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MACHINE FOR PRODUCING ORNAMENTAL SURFACES ON FLEECED FABRICS.

APPLICATION FILED MAY 14, 1908.

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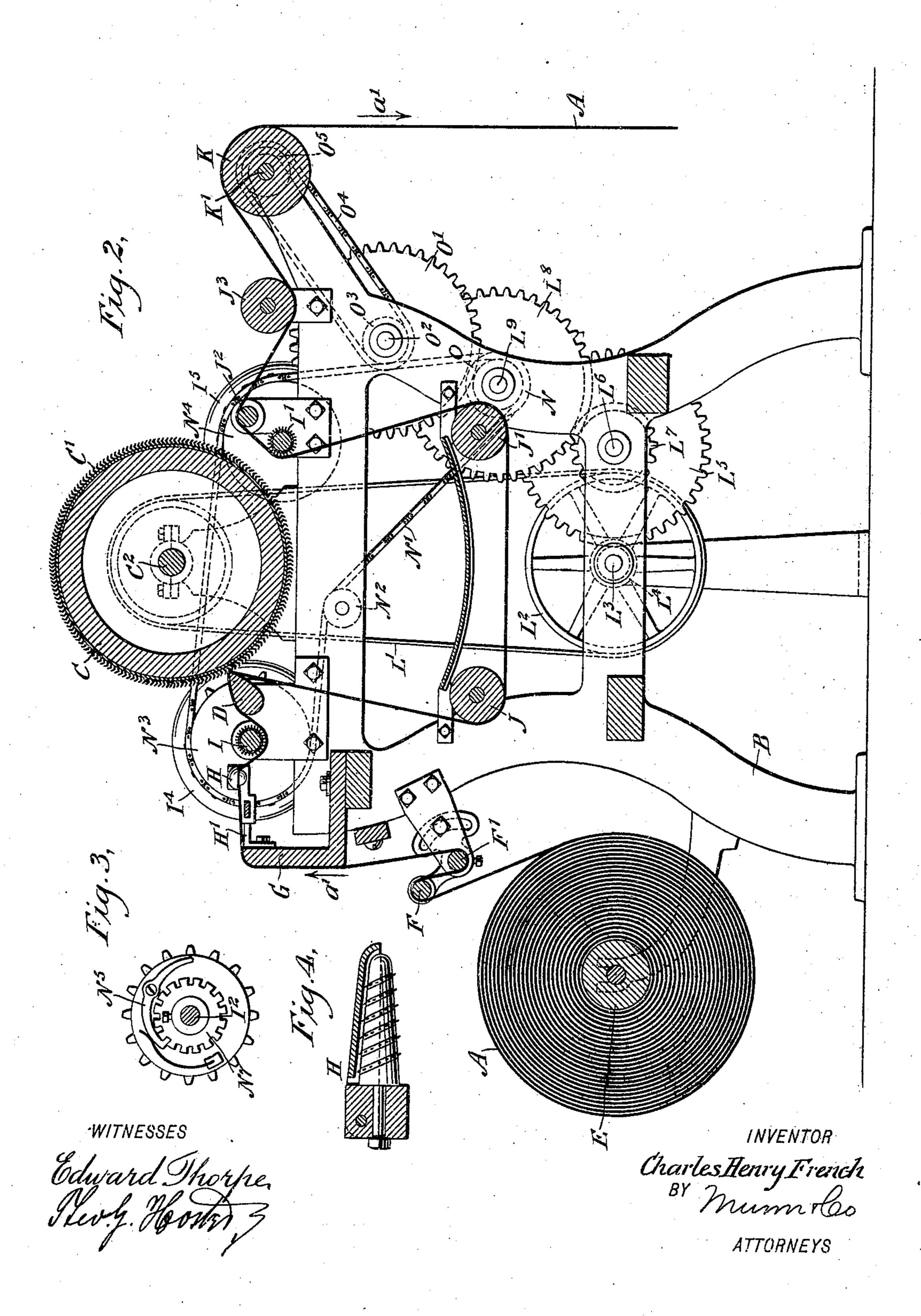
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PATENTED MAR. 12, 1907.

