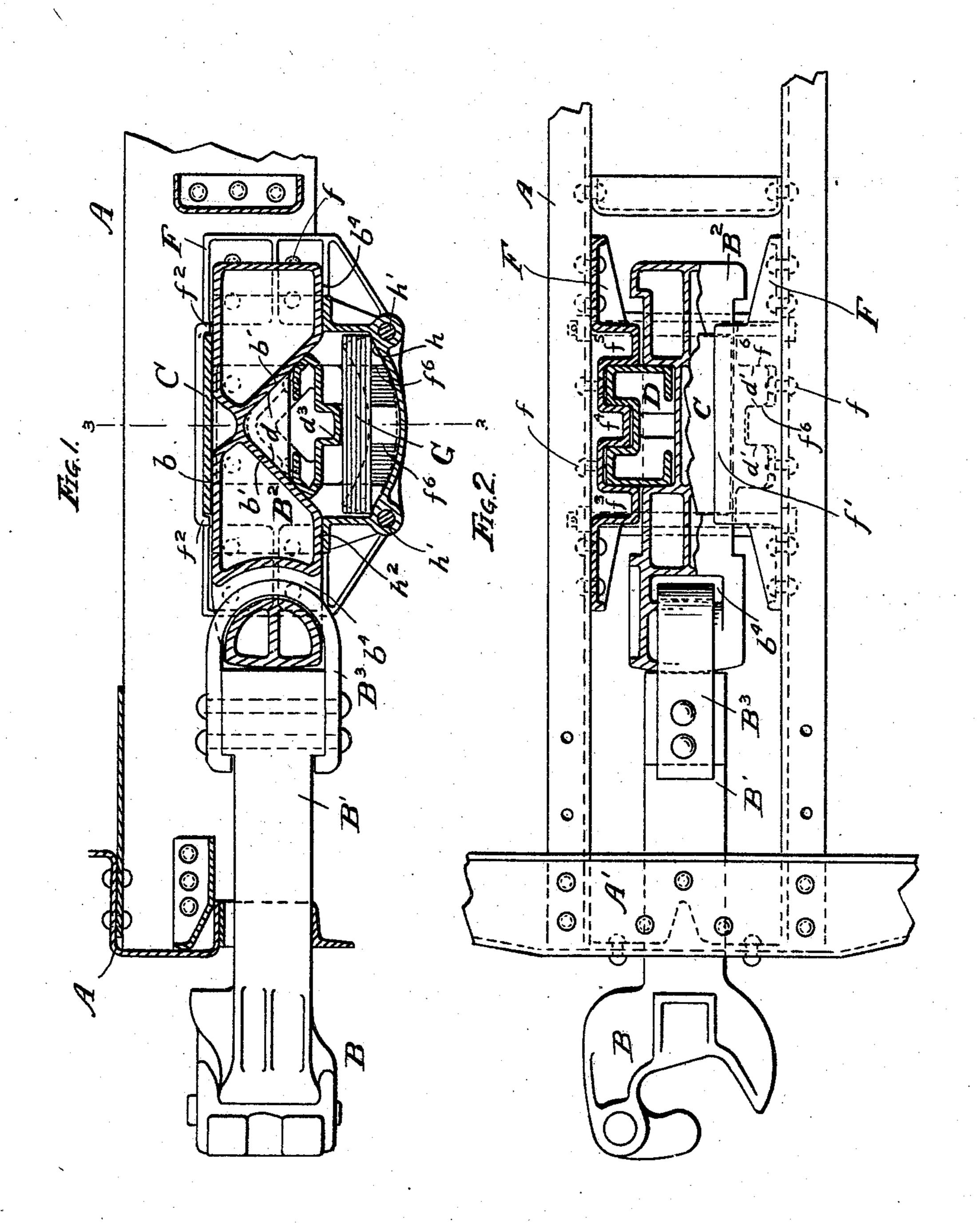
W. H. MINER.

