cylindrical shell having a fixed metallic bottom, a metallic cylinder-head having a peripheral up-turned flange, a wooden head seated upon said metallic cylinder-head and within the up-turned peripheral flange, bolts whereby the wooden head is secured to the metallic cylinder-head, the said wooden head being provided with countersunk openings wherein the bolts are seated, an internal revenue stamp whereby the said countersunk openings are sealed, and a chime-hoop having an inwardly turned flange and adapted to be secured to the shell to hold the head in position, substantially as described.

4. A package for distilled spirits comprising a metallic cylindrical shell having a fixed metallic bottom, a metallic cylinder-head having a peripheral up-turned flange, a wooden head seated upon said metallic cylinder-head and within the up-turned peripheral flange, a chime-hoop having an inwardly turned flange and provided about its periphery with inwardly projecting screws, the shell having depressions wherewith the inner ends of the said screws are adapted to register, substantially as described.

5. A package for distilled spirits comprising a metallic cylindrical shell having a fixed metallic bottom, a metallic cylinder-head

having a peripheral up-turned flange, a wooden head seated upon said metallic cylinder-head and within the up-turned peripheral flange, bolts whereby the wooden head is secured to the metallic cylinder-head, the said wooden head being provided with countersunk openings wherein the bolts are seated, an internal revenue stamp whereby the said countersunk openings are sealed, a chime-hoop having an inwardly turned flange and provided about its periphery with inwardly projecting screws, the shell having depressions wherewith the inner ends of the said screws are adapted to register, substantially as described.

6. A package for distilled spirits comprising a metallic cylindrical shell having a fixed metallic bottom, a metallic cylinder-head having a peripheral up-turned flange, a wooden head seated upon said metallic cylinder-head and within the up-turned peripheral flange, a chime-hoop having an inwardly turned flange and provided with a plurality of inwardly projecting screws about its periphery and in alinement with each other, the shell being provided with a circumferential annular depression adapted to receive and hold the inner ends of said screws, substantially as described.

7. A package for distilled spirits comprising a metallic cylindrical shell having a fixed metallic bottom, a metallic cylinder-head having a peripheral up-turned flange, a wooden head seated upon said metallic cylinder-head and within the up-turned peripheral flange, bolts whereby the wooden head is secured to the metallic cylinder-head, the said wooden head being provided with countersunk openings wherein the bolts are seated, an internal revenue stamp whereby the said countersunk openings are sealed, a chime-hoop having an inwardly turned flange and provided with a plurality of inwardly projecting screws about its periphery and in alinement with each other, the shell being provided with a circumferential annular depression adapted to receive and hold the inner ends of said screws, substantially as described.

8. In a package for distilled spirits the combination of a metallic base with a wooden cover, means for securing the cover to the base, and means whereby one or more revenue stamps may be used to seal said covering means, so that the wooden cover cannot be removed from its metallic base without destroying the revenue stamps, substantially as specified.

In testimony whereof, I have signed my name to this specification, in presence of two subscribing witnesses.

EDSON BRADLEY.

Witnesses:

FRANK A. POOLE,
W. J. FLEMING.