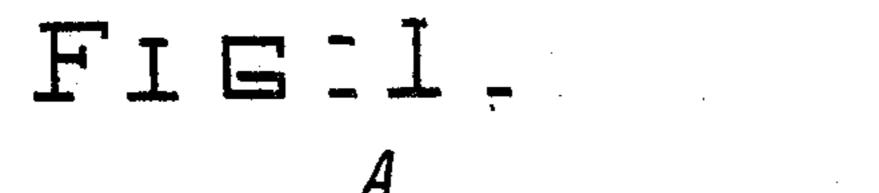
H. J. HEDDERWICK.

LIFE BOAT.

APPLICATION FILED AUG. 20, 1904.

2 SHEETS-SHEET 1.



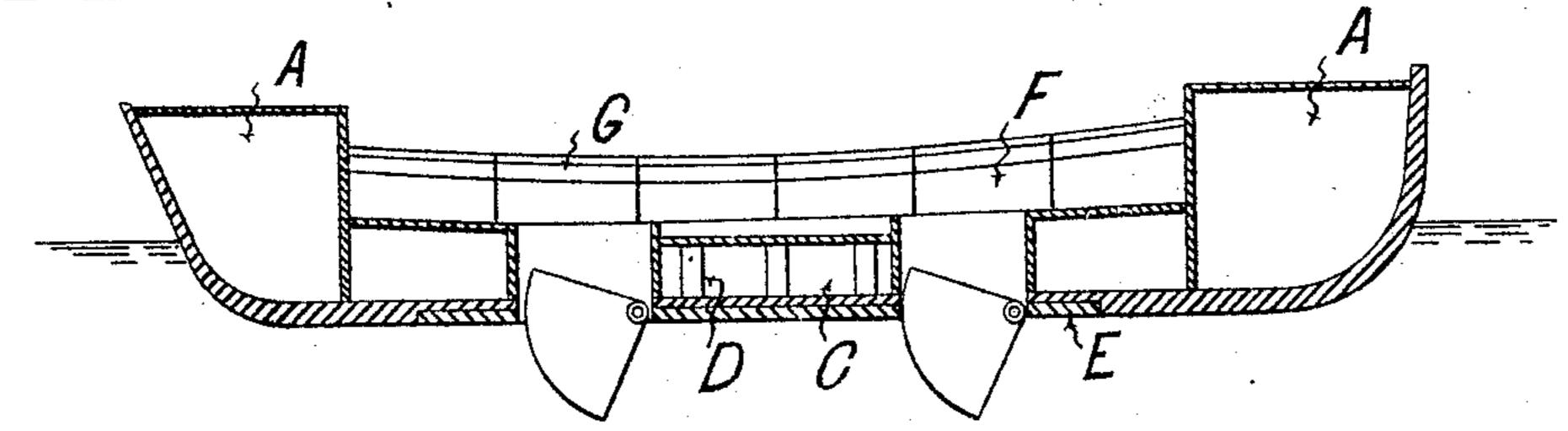
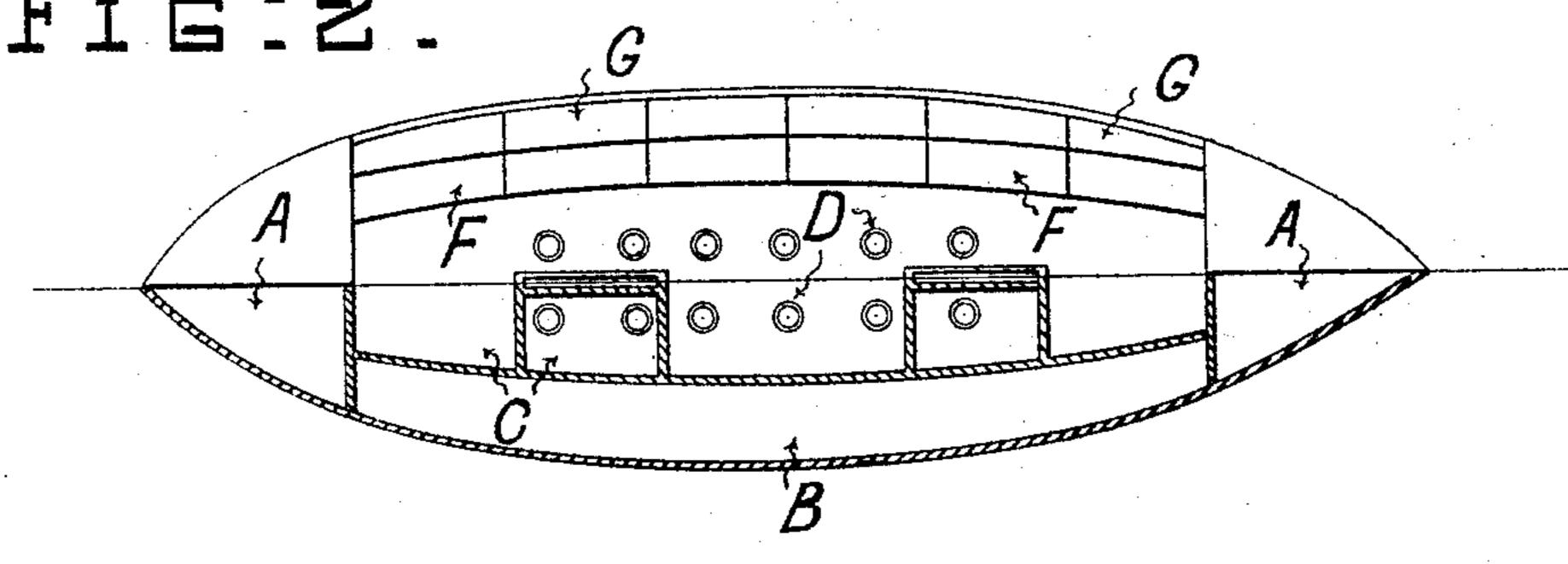
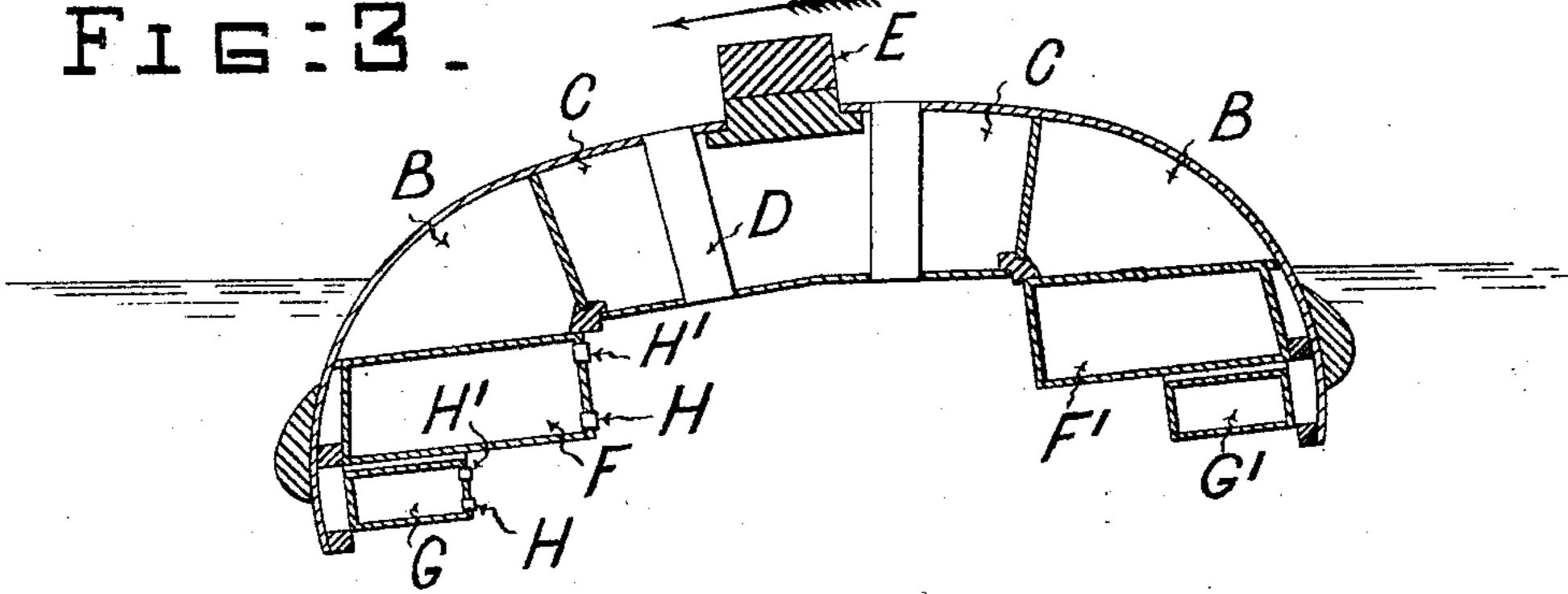