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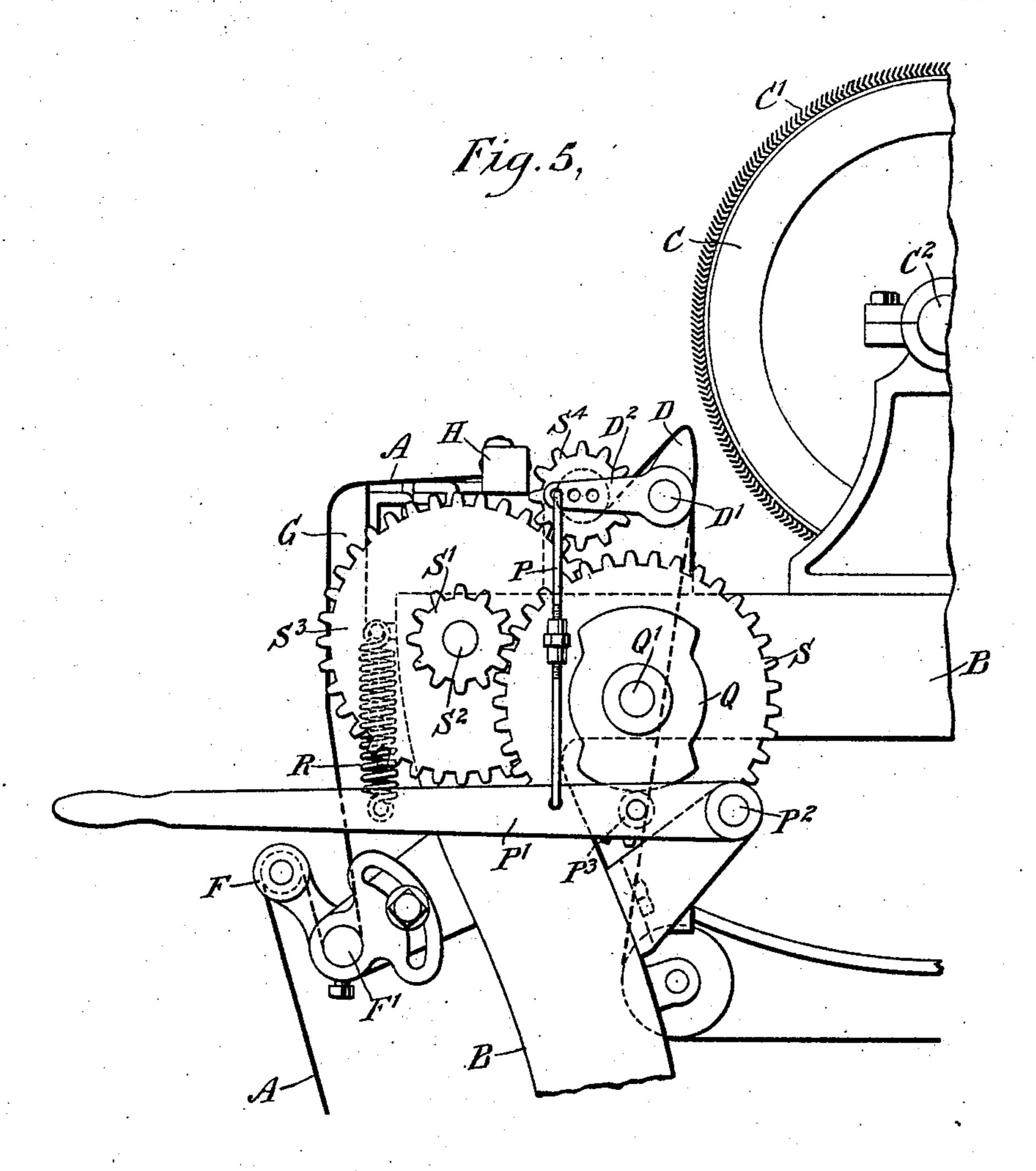


Fig. 6.

A<sup>2</sup> A<sup>3</sup> A<sup>2</sup>

A 2 A<sup>3</sup> A<sup>2</sup>

ward Thorpe.

INVENTOR

Charles Henry French

BY

Munn Co

ATTORNEYS

## UNITED STATES PATENT OFFICE.

CHARLES HENRY FRENCH, OF CANTON, MASSACHUSETTS, ASSIGNOR TO FRENCH & WARD, OF NEW YORK, N. Y., A FIRM.

### MACHINE FOR PRODUCING ORNAMENTAL SURFACES ON FLEECED FABRICS.

No. 847,056.

Specification of Letters Patent.

Patented March 12, 1907.

