

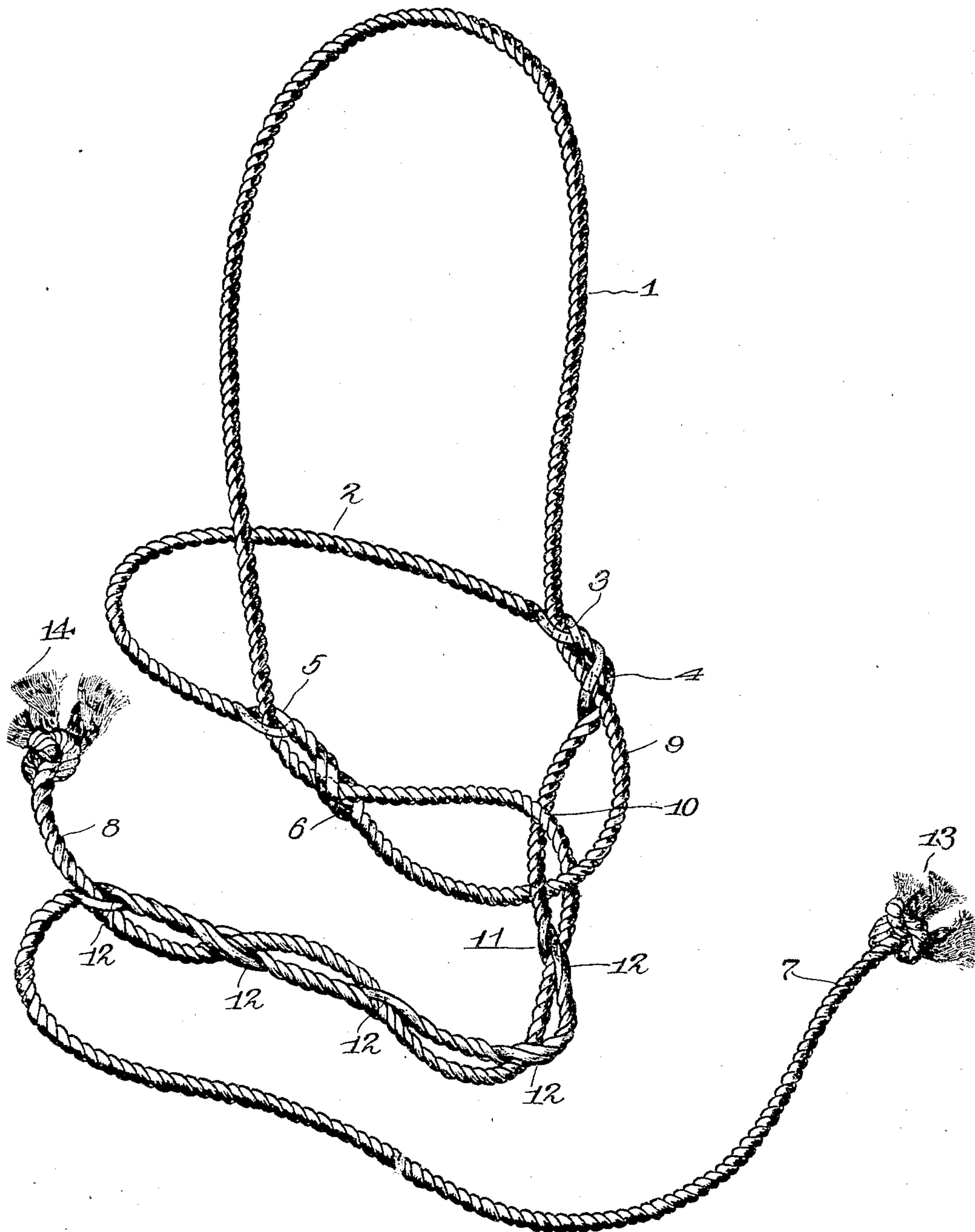
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H. SPOHN.

HALTER.

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# UNITED STATES PATENT OFFICE.

HENRY SPOHN, OF MILLERSBURG, OHIO.

## HALTER.

SPECIFICATION forming part of Letters Patent No. 778,511, dated December 27, 1904.

Application filed March 16, 1904. Serial No. 198,448.

*To all whom it may concern:*

Be it known that I, HENRY SPOHN, a citizen of the United States, residing at Millersburg, in the county of Holmes and State of Ohio, have  
5 invented a new and useful Halter, of which the following is a specification.