FIG:2





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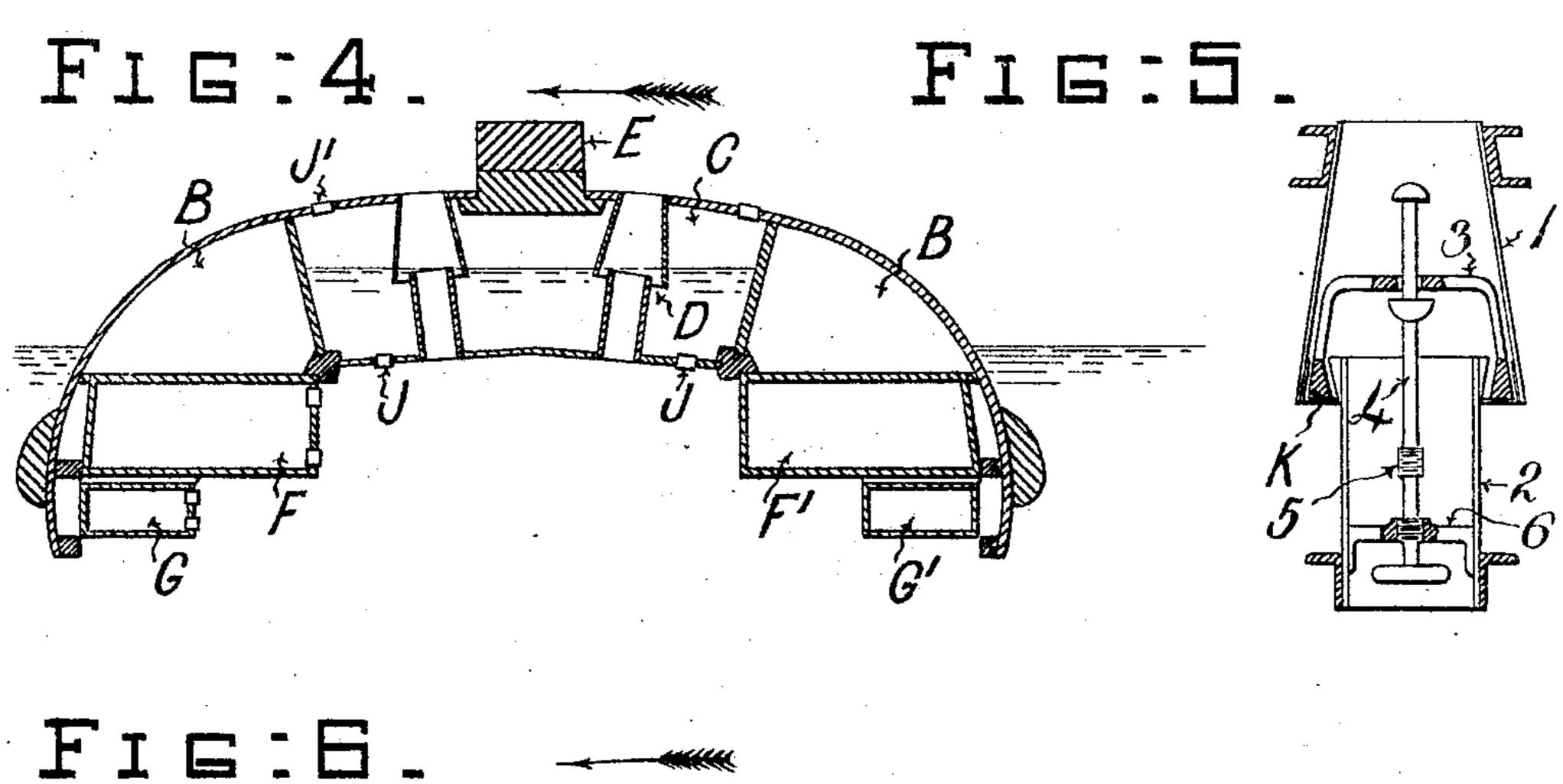
Inventor Harold J. Hedderwick

