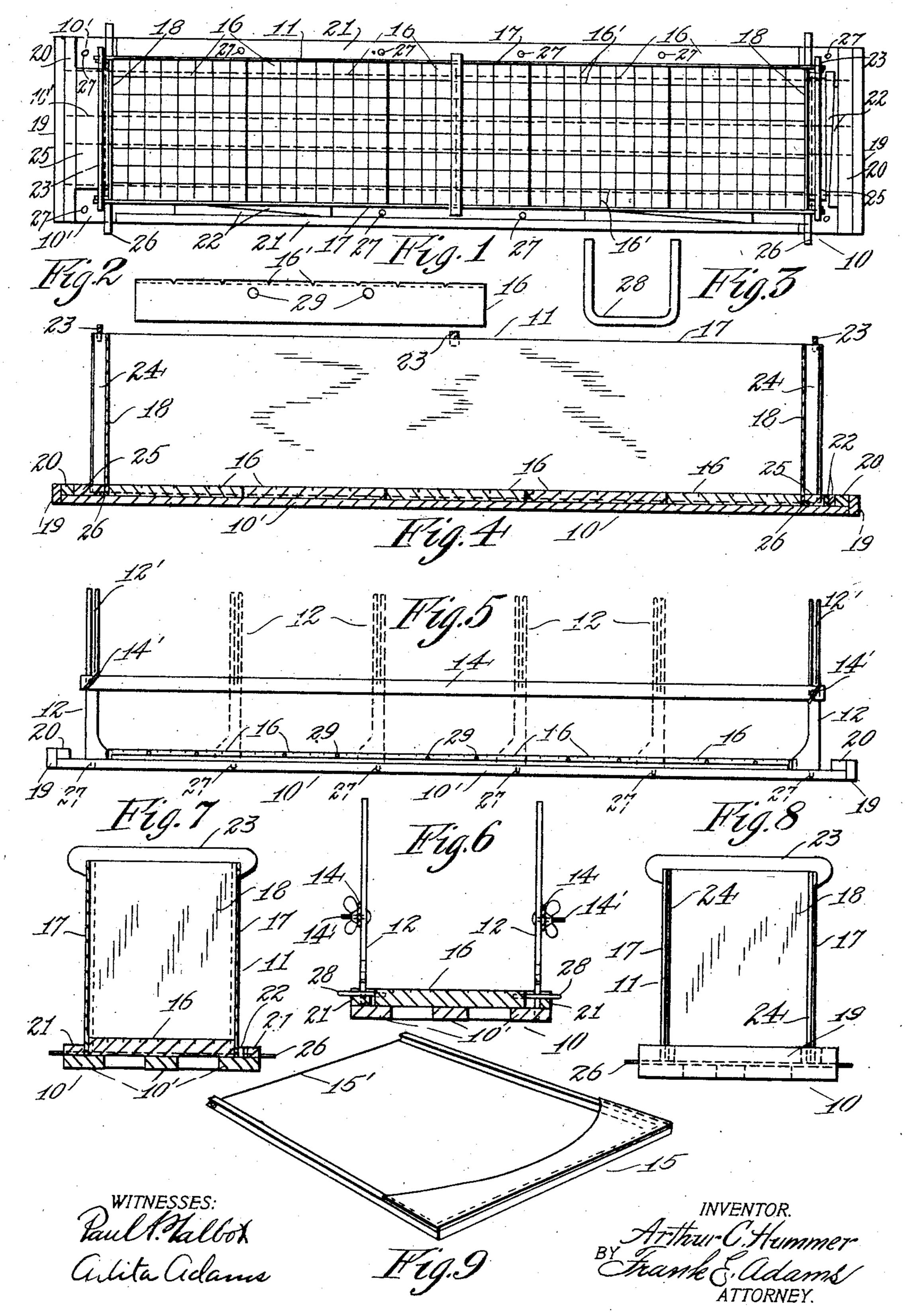
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BUTTER TRAY.

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United States Patent Office.

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BUTTER-TRAY.

SPECIFICATION forming part of Letters Patent No. 785,952, dated March 28, 1905.

