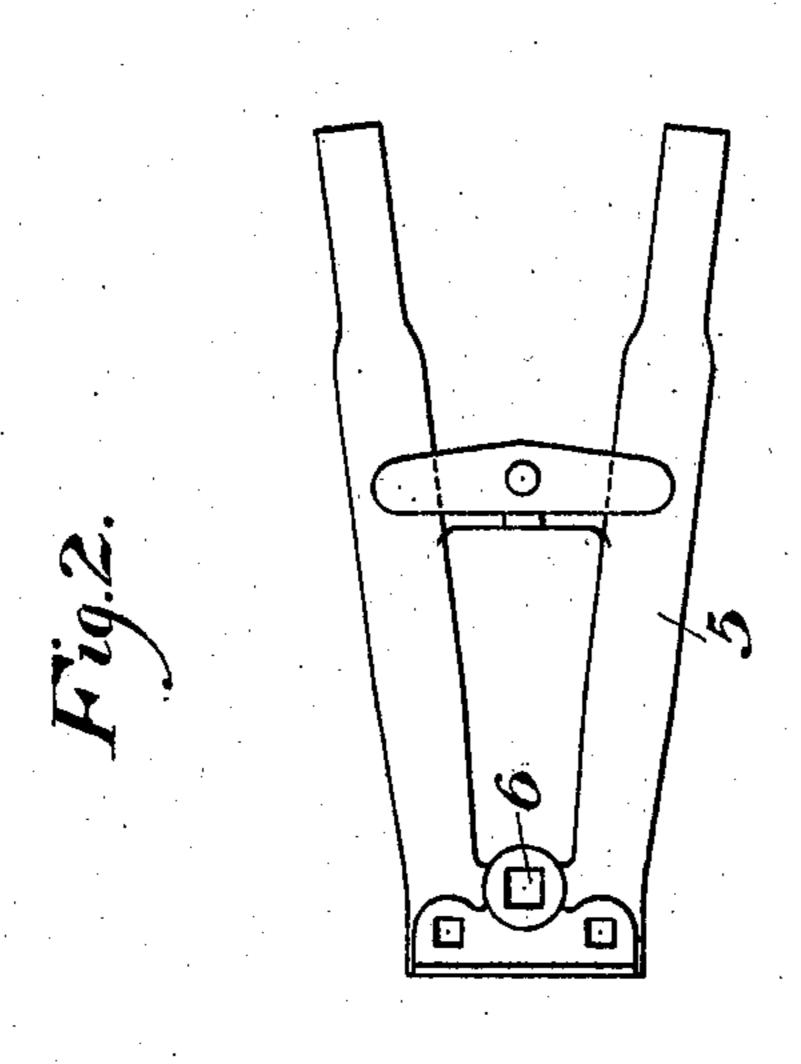
No. 815,044.

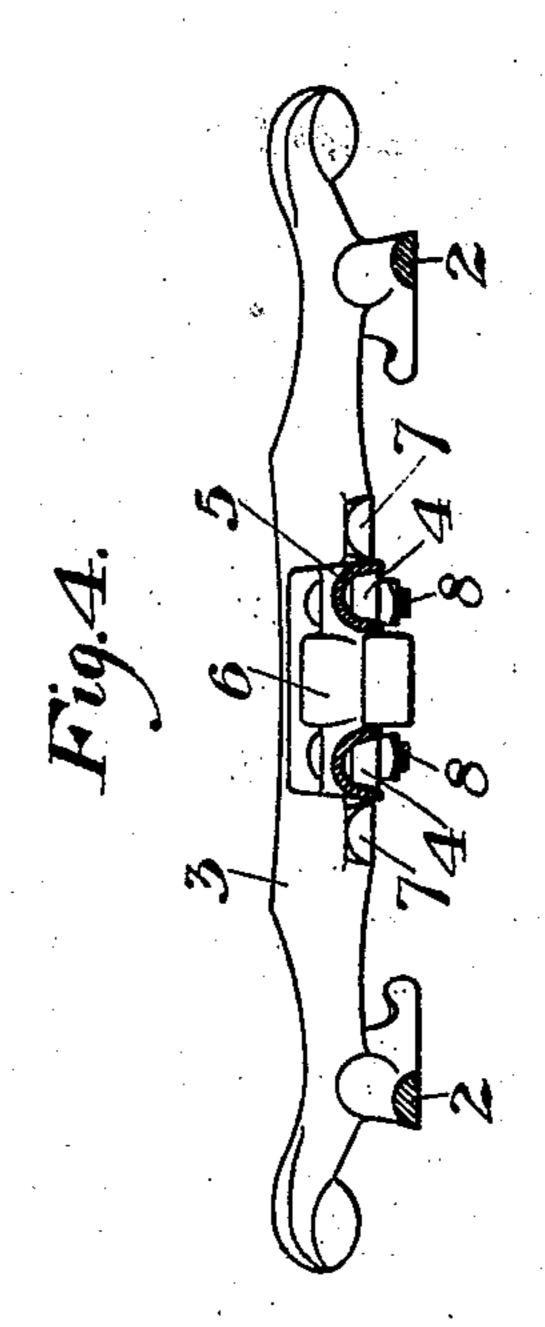
PATENTED MAR. 13, 1906.

