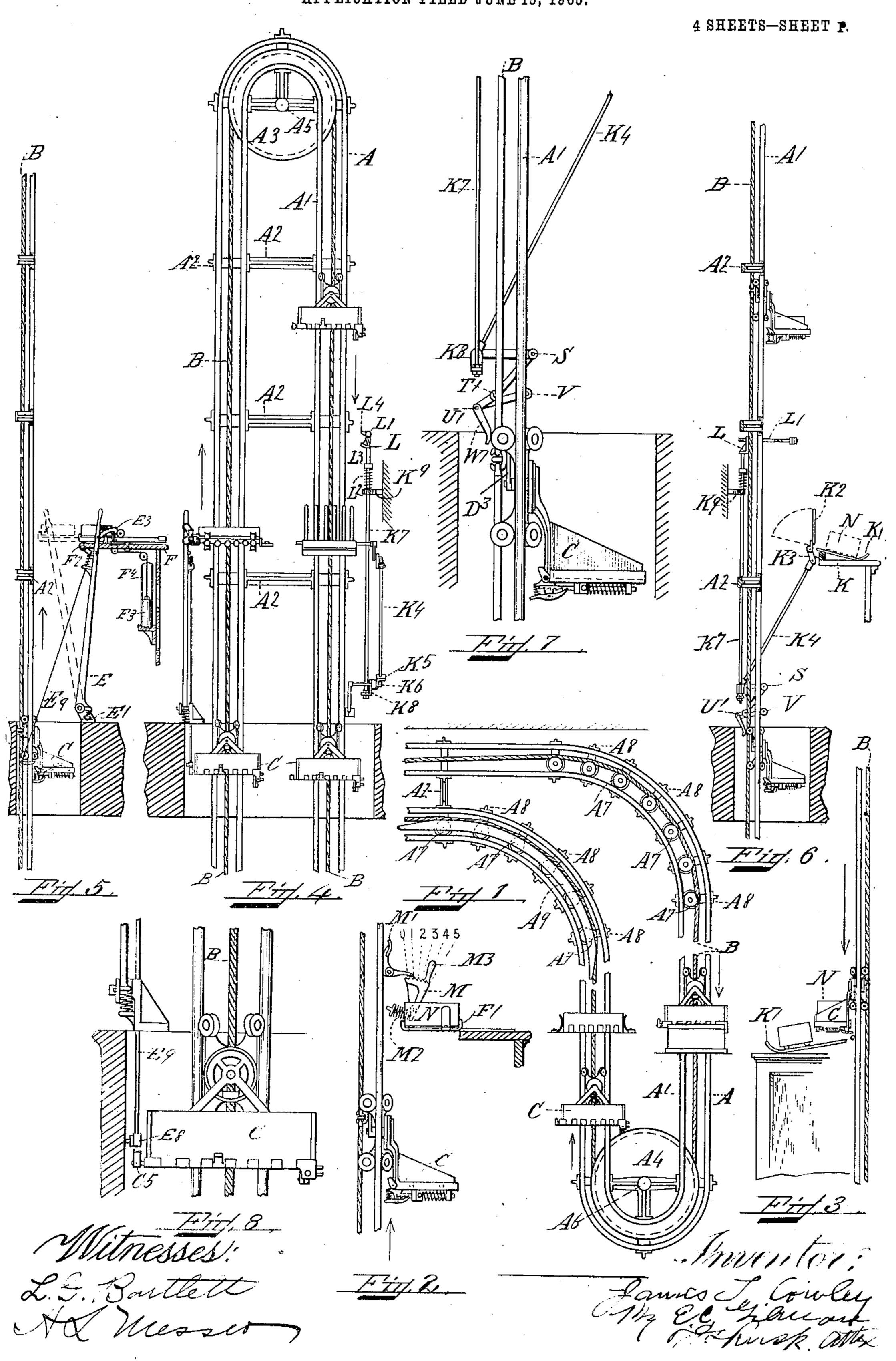
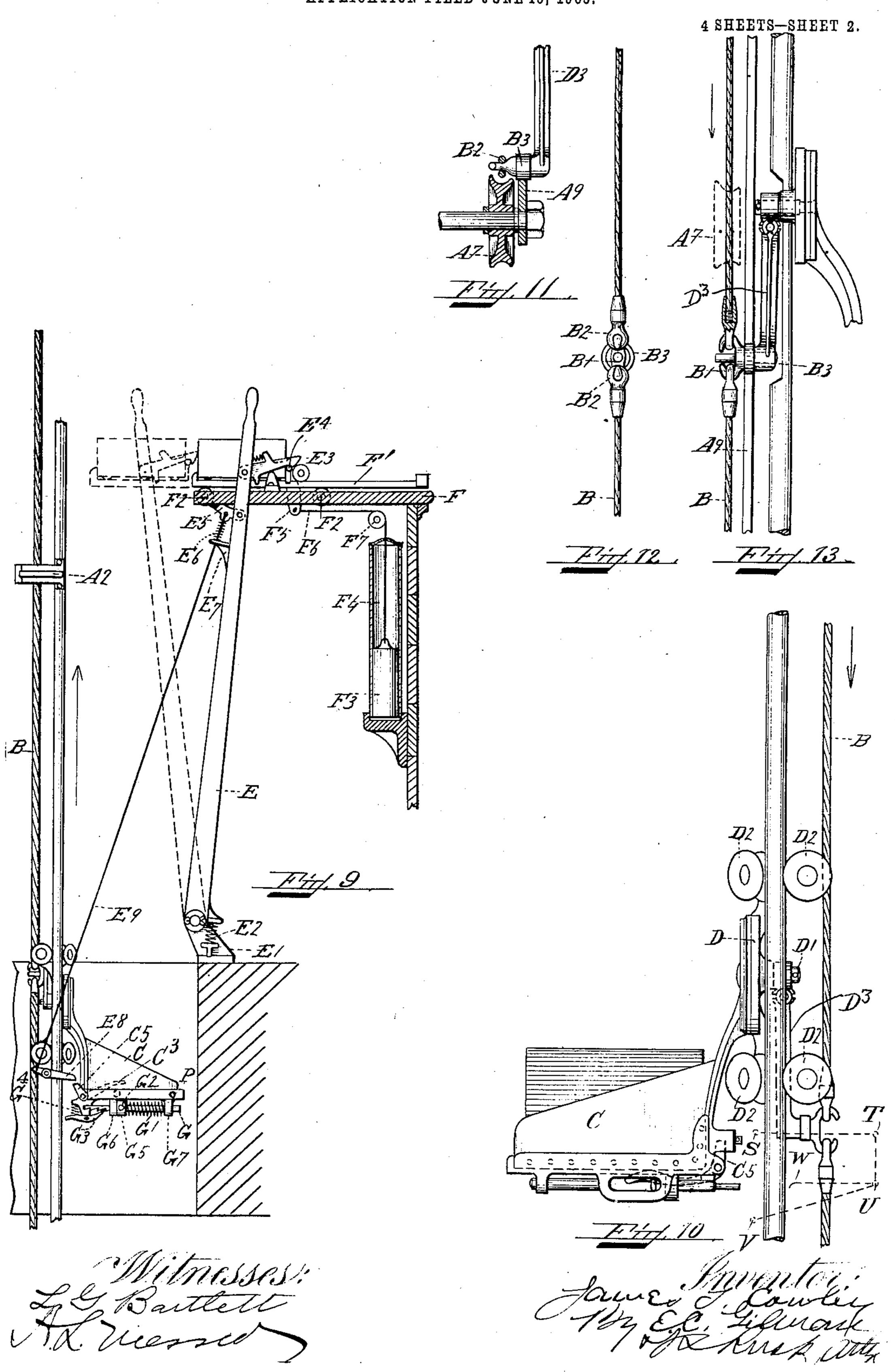
J. T. COWLEY.
CONVEYING APPARATUS.
APPLICATION FILED JUNE 15, 1905.



