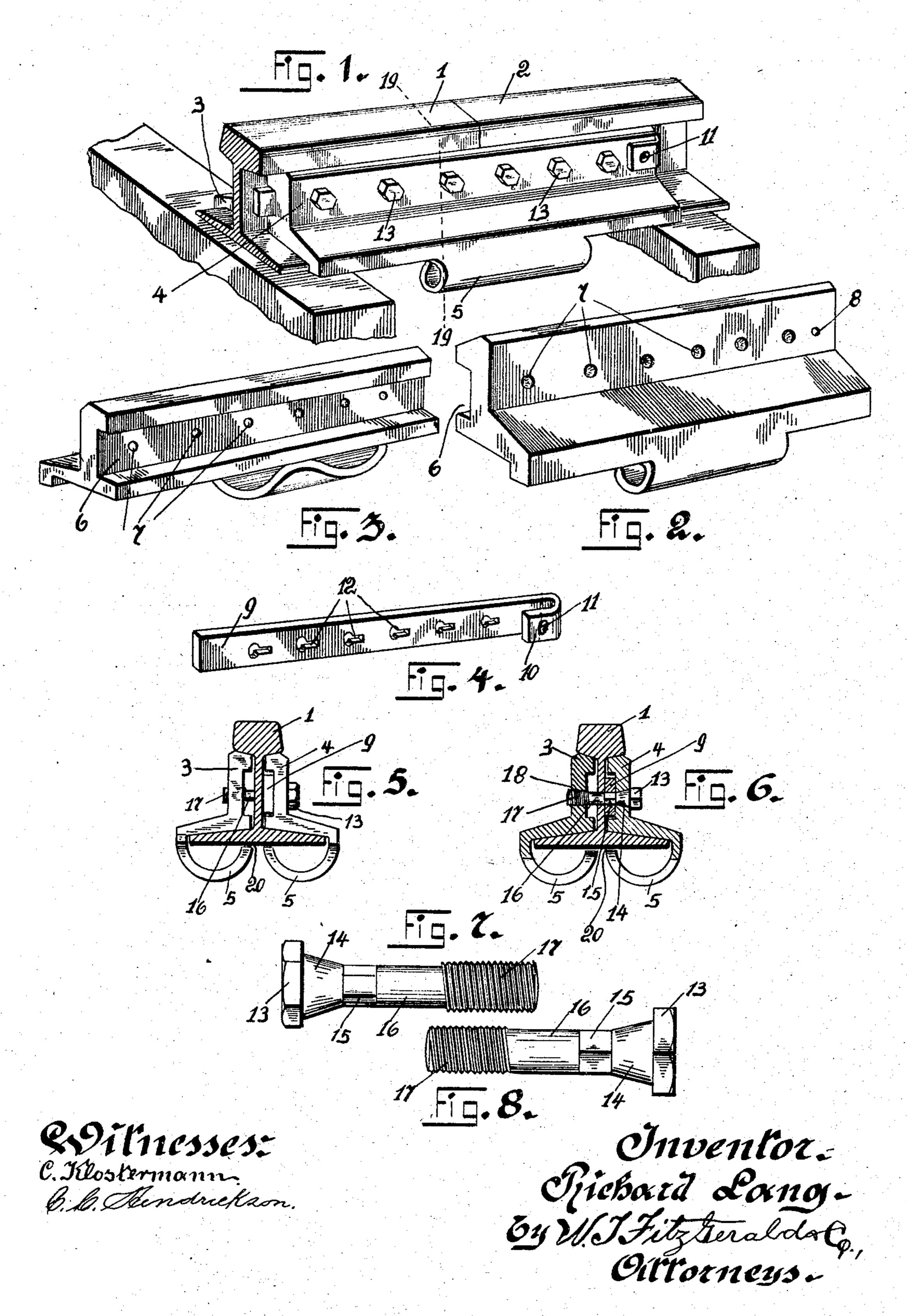
R. LANG.
SPLICE BAR LOCK FOR RAIL JOINTS.
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United States Patent Office.

RICHARD LANG, OF McKEESPORT, PENNSYLVANIA.

SPLICE-BAR LOCK FOR RAIL-JOINTS.

SPECIFICATION forming part of Letters Patent No. 782,571, dated February 14, 1905.

Application filed June 10, 1904. Serial No. 211,995.

To all whom it may concern:

Be it known that I, RICHARD LANG, a citizen of the United States, residing at McKeesport, in the county of Allegheny, State of 5 Pennsylvania, have invented certain new and useful Improvements in my Splice-Bars and Locking Device for Rail-Joints, patented April 5, 1904, Patent No. 756,380; and I do hereby declare the following to be a full, clear, and 10 exact description of the invention, such as will enable others skilled in the art to which it appertains to make and use the same.