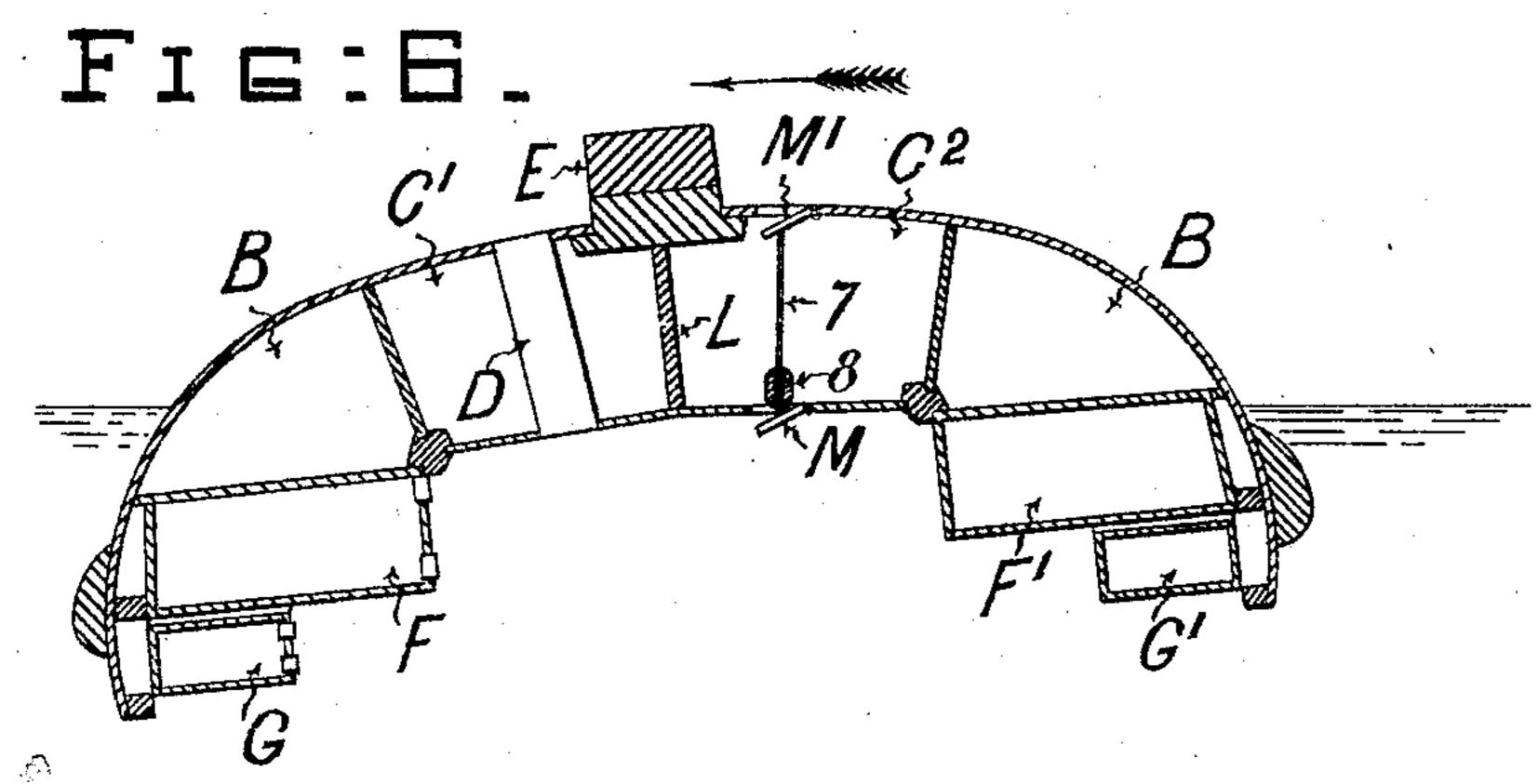
H. J. HEDDERWICK.

