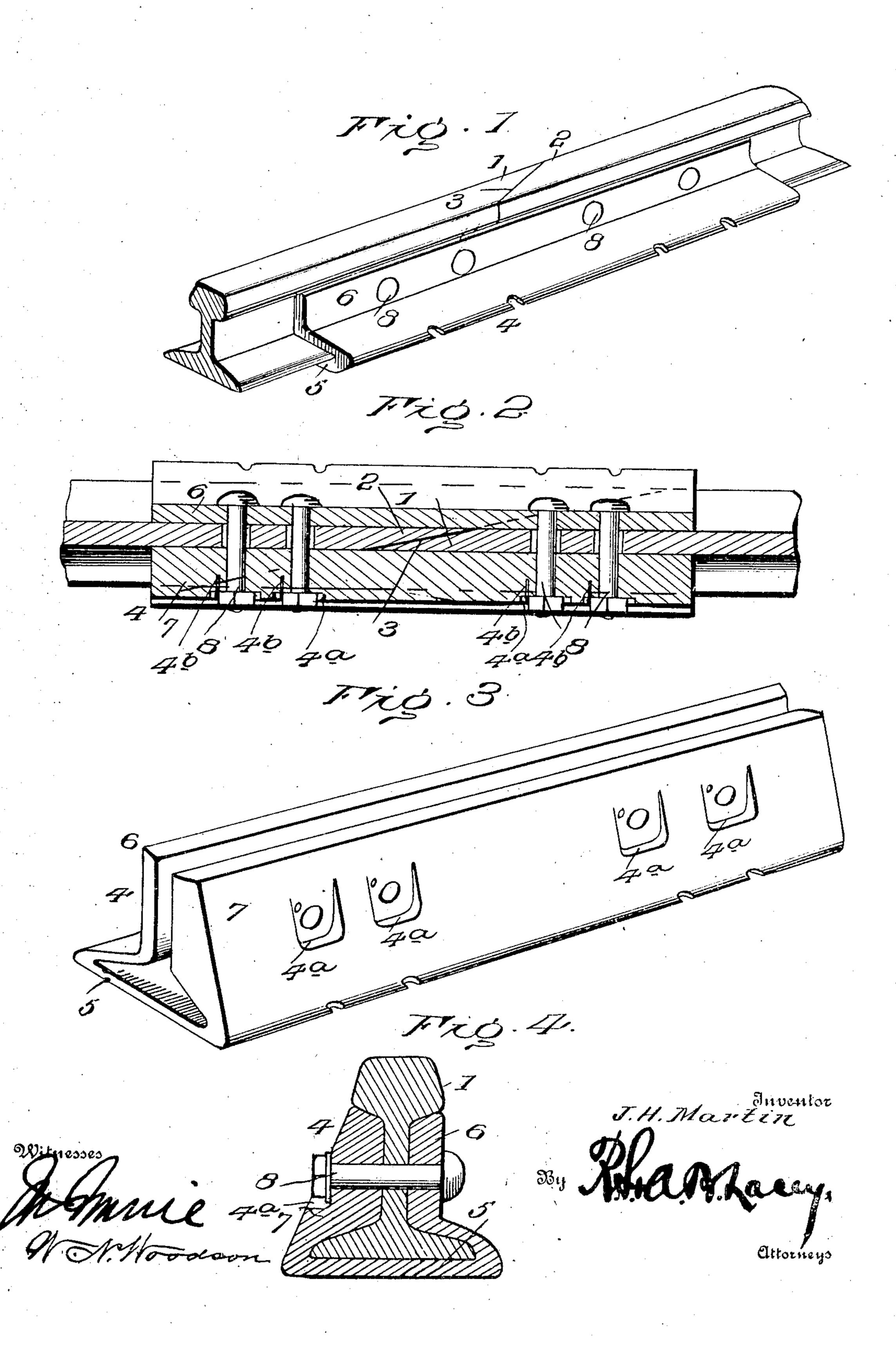
J. H. MARTIN.

RAIL JOINT.

APPLICATION FILED JAN. 9, 1907.



## UNITED STATES PATENT OFFICE.

JAMES H. MARTIN, OF FALUN, KANSAS.

## RAIL-JOINT.

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To all whom it may concern:

Be it known that I, James H. Martin, a citizen of the United States, residing at Falun, in the county of Saline and State of 5 Kansas, have invented certain new and use-. ful Improvements in Rail-Joints, of which the following is a specification.

The object of my invention is to provide a very simple, inexpensive, and efficient form o of rail-joint which may be readily applied to the rails that have already been formed without the necessity of remolding the rails.