My invention relates to splice-bar locks for rail-joints; and it consists of certain novel 15 features of combination and construction of parts, as will be hereinafter clearly set forth,

and pointed out in the claims. The object of my invention, among others, is to provide locked splice-bars for rail-joints 20 which shall be reliably substantial in strength and efficient in character and which consist of a pair of splice-bars of a peculiar pattern locking the rail ends securely together with the locking-bolts, which are of a peculiar pat-25 tern, locked in position by the locking-slide, which rests in the groove between the splicebar and the rail, as hereinafter described.

Other objects and advantages will be hereinafter made clearly apparent, reference being 30 had to the accompanying drawings, which are made a part of this application, and in which—

Figure 1 shows a perspective view of two rail ends securely locked in position by my invention ready for use. Fig. 2 shows a per-35 spective view of splice-bar 4, which possesses an unusually deep groove on the inner side its entire length. It also possesses a plurality of round beveled apertures for bolts and a socket on its outer side near the right end, 40 also a half-circle lip or extension 5, as shown in Figs. 2 and 3. Both splice-bars possess this half-circle curved lip, as shown in Figs. 5 and 6, the edge of each half-circle resting on the under side of the base of the rail at the 45 joint near the center, as shown in Figs. 5 and 6. Fig. 3 shows a perspective detail view of the inner side of splice-bar 4 and groove in same, also the half-circle lip curved inwardly. Fig. 4 shows a perspective view of the locking-50 slide. Fig. 5 shows a transverse sectional

view of the rail and splice-bars, with the splice-bars severed at the joint which shows the half-circle lip, curved in a half-circle under, with the edge of each circle resting on the under side of the base of the rail, the 55 splice-bars being held in position by the locking-bolt with a hexagonal section and hexagonal head. Fig. 6 shows a transverse sectional view of the rail and splice-bars severed on dotted line 19 19, as shown in Fig. 1, and 60 retained in position by the locking-bolt with a square section and square head. Fig. 7 shows a plan view of the locking-bolt with a hexagonal section and a hexagonal head and raised threaded terminal. Fig. 8 shows a 65 plan view of the locking bolt with a square

section and square head.

My reasons for showing the locking-bolts with a hexagonal as well as a square head and section, as shown in Figs. 7 and 8, are that 70 it is impossible to turn a large bolt with a square head, as the corners of the square head strike the base-flange of the splice-bar, preventing the turning of the bolt into place. Also a hexagonal section cannot be used on a 75 small bolt, as there is not sufficient space on a small bolt to make a hexagonal section of sufficient surface to prevent the reverse rotary movement of the locking-bolt in the keyholeaperture of the locking-slide. Therefore to 80 accomplish the purpose of this invention it is necessary to use a square head and section on a small bolt and a hexagonal head and section on a large bolt, as it is necessary that the head and section should correspond in shape.

For convenience of description the various details of my invention and cooperating accessories will be referred to by numerals, the same numeral applying to a similar part

throughout the several views.

In order to reliably reinforce and strengthen the meeting ends of the track-rails (designated by the numerals 1 and 2) in their adjusted positions, I employ a pair of splice-bars, (indicated by the numerals 3 and 4,) each having 95 an inwardly-extending half-circle lip 5, curved under to rest in close contact with a contiguous part of the rail-base 20, as clearly shown in Figs. 5 and 6. The inwardly-inclined lip or extension terminates in a half-circle curve, 100

the extreme edge of which is designed to bear directly against the central portion of the railbase 20, at the point of juncture of the two rails, the said lip being designed for the pur-5 pose of reinforcing and strengthening the joint, making the joint as substantial as any

part of the rail.

The splice-bar 3 is provided with a plurality of threaded apertures of the proper size to re-10 ceive the threaded end 17 of the locking-bolt instead of using nuts. (These threaded apertures are a part of my Patent No. 756,380.) The splice-bar 4 differs from splice-bar 3, as it is provided with a plurality of round bev-15 eled apertures 7 of the proper size to receive and fit the round tapering neck or conical head 14 of the locking-bolts. It will also be observed that the splice-bar 4 is provided with a deep groove 6 on its inner side next to the 20 rail its entire length, as shown in Fig. 3, adapted to afford a seat for the locking-slide 9 designed for the purpose, as hereinafter set forth. Also splice - bar 4 is provided with a small socket 8 on its outer side near the right end, 25 as shown in Fig. 2, prepared for the purpose of receiving the lug 11 of the locking-slide. The locking-slide 9 consists of a suitable piece of metal turned up at one end to form the loop 10, which carries the lug 11, adapted to fit in 30 the socket 8 in the splice-bar 4, thus securing the locking-slide reliably in place. The locking-slide is also provided with a plurality of keyhole-apertures 12, which fit over the hexagonal or square sections 15 of the locking-35 bolts when adjusted in its proper position, thereby preventing the reverse rotary movement of the locking-bolts when adjusted in

The locking-bolts have an angular head 13, 40 preferably a square or hexagonal formation, as shown in Figs. 7 and 8. The locking-bolts also have a round tapering neck, a conical head-section 14, an angular section 15, made to correspond with the form of head employed, 45 a round body-section 16, and a raised threaded terminal 17. It is intended to use these

locking-bolts in connection with threaded apertures 18 in the splice-bar 3 in order to dispense with the use of nuts. However, these 50 locking-bolts can be used with a nut or as a

stud-bolt, preferably the latter.

their proper position.