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To all whom it may concern:

Be it known that I, ARTHUR CLENNING HUM-MER, a citizen of the United States of America, and a resident of the city of Seattle, in the 5 county of King and State of Washington, have invented certain new and useful Improvements in Butter-Trays, of which the following is a specification.

My invention relates to improvements in trays for molding butter, and has for its objects to provide a simple and inexpensive device in which a comparatively large quantity of butter can be quickly molded and divided into blocks of convenient size for shipment or for division into bricks of predetermined weight without waste and embodying essential features of adaptability, utility, and general efficiency which facilitates the division of the body of butter molded and the removal of the divisions from the tray.

The above-mentioned and other desirable objects are attained by the construction, combination, and arrangement of parts, as disclosed on the accompanying drawings, set forthin this specification, and succinctly pointed out in the appended claims.

With reference to the drawings filed herewith and bearing like reference characters for corresponding parts throughout, Figure 1 is 30 a plan view of the tray with the parts assembled for molding butter. Fig. 2 is an edge view of one of the sections of the platform of the tray. Fig. 3 is a view of one of the handles for said sections. Fig. 4 is a longitudi-35 nal section of the tray with parts assembled as shown in Fig. 1. Fig. 5 is a side view of the tray with the parts assembled for dividing the body of butter. Fig. 6 is a transverse section of the tray with the parts assembled 4° as shown in Fig. 5. Fig. 7 is a transverse section of the tray with the parts assembled for molding butter. Fig. 8 is an end view of the tray with the parts assembled for molding butter, and Fig. 9 is a perspective view 45 of the cutter employed to divide the body of butter.

This invention includes a suitable rectangular base 10 of extended length, a separable box 11, in which the butter is molded, removably seated on the base, and vertical guides

12 and horizontal guides 14 for the cutter, as 15, which are arranged in position for cutting after the side and end walls of said box have been removed. In the present instance the box 11 is of suitable size and form to mold 55 the butter for division into a number of blocks of hexahedral shape and measuring substantially twelve by twelve by thirteen inches each, as a convenient size for shipment and for division into bricks of predetermined weight for 60 the retail trade without waste, and this box comprises a platform composed of a suitable number of removable sections 16, equal in size to the end surfaces of said blocks, and an adjustable casing fitting about said platform and 65 comprising removable side and end walls, (marked, respectively, 17 and 18,) which fit against the side and end surfaces of said platform and extend thereabove a distance equal to the length of said blocks. The base 10 is some- 70 what greater in length and width than the aforesaid box and conveniently consists of three parallel sills 10', spaced apart, and cross-ties, as 19, secured to said sills at the ends. Upon the upper surface of this base, adjacent the ends and along 75 the side edges, are secured transverse cleats 20 and longitudinally-disposed cleats 21, between which the box 11 fits freely, and wedges, as 22, are arranged in pairs between the cleats and one side wall and one end wall of the box, 80 and removable bearing-blocks 25 are placed between one end cleat and the adjacent end wall of the box and between the opposite end wall and adjacent pair of wedges. These bearing-blocks are provided with rabbets at 85 the inner lower corner to receive freely the side edges of shims, consisting of strips 26 of suitable thickness, which are placed transversely on the base beneath the end walls and extend across the lower edges of the side 90 walls, so as to increase the depth of the box in case the specific gravity of the butter is below standard, as is sometimes the case. When the pairs of wedges 22 are "set up," they serve to clamp the end walls of the box 95 between the bearing-blocks and end sections 16 of the platform and one of the side walls between said platform and the side wedges and the opposite side wall between the platform and adjacent side cleat, thereby securing 100

the walls in place and the box on the base. To keep the side walls of the box from spreading apart at the upper edges when packing butter in the box, removable ties, as 23, are 5 provided and consist of bars formed with opposite laterally-projecting hooks arranged at suitable separation to embrace the said walls snugly, and to keep the end walls from spreading apart vertical cleats 24 are secured to said ro side walls adjacent the ends for the side edges

of the end walls to bear against.

