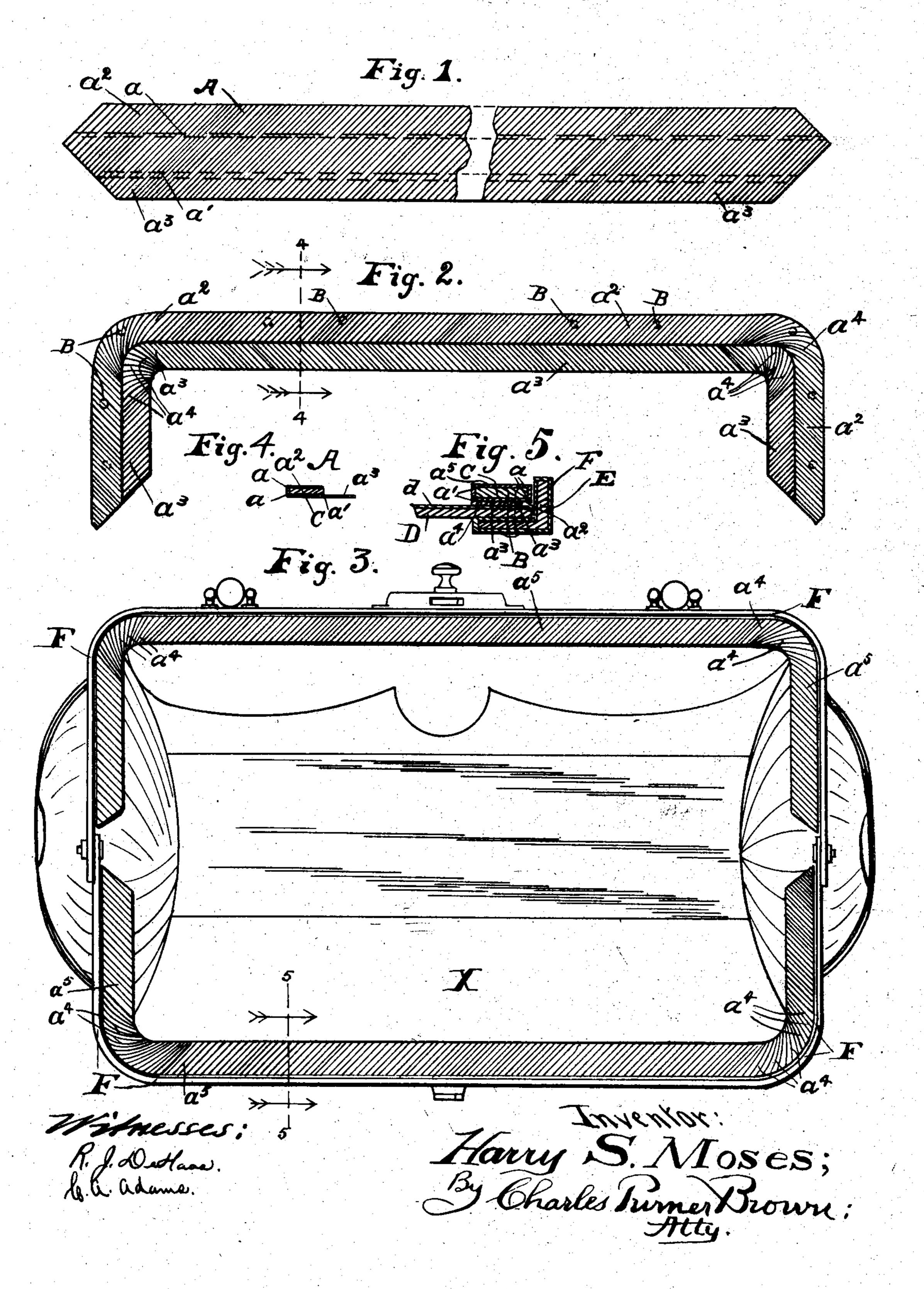
H. S. MOSES.

BAG.

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NO MODEL.



United States Patent Office.

HARRY S. MOSES, OF CHICAGO, ILLINOIS, ASSIGNOR TO MAX EISEMAN, NATHAN EISEMAN, AND JOSEPH M. KAISER, OF CHICAGO, ILLINOIS, A FIRM.

BAG.

SPECIFICATION forming part of Letters Patent No. 773,514, dated October 25, 1904.