FRICTION DRAFT RIGGING FOR RAILWAY CARS.

APPLICATION FILED SEPT. 28, 1904.

2 SHEETS-SHEET 1.



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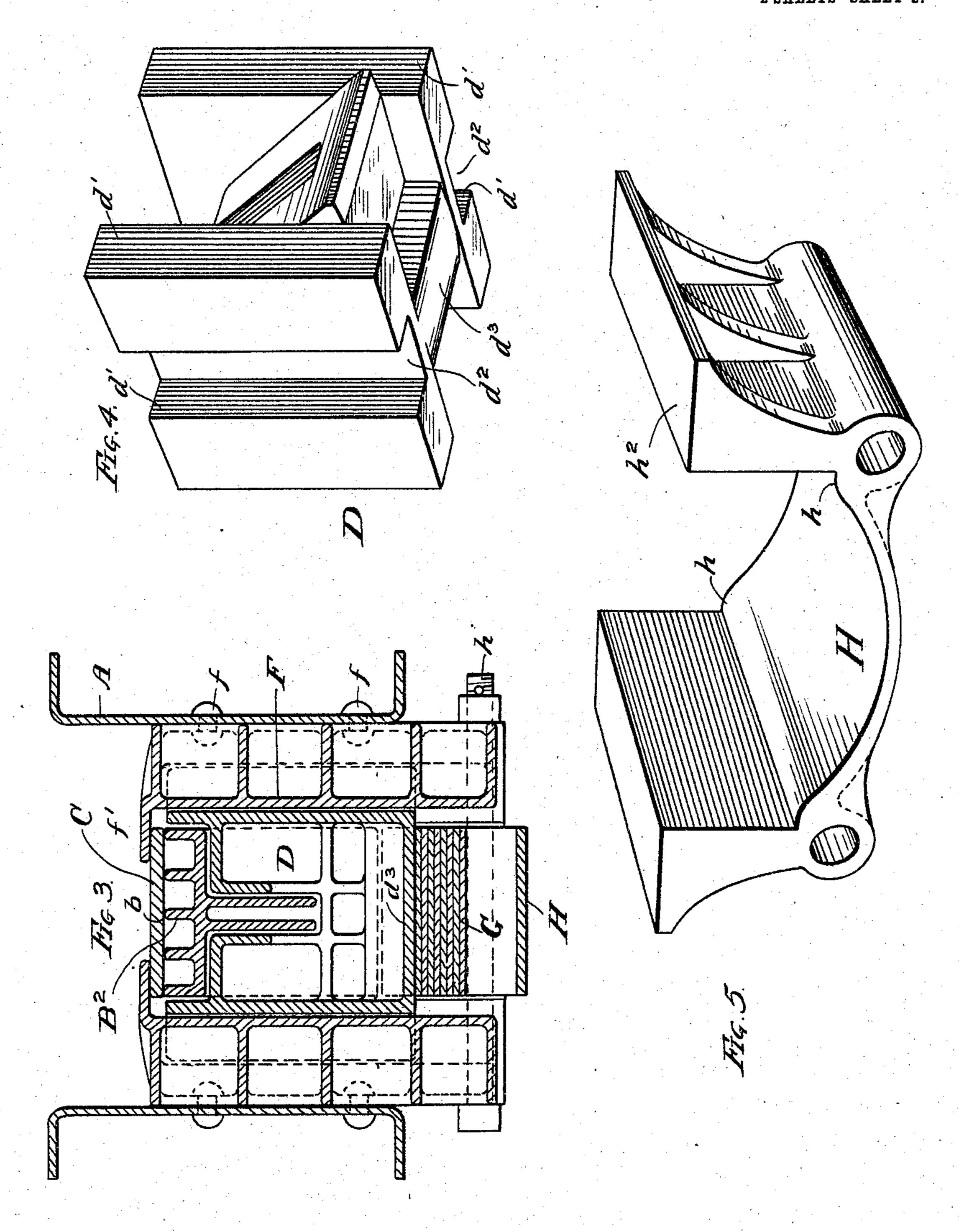
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2 SHEETS-SHEET 2



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United States Patent Office.