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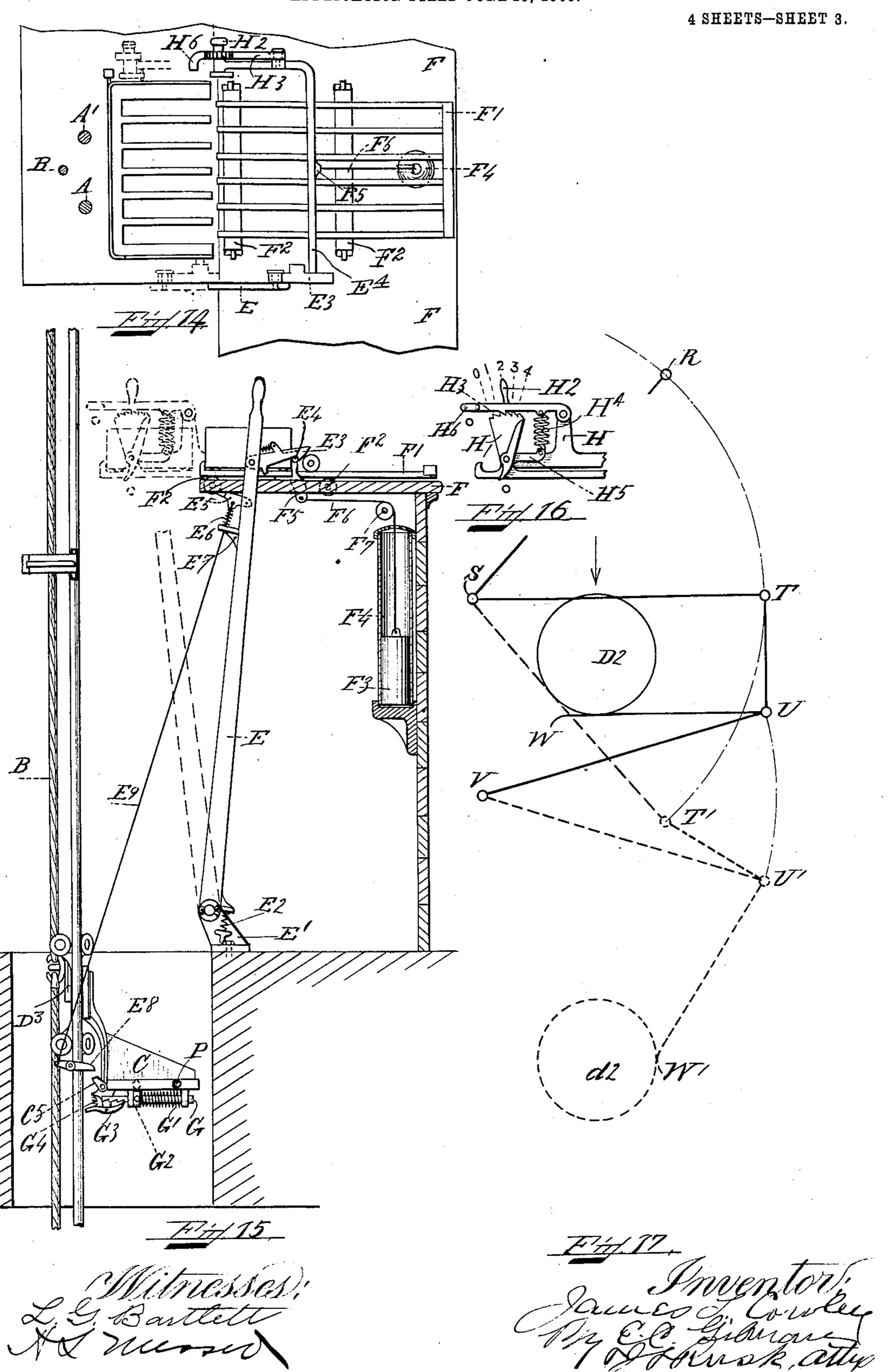
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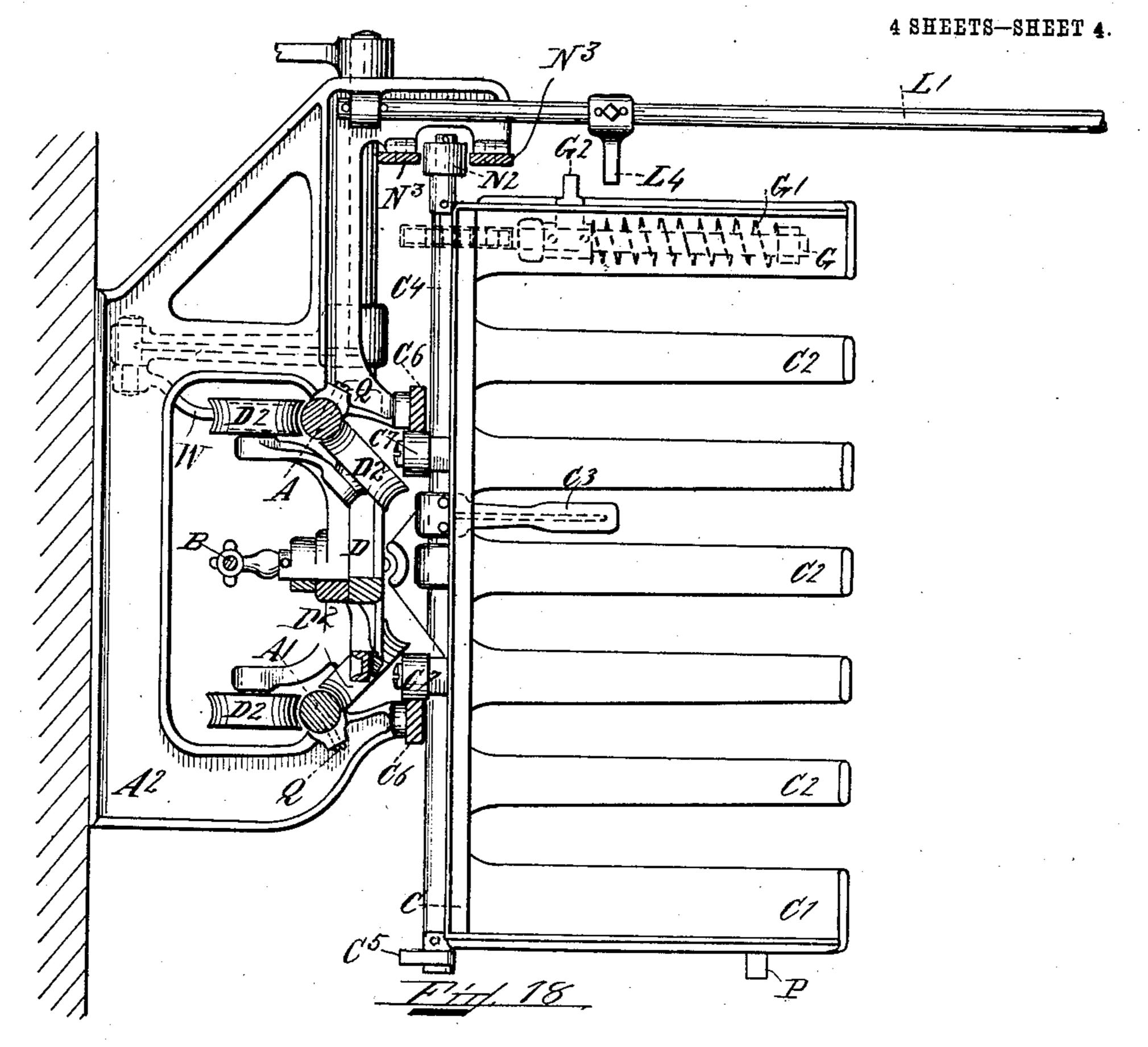
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No. 869,295.