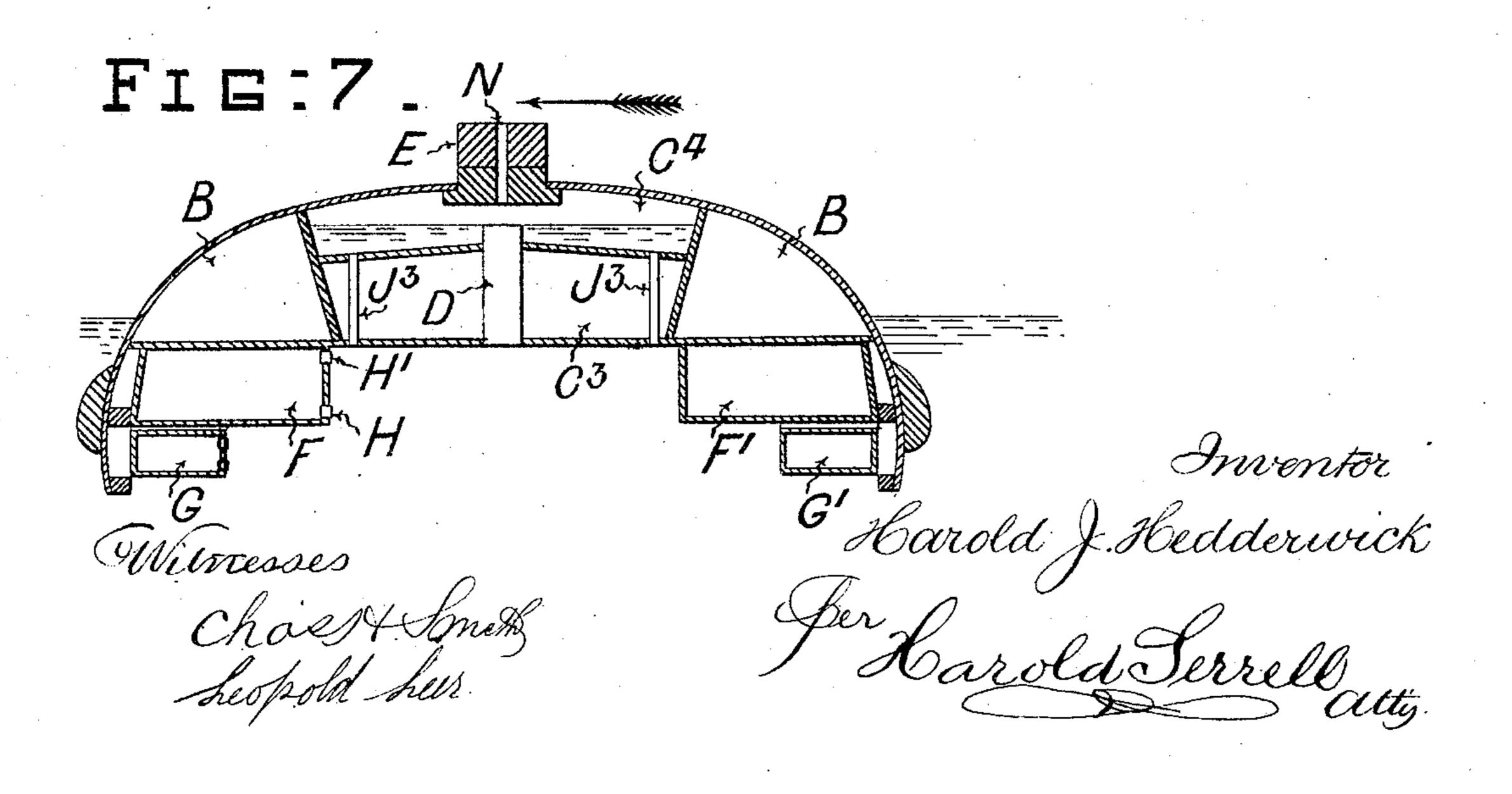
LIFE BOAT.

