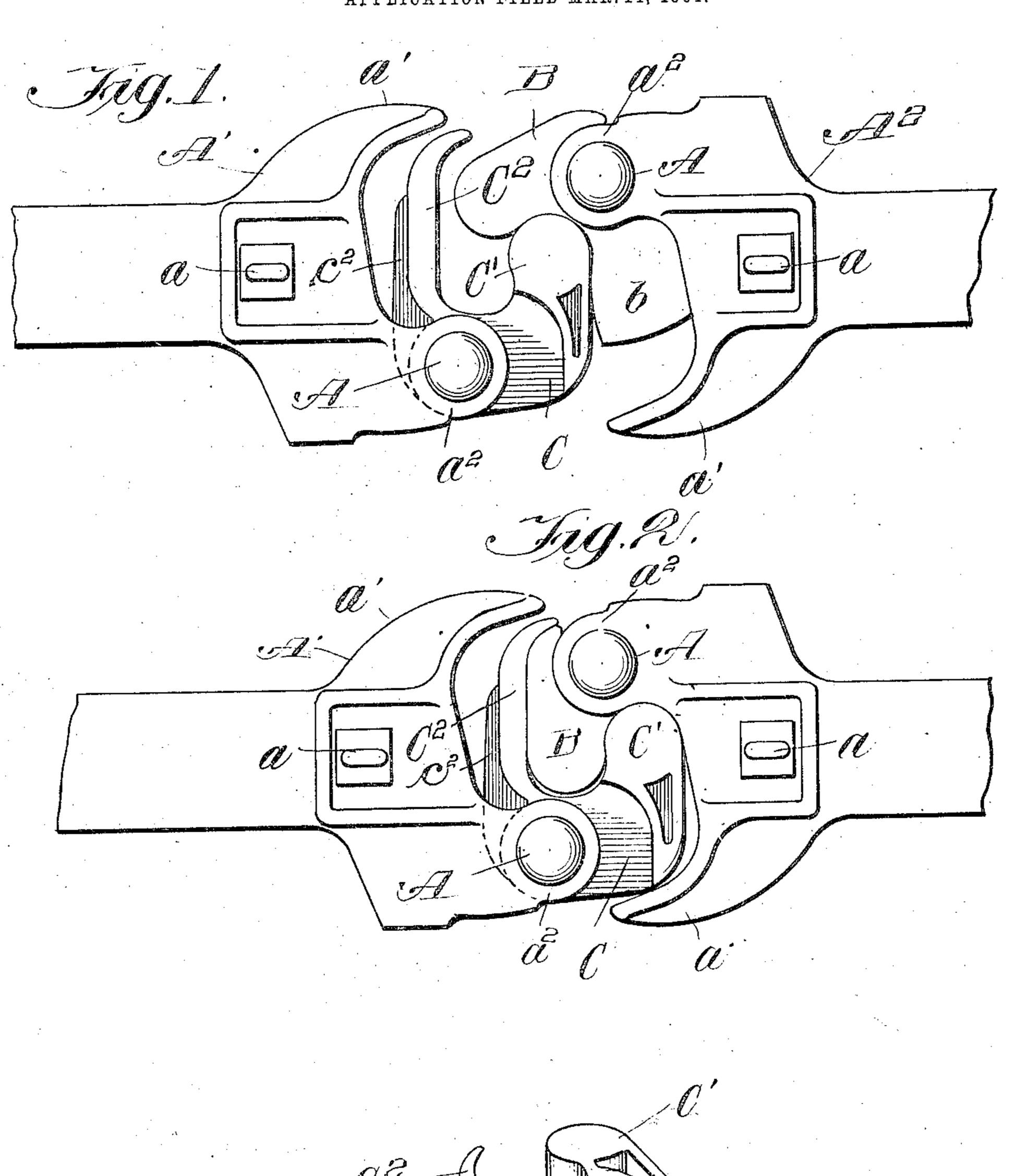
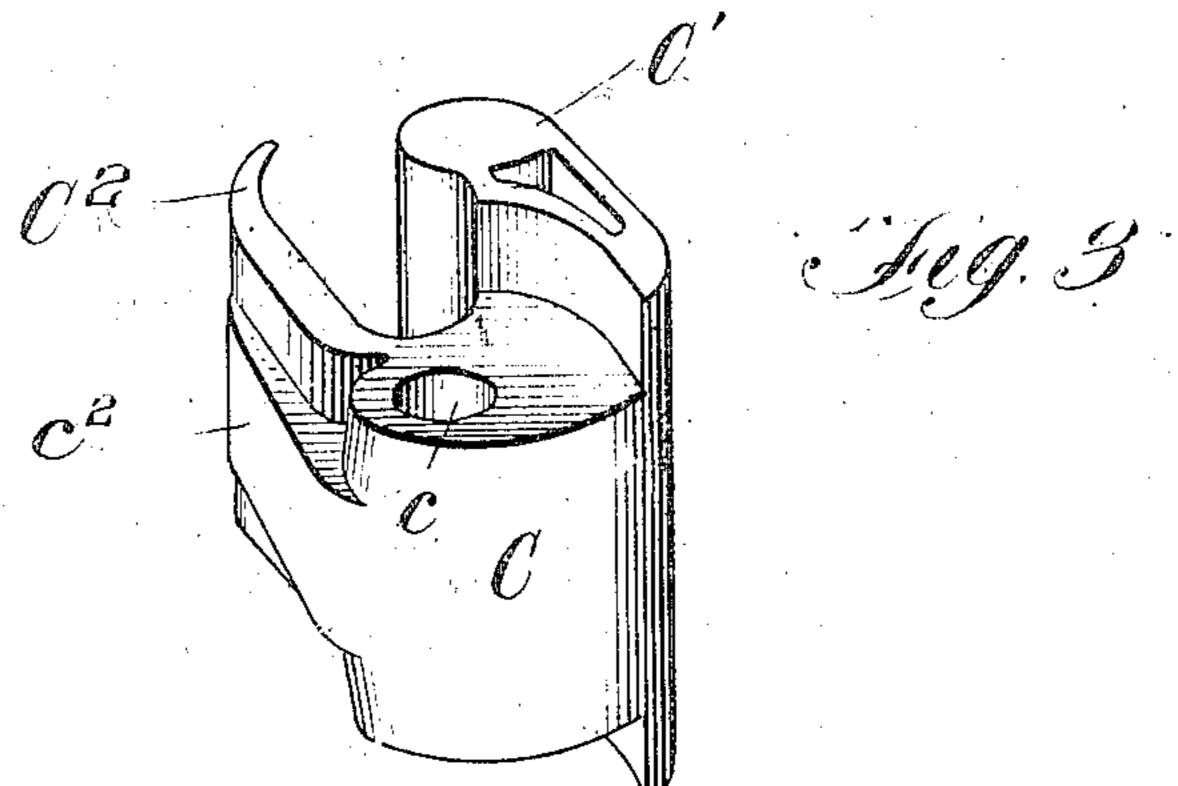
## G. H. GILMAN & J. H. BROWN. EMERGENCY KNUCKLE FOR CAR COUPLINGS.