Application filed May 14, 1906. Serial No. 316,771.

To all whom it may concern:

Be it known that I, CHARLES HENRY resident of Canton, in the county of Norfolk 5 and State of Massachusetts, have invented a new and Improved Machine for Producing Ornamental Surfaces on Fleeced Fabrics, of which the following is a full, clear, and exact

description.

The invention relates to cloth-finishing machines; and its object is to provide a new and improved machine for producing ornamental surfaces on fleeced fabrics—such, for instance, as shown and described in the ap-15 plication for Letters Patent of the United States, Serial No. 311,891, filed by me on April 16, 1906, the machine being arranged to provide a permanent ornamental surface in the form of alternating transverse stripes of 20 coarse and fine texture.

The invention consists of novel features and parts and combinations of the same, which will be more fully described hereinafter and then pointed out in the claims.

A practical embodiment of the invention is represented in the accompanying drawings, forming a part of this specification, in which similar characters of reference indicate corre-

sponding parts in all the views.

Figure 1 is a plan view of the improvement. Fig. 2 is a sectional side elevation of the same on the line 2 2 of Fig. 1. Fig. 3 is a sectional side elevation of part of the improvement on the line 3 3 of Fig. 1. Fig. 4 is a sectional 35 side elevation of one of the temples. Fig. 5 is a side elevation of the mechanism for periodically actuating the rocking beam, and Fig. 6 is a cross-section of the fabric produced

by the machine.

The fabric A to be run through the machine presently to be described in detail consists of a knit body A', having a fleeced surface A2 of twisted, lumped, or rippled fibers to give the surface A<sup>2</sup> a coarse or chinchilla effect. In 45 passing this fabric through the machine the fibers of the portions of the surface A<sup>2</sup> are subjected to a combing-out action, whereby the fibers of the portions thus acted on are rendered fine and downy in distinct contrast 50 to the remaining coarse portions of the original twisted, lumped, or rippled surface A<sup>2</sup>. The portions combed out are in the form of transverse stripes of a fine downy texture, which stripes alternate with transverse stripes

of twisted, lumped, or rippled texture, thus 55 producing a highly ornamental effect by con-FRENCH, a citizen of the United States, and a | trast of the said alternating stripes. For the sake of brevity I prefer to use hereinafter the terms "fine" and "coarse" for the portions  $A^2$  and  $A^3$ .

> On a suitably-constructed frame B is mounted to rotate the napping-drum C, provided on its peripheral face with combingteeth C', adapted to comb out the portions A³ of the fabric A, presented with its coarse 65 surface A<sup>2</sup> to the said combing-teeth C' by the use of a rock-beam D, preferably made almond shape and having its ends D' journaled in suitable bearings carried on the main frame B. The beam Dextends in close prox- 70 imity and across the peripheral face of the drum C, and the fabric A is caused to travel over the said beam D in the direction of its length, as indicated by the arrows a', and at a speed considerably less than the peripheral 75 speed of the napping-drum C. For this pur-

pose the following arrangement is made: The fabric A unwinds from a spool E and

passes over and under friction-rollers F F' and up over a cloth-beam G, secured on the 80 main frame B, and then the side edges of the fabric A are engaged by temples H, of any approved construction, and adjustably mounted on brackets H', attached to the beam G. The temples H hold the fabric A 85 properly stretched in the direction of its width and also guide the fabric in the stretched condition to a feed-roll I, journaled in suitable bearings on the main frame B. The feed-roll I is preferably provided with 90 small pins at its peripheral surface to insure a proper forward travel or feeding of the fabric A in the direction of the arrows a'. Immediately after leaving the feed-roll I the fabric passes over the beam D, and then the fabric 95 extends downward under a guide-roller J, then forwardly and under another guideroller J', and then the fabric extends upwardly and passes over another feed-roll  $\bar{\mathbf{I}}'$ , similar to the feed-roll I, but located on the 100 opposite side of the napping-drum C, as plainly indicated in Fig. 2. The fabric passes from the feed-roll I' over a guide-roller J2, then under a guide-roller J³, and finally over a roller K, from which the fabric passes to a reel to be 105

wound up in the usual manner. The rollers J, J', J2, J3, and K are journaled in suitable bearings on the main frame B.