PATENTED OCT. 29, 1907.

## J. T. COWLEY. CONVEYING APPARATUS. APPLICATION FILED JUNE 15, 1905.



Militassess. L.G. Bartlett Ad Mussco James J. Coroley 1/2, C.C. Elwant Hothunk, att.

## UNITED STATES PATENT OFFICE.

JAMES T. COWLEY, OF BOSTON, MASSACHUSETTS, ASSIGNOR TO LAMSON CONSOLIDATED STORE SERVICE COMPANY, OF NEWARK, NEW JERSEY, A CORPORATION OF NEW JERSEY.

## CONVEYING APPARATUS.

No. 869,295.

Specification of Letters Patent.

Patented Oct. 20, 1907.

Application filed June 15, 1905. Serial No. 265,316.

To all whom it may concern:

Be it known that I, James T. Cowley, of Boston, in the county of Suffolk and State of Massachusetts, have invented certain new and useful Improvements in Conveying Apparatus, of which the following is a specification.

My invention relates to that class of endless cable conveyers in which a carrier traveling on tracks therein is utilized for lifting or lowering boxes or cases. This device is so constructed, combined and operated as to enable the said carrier to automatically pick up a load from a central or exchange despatching station located on the ground floor and deliver the said load without injury or shock thereto, to any one of a series of department receiving stations or floors located on said system. It also enables the said carrier to automatically pick up a load from any of a series of department despatching stations or floors and deliver the said load to any of said series of department receiving stations or to the central receiving station located on the ground floor.

My invention also provides means whereby a carrier conveying a load will pass a load waiting at any floor or despatching station, which load will be picked up by the next empty carrier.

In the accompanying drawings which illustrate a construction embodying my invention, Figure 1 is a front elevation of the central or exchange despatching and receiving stations. Fig. 2 is a side elevation of the central despatching station. Fig. 3 is a side elevation of 30 the central receiving station. Fig. 4 is a front elevation of a department despatching and receiving station. Fig. 5 is a side elevation of a department despatching station. Fig. 6 is a side elevation of a department receiving station. Fig. 7 is an enlarged view of part of 35 Fig. 6 showing the resetting mechanism. Fig. 8 is an enlarged view of part of Fig. 4 Fig. 9 is an enlarged view of the side elevation of department despatching station, Fig. 10 is an enlarged view of carrier with load. Fig. 11 shows a section of the cable guide wheels 40 and a portion of the carrier rounding a corner. Figs. 12 and 13 show cable connections and method of holding same. Fig. 14 shows a modification of a department despatching station to make an intercommunicating system. Fig. 15 is a side elevation of the parts shown 45 in Fig. 14. Fig. 16 is an enlarged view of the setting mechanism at each department despatching station. Fig. 17 is a diagrammatic view of the resetting mechanism at the department receiving stations for resetting

Like letters of reference refer to like parts throughout the several views:

the shelf. Fig. 18 is a plan view of the carrier.

The tracks or guide rails A A' (Figs. 1 and 4) are held in position by the cross brackets A<sup>2</sup> and are fas-

tened thereto by the bolts Q. The grooved pulleys A<sup>3</sup> A<sup>4</sup> are journaled in the end-supporting brackets A<sup>5</sup> A<sup>6</sup> 55 respectively and carry the endless cable B centrally between the tracks or guide rails A A', and at the turns the cable B is supported by the grooved idle pulleys A<sup>7</sup> journaled in the brackets A<sup>8</sup>. The said cable B travels in the direction indicated by the arrows and is connect- 60 ed with and actuates the truck D to which is pivoted the carrier C by the rod D' (Fig. 10). This allows the carrier C to maintain an upright position regardless of the position of the truck D. The grooved guiding and supporting wheels D<sup>2</sup> are journaled in the truck D and 65 cooperate with the tracks or guide rails A A' holding said truck D thereto regardless of the plane of travel of said truck. The arm D<sup>3</sup> of the truck D is connected with the cable B by the swivel hook B' which is hooked to the eyes B<sup>2</sup>. The roll B<sup>3</sup> Fig. 11, 12 and 13 mounted 70 between the swivel hook B' and the arm D<sup>3</sup> is adapted to engage the rail A<sup>9</sup> in rounding the corners, thereby holding the swivel connection from contact with the grooved cable supporting pulleys A<sup>7</sup>. The guide rails C<sup>6</sup> (Fig. 18) are fixed to the brackets A<sup>2</sup> at all the sta- 75 tions and engage the rolls C<sup>7</sup> on the carrier C holding said carrier steady in a central position. Guide rails N<sup>3</sup> are also located at stations and adapted to steady the carrier by engaging the roll  $N^2$ .

