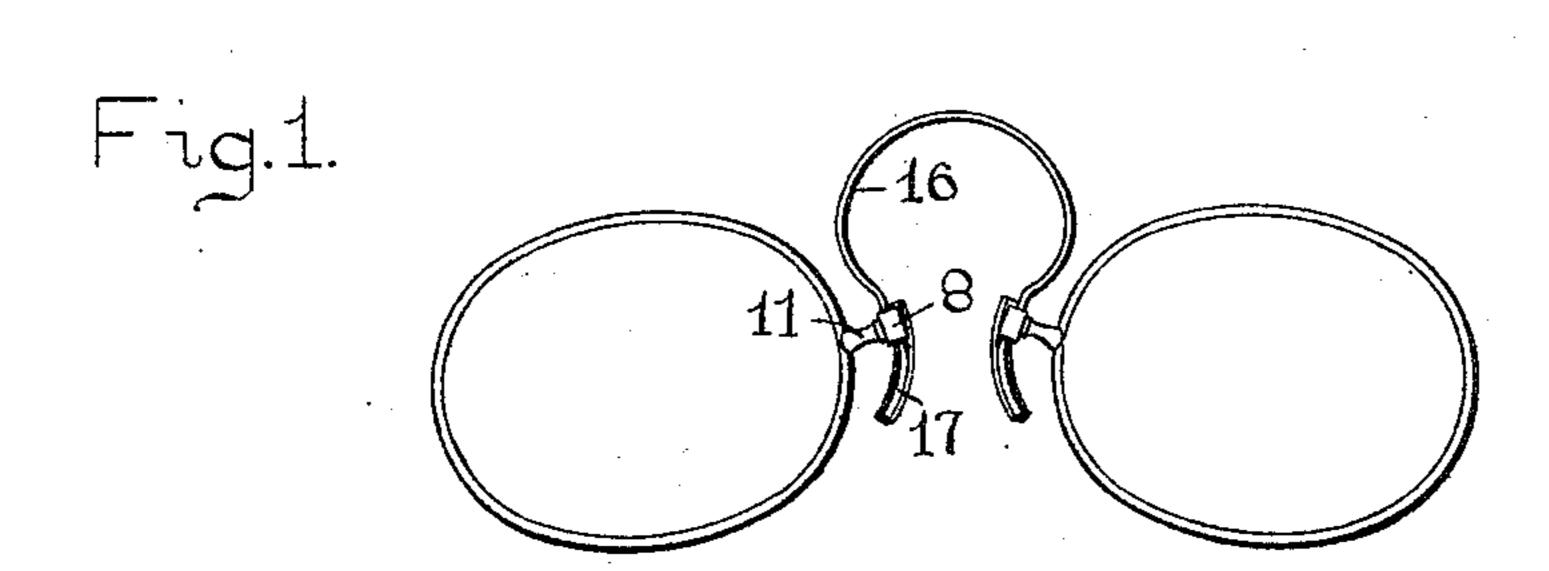
## C. GOODWIN. STUD FOR EYEGLASSES. APPLICATION FILED JUNE 8, 1905.



Vitnesses

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## UNITED STATES PATENT OFFICE.

CHARLES GOODWIN, OF EAST PROVIDENCE, RHODE ISLAND.

## STUD FOR EYEGLASSES.

No. 804,717.

Specification of Letters Patent.

Patented Nov. 14, 1905.