The feed-rolls I I' and the roller K receive a positive driving motion from the shaft C<sup>2</sup> of the napping-drum C, and for this purpose the

following arrangement is made:

The shaft C<sup>2</sup> of the napping-drum C is provided with fast and loose pulleys C<sup>4</sup> C<sup>5</sup>, connected by a belt C<sup>5</sup> with other machinery, and the said belt C<sup>5</sup> can be readily shifted from one pulley to the other by a suitable 10 belt-shifter C<sup>6</sup>, and when the belt C<sup>5</sup> is on the fast pulley C<sup>3</sup> then a continuous motion is given to the shaft C<sup>2</sup> and to the napping-drum 6. On the shaft C<sup>2</sup> is secured a pulley L, connected by a belt L' with a pulley L2, secured 15 on a short shaft L³, journaled on the main frame B. On the shaft L³ is secured a pinion L<sup>4</sup> in mesh with a gear-wheel L<sup>5</sup>, journaled on a stud L<sup>6</sup>, held on the main frame B, and on the face of the gear-wheel L<sup>5</sup> is secured a pin-20 ion L7 in mesh with a gear-wheel L8, journaled on a stud L<sup>9</sup>, arranged on the main frame B. On the gear-wheel L<sup>8</sup> is secured a sprocket-wheel N, around which passes a sprocket-chain N', passing over an idler N<sup>2</sup> 25 and then around a sprocket-wheel N³, mounted to rotate loosely on the shaft I<sup>2</sup> of the feed-roll I. The sprocket-chain N' passes from the sprocket-wheel N³ over a sprocket-wheel N<sup>4</sup>, mounted to rotate loosely on the shaft 30 I³ of the feed-roll I', and then the sprocketchain N' passes down to the sprocketwheel N previously mentioned. Now the sprocket-wheels N<sup>3</sup> N<sup>4</sup> are connected by pawl-and-ratchet mechanism with the shafts 35 I<sup>2</sup> I<sup>3</sup> of the feed-rolls I and I', and for this purpose the sprocket-wheels N<sup>3</sup> N<sup>4</sup> carry springpressed pawls N<sup>5</sup> N<sup>6</sup>, engaging ratchetwheels N<sup>7</sup> N<sup>8</sup>, secured on the shafts I<sup>2</sup> I<sup>3</sup>, provided with hand-wheels I<sup>4</sup> I<sup>5</sup>, respectively, as 4° plainly indicated in the drawings. Now when the machine is in operation and the sprocket-chain N' rotates the sprocketwheels N<sup>3</sup> N<sup>4</sup> then the rotary motion of the latter is transmitted by the pawls N<sup>5</sup> N<sup>6</sup> and 45 the ratchet-wheels N<sup>7</sup> and N<sup>8</sup> to the shafts I<sup>2</sup> I<sup>3</sup>, which drive the feed-rolls I I'. When it is desired to stop the feed of the fabric for the time being and to feed by hand, then it is only necessary for the operator to throw out 5° the pawls N<sup>5</sup> N<sup>6</sup> and turn the shafts I<sup>2</sup> and I<sup>3</sup> by hand, the operator then having hold of the hand-wheels I<sup>4</sup> I<sup>5</sup>. Thus by the arrangement described, the fabric A may be fed forward or backward, according to the direction 55 in which the hand-wheels I<sup>4</sup> I<sup>5</sup> are turned. It is understood that normally, however, the shafts I<sup>2</sup> and I<sup>3</sup> are driven in unison by the sprocket-chain N', the sprocket-wheels N<sup>3</sup> N<sup>4</sup>,

The roller K is driven from the gear-wheel L<sup>8</sup>, and for this purpose the latter is provided with a pinion O in mesh with a gear-wheel O', journaled on a stud O<sup>2</sup>, held on the main frame B, and on one face of the

and the pawl-and-ratchet mechanisms re-

gear-wheel O' is secured a sprocket-wheel O<sup>3</sup>, connected by a sprocket-chain O<sup>4</sup> with a sprocket-wheel O<sup>5</sup>, secured on the shaft K' of the roller K. Thus when the machine is in operation positive driving motion is given 70 to the roller K to conduct the fabric from

the machine.