It will be observed that the rail ends are secured in position as follows: Place splice-bar 3 on one side of the rails at the joint and 55 splice-bar 4 on the opposite side, the half-circle curved lip of each extending under the rails. Then place the locking-slide in groove 6 in splice-bar 4, loop out. Then pass the threaded end of the locking-bolts through the 60 beveled apertures 7 in splice-bar 4, then on

through the larger part of the keyhole-aper tures 12 in the locking-slide, then through the holes in the web of the rails and turn into the threaded apertures in splice-bar 3 as tightly 65 as the bolts can be turned, leaving a flat side

of the head of each bolt up, thereby placing the section of each bolt in position. Then strike on the end of the locking-slide possessing the loop, forcing the slide to the left until loop 10 passes over the end of splice-bar 4 and 7° lug 11 springs into position in socket 8 in splice-bar 4, when the bolts are all locked in position. When the splice-bars are locked in position as above described, the curved lip extends under the base of the rail from both 75 sides at the joint, the edge of each resting on the base 20 near the center of the base of the rail, as shown in Figs. 5 and 6, thereby greatly strengthening the joint.

The object of the round beveled apertures 7 80 in splice-bar 4 is to receive the round tapering neck or conical head 14 of the lockingbolts, thus forming a strong reliable head for the locking-bolts, which will securely hold the splice-bars locked in position, although the 85 main head 13 may be severed from the bolt, as by a car jumping the track, yet not destroy the security and reliability of the joint.

My invention when constructed as above described forms, I verily believe, the strongest 90 most reliable locked rail-joint ever invented.

Having thus fully described my invention, what I claim as new, and desire to secure by Letters Patent, is—

1. The herein-described splice-bar lock, con- 95 sisting of bars 3 and 4, each of which possesses a curved lip 5, one of said bars being provided with a plurality of beveled apertures 7 and socket 8, and a groove 6 on its inner side, and locking-bolts for said bars, one of said lock- 100 ing-bolts having a hexagonal head and a hexagonal section, both possessing a conical headsection and a raised threaded terminal, said bolts being locked in position by the hereindescribed locking-slide, consisting of a piece 105 of metal turned up at one end to form loop 10 and inwardly-directed lug 11, the said locking-slide being provided with a plurality of keyhole-apertures 12, substantially as and for the purpose set forth.

2. A splice-bar lock for rail-joints, comprising a pair of bars 3 and 4, each having a curved extension adapted to be directed under the meeting ends of the track-rails, a locking-slide having a plurality of keyhole-apertures and 115 a plurality of locking-bolts fitting said apertures, each bolt having an angular head and a corresponding angular section, said section being adapted to fit the narrow part of the keyhole-slot when the locking-slide is moved into 120 a locked position, as and for the purpose set

forth.

3. A splice-bar lock for rail-joints comprising cooperating bars 3 and 4, each having bolt-receiving apertures adapted to register 125 with the apertures in the web of the rail, bolts designed to fit said registering apertures and having angular heads and corresponding angular sections, and a locking-slide designed to rest on the inner side of one of the bars and 130

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having openings to receive and closely fit upon the angular section on said bolts whereby when the locking-slide is moved longitudinally all of the bolts are locked against rotation and 5 means to lock said locking-slide, as set forth.

4. In a splice-bar lock for rail-joints, a locking-slide adapted to fit an opening between the splice-bar and web of track-rail and having at one end a loop-section carrying a lug 10 11, said lug being designed to fit a recess in the contiguous part of the splice-bar, as and

for the purpose set forth.

5. In a splice-bar lock for rail-joints, a pair of bars 3 and 4, each having an inwardly-di-15 rected, curved extension, the free edge of each extension being directed against a contiguous part of the base of the rail whereby the latter is reinforced and supported, as and for the purpose set forth.

6. In a splice-bar lock for rail-joints, the 20 combination with the bars 3 and 4, each having a plurality of registering apertures, of a plurality of locking-bolts, each bolt being provided with a tapered, conical neck designed to fit a seat in one of said bars and also having 25 an angular head and a corresponding angular section whereby when the bolt is seated in its operative place the position of the angular section may be determined by the position of the angular head, as and for the purpose set forth. 30

In testimony whereof I sign my name to this specification in the presence of two sub-

scribing witnesses.

RICHARD LANG.

Witnesses:

W. J. HITCHENS, FRED. BURKERT.