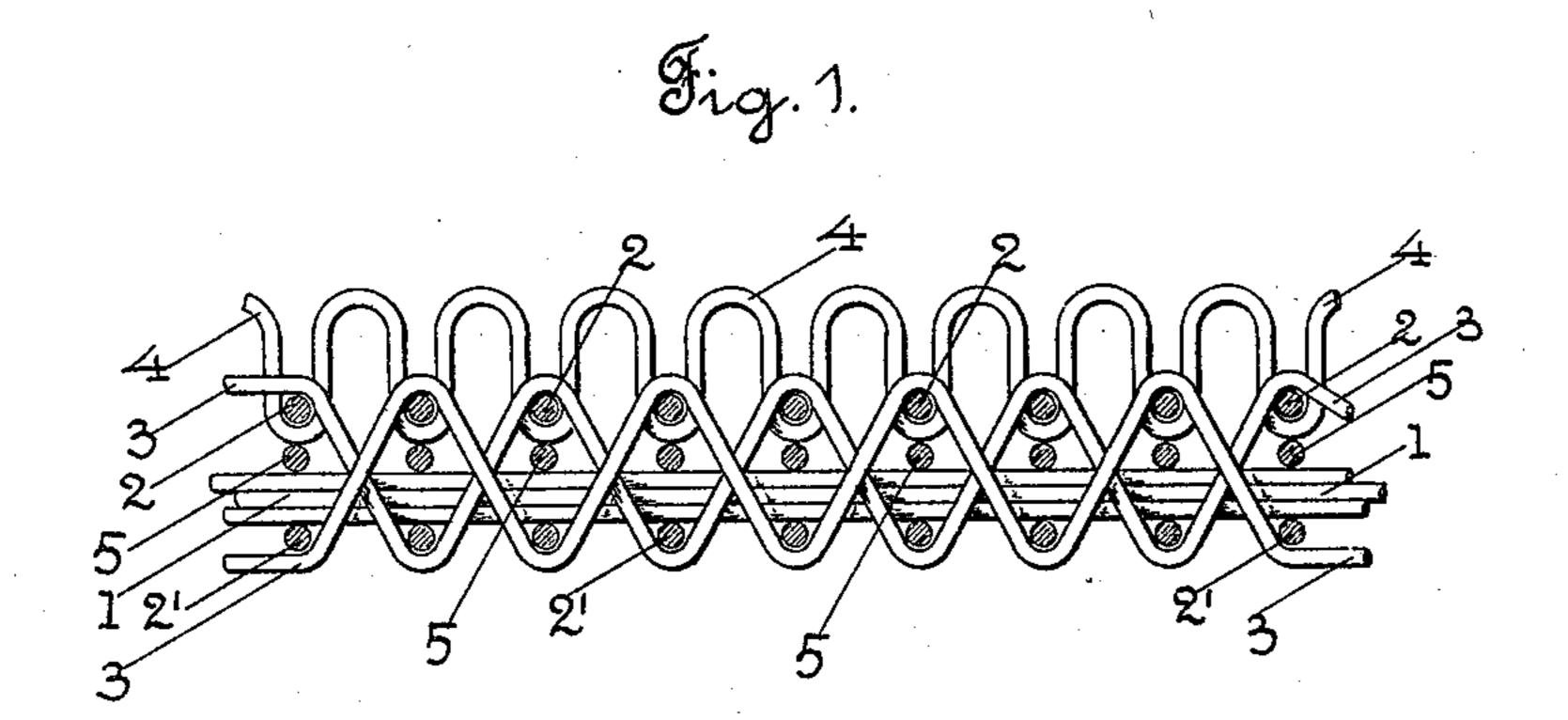
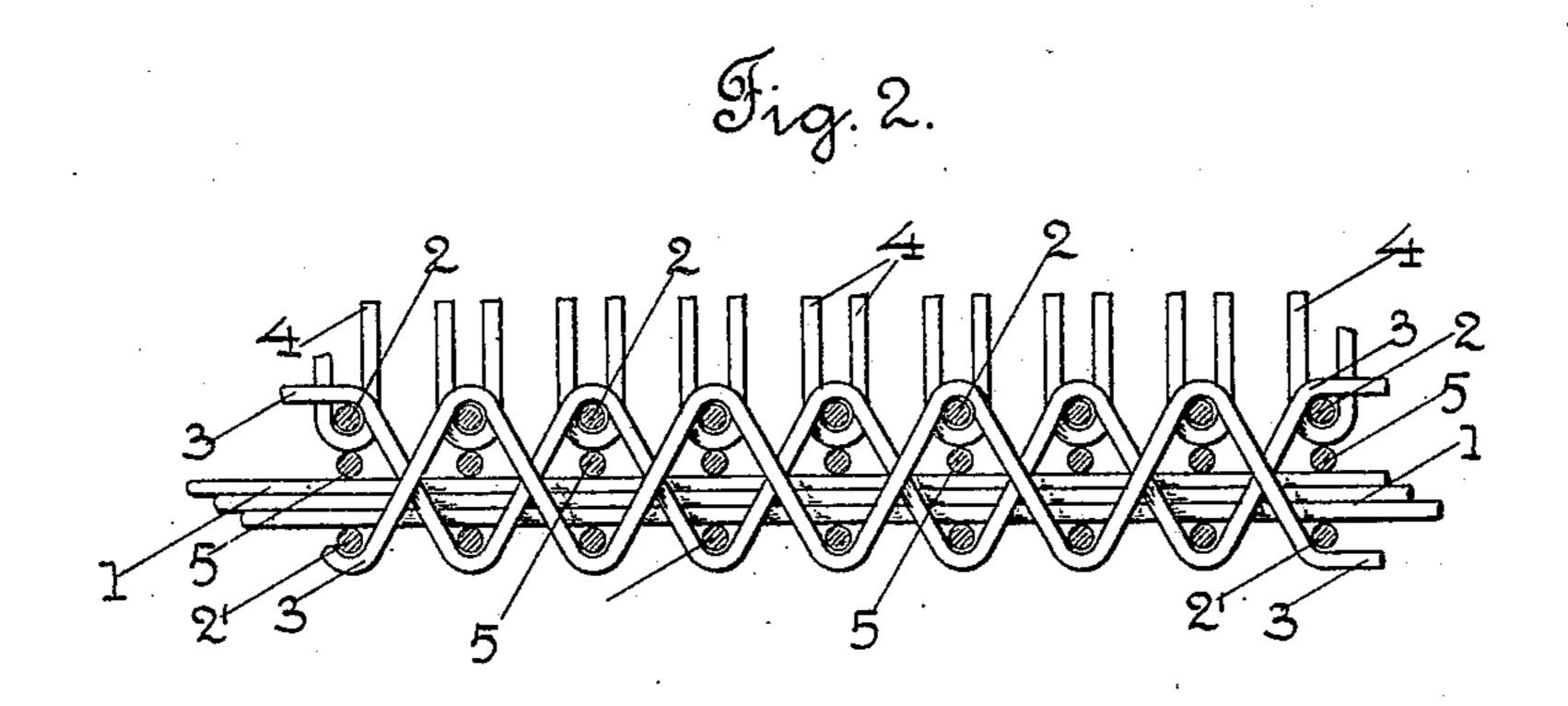
PATENTED MAY 8, 1906.

