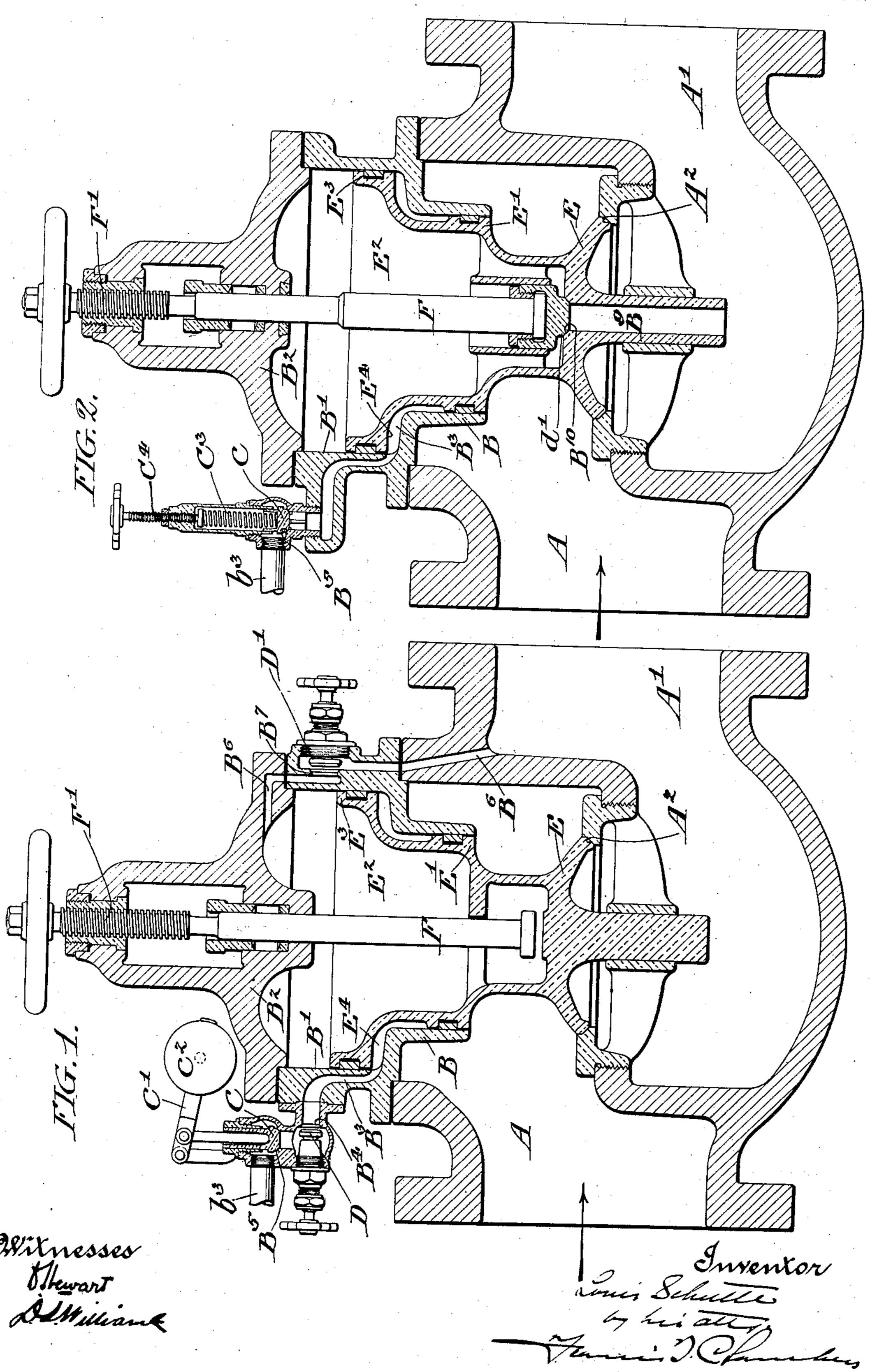
PATENTED AUG. 7, 1906.

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PRESSURE REDUCING VALVE.

APPLICATION FILED JULY 7, 1904.

2 SHEETS-SHEET 1.



No. 827,998.

