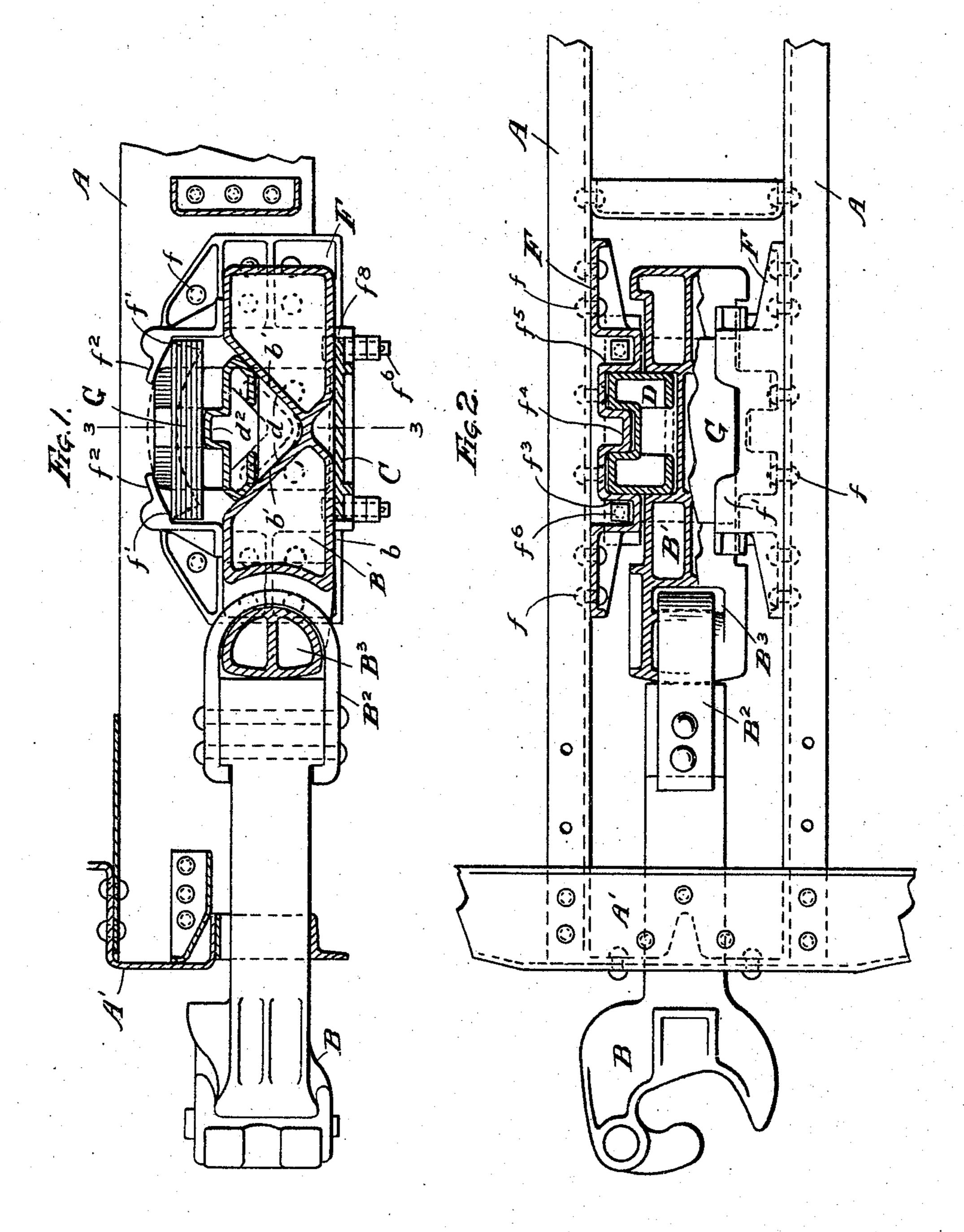
W. H. MINER.

FRICTION DRAFT GEAR FOR RAILWAY CARS.

APPLICATION FILED SEPT. 28, 1904.