WILLIAM H. MINER, OF CHICAGO, ILLINOIS, ASSIGNOR TO W. H. MINER COMPANY, OF CHICAGO, ILLINOIS, A CORPORATION OF ILLINOIS.

FRICTION DRAFT-RIGGING FOR RAILWAY-CARS.

SPECIFICATION forming part of Letters Patent No. 782,408, dated February 14, 1905.

Application filed September 28, 1904. Serial No. 226,268.

To all whom it may concern:

Be it known that I, William H. Miner, a citizen of the United States, residing in Chicago, in the county of Cook and State of Illinois, have invented a new and useful Improvement in Friction Draft-Rigging for Railway-Cars, of which the following is a specification.

My invention relates to improvements in riction draft-ricging for railway-cars

friction draft-rigging for railway-cars.

My invention consists in the novel construction of parts and devices and in the novel combinations of parts and devices herein shown or described.

In the accompanying drawings, forming a part of this specification, Figure 1 is a central vertical longitudinal section of a friction draft-rigging embodying my invention. Fig. 2 is a plan view, partly in horizontal section. Fig. 3 is a vertical cross-section on line 3 3 of Fig. 1. Fig. 4 is a detail perspective view of the transversely or vertically movable friction-block, and Fig. 5 is a detail perspective view of the removable combined spring-support and tie-bar.

In the drawings, A A represent the center sills, and A' the cross-sill, of a car-frame.

B is the coupler, B' the draw-bar, and B² the draw-bar extension or draft-iron, secured to the draw-bar by a short strap or yoke B³, 30 which extends through a socket b^* in the front end of the draft-iron B². The draft-iron B² has a straight friction-face b on one side, preferably its upper side, and double-incline oppositely-disposed friction-faces b' b' on its 35 under or lower side. The straight frictionface b is in sliding frictional engagement with the stationary flat friction-plate C, and the double-incline friction-faces b' b' of the draftiron are in sliding frictional engagement with 40 the corresponding double-incline frictionfaces d d of the transversely or vertically movable friction-block D.

F F are the side plates or guide-castings secured to the longitudinal or draft sills A A of the car-frame by rivets f. Each of these side plates or guide-castings F is furnished with an integral inwardly-projecting horizontal flange f', furnished with front and rear shoulders $f^2 f^2$ to engage the friction-plate C

and hold it rigidly and firmly in position. 5° The side plates or guide-castings F are also each furnished with three upright integral guides $f^3 f^4 f^5$, each having upright faces f^6 , which engage the corresponding upright faces or shoulders d' of the transversely or ver- 55 tically movable friction-block D. The friction-block D is provided with upright slots or grooves d^2 to receive the middle upright guides f^4 on the side plates or guide-castings F. The vertically or transversely movable 60 friction-block D is provided with an integral central spring-bearing rib d^3 to bear against a series of flat steel springs G, which rest at their ends upon the spring-bearing ledges hof the combined spring-support and tie-bar 65 H, which is secured at its opposite ends to the side plates or guide-castings F by the removable bolts h'. The spring-support and tie-bar H is also provided with horizontal faces h^2 , which fit against the lower face h^4 70 of the draft-iron B².

By combining with the stationary straight friction-plate C the longitudinally-movable draft-iron B², having double-incline friction-faces, and the transversely or vertically mov-75 able friction-block D a set of flat steel springs G, acting against the friction-block to resist its transverse or vertical movement, I am enabled to construct a friction draft-rigging of this type in a very strong and compact form and very materially reduce the vertical dimension of the draft-rigging as a whole and the space vertically necessary to accommodate it on the car, thus materially increasing its strength and efficiency, as well as materially diminishing its cost of manufacture.