The carrier C consists of the rack C' which carries the solutoring interspersed fingers C<sup>2</sup> and supports the load carried therein. The finger C<sup>3</sup> fixed to the rod C<sup>4</sup> pivoted in bearings extending from the carrier C projects above the top of the fingers C<sup>2</sup> except when the said carrier is loaded at which time the finger C<sup>3</sup> is held flush with 85 the rack C'. In this position of said finger C<sup>3</sup> (Fig. 10) the cog C<sup>5</sup> fixed to the rod C<sup>4</sup> is thrown into a vertical position and will not operate upon the lever E<sup>8</sup> which is pivoted to the framework at the department despatching stations.

The rod G is longitudinally movable in the bosses  $G^6$   $G^7$  under the carrier C and is notched at one end. The pawl  $G^3$  is pivoted to the carrier C and is held in said notches by the spring  $G^4$ . The pin  $G^2$  is mounted in the collar  $G^5$  fixed to the rod G and the spring G' is 95 mounted between the collar  $G^5$  and the boss  $G^7$ .

The department despatching stations located on each floor consist each of the platform F (Fig. 9) carrying the rack F' mounted on the rolls F<sup>2</sup>. The counterweight F<sup>3</sup> mounted in the cylinder F<sup>4</sup> is connected with the 100 projection F<sup>5</sup> fixed to the rack F' by the cord F<sup>6</sup> carried over the pulley F<sup>7</sup>. The hand lever E is pivoted to the floor plate E' and is acted upon by the spring E<sup>2</sup>. Near the top of said hand lever E is the spring-actuated pawl E<sup>3</sup> adapted to engage the finger E<sup>4</sup> fixed to the 105 rack F'. The pawl E<sup>5</sup> pivoted to the hand lever E is

held in a notch of the under side of the platform F by the spring  $E^6$  backed by the extension  $E^7$ . The pawl E<sup>5</sup> is connected with the lever E<sup>8</sup> by the wire E<sup>9</sup>.

In the modification (Figs. 14, 15 and 16) of the de-5 partment despatching stations, the setting mechanism shown in dotted lines Fig. 15 consists of the frame H fixed to the side of the rack F'. Pivoted to said frame H is the notched cam H' carrying the handle H<sup>2</sup>, each notch thereon representing by number a department 10 receiving station. The pawl H<sup>3</sup> is pivoted to the frame H and held in engagement with the notches by means of the spring H<sup>4</sup> connecting the said pawl H<sup>3</sup> with the finger H<sup>5</sup> of the notched cam H'. The projection H<sup>6</sup> on the end of pawl H<sup>3</sup> is adapted to be engaged by roll 15 N<sup>2</sup> releasing the cam H'. The pin G<sup>2</sup> is adapted to cooperate with the cam H' when the rack F' is in the forward position. Each department receiving station (Fig. 6) consists of the platform K and inclined shelf K' mounted thereon and adapted to receive the load 20 discharged from the rack K<sup>2</sup> fixed to the lever K<sup>3</sup>, which lever is pivoted to extensions on the platform K. The free end of said lever K<sup>3</sup> is pivoted to the rod K<sup>4</sup>. The lower end of the rod K<sup>4</sup> is fixed to the swivel K<sup>5</sup> which is pivoted on the bolt K<sup>6</sup>. The 25 lower end of the rod K<sup>7</sup> is bolted to the swivel K<sup>8</sup> which swivel is also pivoted on the bolt K<sup>6</sup>. The upper end of the rod K<sup>7</sup> is movable in the support K<sup>9</sup> fixed to the wall and engages the latch L which is fixed to the rod L' pivoted in the framework. The 30 spring L<sup>2</sup> mounted between the support K<sup>9</sup> and the collar L<sup>3</sup> fixed to the god K<sup>7</sup> holds the end of said rod against the latch L. The finger L4 is fixed to the rod L/ and at each station occupies a different position thereon.

The bolt K<sup>8</sup> forms the pivot R of the combination of 35 resetting levers R S T U V W (Fig. 17). The lever R S T is positionally pivoted on the framework at s. The lever T U W is connected thereto and works on the two movable pivots T and U and the lever V U is connected thereto by the movable pivot U and posi-40 tionally fixed at the other end to the framework by the pivot V. D<sup>2</sup> is the grooved guide-wheel of the truck D which engages the lever W. The dotted lines show the position of the wheel D<sup>2</sup> at the rest or normal position of the levers T S T' U' V and W'.