2 SHEETS-SHEET 1.



J. B. Townsend HWW. Lunday,

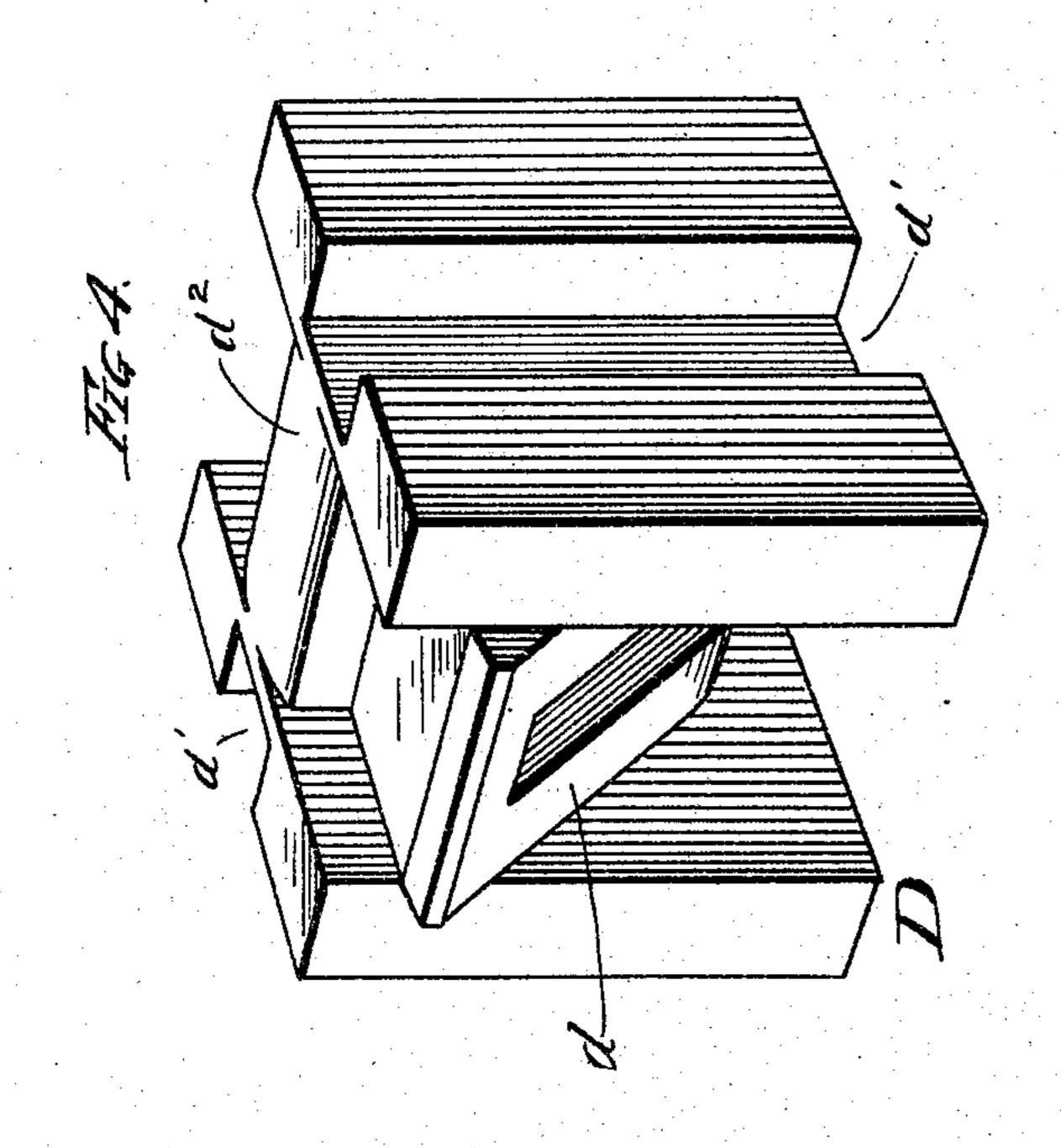
INVENTOR.
William H.Miner.
BY
