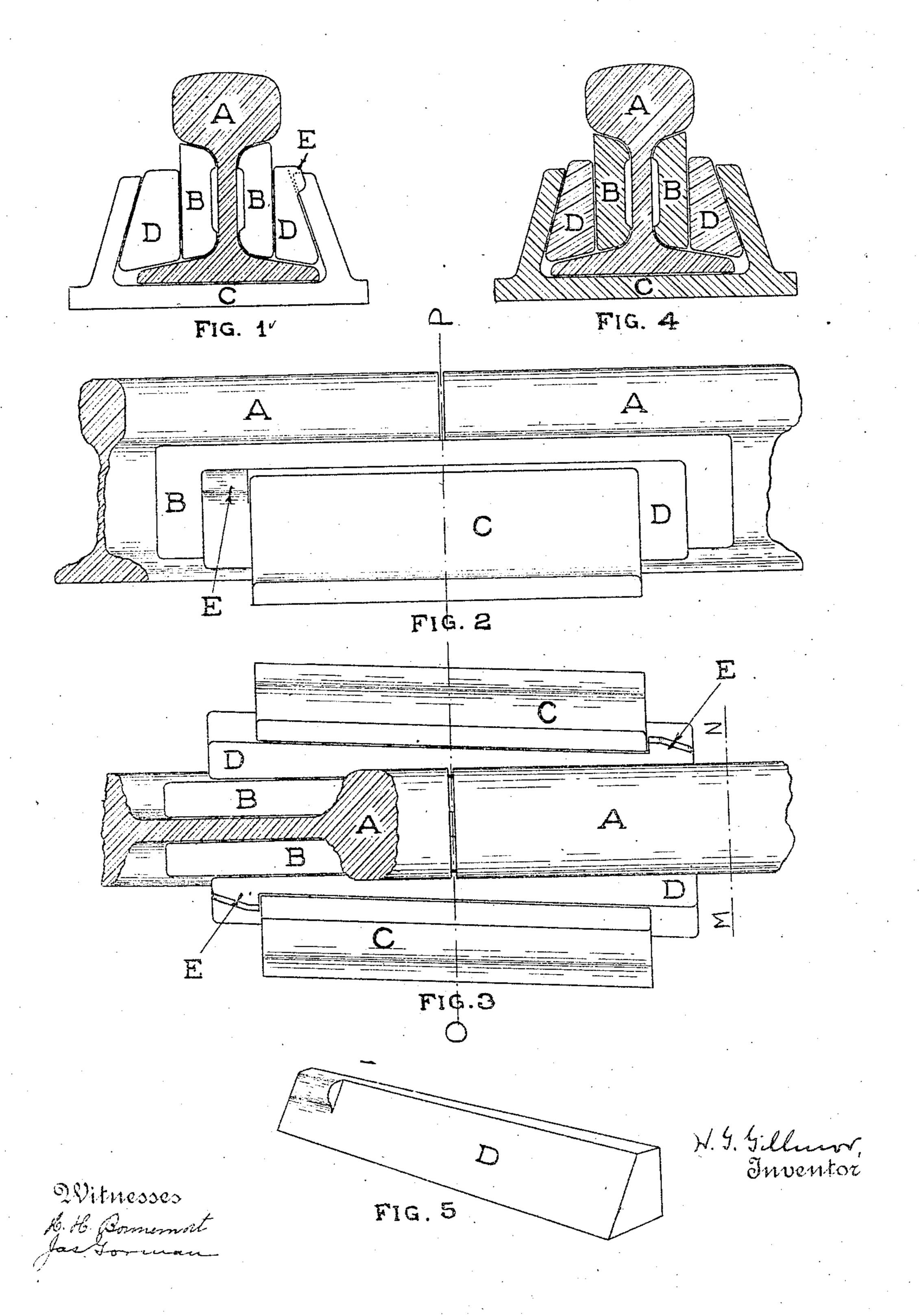
H. G. GILLMOR.

RAIL JOINT.

APPLICATION FILED MAR. 25, 1905.



UNITED STATES PATENT OFFICE.

HORATIO G. GILLMOR, OF BATH, MAINE.

RAIL-JOIN

No. 335,132.

Specification of Letters Patent.

Patented Nov. 6, 1906.

Application filed March 25, 1905. Serial No. 251,998.

To all whom it may concern:

Be it known that I, Horatio G. Gillmor, a citizen of the United States, residing at Bath, county of Sagadahoc, State of Maine, bave invented an Improvement in the Means of Forming Joints in Rails, of which the following in a parish at its second state.

lowing is a specification.

The objects of my invention are, first, to provide an efficient means of joining rails which shall be free from parts which are liable to work loose after having once been properly placed, and, second, in case the rail is used as a portion of an electrical circuit which shall have an electrical conductivity through the joint more nearly equal to the electrical conductivity of the unjointed portion of the rail than is the case with the forms of joint at present in use.

I attain these results in the manner illus-20 trated in the accompanying drawings, in

which-

Figure 1 is a vertical section through the unjointed portion of the rail at M N, looking at the end of a made-up joint. Figs. 2 and 3 are a side elevation and plan, respectively, of the joint. Fig. 4 is a vertical section through the joint at O P. Fig. 5 is a view of a locking-wedge used in making up the joint.

Similar letters refer to similar parts

30 throughout the several views.

A A are the rails to be joined. B B are fish-bars or splice-bars.

C is a chair.

D D are locking-wedges, each having a pro-35 jection or catch E, the purpose of which is to engage with a surface of the end of a flange of the chair when the wedge is in place and

prevent it from working loose.