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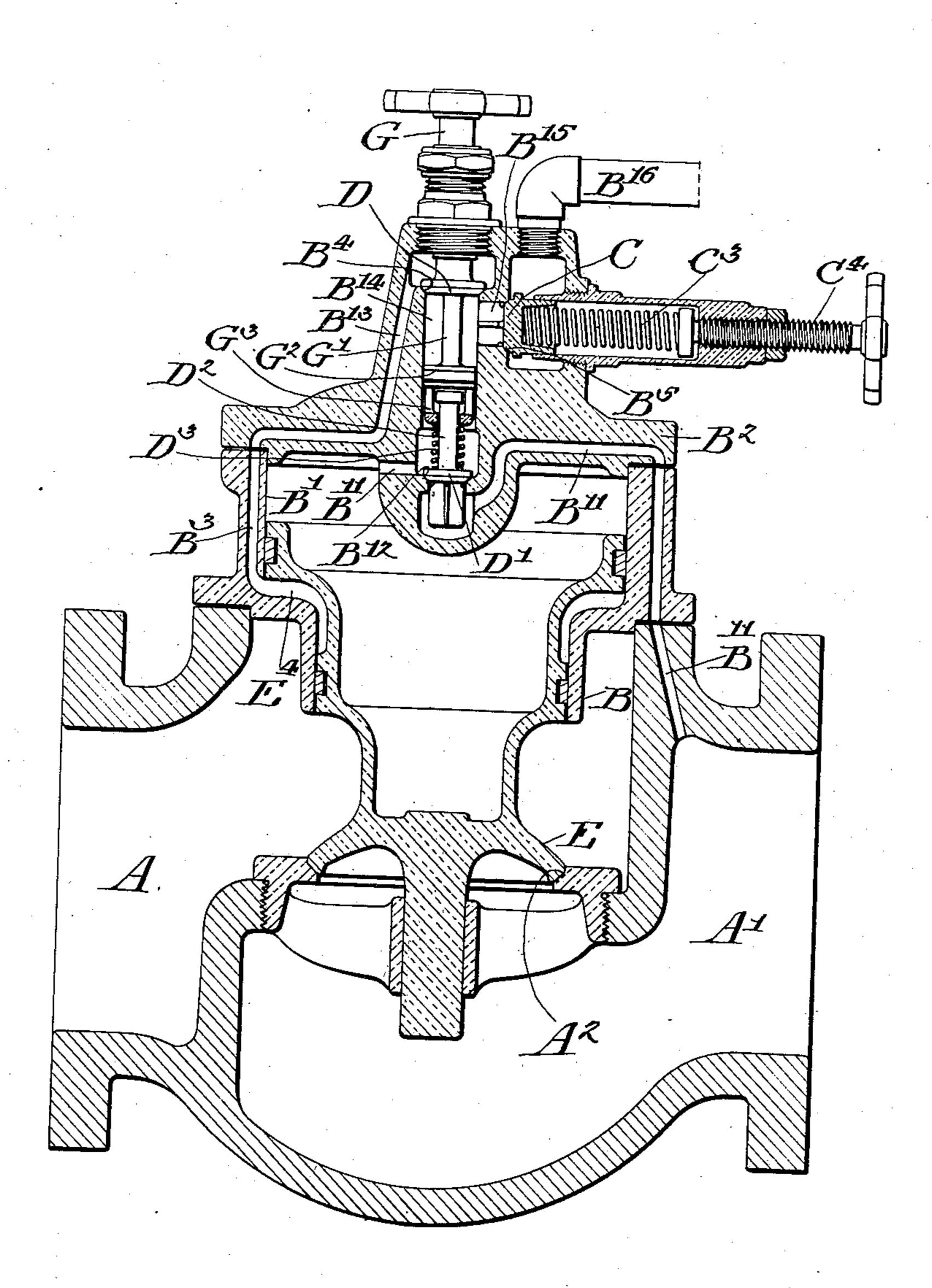
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2 SHEETS-SHEET 2.

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Louis Schutte.

UNITED STATES PATENT OFFICE.

LOUIS SCHUTTE, OF PHILADELPHIA, PENNSYLVANIA, ASSIGNOR TO SCHUTTE AND KOERTING COMPANY, OF PHILADELPHIA, PENN-SYLVANIA; A CORPORATION OF PENNSYLVANIA.

PRESSURE-REDUCING VALVE.

No. 827,998.

Specification of Letters Patent.

Patented Aug. 7, 1906.

Application filed July 7, 1904. Serial No. 215,640.

To all whom it may concern:

Be it known that I, Louis Schutte, a citizen of the United States of America, residing in the city and county of Philadelphia, in the 5 State of Pennsylvania, have invented a certain new and useful Improvement in Pressure-Reducing Valves, of which the following is a true and exact description, reference being had to the accompanying drawings, which to form a part thereof.

My invention relates to what are known as "pressure-reducing valves," and has for its object to provide a valve of this character of simple, efficient, and generally improved con-

15 struction.

The nature of my improvements will be best understood as described in connection with the drawings which illustrate my in-

vention, and in which-

Figure 1 is a vertical sectional elevation of a pressure-reducing valve constructed in accordance with my invention; Fig. 2, a similar elevation of a modified form of valve also embodying my improvements, and Fig. 3 a 25 similar elevation showing another and preferred modification.

A and A' indicate, respectively, the high and low pressure sides or chambers of the valve-casing, which are in communication 30 through the valve-seated port indicated at A2.