The system consists of a main or central despatching station (Fig. 2) and a main or central receiving station (Fig. 3) both located on the ground floor. On each of the other floors are located a department despatching (Fig. 9) and a department receiving station (Fig. 6). 50 All packages or boxes sent from any of the despatching stations and not discharged at any of the department receiving stations must discharge at the main or central receiving station in order to have the carrier empty to pick up any load awaiting at the central despatch-55 ing station. All loads are picked up on the upward travel of the carrier C and all loads discharged on the downward travel of said carrier.

The operator desiring to send a load from the said central despatching station places the box or package 60 N on the rack F' (Fig. 2). The setting cam M is then pulled out by the handle M3 until the pawl M' engages a notch in said cam M representing the department receiving station to which the box N is consigned. The carrier C traveling in the direction indicated by 65 the arrow engages the rack F' at the central despatch-

ing station and picks up the box N. The said box N now presses the finger C<sup>3</sup> (Fig. 18) down throwing the cog C<sup>5</sup> into a position not coöperating with the lever E<sup>8</sup> as heretofore described. The carrier continuing its travel passes the setting cam M; the pin G<sup>2</sup> riding 70 upon the edge of said cam forces the rod G over until the pawl G<sup>3</sup> (Fig. 9) engages a notch corresponding to the notch on the setting cam M. The roll N<sup>2</sup> on the end of rod C4 now engages the pawl M' releasing the setting cam M which is thrown into normal position 75 by the spring  $M^2$  and is ready for another consignment. The carrier is now set for the station designated, and on arriving above that station, the pin G<sup>2</sup> engages the finger L<sup>4</sup>, which finger L<sup>4</sup> is fixed at that station to engage with the corresponding set posi- 80 tion of the pin G<sup>2</sup> and trips the latch L (Fig. 6) releasing the rod K<sup>7</sup> which throws up the rod K<sup>4</sup> throwing the rack K<sup>2</sup> into the position shown by the dotted lines in said Fig. 6. The carrier C now engages the rack K<sup>2</sup> leaving the load thereon. When the roll D<sup>2</sup> of the 85 said carrier reaches the lever W, it engages the said lever carrying it down and throwing the lever S down with the rods K<sup>4</sup> and K<sup>7</sup> into the position shown in dotted lines Fig. 17. The movement of the lever W being of greater velocity than the movement of the 90 lever S the rod K4 slowly lifts the rack K2 into a vertical position allowing the box N to gradually slide onto the shelf K'. The latch L now holds the rod K<sup>9</sup> down and the mechanism is re-set awaiting another consignment to that station.

If the operator at one of the department despatching stations desires to send a load to the central receiving station, he places the box N on the rack F' (Fig. 9) and pulls the hand lever E back from its normal position shown in dotted lines until the latch E<sup>3</sup> locks 100 over the pin E4 on the rack F' and the pawl E5 engages a notch in the platform F. The cog C<sup>5</sup> of the first empty carrier coming engages the lever E<sup>8</sup> releasing the pawl E<sup>5</sup> by means of the wire E<sup>9</sup>. The spring E<sup>2</sup> now acts upon the hand lever E forcing the rack 105 F' forward into the position shown by the dotted lines (Fig. 15). Any jar or sudden forward movement of the rack is checked by the counterweight F<sup>3</sup> which also acts as an air cushion. In this position, the carrier C in passing engages the rack F' lifting the load 110 therefrom. The pin P on the carrier C then engages the end of the latch E<sup>3</sup> releasing the rack F' which is pulled into normal position by the counterweight F<sup>3</sup>. As the pin G<sup>2</sup> has not been set by any cam and is in its normal position, the carrier C passes all department 115 receiving stations and engages the rack K' at the central receiving station depositing the box N thereon.

If an intercommunicating system is desired and a load required to be sent from any one of the department despatching stations to any one of the depart- 120 ment receiving stations, the operator at the department despatching station places the box N on the rack F' (see modification Fig. 15) and the hand lever E is pulled back as heretofore described until the latch E<sup>3</sup> locks over the pin E4 and the pawl E5 engages a notch 125 in the platform F. The setting cam H' is then pulled out until the latch H<sup>3</sup> engages a notch representing the desired department receiving station. The next empty carrier trips the lever E<sup>8</sup> throwing the rack F' forward as heretofore described, the box N is picked 130

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up, the pin G<sup>2</sup> set to engage the finger L<sup>4</sup> at the designated station by riding on the said setting cam H', the setting cam M returned to normal position by the roll N<sup>2</sup> engaging the projection H<sup>6</sup> releasing the latch 5 H³, and the pin P lifting the latch E³ allows the counterweight F<sup>3</sup> to throw the platform and setting cam H' into initial position. The carrier C continues until it discharges the box N into the designated station as hereinbefore described.

Having thus described the nature of my invention and set forth a construction embodying the same, what I claim as new and desire to secure by Letters Patent of the United States is:

1. In a conveying apparatus, a framework, tracks 15 mounted on said framework, a carrier adapted to travel on said tracks, means on said carrier for maintaining its load-supporting portion in an upright position, a cable mounted on said framework and adapted to actuate said carrier, despatching stations located along the upward path of travel of said carrier, receiving stations located along the downward path of travel of said carrier, adjustable means on said carrier and at said despatching stations for automatically picking up a load from any one of said despatching stations, and adjustable means 25 of said carrier and at said receiving stations for automatically discharging said load into a predetermined receiving station.