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2 SHEETS-SHEET 2.







UNITED STATES PATENT OFFICE.

HAROLD JAMES HEDDERWICK, OF GLASGOW, SCOTLAND.

LIFE-BOAT.

No. 799,378.

Specification of Letters Patent.

Patented Sept. 12, 1905.

Application filed August 20, 1904. Serial No. 221,466.

To all whom it may concern:

Be it known that I, HAROLD JAMES HEDDERwick, a subject of the King of Great Britain and Ireland, of the "Citizen" office, St. Vin-5 cent street, Glasgow, in the county of Lanark, Scotland, have invented new and useful Improvements in Life-Boats, (for which I have made application for a patent in Great Britain, No. 18,209, bearing date August 24, 10 1903,) of which the following is a specification.

The object of this invention is to construct a life-boat which when capsized will regain its normal position by reason of an adjustment of stability due to a preponderance of water ballast being automatically established in chambers on one side of the boat when it capsizes, the water ballast being subsequently equalized as the boat regains its upright position.

Some examples of the application of this invention are illustrated in the accompanying

sheets of drawings.

Figure 1 is a longitudinal section. Fig. 2 is a plan view, partly in section, and Fig. 3 25 is an inverted midship-section, illustrating a life-boat fitted with keel-ballast constructed with improvements in accordance with this invention. Fig. 4 is an inverted midship-section illustrating a life-boat provided with 30 central compartments for the reception of water ballast constructed and fitted in conjunction with improvements in accordance with this invention, and Fig. 5 is a detail view of a drain-pipe and valve. Fig. 6 is an in-35 verted midship-section illustrating a life-boat provided with centrally-divided compartments for the reception of water ballast constructed and fitted in accordance with this invention. Fig. 7 is an inverted midship-sec-40 tion illustrating a form of life-boat provided with central bottom compartments for the reception of water ballast constructed and fitted in conjunction with improvements in accordance with this invention.

At Figs. 1 and 2, A designates end compartments, and throughout the drawings B designates side longitudinal compartments,

D drain-tubes, and E keel-ballast.

Referring to Figs. 1 to 3, in the type of lifeboat illustrated compartments A B and central compartments C are of air-tight construction. At one side of the life-boat, above the compartments B, a series of cases F are provided, surmounted by a second but smaller 55 series of cases G. Each case is formed with top inlets H and base - outlets H' of large

capacity. The inlets H and outlets H' are fitted with suitable check-valves. (Not shown in the drawings.) A second series of cases F' G' are similarly located upon the opposite 60 side of the life-boat; but these series differ from the aforesaid in that they are closed or

of permanent air-tight construction.

