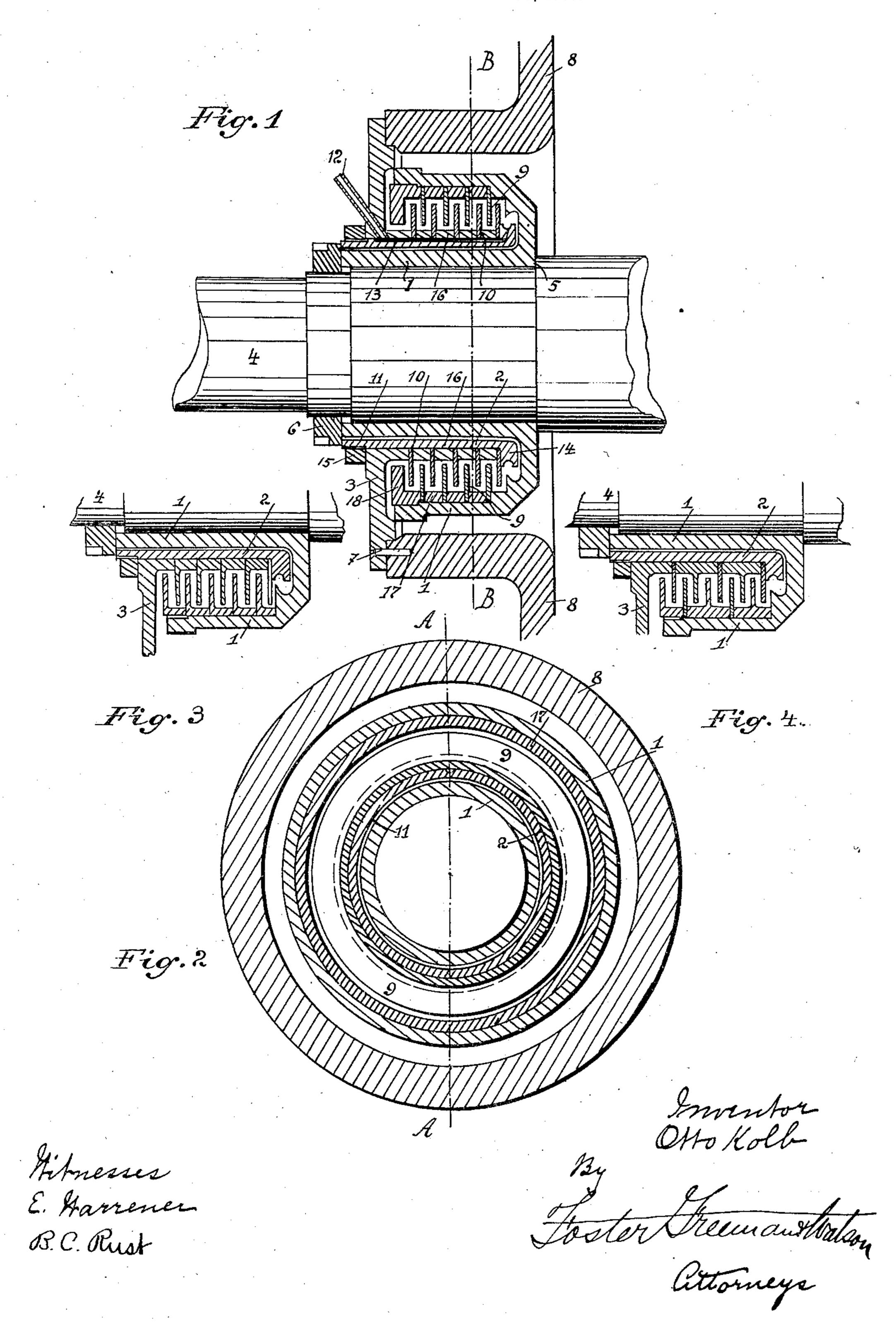
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LABYRINTHIAN TIGHTENING DEVICE.

APPLICATION FILED AUG. 3, 1905.



## UNITED STATES PATENT OFFICE.

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## LABYRINTHIAN TIGHTENING DEVICE.

No. 837,850.

Specification of Letters Patent.

Patented Dec. 4, 1906.

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To all whom it may concern:

Be it known that I, Otto Kolb, engineer, a subject of the German Emperor, and a resident of Karlsruhe, Germany, have invented certain new and useful Improvements in Labyrinthian Tightening Devices, of which

the following is a specification.