This invention relates to rope halters, and it has particular reference to a halter manufactured of a single piece of rope without the  
10 addition of clamping or connecting members, the object of the invention being to provide a halter of this class which shall be simple in construction, inexpensive, and capable of various adjustments.

15 With these ends in view the invention consists in the improved manufacture of a rope halter, which will be hereinafter fully described, and particularly pointed out in the claims.

20 The accompanying drawing is a perspective view representing a simple and preferred form of embodiment of the invention, it being understood that changes and modifications may be made within the scope of the invention and without departing from the spirit or  
25 sacrificing the advantages of the same.

The rope employed in the manufacture of my improved halter is formed into two loops or bights 1 and 2, the former of which constitutes the crown-band and the latter the  
30 nose-band. These loops or bights are connected at their points of intersection by partly separating or untwisting the rope-strands at the ends of the portion forming the nose-loop 2, two separate openings 3 4 and 5 6 being formed at each end of the nose-loop. The openings 3 4 are formed upon the  
35 part of the rope the extension of which, 7, constitutes the lead-rope or tie-rope. The opposite end 8 of the rope, which passes through the opening 5 6, extends from thence upwardly to form a crown-band 1, the opposite end of which is reeved through the openings 3 4, from whence it is extended to form a  
40 loop 9, constituting a throat-latch, the opposite end of which merges, with the nose-band, at the point of intersection, where the openings 5 6 are formed. At the opposite end of the nose-band, where the openings 3 4 are formed,  
50 the nose-band merges with the end which con-

stitutes the lead-rope 7. The rope ends 7 and 8 cross each other above the throat-latch loop, as shown at 10, and again below the throat-latch loop, as shown at 11, and below said throat-latch loop the rope end which constitutes the lead-rope is untwisted at a plurality  
55 of points, as indicated at 12, for the passage of the rope end 8, which by being threaded through the openings thus formed from one side to another is interwoven with the rope end 7. Each of the rope ends 7 and 8 is  
60 provided with a knot at its free end, as shown at 13 and 14, each knot being for the purpose of preventing the rope from unraveling, and the knot 14 performing the additional  
65 function of preventing the rope end 8 from being withdrawn through the openings formed by the untwisting of the portion 7 of the rope.

The operation and advantages of my invention will be readily understood from the foregoing description, taken in connection with  
70 the drawings hereto annexed. It will be seen that only a single rope is employed in the manufacture of the device. It is obvious that at the intersecting points, where connections  
75 between the different members of the halter are effected, such connection is an adjustable one, the members being slidingly connected with each other at the points of intersection. At the same time the friction will be sufficient  
80 to prevent disengagement or displacement of the parts from taking place accidentally.

The halter may be readily adjusted upon horses or cattle, and it constitutes a simple, convenient, and economical and thoroughly-  
85 efficient device.

Having thus described my invention, I claim—

1. A rope halter consisting of a single rope forming loops or bights constituting a crown-  
90 band, a nose-band and a throat-latch, said members connected at the points of intersection by threading parts of the rope through openings formed upon adjacent intersecting parts by partly untwisting the latter, the free  
95 ends of the rope, forming continuations of one end of the crown-band and one end of the nose-band being crossed above and below the throat-latch, and connected adjustably below the latter.



2. A single-rope halter including a loop forming a crown-band and a loop forming a nose-band, the ends of the latter being untwisted, each, at two closely-adjacent points  
5 for the passage of the ends of the crown-band loop, one extended end of the latter forming a throat-latch loop merging with the opposite end of the nose-band loop, and the other, opposite, extended ends of the latter and the  
10 crown-band loop crossing each other above and below the throat-latch loop and connected below the latter, slidably and adjustably by threading one free end to and fro through openings formed in the other free end by partially untwisting the latter at several points.  
15 3. A single-rope halter including loops or

bights constituting a crown-band, a nose-band and a throat-latch connected at intersecting points by parts of the rope being threaded through partially-untwisted adjacent parts, 20 the free ends of the rope forming extensions of opposite ends of the crown-band and the nose-band being crossed above the throat-latch and interwoven and slidingly connected below the latter. 25

In testimony that I claim the foregoing as my own I have hereto affixed my signature in the presence of two witnesses.

HENRY SPOHN.

Witnesses:

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CHAS. L. SPOHN.