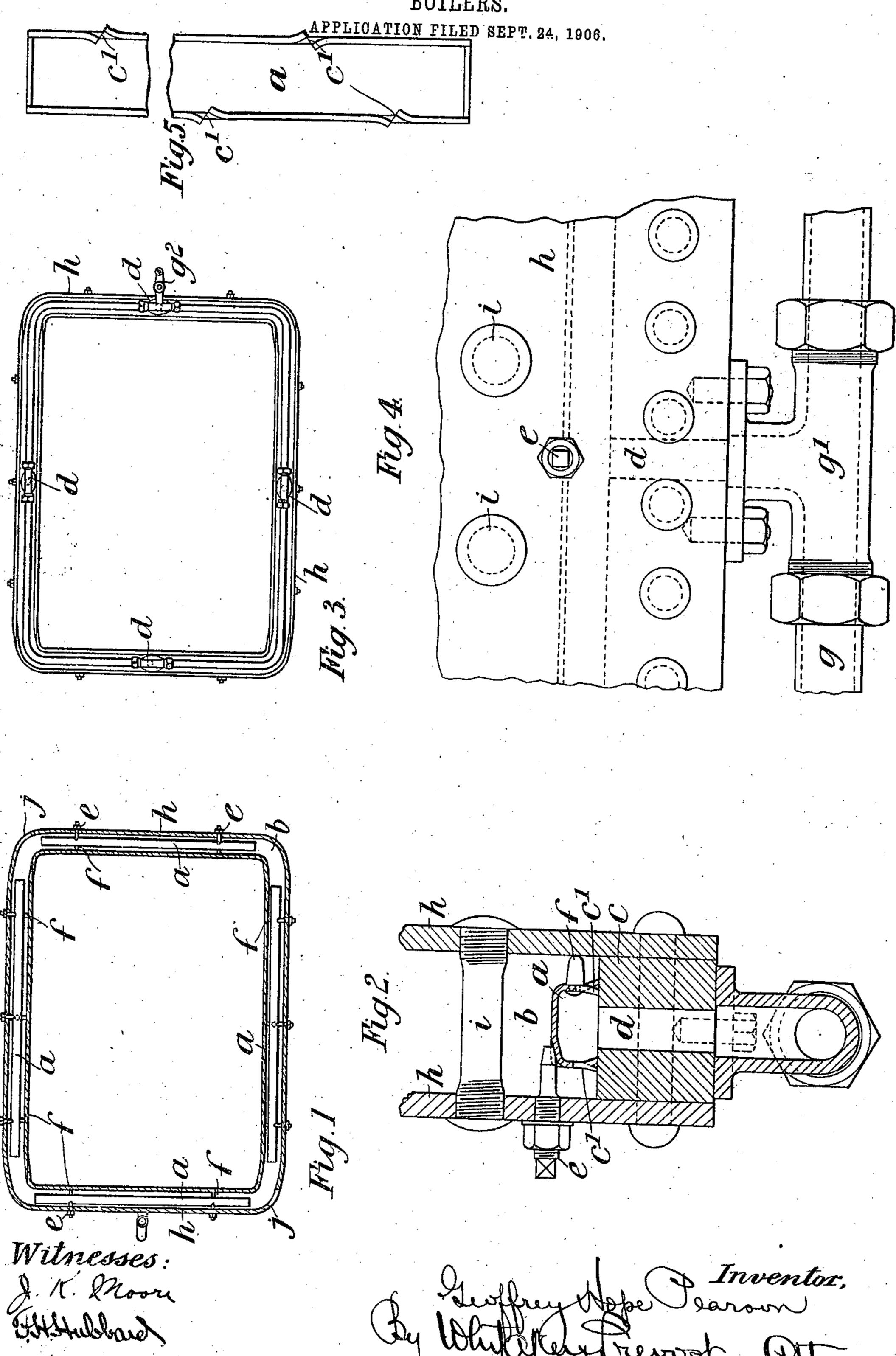
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APPARATUS FOR FACILITATING THE REMOVAL OF DEPOSIT IN LOCOMOTIVE BOILERS.



## UNITED STATES PATENT OFFICE.

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APPARATUS FOR FACILITATING THE REMOVAL OF DEPOSIT IN LOCOMOTIVE-BOILERS.

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To all whom it may concern:

Be it known that I, Geoffrey Hope Pearson, a subject of the King of Great Britain, residing at 3 Groundwell road, Swindon, 5 Wiltshire, England, have invented new and useful Improvements in Apparatus for Facilitating the Removal of Deposit in Locomotive-Boilers, of which the following is a specifi ation.

This invention relates to apparatus to be inserted in the water-spaces of the fire-box of a locomotive-type boiler for removing sediment from the same without having recourse to the necessity of frequent washing out.

As is well known, sediment from the water in locomotive-type boilers is deposited in the locality of the foundation-ring of the water-

space of the fire-box.

I am aware that it is not new to fit an ap-20 paratus in the water-space of the fire-box of a locomotive-type boiler for the purpose of blowing off the sediment therein, such as perforated pipes, which substantially surround the fire-box and are secured in the water-25 space at a suitable distance from the mudring; but in such apparatus the fire-boxes of existing boilers have to be modified to a certain extent or the stays or foundation-ring removed in order that the same may be put 30 into position.

The object of my invention is the construction of an apparatus which can be inserted in the water-spaces of locomotive-type boilers, especially existing ones, without removing 35 any of the stays or the necessity of making any alteration beyond increasing the size of the mud-hole doors situated at the corners of the fire-box and providing a hole or holes in the foundation-ring, to which means are se-

40 cured for blowing off.