In elastic-fluid turbines the objectionable stuffing-boxes and packings have already 10 been replaced by labyrinthian tightening devices for reducing the friction between the turbine-shafts and the respective parts of the casings, a suitable liquid being introduced into the annular chambers of the labyrinthian 15 tightening devices and pressed by the centrifugal force against the external walls of the chambers, so as to hermetically divide the interiors of the casings from the ambient air. Such known labyrinthian tightening 20 devices present, however, the drawback that during the work of the elastic-fluid turbines the liquid is very apt to escape from the annular chambers, and thus to render the tightening illusory and inactive.

My invention relates to improvements in such labyrinthian tightening devices whereby the said drawback is avoided, and also their manufacture and composition is facilitated and rendered easy when so desired.

The objects of my improvement are, first, to arrange the annular inwardly-open chambers on the rotary member instead of on the stationary member, as hitherto, and to arrange the annular outwardly-open chambers on the stationary member, and, second, to preferably construct the labyrinthian tightening device with annular disks and distance-pieces or their equivalents, so as to avoid the division of the one member in a longitudinal plane of the turbine-shaft. I attain these objects by the construction illustrated in the accompanyings drawings, in which—

Figure 1 is a vertical longitudinal section through a labyrinthian tightening device on the line A A in Fig. 2. Fig. 2 is a cross-section through the same on the line B B in Fig. 1, and Figs. 3 and 4 are details which will be

referred to later on.

Similar characters of reference refer to somilar parts throughout the several views.

The labyrinthian tightening device comprises an annular box 1 open on one side and a disk 23. The box 1 is secured on the shaft 4 between a shoulder 5 (or its equivalent)

and a nut 6. The disk 2 3 is fastened with 55 screws 7 on the respective part 8 of the casing. The box 1 is in its cavity provided with a plurality of annular partition-walls 9 9, whereby a plurality of inwardly-open chambers is formed. In a similar manner 60 the disk 2 3 is provided with a plurality of annular partition-walls 10 10, which alternate with the other ones, 9 9, and form between them chambers which are outwardly open. It will be seen that the partition- 65 walls 9 9 in the box 1 partake in the revolution of the turbine-shaft 4, while the other partition-walls 10 10 are stationary. For reducing the friction between the shaft 4 and the disk 2 3 an annular clearance 11 is left 70 between the internal wall of the box i and the part 2 of the disk 2 3, while the nut 6 should just touch the part 3 without producing any pressure. Through a tube 12 in the disk 2 3 and a channel 13 a suitable liquid— 75 such as water, oil, glycerin, analin, or the like—is introduced, (be it by means of a pump or any known dropping a lubricator,) so that during the rotation of the shaft 4 with the turbine wheel or wheels (not shown) this 80 liquid partakes in the revolution and partly fills the chambers of the box 1 between the several partition-walls 9 10 9 10, as is clearly shown in Figs. 1 and 2. By means of this annular layer of liquid (which shape is due to 85 its centrifugal force) the interior of the casing is hermetically divided from the ambient air. According to there being an overpressure or a vacuum within the casing, the annular layers of the liquid in the several chambers will ad- 90 just themselves, their depth in the radial direction varying from one side to the other side in proportion to the difference of the pressures within and without the turbine and to the number of the chambers. For a 95 small difference of pressures a single chamber might suffice. In any case, even for a high difference of pressures, every stuffingbox and packing is rendered superfluous by this labyrinthian tightening device. As will be seen, my improved labyrinthian

tightening device differs from similar known labyrinthian tightening devices in that with the latter the member with the outwardly-open chambers (such as 2 10 10 in Fig. 1) 105 is made to rotate, whereas with my device it is the other member with the inwardly-open chambers—that is, the box 1 with the par-

tition-walls 9 9—which is made to rotate. Thereby the important advantage is obtained that the tightening liquid is securely, held in the chambers of the box 1 and pre-5 vented from flowing off, as this is the case with the known devices by reason of the friction of the rotating partition-walls. The box 1 may be made in one piece with its partition-walls 99, the same as the disk 23 with to its partition-walls 10 10, in which case, however, the box 1 requires to be made in halves to render possible the composition of the device.