The joint is made up by placing the rail 4° ends in the chair in the position shown, placing the splice-bars B B as shown, and inserting the wedges and driving them until the catch projection E has reached the position shown in the drawings, so as to engage with 45 the edge of the end of a flange of the chair and prevent any withdrawal or slackening of the wedge. The chair C is made of elastic materials, and the dimensions of the wedge, the catch projection E, and the chair are such that the flanges of the chair C when the wedge is being driven into place are sprung sufficiently to permit the passage of the projection E without permanent distortion of the chair, so that when the wedge has reached its 55 final position these flanges by their elasticity |

spring back to approximately their original form and bring the edge of the end of the flange of the chair into engagement with the catch E and prevent any backward movement of the wedge. The dimensions of the wedge and 60 chair are such that with the wedge in its final position there will be an appreciable pressure exerted upon the splice-bars B B to hold them in position and upon the chair C to hold it in intimate contact with the bottoms 65 of the rails joined. The forms of the wedges. D and the chair C are such as to give a double wedging action, so that there is exerted a horizontal pressure upon the splice-bars B B to hold them in position and at the same time 7c a vertical pressure upon the beveled flanges of the chair, drawing it into intimate contact with the bottoms of the rails at the joint.

The surfaces of contact of the splice-bars B B and the chair C with the rails are in area 75 several times the area of any right section of the unjointed portion of the rail, and these surfaces by the pressure exerted upon them are brought into and retained in intimate contact, so that where the rails form a part 8c of an electrical circuit should the conductivity per unit of area at the surface of contact between the rails, the splice-bars, and the chair be less than the conductivity per unit of sectional area of the continuous por- 85 tion of the rail the total conductivity through the surfaces of contact (on account of the greater area of these surfaces) and through the sectional area of the material of the chairs, splice-bars, and wedges at the joint 90 will still be at least equal to the conductivity of the continuous unjointed portion of the rail.

It will be understood that the form of the joint may be modified materially without 95 effect upon the principle involved. For instance, the wedges might be driven from the same direction, or a single wedge might be used instead of the two shown, or two wedges on the same side of the rails driven from op- 100 posite directions might be employed, or the locking-wedges might be formed integral with the fish-bars. It will be understood also that the forms of the rails to be joined will vary considerably and that the forms of 195 the chair, fish-bars, and wedges will necessarily be varied to suit the conditions presented. I wish these, my specifications, to cover such modifications in form.

Having thus described my invention, what 110

I claim as new, and desire to secure Letters Patent for, is—

1. In a rail-joint, a locking-wedge or locking-wedges, having a projection E construct-5 ed to automatically engage with a surface of a member of such joint when driven to position, substantially as and for the purpose described.

2. In a rail-joint, the combination of a ro chair having upwardly-projecting elastic flanges, and a locking-wedge constructed to engage in wedging contact between a member of such joint and a flange or flanges of said chair and having a projection upon one 15 of its faces adapted to automatically engage with a surface of a flange of said chair when driven into position to prevent slackening of the wedge, substantially as and for the purpose described.

3. In a rail-joint, the combination of a chair having upwardly-projecting flanges and locking-wedges, each having a projection upon one of its faces adapted to engage with a surface of a flange of the said chair, 25 substantially as and for the purpose de-

scribed. 4. In a rail-joint, the combination of a chair of substantially uniform sectional area, having upwardly-projecting flanges, and two 30 substantially like locking-wedges, each having a projection on one face adapted to engage with a surface at one end of a flange of the said chair, substantially as and for the purpose described.

5. In a rail-joint, the combination of the meeting ends of the rails, a chair having upwedge having a projection upon one of its faces adapted to engage with a surface of a 40 flange of the said chair to prevent slackening of the wedge when driven into position, substantially as and for the purposes described.

6. In a rail-joint, the combination of the meeting ends of the rails, a chair having up-45 wardly-projecting flanges, and lockingwedges, each having a projection upon one of its faces adapted to engage with surfaces of the flanges of the said chair to prevent slackening of the wedges when driven into 50 position, substantially as and for the purposes described.

7. In a rail-joint, the combination of rails;

a fish-bar, a chair having upwardly-projecting flanges, and a locking-wedge having a projection upon one of its faces, adapted to 55 engage with an end of a flange of the said chair, substantially as and for the purpose described.

8. In a rail-joint, the combination of rails, a fish-bar, a chair having upwardly-project- 60 ing flanges, and locking-wedges each having a projection upon one of its faces, adapted to engage with an end of a flange of said chair, substantially as and for the purpose described.

9. In a rail-joint, the combination of rails, a fish-bar, of substantially uniform section, a chair of substantially uniform section having upwardly-projecting flanges and lockingwedges, each having a projection upon one 70 of its faces, adapted to engage with an end of a flange of said chair, substantially as and for the purpose described.

10. In a rail-joint, the combination of rails fish-bars, a chair having upwardly-project- 75 ing flanges; and a locking-wedge, having a projection upon one of its faces adapted to engage with an end of a flange of the said chair, substantially as and for the purpose described.

11. In a rail-joint, a combination of rails, fish-bars, a chair having upwardly-projecting flanges, locking-wedges each having a projection upon one of its faces adapted to engage with an end of a flange of the said 85 chair, substantially as and for the purpose described.

12. In a rail-joint, the combination of rails, wardly-projecting flanges, and a locking- two fish-bars of substantially uniform section, a chair of substantially uniform section 90 having upwardly-projecting flanges, and two substantially like locking-wedges, each having a projection upon one of its faces adapted to engage with an end of a flange of the said chair, substantially as and for the purpose 95 described.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

H. G. GILLMOR.

Witnesses: JAS. GORMAN, H. H. Bonnemort.