## UNITED STATES PATENT OFFICE.

EMIL LAURENCE OPPERMANN, OF LONDON, ENGLAND, ASSIGNOR TO. THE X ELECTRIC ACCUMULATOR COMPANY, LIMITED, OF LONDON, ENGLAND.

## SECONDARY BATTERY.

No. 815,628.

Specification of Letters Patent.

Patented March 20, 1906.

Application filed April 11, 1905. Serial No. 255,007.

To all whom it may concern:

PERMANN, a subject of the King of Great the same time the active material becomes Britain and Ireland, residing at London, tenacious and metallic, and thereby emi-5 England, have invented a new and useful Improvement in and Relating to Electric Secondary Batteries, of which the following is a specification.

This invention relates to the manufacture to of plates for secondary batteries or accumu-

an active material for such secondary plates tion of the plate as a whole.

15 same time hard and tenacious, thus giving active oxid as binding agents; but I have high efficiency in charge and discharge per found that when so used without subdivision weight of material employed, and at the same referred to the important results as hereinbe- 70 "time a plate of great endurance which will, fore described are not obtained and the plate

20 tions of charge and discharge. To effect ity and life than ordinary plates in common this, I make a mixture of the usual active oxid use. with animal hair or wool or equivalent mate- Having now particularly described and as- 75 rial in a finely-subdivioled condition, prefer- certained the nature of this invention and in ably when both are in a dry condition, so as. what manner the same is to be performed. I 25 to obtain as far as possible an intimate mix- 'declare that what I claim is-

ture with the hair or wool permeating the . A composite material for secondary

oxid in every direction.

30 ture with the oxid, I grind the same in any action of battery liquid, said filaments not any individual hair is not more than one six- 1. 2. A composite material for secondary 85 teenth of an inch; but the bulk is substan- electric battery-plates, consisting of an active tially in the form of powder. For example, paste containing hairs not exceeding one-six-

35 I take hair felt and subject it to the grinding teenth of an inch in length. action of the moving surface of an emery- 3. A secondary-battery plate having an hair. The mixed material is then formed length.

found from actual experience that if the hair applied active paste containing finely-subdicent. of the mixture this is a proportion, the electrolytic action of the battery liquid,

45 The mixture can be built up into a plate on an inch in length any convenient metallic grid foundation or by charge and discharge in the usual way.

It is found that the porosity of the active 50 material is steadily increased by successive series of charge and discharge until the maxiinum porosity is obtained and that this effect appears to be due to the gradual destruction

of the hair or wool throughout the active Be it known that I, EMIL LAURENCE OP mass under the electrotrolytic action. At 55 nently durable, although perforated throughout its mass by capillary holes, offering an immense active surface to the electrolyte.

It has further been found that the active material so formed is capable of internal expansion and contraction during charge and tors, and has for its object the formation of discharge without the buckling or deforma-

which shall eventually after charge and dis- I am aware that hair, wool, and other subcharge become exceedingly porous and at the 'stances have been used in combination with not buckle or distort under abnormal condi- is practically no better as to working capac-

electric battery-plates, consisting of active 80 In order to get the hair or wool into a paste containing finely-subdivided filaments proper subdivided condition ready for mix- of material destructible by the electrolytic suitable manner, so as to insure the length of exceeding one-sixteenth of an inch in length.

wheel, by which treatment the hair of the applied active paste containing short hairs 90 felt is reduced to powdered hair and short not exceeding one-sixteenth of an inch in

40 into a paste in the usual way. It has been 4. A secondary-battery plate having an forms from one-half to one and one-half per vided filaments of material destructible by 95 which gives satisfactory working results said filaments not exceeding one-sixteenth of

In testimony whereof I have signed my frame. The plate is then dried and formed name to this specification in the presence of 100

two subscribing witnesses.

EMIL LAURENCE OPPERMANN.

Witnesses:

RICHARD A. HOFFMANN, CHARLES CARTER.