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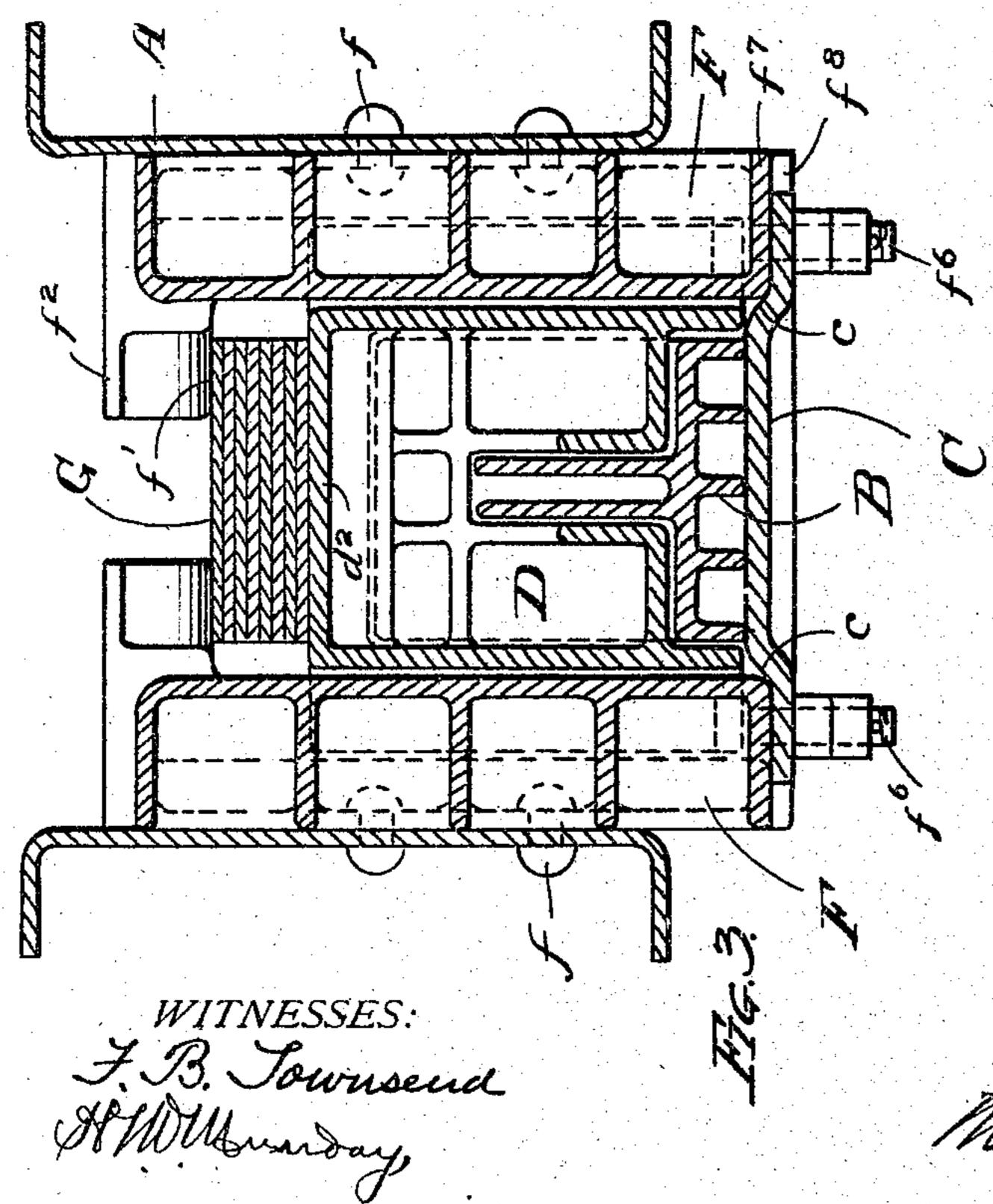
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William H Miner