The guides 12 are preferably four in number and are adapted to guide the cutter 15 in making vertical cuts and are also used as 15 standards to support the horizontal guides 14, and they are transferable, so that they can be set relatively to the abutting edges of the platform-sections 16 at opposite sides of the body of butter. Each guide 12 conveniently 20 consists of a flat bar of suitable length having one edge true and even for guiding the cutter and provided with a downwardly-projecting stem or tongue at the base end and a longitudinal slot 12', extending downwardly from the 25 upper end past the center. This slot is adapted to receive freely a clamp-bolt 14', by means of which the respective horizontal guide 14 is conveniently fastened at one end in adjusted positions, and the stems or tongues are of suit-30 able size to fit snugly in socket-holes, as 27, provided on the base 10 along each side margin at suitable points to receive said stems or tongues when the guides are set relatively to the abutting edges of the platform-sections 16 35 or when set adjacent the corners of the base to act as standards.

The guides 14 are adapted to guide the cutter 15 in making horizontal cuts, and they consist of flat bars of somewhat greater length 40 than the box 11 and having the upper edge true and even for guiding the cutter, and these bars are provided with an aperture adjacent each end to receive the clamp-bolts 14', which pass through said apertures and the slots 12' 45 of the guide 12 when they are arranged as standards and carry thumb-nuts by means of which the horizontal guides are secured in ad-

justed positions.

The cutter 15 consists of a substantially U-50 shaped frame of greater width between the stems than the distance between the outer side surfaces of the horizontal guides when set in position for guiding the cutter and a cutterwire 15', secured to the free ends of said 55 stems.

To facilitate lifting the platform-sections 16, suitable handles, as 28, are provided therefor, and these handles consist of sections of round bars bent to substantially U shape and 60 removably fitting at the ends of the stems in suitable holes 29, which are formed in each of said sections at opposite sides, so as to lie above the top surfaces of the cleats 21 when the sections are resting on the base. Further-65 more, the platform-sections are provided with

grooves, as 16', in the top surfaces which are suitably arranged to receive the cutters employed to divide the blocks into bricks, thus adapting the sections for use as platforms in a butter-cutter, and thereby avoiding the ne- 7° cessity of transferring the blocks from the platform-sections for cutting, as the sections can be lifted from the base with the blocks in place and set in position in the butter-cutter

for division into bricks.

To arrange the tray for molding butter, the platform-sections 16 are placed side by side on base 10, the side and end walls of the casing are set in position, the wedges arranged and set up as heretofore set forth, and the 80 ties 23 engaged with the side walls. If, however, the quantity of butter to be packed is not sufficient to fill the box to its normal capacity, one end wall of the box is shifted inwardly and set with the lower edge between 85 contiguous platform-sections, so as to reduce the box to the desired capacity, and the wedges are then set up. Furthermore, if desired to increase the depth of the box inside, shims, as 26, of suitable thickness are placed beneath 9° the side and end walls thereof. After the box is filled with the butter the ties 23 are removed, and the cutter 15 can then be used, if desired, to trim the top surface of the body of butter by dragging the cutter-wire thereof 95 along the top edges of the side walls of the box. The walls of the casing of the box are now removed, leaving the body clear for removal or for division into blocks and sections. In proceeding to divide the body of but- 100 ter the guides 12 are arranged as standards adjacent each corner of the base by engaging the stems thereon in the socket-holes 27, provided in the base for this purpose, the horizontal guides 14 are now secured to said standards 105 at the opposite sides of the body of butter by means of the clamp-bolts 14' and are set with the upper edges midway the depth of the body or at any point it is desired to make the cut, and the cutter is then used to divide the body 110 longitudinally by dragging the cutter-wire along the upper edges of the guides. These guides are then removed and the vertical guides 12 transposed from the ends of the base to the socket-holes adjacent the inner edges 115 of the end platform-sections and set in position for guiding the cutter, which is then used as before to make vertical cuts through the body at these points. The vertical guides are then again moved to the next sets of 120 socket-holes and the cutter again used, thus dividing the butter into blocks corresponding in number to the platform-section and each of which blocks are divided midway their height and can be readily lifted from the base 125 for division into bricks or for shipment or storage by engaging the handles 28 in the holes 29 in the platform-sections.