BB' represent a differential cylinder situated directly in line with the valve-port and the smaller section B of which should be of practically the same internal diameter as the 35 effective outer diameter of the pressure-reducing valve.

B2 indicates the top or cover of the valvecasing, which in this construction forms the closed head of the differential cylinder.

B³ is a port communicating with the lower end of the larger cylinder-section B' and having, as shown in Fig. 1, a valve-seat B4 formed in it and also nearer to its outer end a second valve-seat B⁵.

 b^3 indicates an exhaust-pipe leading from

the upper end of port B⁸.

In the construction indicated in Fig. 2 a single valve-seat B5 is made to serve the pur-

pose of the two seats in Fig. 1.

50 In Fig. 3 the port B³ connects with a port B13 in head B2, which opens into a cylinderport B14, having a lateral port B15, which connects with an outlet-conduit B16, the seat

B4 being formed on the end of cylinder B14 and seat B5 on port B15, as shown.

B⁶, Fig. 1, is a port leading from the upper end of the larger cylinder-section B' and communicating with the low-pressure side A' of the valve-casing. The valve-seat B7 is provided in this port.

In Fig. 2 I have shown a second alternative, in which the port indicated at B9 and having a valve-seat B10 is formed through

the reducing-valve.

In Fig. 3 the equivalent port opens from 65 the cylinder, as shown at B11, including a valve-chamber at the base of cylinder B14

and a valve-seat B12.

C, Figs. 1, 2, and 3, indicates a pressureregulating valve, which in the construction 75 shown in Fig. 1 is held to the seat B⁵ in the port B3 by the action of the adjustable weight C², acting through the lever C', while in the construction shown in Figs. 2 and 3 the valve C is held to the seat B⁵ by the action of an ad- 75 justable spring, (indicated at C3 C4,) indicating an adjustable screw for regulating the tension of the spring. D, Fig. 1, indicates a hand-operated valve adapted to seat itself on the valve-seat B4 of the port B3. D', Fig. 80 1, is a hand-operated valve adapted to seat itself on the seat B7 of the port B6. In Fig. 2. the valve indicated at d' is adapted to seat itself on the seat B10 of the port B9, and in this construction the valve is operated by the 85 threaded rod F F', a similar rod being shown also in Fig. 1, but having no connection with a similar valve.

In the construction of Fig. 3 the arrangement of the ports is such as to bring the 90 valves D and D' in line, so that they can both be operated by a single hand-wheel G, a rod G' extending down through cylinder-port B¹⁴ and having a piston G² secured to it, which prevents communication between the 95 two ports, while below the piston is secured a cage G3, which embraces the head of a rod D², as shown, permitting some freedom of movement, said rod being attached to valve D' and normally pressed down to its limit of 100 movement by a spring D3, the construction being such that the valve D' preferably closes slightly in advance of valve D.

E is the pressure-reducing valve, adapted to seat itself on the port A' and firmly se- 105 cured to the differential piston indicated at

E' E's, the piston-section E' fitting in the cylinder-section B, while the piston-section E³ fits in the cylinder-section B'. E² indicates the hollow body of the differential pis-5 ton, which is preferably formed integral, as shown, with the valve E, the piston-section E' having, essentially, the same area as the effective area of the valve E. At E4, I have indicated a space or chamber intervening so between the piston and the cylinder, and with which space or chamber the port B3

communicates. Referring first to the construction shown in Fig. 1, I would state that under normal 15 operative conditions the valves D and D' are both opened and the counter-weight holding the walve C to its seat adjusted so that said valve is held to its seat by a pressure slightly greater than the desired pressure on 20 the low-pressure side of the valve-casing, the difference being such as would compensate for the weight of the valve and piston. Under these conditions the pressure on the upper side of the differential piston will be 25 equal to that on the low-pressure side of the casing, which is in free communication with the top of the cylinder-section B' through the port B. The fluid on the high-pressure side of the piston will find its way past the 30 loosely-fitting piston E' and into port B3 and will exert on the lower side of the larger section of the differential piston the pressure provided for by the adjustment of the valve C. Whatever leakage occurs through the 35 piston E³ will not vary the pressure on the upper side of that piston, since the top of the cylinder is in free communication with the low-pressure side of the valve. Under these conditions it will be obvious that the 40 piston and the attached reducing-valve E will be moved up whenever the pressure on the low-pressure side of the valve-casing falls below that provided for, while any increase above the determined low pressure 45 would result in moving the piston and valve downward. When it is desired to close the pressure-reducing valve E, I close the valve D' in the port B, thus cutting off the communication between the upper side of the 50 differential cylinder and the low-pressure side of the casing and permitting the pressure in the cylinder by leakage through the piston E³ to become equal to that existing in the chamber E. Under these conditions 55 the pressure-reducing valve will be moved to and held to its seat, and the energy with which the valve is held to its seat is further

increased by closing the valve D, which causes the pressure at the top of the differ-60 ential cylinder to gradually become equal with that on the high-pressure side of the valve-casing and also prevents loss of pressure fluid through the port B3.