Referring to Fig. 4, the central bottom compartments C are constructed to receive water 65 ballast and are fitted with air admission and escape apertures J J' in the top and bottom thereof. The drain-tubes D in this construction are formed with passages midway between the top and bottom of the compart- 70 ments C, each fitted with a control-valve. The construction of drain-tube and controlvalve will be better understood on reference to Fig. 5, in which 1 designates a base-tube and 2 a top tube, an annular passage being formed 75 between their adjacent ends, which is adapted to be closed by the annular control-valve K. The valve K is formed with an arched yoke 3, which is slidingly mounted upon a central guide-rod 4, which may be secured in the po- 80 sition indicated, whereby the valve closes the annular passage, or the rod 4 may be drawn in and a threaded portion 5 screwed into the bridge 6, which will allow the valve K to rise and fall on its seating.

Referring to Fig. 6, the central bottom compartments are longitudinally divided by a bulkhead L, producing two independent series of cases C' C², both adapted to receive water ballast. The cases C' are closed and 90 are permanently charged with water ballast. The cases C² are formed with top outlets and base-inlets fitted, respectively, with valves M M'. The valves are coupled together by a rod 7, and the base-valve M' is of larger area 95 than the top valve M. A momentum-weight 8 may be fitted upon and adapted to slide

freely on the rod 7.

Referring to Fig. 7, upper and lower central chambers C³ C⁴ are formed in the base of the boat. The lower chambers C⁴ are constructed to receive water ballast, and the upper chambers C³ are of air-tight construction. In this instance the drain-tubes D are arranged centrally and extend into the chambers C⁴, terminating about midway between the top and bottom of each chamber. Central slots N are formed through the keel, fitted with means for closing same, if required, and air admission and escape ways J³ are provided in the top of the chambers C⁴.

With the constructions as described in ref-

erence to Figs. 4 and 7 it is to be stated that air-tight compartments, such as A B, and series of cases F G F' G', arranged as described with reference to Figs. 1 to 3, are to be fitted 5 to act in conjunction therewith; but the construction described in reference to Fig. 6 may or may not be so fitted, as it constitutes a complete acting construction in itself, and, further, the cases and compartments are preferably 10 transversely subdivided into series.

In action when the life-boat as described with reference to Figs. 1 to 3 is capsized water will flow into the cases F and G through the inlets H. This will produce a readjust-15 ment of stability, acting to turn the boat in the direction indicated by the arrow, and as the boat regains the upright position the wa-

ter will automatically flow out of the cases by the outlets H', and when the cases F G are 20 drained normal conditions will be reëstablished. The check-valves in the outlets H' will prevent ingress of water to the cases when the life-boat is upright.

The action of the life-boat constructed as 25 illustrated at Fig. 4 will be as follows: When capsized, the water ballast will run out of the compartments C, past the annular valves K, to about the level indicated, the cases F G will fill, and as the boat begins to turn over the 3° water remaining in the compartments C will flow to the descending side and produce an

additional turning force. This will produce a

readjustment of stabilty, acting to turn the boat in the direction indicated by the arrow. 35 As the boat regains the upright position the compartments C will automatically refill, water flowing in past the valves K, and when the cases F G are drained normal conditions will be reëstablished. The valves K will re-4° main closed until the life-boat is almost inverted, so that in other conditions the compartments C will remain fully charged.

The construction as illustrated at Fig. 6 will act as follows: When the life-boat is cap-45 sized, the water ballast will flow out of the cases C² past the outlet-valves M, the air entering by inlet-valves M'. Water ballast will remain in the cases C'. These conditions will produce a readjustment of stability, acting to 5° turn the boat in the direction indicated by the arrow. As the boat regains its upright position the water will automatically flow into the cases C² past the valve M', and when the compartments C² are again full normal conditions 55 will be reëstablished.