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## ITED STATES PATENT OFFICE.

GEORGE H. GILMAN, OF ST. PAUL, MINNESOTA, AND JAMES H. BROWN, OF SOUTH TACOMA, WASHINGTON.

## EMERGENCY-KNUCKLE FOR CAR-COUPLINGS.

No. 818,369.

Specification of Letters Patent.

Patented April 17, 1906.

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To all whom it may concern:

Be it known that we, George H. Gilman, residing at St. Paul, county of Ramsey, State of Minnesota, and James H. Brown, residing 5 at South Tacoma, county of Pierce, State of Washington, citizens of the United States, have invented a certain new and useful Improvement in Emergency-Knuckles for Car-Couplers; and we declare the following to be 10 a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it pertains to make and use the same, reference being had to the accompanying drawings, which form a part of 15 this specification.

Our invention relates in general to carcouplers, and more particularly to an emergency-knuckle adapted to replace a broken knuckle of any pattern of Master Car-Build-

20 ers' coupler.

It frequently happens that a couplerknuckle breaks, and as a large variety of Master Car-Builders' couplers are now in use, each of which requires a special form of 25 knuckle, considerable inconvenience results, owing to the impossibility of having at hand duplicates of all the various patterns of knuckles. When a knuckle breaks, it is usual to connect the broken coupler with the coup-30 ler on the adjoining car by means of a link and pins, which necessitates the brakeman going between the car to make the coupling and also results in too much slack between the coupled cars.

The primary object of our invention is to provide an emergency coupler - knuckle so contructed that it may be pivotally connected to any of the various designs of Master Car-Builders' couplers and will automatically 40 interlock with any pattern of knuckle.

A further object of our invention is to provide an emergency car-coupler knuckle for replacing a broken knuckle of any Master Car-Builders' pattern which will be simple site to the lug C so as to extend around the

and efficient in use.

Our invention, generally described, consists in a car-coupler knuckle adapted to be received between the knuckle and guard-50 arm of a coöperating coupler and having the usual supporting-lug adapted to be pivoted between the ears of a Master Car Builders' coupler-head and provided with a guard member projecting from the supporting-lug

and adapted to extend around the verti- 55 cal surface of the head of the coöperating knuckle.

Our invention will be more fully described hereinafter with reference to the accompanying drawings, in which the same is shown as, 60 embodied in a convenient and practical form, and in which—

Figure 1 indicates a plan view of a couplernead provided with our improved knuckle and a coöperating coupler-head provided 65 with any usual type of knuckle prior to coupling; Fig. 2, a view similar to Fig. 1 after the coupling has been made, and Fig. 3 a perspective view of the knuckle detached.