2. In a conveying apparatus, a framework, tracks mounted on said framework, a carrier adapted to travel 30 on said tracks, means on said carrier for maintaining its load-supporting portion in an upright position, a cable mounted on said framework and adapted to actuate said carrier, a central despatching station located on the upwand path of travel of said carrier, department receiving 35 stations located along the downward path of travel of said carrier, adjustable means on said carrier for cooperating with and picking up a load from said central despatching station, and adjustable means on said carrier for ccoperating with mechanism upon said receiving stations for discharging said load upon a predetermined department receiving station.

3. In a conveying apparatus, a framework, tracks mounted on said framework, a carrier adapted to travel on said tracks, means on said carrier for maintaining its load-supporting portion in an upright position, a cable mounted on said framework and adapted to actuate said carrier, department despatching stations located along the upward path of travel of said carrier, a central receiving station located on the downward path of travel of said carrier, adjustable means on said carrier for cooperating with and picking up a load from any one of said department-despatching stations, and means on said carrier for cooperating with mechanism upon said central receiving station for discharging said load thereon.

4. In a conveying apparatus, a framework, tracks mounted on said framework, carriers adapted to travel on said tracks, means on said carriers for maintaining its load-supporting portion in an upright position, a cable mounted on said framework and adapted to actuate said carriers, despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means at any one of said despatching stations for holding a load and for engaging and moving said load-holding means into coöperation with the first empty carrier, means on said carrier for picking up said load, and means on said carrier for cooperating with mechanism upon said receiving stations for discharging said load upon a predetermined receiving station.

5. In a conveying apparatus, a framework, tracks mounted on said framework, carriers adapted to travel on said tracks, means on said carriers for maintaining its load-supporting portion in an upright position, a cable mounted on said framework and adapted to actuate said carriers, despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers,

means at any one of said despatching stations for holding a load and for engaging and moving said load-holding means into cooperation with the first empty carrier, 80 means on said carrier for picking up said load, means for resetting said despatching station to normal position after said carrier has picked up the lead, and means on said carrier for cooperating with mechanism upon said receiving stations for discharging said load upon a pre- 85 determined receiving station.

6. In a conveying apparatus, a framework, tracks mounted on said framework, carriers adapted to travel on said tracks, means on said carriers for maintaining the load-supporting portion in an upright position, a 90 cable mounted on said framework and adapted to actuate said carriers, despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means at any one of said despatching stations for 95 holding a load and for engaging and moving the loadholding means at said despatching station into cooperation with the first empty carrier, means on said carrier for picking up said lead, adjustable means located on said carrier, selective means located at said despatching 100 station for predetermining the receiving station which receives said load, said selective means engaging and setting said adjustable means, means for resetting the apparatus at said despatching station to normal position after said carrier has picked up the load, and means 105 located at said predetermined receiving station for receiving said load and for engaging said adjustable means for moving said load-receiving means into cooperation with said carrier.

7. In a conveying apparatus, a framework, tracks 110 mounted on said framework, carriers adapted to travel on said tracks, means on said carriers for maintaining the load-supporting portion in an upright position, a cable mounted on said framework and adapted to actuate said carriers, despatching stations located along the upward 115 path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means at any one of said despatching stations for holding a load and for engaging and moving the load-holding means at said despatching station into cooperation with the first 120 empty carrier, means located on said carrier for picking up said load, adjustable means located on said carrier, selective means located at said despatching station for predetermining the receiving station which receives said load, said selective means engaging and setting said ad- 125 justable means, means for resetting the apparatus at said despatching station to normal position after said carnier has picked up the load, means located on said carrier and operated upon by said load to enable said carrier to pass all other despatching stations without engaging same 130 until said load has been discharged, and means located at said predetermined receiving station for receiving said load and for engaging said adjustable means for moving said load-receiving means into cooperation with said carrier.

8. In a conveying apparatus, a framework, tracks. mounted on said framework, carriers adapted to travel on said tracks, means on said carriers for maintaining the load-supporting portion in an upright position, a cable mounted on said framework and adapted to actuate 140 said carriers, despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means at any one of said despatching stations for holding a load and for engaging and moving the load- 145 holding means at said despatching station into cooperation with the first empty carrier, means on said carrier for picking up said load, adjustable means located on said carrier, selective means located on said despatching station for predetermining the receiving station which re- 150 ceives said load, said selective means engaging and setting said adjustable means, means for resetting the apparatus at said despatching station to normal position after said carrier has picked up the load, means located on said carrier and operated upon by said load to enable said 155 carrier to pass all other despatching stations without engaging same until said load has been discharged, means located at said predetermined receiving station for receiv-

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ing said load and for engaging said adjustable means for moving said load-receiving means into cooperation with said carrier, and méans for resetting said receiving station to normal position after receiving said load.