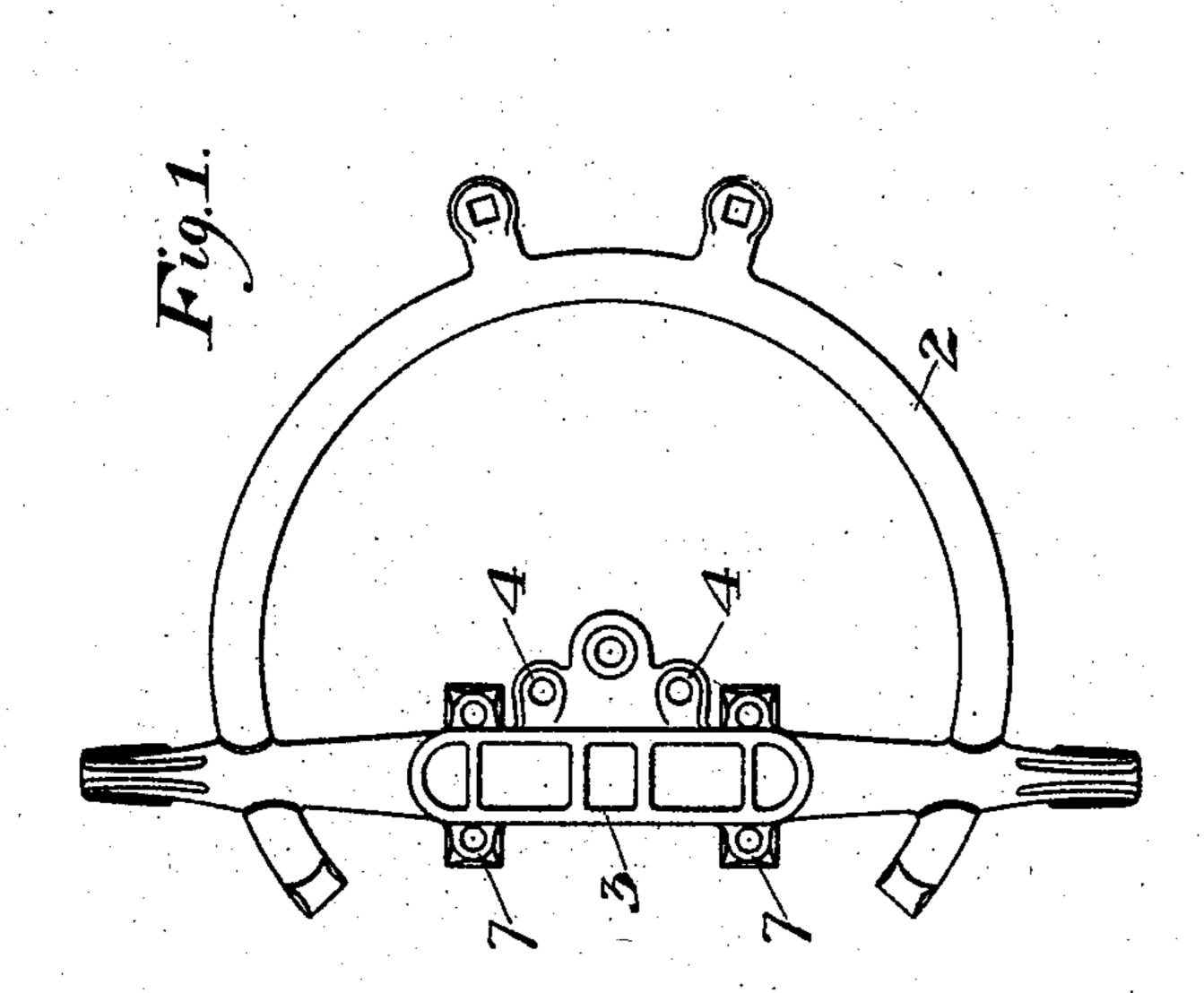
W. A. SCHLEICHER.