By forming the platform of movable sections the casing of the box can be readily ar- 13°

ranged to mold a body of butter conforming in size to one or more blocks up to the normal capacity of the casing, and the molded blocks can be readily removed without dan-5 ger of destroying the shape of the blocks by simply lifting the platform-sections. Furthermore, by embodying the vertical cutterguides with the tray the body of butter can be quickly and accurately divided at abutting 10 edges of said lifting-sections, and by using the horizontal cutter-guides the body can be readily divided longitudinally.

This device is simple and inexpensive of construction and the parts thereof can be 15 readily assembled and adjusted for molding or

dividing the butter.

Having thus described my invention, what I claim as new, and desire to secure by Letters Patent of the United States of America, is—

1. In a butter-tray, the combination with a base, and a platform, of vertical cutter-guides transferable on the base, horizontal cutterguides, and means to removably attach said horizontal guides to the vertical guides.

25 2. In a butter-tray, the combination with a base, of a platform comprising a plurality of removable lifting - sections, vertical cutterguides transferable on the base, horizontal cutter-guides, and means to adjustably secure 30 the horizontal guides to said vertical guides.

3. In a butter-tray, the combination with a base, of a platform comprising a plurality of removable lifting - sections, vertical cutterguides transferable on the base and acting as 35 standards adjacent the ends thereof, horizontal cutter-guides, and means to adjustably secure the horizontal guides to said vertical guides for vertical adjustment.

4. In a butter-tray, the combination with a 40 base, of a platform comprising a plurality of removable lifting-sections, horizontal cutterguides comprising opposite bars, and means to removably mount said guides on the base.

5. In a butter-tray, the combination with an 45 elongated, rectangular base having opposite socket-holes adjacent the corners thereof and at suitable intervals along the side edges, of a platform comprising a plurality of removable square lifting-sections, vertically-disposed 50 transferable cutter-guides having stems fitting in said holes, and horizontal cutter-guides mounted on the transferable guides when they are engaged with the holes adjacent said corners.

6. In a butter-tray, the combination with a 55 rectangular base having opposite socket-holes arranged at suitable intervals along the edges, of a platform comprising a plurality of removable lifting-sections arranged on said base with the abutting edges adjacent said holes, 60 and transferable cutter-guides having stems

fitting in said holes.

7. In a butter-tray, the combination with an elongated base, having opposite cleats along the edges, of a platform comprising a plurality 65 of removable lifting-sections, a casing fitting about said platform and comprising removable side and end walls, wedges arranged in pairs between said cleats and casing at one end and one side of the casing, and cutter- 70 guides arranged on said base in position for cutting at the abutting edges of said sections when said casing is removed.

8. In a butter-tray, the combination with an elongated base, of a platform comprising a 75 plurality of removable lifting-sections, a separable casing removably fitting about said platform, vertical cutter-guides transferable on the base, horizontal cutter-guides, and means to secure the horizontal guides to said 80

vertical guides.

9. In a butter-tray, the combination with a base, a platform, and a removable casing, of vertical cutter-guides transferable on said base, horizontal cutter-guides, and means to 85 removably mount said horizontal guides on the vertical guides.

10. In a butter-tray, a base, vertical cutterguides on the base, removable horizontal cutter-guides connected to the same, and means 90 whereby the vertical cutter-guides can be adjusted along the base when the horizontal cutter-guides are removed.

11. In a butter-tray, a base, vertical cutterguides mounted at each end thereof, and lon- 95 gitudinal horizontal cutter-guides disposed between the same.

12. In a butter-tray, in combination with a base, and vertical cutter-guides mounted thereon, a plurality of adjustable horizontal dis- 100 posed cutter-guides.

Signed at Seattle, Washington, this 18th day of March, 1904.

ARTHUR CLENNING HUMMER.

Witnesses:

L. Frank Brown, THAD R. PERRY.