Ĭ claim—

1. In a friction draft-rigging, the combination with the draw-bar, of a friction draft-iron having a straight friction-face on one 9° side, and oppositely-directed double-incline friction-faces on its opposite side, a friction-plate having a straight friction-face in sliding frictional engagement with the straight friction-face of the draft-iron, a transversely 95 or vertically movable friction-block having oppositely-directed double-incline friction-faces in sliding frictional engagement with

the corresponding inclined friction-faces of the draft-iron, and provided with a central rib or bearing for the spring, a pair of side plates or guide-castings furnished with up-5 right guides for said vertically-movable friction-block, a combined spring-support and tie-bar secured to and connecting the side plates or guide-castings, and a series of flat steel springs interposed between said verti-10 cally-movable friction-block and said spring-

support, substantially as specified.

2. In a friction draft-rigging, the combination with a draw-bar and draft-iron having a straight friction-face and oppositely-disposed 15 double-incline friction-faces, of a transverselymovable friction - block having double inclines engaging said double inclines on the draft-iron, side plates or guide-castings furnished with guides for said friction-block, a 20 spring-support and a set of flat, steel springs interposed between said spring-support and said friction-block, substantially as specified.

3. In a friction draft-rigging, the combination with a draw-bar and draft-iron having a 25 straight friction-face and oppositely-disposed double-incline friction-faces, of a transverselymovable friction - block having double inclines engaging said double inclines on the draft-iron, side plates or guide-castings fur-3° nished with guides for said friction-block, a spring-support and a set of flat steel springs interposed between said spring-support and said friction-block, said friction-block and said support having coacting bearings engaging 35 said springs, substantially as specified.

4. In a friction draft-rigging, the combination with a draw-bar and draft-iron having a straight friction-face and oppositely-disposed double-incline friction-faces, of a transversely-4° movable friction-block having double inclines engaging said double inclines on the draftiron, side plates or guide-castings furnished with guides for said friction-block, a springsupport and a set of flat steel springs inter-45 posed between said spring-support and said friction-block, said friction-block and said support having coacting bearings engaging said springs, said spring-support being removably secured to and connecting said side plates 5° or guide-castings, substantially as specified.

5. In a friction draft-rigging, the combination with a draw-bar and draft-iron having a straight friction-face on its upper side, of a stationary friction-plate having a straight friction-face engaging the straight friction-face 55 on the upper side of said draft-iron, said draftiron being provided with double-incline friction-faces on its under side, a transverselymovable friction-block, side plates or guidecastings having upright guides engaging said 60 vertically-movable friction-block, a springsupport and a set of flat springs interposed between the spring-support and said frictionblock, substantially as specified.

6. In a friction draft-rigging, the combina- 65 tion with a draw-bar and a draft-iron having a straight friction-face on its upper side, of a stationary friction-plate having a straight friction-face engaging the straight friction-face on the upper side of said draft-iron, said draft- 70 iron being provided with double-incline friction-faces on its under side, a transverselymovable friction-block, side plates or guidecastings having upright guides engaging said vertically-movable friction-block, a spring- 75 support and a set of flat springs interposed between the spring-support and said frictionblock, said spring-support and friction-block having coacting bearings engaging said springs, substantially as specified.

7. In a friction draft-rigging, the combination with a draw-bar and draft-iron having a straight friction-face on its upper side, of a stationary friction-plate having a straight friction-face engaging the straight friction-face 85 on the upper side of said draft-iron, said draftiron being provided with double-incline friction-faces on its under side, a transverselymovable friction-block, side plates or guidecastings having upright guides engaging said 90 vertically-movable friction-block, a springsupport and a set of flat springs interposed between the spring-support and said frictionblock, said spring-support being removably secured to and connecting said side plates or 95 guide-castings, substantially as specified.

WILLIAM H. MINER.

Witnesses:

H. M. Munday, PEARL ABRAMS.