William H Miner

Munday, Everts & Adverde.

his ATTORNEYS

United States Patent Office.

WILLIAM H. MINER, OF CHICAGO, ILLINOIS, ASSIGNOR TO W. H. MINER COMPANY, OF CHICAGO, ILLINOIS, A CORPORATION OF ILLINOIS.

FRICTION DRAFT-GEAR FOR RAILWAY-CARS.

SPECIFICATION forming part of Letters Patent No. 782,407, dated February 14, 1905.

Application filed September 28, 1904. Serial No. 226,267.

To all whom it may concern:

Be it known that I, WILLIAM H. MINER, a citizen of the United States, residing in Chicago, in the county of Cook and State of Illinois, have invented a new and useful Improvement in Friction Draft-Gear for Railway-Cars, of which the following is a specification.

My invention relates to improvements in

friction draft-gear for railway-cars.

The object of my invention is to provide a friction draft-gear of a strong, simple, compact, efficient, and durable construction.

My invention consists in the novel construction of parts and devices and in the novel combinations of parts and devices herein shown and described.

In the accompanying drawings, forming a part of this specification, Figure 1 is a central vertical longitudinal section of a friction draft20 gear embodying my invention. Fig. 2 is a plan view, partly in horizontal section. Fig. 3 is a cross-section on line 3 3 of Fig. 1. Fig. 4 is a detail perspective view of the transversely or vertically movable friction-block.

In the drawings, A represents the longitudinal draft or center sills of a car, and A' the

front or cross sill.

B is the draw-bar of the coupler, and B' the draft-iron connected to the draw-bar by a short strap or yoke B², extending through or around the head or socket B³ of the draft-iron. The draft-iron B' has a straight friction-face b on its lower side in sliding frictional engagement with a stationary friction-plate C.

The friction draft-iron B' has oppositely-disposed double-inclined friction-faces b' b' on its upper side in sliding frictional engagement with the corresponding double-inclined friction-faces d of the transversely or vertically movable friction-block D.

F F are the side plates or guide-castings secured by rivets f to the draft or center sills A A. Each of these side plates or guide-castings is furnished with integral bearings or ledges f' to engage the ends of the flat steel springs G and with upwardly-inclined wings or flanges f^2 to partially cover or inclose the springs on top, while permitting them to bend upward at their middle. Each of the side

plates or guide-castings F is also provided 50 with a plurality of upright guides $f^3 f^4 f^5$ to frictionally engage and guide the transverselymovable block D in its up-and-down movement. The friction-block D has an upright slot or groove d' to receive the middle up- 55 right guide f of the side plate or guide-casting F. The stationary friction-plate C is removably secured to the side plates or guide-castings F by short bolts f^6 , which extend through the lower horizontal flanges f^7 of the side 60 plates or guide-castings F. The side plates or guide-castings F are further provided with front and rear shoulders f^8 to engage the front and rear ends of the stationary friction-plate C, and thus relieve the bolts f^6 from shearing 65 strain. The friction-plate C is depressed or recessed at its sides to form shoulders c to fit between and engage the side plates or guide-castings F F. The transversely or vertically movable friction-block D has a central bearing or 70 rib d^2 to bear against the middle of the flat springs G and cooperate with the bearings f'f' on the side plates or guide-castings F, which engage the springs at their ends.

Ĭ claim—

1. In a friction draft-gear, the combination with a draw-bar and friction draft-iron connected thereto and having a straight frictionface on its lower side, and oppositely-disposed double-inclined friction-faces on its upper 80 side, of a transversely or vertically movable friction-block having double-inclined frictionfaces engaging the double-inclined frictionfaces on the draft-iron, and furnished with a central rib or bearing for a set of flat springs, 85 a pair of side plates or guide-castings furnished with upright guides engaging said friction-block, and with integral bearings or ledges to engage the ends of a set of flat springs. a set of flat steel springs interposed between 90 said friction-block and said side plates or guide-castings, and a stationary friction-plate removably secured to said side plates or guidecastings on the under side thereof, substantially as specified.

2. In a friction draft-gear, the combination with a draw-bar and friction draft-iron connected thereto, having a straight friction-face

on its under side and double-incline frictionfaces on its upper side, of a sliding frictionplate engaging the straight friction-face of
said draft-iron, a vertically-movable frictionblock having double-incline friction-faces engaging said incline friction-faces of said draftiron, side plates or guide-castings having upright guides engaging said friction-block, and
furnished with integral bearings or ledges to
engage flat springs, and a series of flat steel
springs interposed between said friction-block
and said side plates or guide-castings, said
friction-block having a rib or bearing engaging said springs, substantially as specified.

3. In a friction draft-gear, the combination with a draw-bar and friction draft-iron connected thereto, having a straight friction-face on its under side and double-incline friction-faces on its upper side, of a sliding friction-

plate engaging the straight friction-face of said draft-iron, a vertically-movable friction-block having double-incline friction-faces engaging said incline friction-faces of said draft-iron, side plates or guide-castings having upright guides engaging said friction-block, and 25 furnished with integral bearings or ledges to engage flat springs, and a series of flat steel springs interposed between said friction-block and said side plates or guide-castings, said friction-block having a rib or bearing engaging said springs, and said stationary friction-plate being removably secured to and connecting said side plates or guide-castings, substantially as specified.

WILLIAM H. MINER.

Witnesses:

H. M. Munday, Pearl Abrams.