In the modified construction of Fig. 2 the 65 normal adjustment is one in which the valve

d' is raised, leaving the port B^g open and placing the top of the differential cylinder in free communication with the low-pressure side of the valve-casing, while the normal adjustment of the valve C is that in which it 70 is held to its seat by pressure corresponding to a fluid-pressure in the port B³ slightly greater than that desired in the low-pressure side of the valve-casing. Under these conditions the valve will work exactly as in the 75 construction of Fig. 1, and when it is desired to close the valve the stem F is moved downward, carrying with it the valve d', until it seats itself on the port B¹⁰. Thereupon, as before, the pressure at the top of the differ- 80 ential piston will increase until it equals that of the chamber E4 and the pressure-reducing valve will move down to its seat. The valve d' of course is to be pushed down as the reducing-valve moves toward its seat. The 85 further increase of pressure at the top of the differential cylinder is secured and a loss of pressure fluid avoided by screwing down the spring-adjusting device C4, so that the valve C will be held to its seat by a pressure ex- 90 ceeding that of the high-pressure side of the casing.

In the construction of Fig. 1 the threaded stem F is simply useful to clamp the reducingvalve to its seat and to press it to its seat in 95 case of resistance tending to hold it above its seat and to enable the engineer to determine whether the valve is properly seated.

To provide against carelessness or ignorance, which might lead to the closing of 100 valve D, leaving valve D' open, thereby raising valve E to the full limit of the amount of the differential piston, I prefer to provide mechanism for opening and closing said valves practically simultaneously, the valve 105 D' closing, preferably, slightly in advance of valve D, and this is very conveniently done by the construction illustrated in Fig. 3 and already described so far as it differs from the other modifications illustrated.

The main advantage of my construction consists in the devices by which the reducingvalve is closed or brought into operative condition by the use of small, inexpensive, and easily-handled valves controlling the ports in 115 communication with the differential cylinder, as above described.

Having now described my invention, what I claim as new, and desire to secure by Letters Patent, is—

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1. A pressure-reducing valve having in combination a valve-casing divided by a valve-seated port into high and low pressure sections, a differential cylinder B, B', secured in line with the valve-seat in the high-pres- 125 sure section of the casing, having a port Bs, connecting with the lower end of the larger section of the cylinder and a port connecting the upper end of said cylinder-section to the low-pressure side of the casing, a differential 130

piston E', E³, working in the cylinder B, B', a reducing-valve E, secured to said piston, a pressure-regulating valve controlling pressure in port B³, and a valve for closing the port leading from the top of the differential cylinder to the low-pressure side of the casing.

2. A pressure-reducing valve having in combination a valve-casing divided by a valve-seated port into high and low pressure 10 sections, a differential cylinder B, B', secured in line with the valve-seat in the high-pressure section of the casing, having a port B3, connecting with the lower end of the larger section of the cylinder and a port connect-15 ing the upper end of said cylinder-section to the low-pressure side of the casing, a differential piston E', E3, working in the cylinder B, B', a reducing-valve E, secured to said piston, a pressure-regulating valve con-20 trolling pressure in port B3, a valve for closing the port leading from the top of the differential cylinder to the low-pressure side of the casing and independent means for positively closing port B³.

3. A pressure-reducing valve having in combination a valve-casing divided by a valve-seated port into high and low pressure sections, a differential cylinder B, B', secured in line with the valve-seat in the high-pressure section of the casing, having a port B', connecting with the lower end of the larger section of the cylinder and a port connecting

the upper end of said cylinder-section to the low-pressure side of the casing, a differential piston E', E³, working in the cylinder B, B', a 35 reducing-valve of substantially the same area as that of the smaller piston-section E', of the differential piston secured to said piston, a pressure-regulating valve, controlling pressure in port B³, and a valve for closing the 40 port leading from the top of the differential cylinder to the low-pressure side of the casing.

4. A pressure-reducing valve having in combination a valve-casing divided by a valve-seated port into high and low pressure 45 sections, a differential cylinder B, B', secured in line with the valve-seat in the high-pressure section of the casing, having a port B3, connecting with the lower end of the larger section of the cylinder, and a port connecting 50 the upper end of the differential cylinder with the low-pressure side of the casing, a differential piston E', E3, working in the cylinder B, B', a reducing-valve E, secured to said piston, a pressure-regulating valve regu- 55 lating the pressure in port B3, other means for positively closing both ports leading from the differential cylinder and actuating mechanism whereby the said ports are closed and opened practically together. LOUIS SCHUTTE.

Witnesses:
CHAS. F. MYERS,
D. STEWARI