To attain the object of my invention, I place a trough-shaped vessel, having closed ends, in the water-space, the open portion of the same resting on the foundation-ring of the 45 fire-box. Apertures are formed in each of the side walls of the trough, so that when the sediment is being blown out through the aperture in the foundation-ring at a point near the center of the trough sediment will 50 also be attracted from the farther portions of the water-space. The blow-off aperture is preferably situated in the center of the foundation-ring on each side of the water-spaces.

The mud-hole-door apertures at the outside corners of the fire-box are enlarged suffi- 55 ciently to allow of the apparatus being readily slid endwise into the water-space.

The accompanying drawings illustrate means suitable for carrying out my invention, Figure 1, a sectional plan of the fire- 6c box of a locomotive-type boiler, showing the arrangements of the inverted-trough-shaped receptacles in the water-spaces; Fig. 2, section through the foundation-ring of fire-box and inverted-trough-shaped receptacle; Fig. 05 3, inverted plan of fire-box, showing the connections to each aperture in the foundationring in each of the side water-spaces; Fig. 4, elevation of a portion of the fire-box, showing the connection to the aperture in the founda- 70 tion-ring; Fig. 5, plan of open portion of trough-shaped receptacle, shown with a portion broken off.

In this construction of my invention I place a trough-shaped vessel a, having closed 75 ends, in the water-space b, the walls of the open portion of the same resting on the foundation-ring c of the water-space of the firebox. The apparatus should be nearly the length of the water-space, the sides, resting 80 on the foundation-ring, being cut vertically at c' or thereabout for a short distance, so as to admit of apertures being formed by turning one portion of the wall outward and one portion inward. A number of these apertures 85 are formed in the side walls of the trough a, so as to admit of the sediment being withdrawn from the farther points of the waterspace.

I may in some instances increase the area 90 of the apertures as they recede from the draw-off aperture, the increased area being formed by increasing the length of the vertical cut in the wall of the apparatus, so admitting of easily bending the side wall to a fur- 95

ther extent.

The total area of the apertures c' should be slightly less than the area of the blow-off hole d in the foundation-ring c, so as to insure as far as possible that the whole of the 100 sediment in the space covered by the inverted trough a shall be blown out. This would then enable the sediment on the foundationring c, surrounding the exterior of the inverted trough a, being attracted through the 105 aperture thereon and blown out.

The apertures c' in the walls of the apparatus on each side of the blow-off point d are formed in such a manner as to point toward the same.

The cross-section of the apparatus can be of any section, but preferably spread out at the base.

The apparatus is preferably constructed so that when placed in the water-space it can be retained in the proper position by setbolts e, screwed in from the side of the firebox h and bearing near the top side of the apparatus. The side portions of the walls of the trough are provided with means, such as a rivet f, which abuts against the side of the fire-box.

The blow-off pipe g passes around under the foundation-ring and is provided with T-pieces g', by which connection is made to the aperture d in each side of the fire-box foundation-ring. The pipe g is provided with a valve  $g^2$  for blowing-off purposes.

By this method of construction I am enabled to keep the bottom row of stays i close to the foundation-ring and still be able to readily remove the trough apparatus for removing hard scale.

The mud-hole-door apertures j at the outside corners are enlarged sufficiently to allow of the inverted-trough-shaped receptacle being readily slid endwise into the waterspace. It will be seen that the mud-hole-door apertures are arranged at cross-corners, which, it will be obvious, is sufficient to allow two of the inverted troughs being slid into their position in the water-space.

Having now particularly described and ascertained the nature of my said invention and in what manner the same is to be performed, I declare that what I claim is—

1. A device of the kind described comprising an inverted - trough - shaped receptacle having its ends closed and having its side walls provided with apertures, substantially as described.

2. A device of the kind described comprising an inverted - trough - shaped receptacle having its side walls provided with series of

vertical slits, said walls being bent adjacent to said slits to form apertures therein, sub- 50 stantially as described.

3. A device of the kind described comprising an inverted - trough - shaped receptacle having its side walls provided with series of vertical slits, said walls being bent adjacent 55 to said slits to form inlet-ports all of said ports being directed toward a point midway between the ends of said trough-shaped receptacle, substantially as described.

4. The combination with a fire-box having 60 a water-space provided with a foundation-ring, of inverted-trough-shaped receptacles resting upon said foundation-ring, and provided with apertures in the sides thereof, projecting portions on one side of said trough- 65 shaped receptacle bearing against one wall of said water-space, set-screws in the other wall of said water-space for retaining said trough-shaped receptacle in position and means connected with said foundation-ring for blowing 70 off sediment, substantially as described.

5. The combination with a fire-box having water-spaces provided with a foundation-ring, of inverted-trough-shaped receptacles resting directly on said foundation-ring, said 75 receptacles having their ends closed and having their side walls provided with series of apertures, and blow-off means having ports directly under and midway between the ends of said receptacles, substantially as described. 80

6. The combination with a fire-box, having water-spaces provided with a foundation-ring, of inverted-trough-shaped receptacles resting on said foundation-ring, a blow-off port directly under each of said inverted resceptacles, each of said receptacles having slits in the walls thereof and having its walls adjacent to said slits bent to form a series of inlet-ports, all of said ports being directed toward the blow-off port, substantially as 9c described.

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Witnesses:

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