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To all whom it may concern:

Be it known that I, Charles Goodwin, a citizen of the United States, residing at East Providence, in the county of Providence and State of Rhode Island, have invented a new and useful Improvement in Studs for Eyeglasses, of which the following is a specification accompanied by drawings forming a part

of the same, in which—

Figure 1 represents a front view of an eyeglass containing my improved stud. Fig. 2 represents in extended form a sheet-metal blank from which the box portion of the stud is formed. Fig. 3 represents the blank with 15 the laterally-projecting wing bent over upon the body portion of the blank. Fig. 4 represents the box portion of the stud formed by bending the body portion of the blank. Fig. 5 represents a sectional view of the box por-20 tion of the stud, the section being shown on line 5 5, Fig. 4. Fig. 6 represents a sectional view of the box portion of the stud on the same plane as that shown in Fig. 5, but with a hole formed in the folded wing-piece to re-25 ceive a screw for attaching the nose-guard and bow-spring. Fig. 7 represents a detached view of the stem by which the box portion of the stud is attached to the eye-wire. Fig. 8 represents my improved stud with the stem 30 and box portion soldered together, and Fig. 9 represents a completed stud shown in sectional view and representing the bow-spring and nose-guard inclosed in the box portion of the stud.

Similar reference-figures refer to similar

parts in the different views.

My present invention relates to an improved method of constructing the studs in an eyeglass by which the bow-spring and nose-guard are attached to the eye-wires; and it consists in providing a wing-piece integral with the box portion of the stud and adapted to be compressed by the attaching-screw, by which the nose-guard and bow-spring are held in place.

My improved stud, like those now in common use, comprises a box portion adapted to inclose the bow-spring and nose-guard and having a stem attached thereto, by which the box portion of the stud is connected with the

eye-wire.

The box portion of the stud by my improved method of construction is formed from a sheet-metal blank (represented in plan view in Fig. 2) consisting of a body por-

tion 1, having a central hole 2, semicircular notches 3 3 in its opposite ends, and projecting from one side and integral therewith a wing-piece 4, which is bent over upon the body portion 1 upon the broken line 5, as 60 represented in Fig. 3. The body portion of the blank is then bent at right angles upon the lines 6 6 and also upon the broken lines 77, bringing the notched ends together and forming a rectangular box, as shown at 8, 65 Fig. 4, the semicircular notches 3 3 forming the circular hole 9 to receive the tenon 10 of the stem 11. The hole 2 in the top of the box portion is adapted to receive the head 12 of an attaching-screw 13, Fig. 9. A hole 14 70 is formed through the wing-piece 4, as shown in Fig. 6, of less diameter than the head of the attaching-screw. The tenon 10 of the stem is soldered in the hole 9, as shown in Fig. 8, and a screw-threadedhole 15 is formed 75 in the stem 11 coincident with the holes 2 and 14 to receive the attaching-screw 13. The bow-spring 16 and the nose-guard 17, each provided with holes to receive the attaching-screw 13, are then inserted in the box 80 portion 8 of the stud and beneath the wingpiece 4. The screw 13 is then inserted and the head 12 screwed down firmly against the upper surface of the wing-piece 4, causing the nose-guard and bow-spring to be firmly 85 compressed between the bottom of the box 8 and the under side of the wing-piece 4. The wing-piece 4 increases the binding-surface and prevents the movement of the noseguard or bow-spring from being communi- 90 cated to and loosening the attaching-screw 13, and the elasticity of the wing-piece tending to lift the screw from its socket exerts a strain upon the screw-threads and prevents the accidental loosening of the screw.

What I claim as my invention, and desire

to secure by Letters Patent, is—

1. In a stud for eyeglasses, the combination with a stem and a box portion attached thereto, of a wing-piece integral with the box 100 portion and bent within the box.

2. In an eyeglass-stud, comprising a box to receive the nose-guard and bow-spring and an attaching-screw, the combination with the box, of a wing-piece connected to the box 105 and arranged to receive the pressure of the attaching-screw.

3. In an eyeglass-stud, the combination with a box adapted to receive the bow-spring and nose-guard, and having an opening to

receive the head of a screw, of a wing-piece attached at one edge to the box and having a hole smaller than the head of the screw.

4. In an eyeglass-stud, the combination with a box and a stem attached thereto, of a screw passing through said box into said stem, and a yielding wing-piece inclosed in

said box and arranged to be compressed by said screw.

Dated this 1st day of June, 1905. CHARLES GOODWIN.

Witnesses:

Louis Lyons, Ade Prichard.