No. 820,003.

W. V. LOWE.
WOVEN PILE FABRIC.
APPLICATION FILED JUNE 12, 1905.





Witnesses M.Breger. M. Haas. Hatter Vincent Lowe By John L. Dewey. Attorney.

UNITED STATES PATENT OFFICE.

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WOVEN PILE FABRIC.

No. 820,003.

Specification of Letters Patent.

Patented May 8, 1906.

Application filed June 12, 1905. Serial No. 264,828.

To all whom it may concern:

Be it known that I, Walter V. Lowe, a subject of King Edward VII of Great Britain, residing at Worcester, in the county of Worcester and State of Massachusetts, have invented certain new and useful Improvements in Woven Pile Fabrics, of which the following is a specification.

My invention relates to woven pile fab-10 rics, and more particularly to an improved

weave for carpet fabrics.

The object of my invention is to provide an improved weave for pile fabrics, and par-

ticularly carpet fabrics.

In my improvements I provide an additional filling-thread or weft of the same material as the other filling-threads or of any suitable material and of desirable size or thickness, which is inserted between the 20 stuffer and pile warps to support and bind the loops or the tufts of the pile-warps. By using an additional filling-thread or weft I prevent the pile-warp from pulling out, for it is bound tightly against the upper top fill-25 ing. I also prevent the burying of any surplus pile-warp in the body of the fabric, for it is forced against the upper or top filling, thus making a considerable saving of pilewarp. By my improvements in pile-fabric 3° weave the thickness of the fabric is increased and the quality of the fabric is improved.

Referring to the drawings, Figure 1 shows an enlarged sectional view of a carpet fabric of the tapestry, Brussels, or printed warp class, embodying my improvement; and Fig. 2 corresponds to Fig. 1, but shows the pileloops cut, forming a carpet fabric of the tap-

estry velvet class.

In the accompanying drawings, 1 represents the ordinary stuffer-warps, which form the backing of the fabric. 2 and 2' represent the ordinary filling-threads or wefts, one, as 2, above and the other, as 2', below the stuffer-warps 1, and 3 represents the ordi-

nary binding-warps, and 4 the ordinary pile- 45 warps of the regular two-shot Brussels and Wilton weave. The pile-loops are shown uncut in Fig. 1. In addition to the ordinary filling threads or wefts 2 and 2' I provide additional filling-threads or wefts 5, which are 50 inserted above the stuffer-warps 1 and between said stuffer-warps 1 and the pilewarps 4 and preferably directly under the upper filling-threads 2, as shown. The additional filling-threads or wefts 5 act to bind 55 the loops or tufts and prevent them from pulling out. The wefts 5 may be of the same material as the wefts 2 and 2' or of any other material and of any desired size. The wefts 5 increase the thickness of the fabric and make 60 it softer to tread on.

It will be understood that my improvements may be used in connection with woven pile or carpet fabrics of different kinds and ordinarily termed "Brussels" and "Wilton" 65

fabrics.

Having thus described my invention, what I claim as new, and desire to secure by Letters Patent, is—

1. In a woven pile fabric, the combination 70 with stuffer-warps, filling-threads or wefts above and below the stuffer-warps, binding-warps, and pile-warps, of filling-threads or wefts between the stuffer-warps and the pile-warps, and under the upper filling-threads 75 or wefts.

2. In a woven pile fabric, the combination with stuffer-warps, filling-threads or wefts above and below the stuffer-warps, binding-warps, and pile-warps, of filling-threads or 80 wefts between the stuffer-warps and the pile-warps, and directly under the upper filling-

threads or wefts.

WALTER V. LOWE.

Witnesses:
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