To facilitate the manufacture and the 15 composition of the labyrinthian tightening device, I prefer to make all the several partition-walls separately of sheet metal, as shown. Then the disk 3 is made separately, · also the sleeve 2, into which the channel 13 is so cut. The several partition-disks 10 10 are secured on the sleeve 2 between the collar 14 and the nave of the disk 3 by means of a nut 15 and with the aid of annular distancepieces 16 16. In a similar manner the sev-25 eral partition-disks 9 9 in the box 1 are with the aid of annular distance-pieces 17 17 secured between a shoulder and a nut 18, screwed into the box and cast in one piece with a partition-wall. Then the composi-30 tion of the device can be effected in a manner which is obvious to any one versed in the art to which this invention appertains. Where so preferred, of course each of the several partition-disks 9 9 10 10 may be made in one 35 piece with one adjoining distance-piece 17 or 16, respectively, or they may be made alternately in one piece with two adjoining distance-pieces 17 or 16. In the first case annular disks of an L cross-section will be pro-40 duced, as is shown at Fig 3, and in the second case annular disks of a 1 cross-section, as in Fig. 4, will be produced, which alternate with smooth disks.

The labyrinthian tightening device may 45 be varied without deviating from the spirit

of my invention.

The subject-matter of this application is set forth, but not claimed, in my application, Serial No. 259,430, filed May 8, 1905, of which 50 this is a division.

What I claim as my invention, and desire

to secure by Letters Patent, is-

1. In a labyrinthian tightening device for elastic-fluid turbines, the combination with a 55 member adapted to rotate with the turbineshaft and provided with a plurality of annular inwardly-projecting partition-walls, of another member fastened on a stationary part of the casing and provided with a plurality of 60 annular outwardly-projecting partition-walls which engage between the partition-walls of said first member and therewith form chambers for a tightening liquid.

2. In a labyrinthian tightening device for 65 elastic-fluid turbines, the combination with a | wall of said annular box, and a plurality of 130

turbine-shaft, of an annular box open on one side and adapted to be fastened on said turbine-shaft, it being divisible in a longitudinal plane of this shaft and being provided on the inside of its external wall with a plurality of 70 annular inwardly-projecting partition-walls, and a disk adapted to be fastened on a part of the stationary casing on the open side of said annular box and having a sleeve which surrounds the internal wall of said annular 75 box and is provided with a plurality of annular outwardly-projecting partition-walls, said plurality of annular inwardly-projecting partition-walls alternating with said plurality of annular outwardly-projecting partition-walls 80 and forming therewith chambers for a tightening liquid.

3. In a labyrinthian tightening device for elastic-fluid turbines, the combination with a turbine-shaft, of an annular box open on one 85 side and adapted to be fastened on said turbine-shaft, a disk adapted to be fastened on a part of the stationary casing on the open side of said annular box, a sleeve surrounding the internal wall of said annular box and mounted 90 in said disk to longitudinally move and provided at the inner end with a collar, a plurality of annular distance-pieces with annular outwardly-projecting partition-walls loose on said sleeve between its collar and the nave of 95 said disk, a nut on the external end of said sleeve, a locking-nut screwed into the end of the external wall of said annular box and made in one piece with an inwardly-projecting partition-wall, and a plurality of annular 100 distance-pieces with annular inwardly-projecting partition-walls loose within the external wall of said annular box between a shoulder and said locking-nut, said inwardlyprojecting partition-walls alternating with 105 said outwardly-projecting partition-walls and forming therewith chambers for a tightening

liquid. 4. In a labyrinthian tightening device for elastic-fluid turbines, the combination with a 110 turbine-shaft, of an annular box open on one side and adapted to be fastened on said turbine-shaft, a disk adapted to be fastened on a part of the stationary casing on the open side of said annular box, a sleeve surrounding the 115 internal wall of said annular box and mounted in said disk to longitudinally move and provided at the inner end with a collar, a plurality of annular distance-pieces loose on said sleeve, a plurality of annular disks on said 120 sleeve between its collar, said plurality of annular distance-pieces and the nave of said disk so as to form outwardly-projecting partition-walls, a nut on the external end of said sleeve, a locking-nut screwed into the end of 125 the external wall of said annular box and made in one piece with an inwardly-projecting partition-wall, a plurality of larger annular distance-pieces loose within the external

annular disks between a shoulder of the external wall of said annular box, said plurality of larger annular distance-pieces and said locking-nut, so as to form inwardly-projecting partition-walls, which alternate with the outwardly-projecting partition-walls and form therewith chambers for a tightening liquid.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

OTTO KOLB.

Witnesses:

Josef Wolff, Robert Gundel.