The construction as illustrated at Fig. 7 will act as follows: When the life-boat is capsized, the water ballast will run out of the chambers C4, through the drain-tubes D, to about the be level indicated, the cases F G will fill, and as the boat begins to turn over the water remaining in the chambers C will flow to the desending side thereof and produce an additional turning force. This will produce a readjust-65 ment of stability, acting to turn the boat in the direction indicated by the arrow. As the boat regains the upright position the water will flow in through the slots N, air escaping. by the tubes J³, and refill the chambers, and when the cases F G are drained normal con- 70 ditions will be reëstablished.

The series of cases F G preferably only extend in depth down to about the load waterline and in length between the end compartments, as indicated at Fig 2; but it is to be 75 understood that the two separate series are merely given as an illustration of one practical form. Other constructions of divided or undivided or extended series may be adopted, if desired.

What I do claim as my invention, and desire to secure by Letters Patent, is-

1. A life-boat having a series of cases located at one side of the center line of the boat formed with inlets and outlets fitted with auto- 85 matically-acting valves, in combination with a series of closed cases located at the opposite side of the center line of the boat, arranged and acting substantially as and for the purposes set forth.

2. A life-boat having end, side longitudinal, and central air-tight compartments, in combination with a series of cases with top inlets and base-outlets formed therein located at one side of the boat, together with a series of air- 95 tight cases located upon the opposite side of the boat, fitted and arranged for the purposes substantially as set forth.

3. A life-boat having central bottom compartments provided with air admission and es- 100 cape apertures and drain-tubes formed with midway passages fitted with control-valves, in combination with a series of cases with top inlets and base-outlets formed therein located at one side of the boat, together with a series 105 of air-tight cases located upon the opposite side of the boat, fitted and arranged for the purposes set forth.

4. A life-boat having end and side longitudinal air-tight compartments, in combination 110 with central bottom compartments having air admission and escape apertures, and draintubes, formed with midway passages, fitted with control-valves, together with a series of cases with top inlets and base-outlets formed 115 therein located at one side of the boat, together with a series of air-tight cases located upon the opposite side of the boat, fitted and arranged for the purposes substantially as set forth.

5. A life-boat having a series of watercharged cases located on one side of the center line of the boat and a series of cases, located upon the opposite side, provided with top outlets and base-inlets fitted with valves, coupled 125 together by a rod, in combination with a series of cases with top inlets and base-outlets formed therein located at one side of the boat, together with a series of air-tight cases located upon the opposite side of the boat, fit- 130

120

ted and arranged for the purposes substan-

tially as set forth.

6. A life-boat having end and side longitudinal air-tight compartments, in combination with, a series of water-charged cases located on one side of the center line of the boat, and a series of cases, located upon the opposite side, provided with top outlets and base-inlets fitted with valves, coupled together by a rod, in combination with a series of cases with top inlets and base-outlets formed therein located at one side of the boat, together with a series of airtight cases located upon the opposite side of the boat, fitted and arranged for the purposes substantially as set forth.

7. A life-boat having upper air-tight central chambers with a lower central water-ballast chamber, drain-tubes extending midway into the lower chamber, central slots in the keel, airways in the top of the lower chamber, in combination with a series of cases with top inlets and base-outlets formed therein located at one side of the boat, together with a

series of air-tight cases located upon the opposite side of the boat, fitted and arranged for 25 the purposes substantially as set forth.

8. A life-boat having end and side longitudinal air-tight compartments in combination with lower central water-ballast chambers, drain-tubes extending midway into the chambers, central slots in the keel, airways in the top of the lower chambers, together with a series of cases with top inlets and base-outlets formed therein located at one side of the boat, together with a series of air-tight cases 35 located upon the opposite side of the boat, fitted and arranged for the purposes substantially as set forth.

In testimony whereof I have signed my name to this specification in the presence of 4°

two subscribing witnesses.

HAROLD JAMES HEDDERWICK.

Witnesses:

J. Alfred Brewer, Jno. McFadzean.