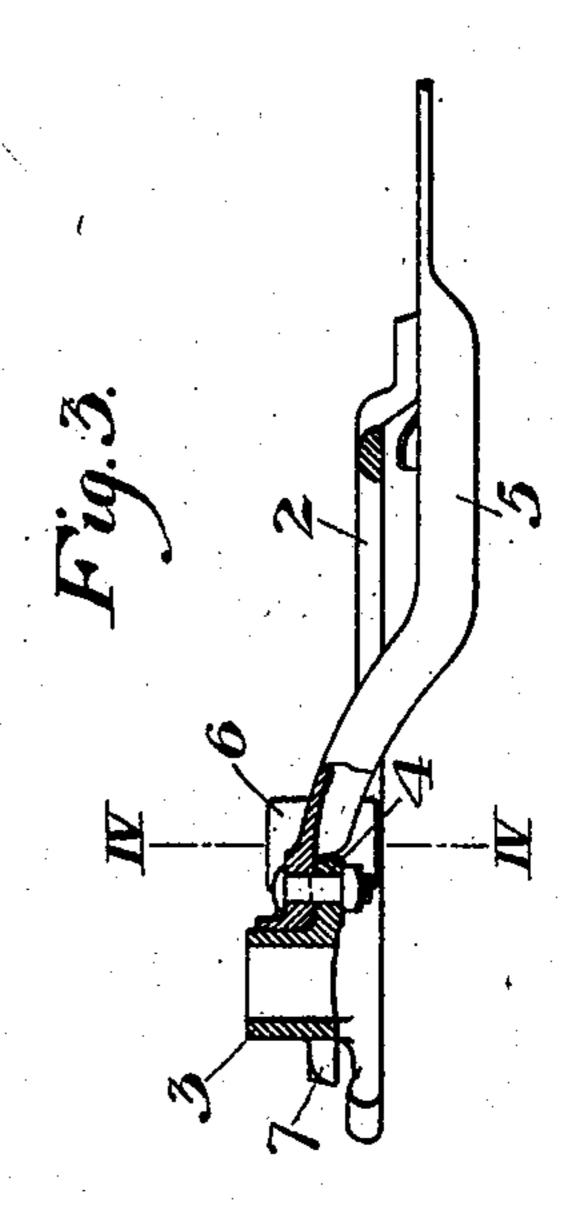
FIFTH WHEEL.

APPLICATION FILED MAY 9, 1904.









WITNESSES

Haven W. Bwartz B. B. Bliming INVENTOR

M. a. Schleicker by Ballence Bymes his allys

UNITED STATES PATENT OFFICE.

WILLIAM A. SCHLEICHER, OF CLEVELAND, OHIO.

FIFTH-WHEEL.

No. 815,044.

Specification of Letters Patent.

Patented March 13, 1906.

Application filed May 9, 1904. Serial No. 206,973.

To all whom it may concern:

Be it known that I, WILLIAM A. SCHLEI-CHER, of Cleveland, Cuyahoga county, Ohio, have invented a new and useful Fifth-Wheel, 5 of which the following is a full, clear, and exact description, reference being had to the accompanying drawings, forming part of this specification, in which—

Figure 1 is a top plan view showing the up-10 per circle-plate and head-block before attaching the perch-irons. Fig. 2 is a similar view of the perch-irons before attaching to the upper circle-plate and head-block. Fig. 3 is a longitudinal section showing these parts 15 united, and Fig. 4 is a detail section on the

line IV IV of Fig. 3.

In the drawings, 2 represents the upper plate of a fifth-wheel, and 3 is the head-block cast integrally with the circle-plate and hav-20 ing a rearwardly-projecting flange or lugs 44, provided with bolt-holes for the attachment of the front end of the perch-iron 5, which is made separate from the head-block and has a socket 6 for the king-bolt. The head-block 25 has sockets 7 for the carriage-bolts.

The novel feature of the device consists in the separate perch-iron adapted to be seated on the flange or lugs and to be secured thereby to the head-block. It greatly facilitates 30 the manufacture and assembling of the fifthwheel, which can be taken apart and mount-

ed in the different departments of the factory before the parts of the vehicle are finally assembled. Thus the spring can be secured on top of the head-block, the reaches bolted to 35 the perch-iron, and these parts stacked separately in their respective departments, and when they are finally assembled all that remains to do is to seat the ends of the perchiron on the lugs or flange 4 4 and to secure it 40 thereto by bolts 8 without the necessity for the passing of bolts horizontally through the head-block, which would appear on the face of the latter.

The parts may be modified in various ways 45 to adapt them to vehicles and fifth-wheels of different types, since

What I claim is—

The herein-described fifth-wheel construction having an integral fifth-wheel plate and 50 head-block, the latter having a rearward extension formed with a seat for a king-bolt, and a separate perch-iron having a registering seat for a king-bolt and secured to said extension at each side of the king-bolt by verti- 55 cal connections; substantially as described.

In testimony whereof I have hereunto set

my hand.

WILLIAM A. SCHLEICHER.

Witnesses:

ARTHUR E. BURT, ERICH W. KATH.