In order to rock the beam D periodically, the following arrangement is made, special reference being had to Figs. 1 and 5: An arm 75 D<sup>2</sup> is secured to one end of the shaft D', and this arm D<sup>2</sup> is connected by an adjustable link P with a lever P', fulcrumed at P<sup>2</sup> on the main frame B, and on the lever P' is journaled a friction-roller P³ in engagement with 80 the peripheral surface of a cam Q, secured on a shaft Q', driven from the feed-roll I. A spring R presses the lever P', so as to hold the friction-roller P³ in peripheral contact with the cam Q, and when the machine is in 85 operation and the cam Q is rotated then an intermittent swinging motion is given to the lever P' to cause the latter to impart an intermittent swinging motion to the beam D by the action of the link P and the arm D<sup>2</sup>. 90 Now by this intermittent swinging motion given to the beam D the traveling fabric A is held for a certain length of time in engagement with the teeth C' for the latter to comb out portions of the coarse surface A2, it being 95 understood that when the beam D is in the position shown in Fig. 5—that is, away from the napping-drum C—then that portion of the fabric which passes over this beam D for the time being remains in the original coarse 100 state—that is, not combed out. Thus transverse alternating stripes of coarse and fine texture are produced by the action of the beam D and the napping-drum C, between which and the beam D passes the fabric A, 105 as above described.

In order to rotate the cam Q from the feedroll I, the following arrangement is made: On the shaft Q' is secured a gear-wheel S in mesh with a pinion S', journaled on a stud S², held 110 on the frame B, and the said pinion S' is secured to one face of a gear-wheel S³, in mesh, with a pinion S⁴, secured to the shaft I² of the feed-roll I. Thus when the latter is rotated, as previously explained, then a rotary 115 motion is transmitted by the pinion S⁴, the gear-wheel S³, the pinion S', and gear-wheel S to the cam Q to rotate the latter very slowly in comparison to the speed with which the feed-roll I and the napping-drum 120 C are rotated.

The lever P' is preferably in the form of a hand-lever under the control of the operator to enable the latter to impart a rocking motion to the beam D whenever it is desired to 125 throw the beam D away from the nappingdrum C.

The operation is as follows: When the several parts are in the position illustrated in Figs. 1 and 2 and a rotary motion is given to 130

the shaft C2, then the napping-drum C, as well as the feed-rolls I I' and the roller K, are rotated, so that the fabric A is caused to travel in the direction of the arrows a', and in 5 doing so it passes over the beam D, which periodically presents the coarse surface A2 to the action of the combing-teeth C'. Now as the coarse surface A2 of the fabric A has its fibers in a twisted, rippled, or lumped condito tion owing to previous operation it is evident that the combing-teeth  $C^{\prime}$  comb out portions of the said twisted, lumped, or rippled fibers in a transverse direction and in the form of stripes to produce the transverse combed-out 15 or downy stripes A3, alternating with the stripes A2 of twisted, lumped, or rippled fibers. Thus by the arrangement described the fabric can be very quickly treated with a view to produce a highly ornamental perma-20 nent effect by having contrasting portions of combed-out, downy, and twisted, lumped, or rippled fibers, as will be readily understood by reference to Figs. 1 and 6.

Having thus described my invention, I claim as new and desire to secure by Letters

Patent—

1. A machine for producing ornamental surfaces on fabrics having fleeced coarse surfaces, comprising a revoluble napping-drum having an uninterrupted peripheral combingface, means for drawing the fabric in the direction of its length past the said combingface, and an intermittently-rocking beam for moving the fabric periodically in engagement with the said combing-face.

2. A machine for producing ornamental surfaces on fabrics having fleeced coarse surfaces, comprising a revoluble napping-drum having an uninterrupted peripheral combingface, a drawing device for drawing the fabric 40 past the said napping-drum in the direction of the length of the fabric, a beam mounted to rock for moving the fabric into and out of engagement with the said combing-face, and in the direction of the width of the fabric and 45 in the direction of the length of the napping-drum, and means for periodically rocking the said beam.

3. A machine for producing ornamental surfaces on fabrics having fleeced coarse surfaces, comprising a revoluble napping-drum having an uninterrupted peripheral combingface, a drawing device for drawing the fabric past the said napping-drum in the direction of the length of the fabric, a beam mounted to rock for moving the fabric into and out of engagement with the said combing-face and in the direction of the width of the fabric and in the direction of the length of the napping-drum, an arm on the said beam, and a cam device connected with the said arm for periodically rocking the said beam.

In testimony whereof I have signed my name to this specification in the presence of

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 $\cdot$ 

two subscribing witnesses.

#### CHARLES HENRY FRENCH.

Witnesses:

N. W. Dunbar, J. H. Landrik.