The same reference characters are used to 70 designate the same parts in the several fig-

ures of the drawings.

A' and A<sup>2</sup> designate Master Car-Builders' car - coupler heads of any ordinary type which are provided with the usual ears  $a^2$  for 75 pivotally supporting the knuckles.

a indicates a locking-pin of any construction for engaging the tail of the knuckle to retain the same in interlocked engagement with a cooperating coupler.

a' designates the usual guard-arm of the

coupler-head.

B designates a knuckle provided with a tailpiece b and pivotally supported between the ears  $a^2$  of the coupler-head  $A^2$ . Pivoted 85 between the ears  $d^2$  of the coupler-head A' is shown our improved emergency-knuckle, which comprises a knuckle-head C', adapted to be received between the knuckle-head B and guard-arm a' of a coöperating coupler, a 90 lug C, adapted to be pivotally supported between the ears  $a^2$ , and a guard member  $C^2$ . The guard member is so spaced with respect to the knuckle-head C' that a space is formed conforming to the knuckle-head B of the 95 coöperating coupler. The guard member is curved outwardly at the edge thereof oppo-45 in construction, inexpensive in manufacture, | portion of the cooperating knuckle adjacent its supporting-lug, thereby securely retain- 100 ing the emergency-knuckle in coupledengagement with the coöperating knuckle, as clearly shown in Fig. 2. c2 indicates a reinforcing-web which performs the double function of strengthening the guard member and 105. also affording a convenient means for handling the knuckle.

The manner of using and the operation of

our improvement are as follows: When a knuckle of a Master Car-Builders' car-coupler is broken, the pin A, which pivotally unites the same to the ears a<sup>2</sup> of the coupler-bead, is removed and the broken knuckle detached. Our emergency-knuckle is then pivotally supported between the ears a<sup>2</sup> of the coupler-head by inserting the pivot-pin A

through the holes in the ears  $a^2$  and through the registering hole c in the lug C of the knuckle. The knuckle of the coupler on the adjoining car is then thrown open, and the cars are brought together in the usual manner

when the coupling is to be effected. The coupling portion or head C' of the emergency-knuckle engages the tailpiece of the knuckle B and swings the latter about its pivot, so that the tailpiece is engaged by the lock-pin a and the knuckle retained in its closed posi-

and the knuckle retained in its closed position, as shown in Fig. 2. When the knuckle
B is swung into its closed position, the head or
coupling portion thereof is received within
the space formed in the emergency-knuckle
between the coupling portion C' thereof and

the guard member C<sup>2</sup>. The coupling effected through the interlocked engagement of one of our emergency-knuckles with a coöperating knuckle of any Master Car-Builders' type is as secure as though both knuckles were of-

30 any of the usual Master Car-Builders' type, and the cars cannot become uncoupled no matter how short the curve of the track may be, as the emergency-knuckle is securely retained between the guard-arm and knuckle of the coöperating coupler and the knuckle of

such cooperating coupler and the knuckle of such cooperating coupler is prevented from becoming disengaged from the emergency-knuckle owing to its engagement with the guard member C<sup>2</sup>.

From the foregoing description it will be observed that we have invented an improved emergency-knuckle which may be used to replace a broken knuckle of any of the numerous Master Car-Builders' patterns and which will automatically interlock with a coöperating coupler and when interlocked will securely

unite the adjoining cars without danger of

their becoming uncoupled. By our improvement the necessity of supplying a train with a stock of duplicate knuckles in sufficient variety to suit the different classes of couplers now in use is avoided.

While we have described more or less precisely the details of construction, we do not wish to be understood as limiting ourselves 55 thereto, as we contemplate changes in form, the proportion of parts, and the substitution of equivalents as circumstances may suggest or render expedient without departing from the spirit of our invention.

Having now fully described our invention, what we claim as new, and desire to secure by Letters Patent, is—

1. An emergency-knuckle for car-couplers comprising a knuckle-head, a lug adapted 65 to be pivoted between the ears of a coupler-head, a guard member spaced apart from the knuckle-head to receive the head of the knuckle of a coöperating coupler, said guard member having a forwardly-extending projection at the end thereof adapted to extend around the coöperating knuckle to retain the emergency-knuckle in coupling engagement with the coöperating knuckle.

2. An emergency car-coupler knuckle comprising means for pivotally connecting the same to a coupler - head, a guard member spaced apart from the knuckle-head to receive the knuckle-head of a coöperating coupler, said guard member having a forwardly-80 curved vertical flange adapted to extend around the surface of the coöperating knuckle-head adjacent to its supporting-lug.

In testimony whereof we sign this specification in the presence of two witnesses.

GEORGE H. GILMAN. JAMES H. BROWN.

Witnesses for Gilman: Chas. Hakans, H. M. Robertson.

Witnesses for Brown:
H. W. Lueders,
Svea Asberg.