The invention consists in certain constructions and arrangements of the parts herein-

15 after fully described and claimed.

For a full description of the invention and the merits thereof and also to acquire a knowledge of the details of construction of the means for effecting the result reference is 20 to be had to the following description and accompanying drawings, in which—

Figure 1 is a perspective view illustrating the application of my improved rail-joint. Fig. 2 is a horizontal sectional view thereof. 25 Fig. 3 is a detail view of the chair, and Fig. 4

is a transverse sectional view.

Corresponding and like parts are referred to in the following description and indicated. in all the views of the drawings by the same 30 reference characters.

Referring to the drawings, the numerals 1 and 2 designate the meeting ends of two rails, each of which is sawed along a straight diagonal line to form the straight scarf-joint or 35 edge 3, which extends entirely through the tread portion and web and base of the rail along the same plane, so that the said edge or joint may be formed by merely sawing a

rail that has already been formed and with-40 out the necessity of remolding the rail.

4 designates my improved chair, which is constructed of one integral formation, with a base 5 extending underneath the base of the two adjoining rails and with an inner mem-45 ber 6 and an outer member 7. The inner member 6 extends over the inner base-flange of the rails at the joint thereof and tightly hugs the adjacent side wall of the web and extends up under the head of the rail and is 50 of such thickness that its outermost side extends flush with the side edge of the rail at the head thereof, as shown. The outer member 7 also extends over the opposite baseflange and closely hugs the outer wall of the 55 web and the lower wall of the head, and it is to be particularly noted that the outer mem- i the head and extends downwardly in a verti-

ber 7 is comparatively thick with relation to the inner member 6 and has its outermost wall extending solidly in a diagonal plane from the outer lower corner of the head of the 60 rail to the base 5 of the chair. Thus the chair is formed with one comparatively thick member at the outer side of the rails and a thinner member at the inner side thereof, the strain being greater at the outside than at the 65 inner side.

8 designates bolts which extend entirely through the fish-plates constituted later members 6 and 7 of the chair and a.so through the webs of the rails, said webs being 70 slotted, as indicated in Fig. 2, to allow for expansion and contraction. By the construction of the scarf-joint as herein described not only may the meeting ends of the rails be sawed into the desired shape, but the 75 wheels of the cars will in traveling over the joint always tread upon a solid portion of the rails, and thereby avoid the wear and jar that are incident to the joints of rails in which the meeting edges are at right angles 80 to the length of the rails.

As shown best in Figs. 3 and 4, the chair 4 is provided with angular recesses 4a to receive the nuts of the bolts 8, so that the same may lie square on the bolts, as shown. With-85 in each one of these recesses is an opening which extends into the chair and is adapted to receive a locking-pin 4b, so as to prevent the nut from turning after it has once been screwed up.

From the foregoing description, in connection with the accompanying drawings, it will be seen that I have provided a very simple, durable, and inexpensive form of rail-joint of the character described.

Having thus described the invention, what is claimed as new is—

1. The combination with the meeting ends of rails that are formed with a diagonal edge. or scarf-joint extending in one plane through 100 the head, web and base of the rail, of a chair of one integral construction provided with a base portion extending underneath the base of the rails at the joint thereof and with two members 6 and 7, the inner member 6 lying 105 at the inner side of the rails, extending over the base-flange of the rails and snugly engaging the web thereof and the under side of the

adjacent portion of the head of the rails, such inner member being of a thickness that its 110 exposed wall lies flush with the side edge of

cal plane therefrom, and the outer member of said chair extending over the opposite baseflange of the rails and snugly engaging the adjacent wall of the web and the underneath 5 portion of the head, said last-named member of the chair being comparatively thick with respect to the other member and having its exposed wall extending in a diagonal plane from the outer side edge of the head of the 10 rail down to the base of the chair, and bolts extending through the two members of the chair and through the webs of the rails.

2. The combination with the meeting ends of rails the webs of which are provided with 15 slots, of a chair adapted to extend underneath the base of the rails at the joint thereof and formed with two members adapted to

extend up alongside of the rails, one member of said chair being provided with angular recesses 4ª and with openings in said recesses, 20. both members of the chair being formed with bolt-holes and bolts extending through said bolt-holes and through the slots of the webs and provided with nuts fitting within the angular recesses of the chair, and locking-pins 25 inserted in the said openings and adapted to lie against the nuts, as and for the purpose set forth.

In testimony whereof I affix my signature

in presence of two witnesses.

JAMES H. MARTIN.

Witnesses:

WALFRED JOHNSON, C. V. SEXTON.