9. In a conveying apparatus, a framework, tracks mounted on said framework, carriers adapted to travel on said tracks, means for maintaining the load-supporting portion of said carriers in an upright position, a cable mounted on said framework and adapted to actuate said 10 carriers, despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means at any one of said despatching stations for holding a load and for engaging and moving the load-holding means at 15 said despatching station into cooperation with the first empty carrier, means on said carrier for picking up said load, adjustable means located on said carrier, selective means located at said despatching station for predetermining the receiving station which receives said load, said 20 selective means engaging and setting said adjustable means, means for resetting the apparatus at said despatching station to normal position after said carrier has picked up said load, means located on said carrier and operated upon by said load to enable said carrier to pass all other 25 despatching stations without engaging same until said load has been discharged, means located on said predetermined receiving station for receiving said load and for engaging said adjustable means for moving said loadreceiving means into cooperation with said carrier, and 30 pivoted means for resetting the apparatus at said receiving station to normal position after receiving said load.

10. In a conveying apparatus, a framework, tracks mounted on said framework, carriers adapted to travel on said tracks, means for maintaining the load-supporting 35 portion of said carriers in an upright position, a cable mounted on said framework and adapted to actuate said carriers, despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means 40 at any one of said despatching stations for holding a load and for engaging and moving the load-holding means at said despatching station into cooperation with the first empty carrier, means on said carrier for picking up said load, adjustable means located on said carrier, selective 45 means located at said despatching station for predetermining the receiving station which receives said load, said selective means engaging and setting said adjustable means, means for resetting the apparatus at said despatching station to normal position after said carrier has picked 50 up the load, means for resetting said selective means, means located on said carrier and operated upon by said load to enable said carrier to pass all other despatching stations without engaging same until said load has been discharged, means located at said predetermined receiving 55 station for receiving said load and for engaging said adjustable means for moving said load-receiving means into cooperation with said carrier, and pivoted means for resetting the apparatus at said receiving station to normal

position after receiving said load. 11. In a conveying apparatus, a framework, tracks mounted on said framework, carriers adapted to travel on said tracks, means for maintaining the load-supporting portion of said carriers in an upright position, a cable mounted on said framework and adapted to actuate said 65 carriers; despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means at any one of said despatching stations for holding a load and for engaging and moving the load-holding means 70 at said despatching station into cooperation with the first empty carrier, means on said carrier for picking up said

load, adjustable means located on said carrier, selective. means located on said despatching station for determining the receiving station which receives said load, said selective means engaging and setting said adjustable means, 75 means for resetting the apparatus at said despatching station to normal position after said carrier has picked up the load, means located on said carrier and operated upon by said load to enable said carrier to pass all other despatching stations without engaging same until said 80 load has been discharged, means located at said predetermined receiving station for receiving said load and for engaging said adjustable means for moving said load-receiving means into cooperation with said carrier, and pivoted means operated upon by said carrier for resetting 85 the apparatus at said receiving station and transferring said load therefrom.

12. In a conveying apparatus, a framework, tracks mounted on said framework, carriers adapted to travel on said tracks, means for maintaining the load-supporting 90 portion of said carriers in an upright position, a cable mounted on said framework and adapted to actuate said carriers, despatching stations located along the upward path of travel of said carriers, receiving stations located along the downward path of travel of said carriers, means 95 at any one of said despatching stations for holding a load and for engaging and moving the load-holding means at said despatching station into cooperation with the first empty carrier, means on said carrier for picking up said load, adjustable means located on said carrier, selective 100 means located at said despatching station for predetermining the receiving station which receives said load, said selective means engaging and setting said adjustable means, means for resetting the apparatus at said despatching station to normal position after said carrier has picked 105 up the load, means located on said carrier and operated upon by said load to enable said carrier to pass all other despatching stations without engaging same until said load has been discharged, means located at said predetermined receiving station for receiving said load and for 110 engaging said adjustable means for moving said loadreceiving means into cooperation with said carrier, and pivoted reducing means operated upon by said carrier for resetting the apparatus at said receiving station and for transferring said load therefrom at a relatively lower 115 speed than the speed of travel of said carrier.

13. In a conveying apparatus, a track or way, a carrier adapted to travel on said way, despatching stations located along the path of travel of said carrier, receiving stations located along the path of travel of said carrier, 120 adjustable means on said carrier and at said despatching stations for picking up a load from any one of said despatching stations, and means on said carrier and at said receiving stations for discharging said load into any one of said receiving stations.

14. In a conveying apparatus, a track or way, a carrier adapted to travel on said way, despatching stations located along the path of travel of said carrier, receiving stations located along the path of travel of said carrier, adjustable means on said carrier and at said despatching 130 stations for automatically picking up a load from any one of said despatching stations, and adjustable means on said carrier and at said receiving stations for automatically discharging said load into any one of said receiving stations.

In testimony whereof, I have signed my name to this specification in the presence of two subscribing witnesses.

JAMES T. COWLEY.

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Witnesses:

WM. WILCOX, WILLARD A. MARCY.