Application filed April 23, 1904. Serial No. 204,502. (No model.)

To all whom it may concern:

Be it known that I, HARRY S. Moses, a citizen of the United States, residing at Chicago, in the county of Cook and State of Illinois, have invented certain new and useful Improvements in Bags, of which the following, when taken in connection with the drawings accompanying and forming a part hereof, is a full and complete description sufficient to enable those skilled in the art to which it pertains to understand, make, and use the same.

This invention relates to cloth-lined bags; and the object of this invention is to obtain means whereby the sheet-metal U-shaped pieces in the jaws of the bag may also be lined or covered with material like or corresponding to or in harmony with the lining of the bag in such manner as to have a pleasing appearance and cover not only such sheet-metal pieces, but also the rivets securing the same

in place.

In the drawings referred to as forming a part of this specification, Figure 1 is a top plan view of the strip used by me to cover 25 the sheet-metal U-shaped piece which is attached to the inside of the jaws of the bag. Fig. 2 is a top plan view of the strip illustrated in Fig. 1 partially wrapped around and attached to the U-shaped metal piece of the jaws of the 30 bag. Fig. 3 is a top view of a bag embodying this invention with the jaws of the bag opened to their fullest extent, showing the U-shaped metal piece referred to as the same appears when covered with the strip illustrated in Fig. 35 1. Fig. 4 is a sectional view on line 4 4 of Fig. 2 viewed in the direction indicated by the arrows, and Fig. 5 is a sectional view on line 5 5 of Fig. 3 viewed in the direction indiented by the arrows.

A reference-letter applied to designate a given part is used to indicate such part throughout the several figures of the draw-

ings wherever the same appears.

The lining of the bag to which this invention is applied consists of cloth, and the strip used by me also consists of cloth, and A, Fig. 1, is such strip as the same is cut from a body of cloth. Such strip must be so cut that the warp and filling thereof will run diagonally

across it, as is indicated by the lines lettered 5° $a^2 a^2$. The strip A is attached to one side of the U-shaped metal piece C by any suitable adhesive, after which the part of the strip lettered a^3 (see Fig. 2) is turned back, as on lines a a, Fig. 1, into substantially the position illus- 55 trated in Figs. 2 and 4.

It will be found when the strip A is cut in the manner directed from cloth and secured to the U-shaped piece C by any suitable adhesive substance, as stated, that such strip 60 may be readily turned around the corners or bends of the U-shaped piece in substantially the manner indicated in Figs. 2 and 3, wherein the lines at at represent the manner in which the warp or filling of such strip will 65 turn around or bend on the flat side of the U-shaped piece—that is, there is no wrinkle caused by turning the strip A around the bend of the U-shaped piece, such strip conforming closely to the bend of the U-shaped piece C. 70

Strip A is not secured to the U-shaped metal piece C on the part thereof which is lettered a^3 , and after such U-shaped piece has been riveted in place in the jaws of the bag, with the material of the bag and the lining thereof 75 interposed between such U-shaped piece and the side of the jaws adjacent thereto, and thereby secured thereto, (by rivets B B,) the free edge of the part a^3 is forced in between such U-shaped piece and the lining d of the 80

bag. D is the material of which the bag is made, and d is the lining thereof, and the several

parts are in relation to each other after the free edge of part a^3 has been forced into place as 85 described, as is shown in Fig. 5 of the draw-

ings.

The face a^5 is obtained, consisting of cloth suitable to be used with the lining of the bag—that is, corresponding in texture and color or 9° properly contrasting therewith—and covering not only the **U**-shaped piece, but also the heads of the rivets, thus imparting a very presentable appearance to the bag when the same is opened.

I am aware that leather has been heretofore bent around the flat side of the jaws of a bag; but the same is usually done by wetting the

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leather until the same can be drawn into the desired shape, and so far as I am aware no effort has been heretofore made to attach cloth to the U-shaped piece which is attached to the 5 inside of such jaws, as hereinbefore described.

The jaws of the bag are lettered E, and F is

the leather covering of the jaws.

Having thus described my invention, its construction and manner of operation, what I 10 claim as new, and desire to secure by Letters Patent, is—

1. In a bag, a U-shaped metal piece, corresponding U-shaped jaws, and rivets securing the metal piece and the jaws together, with the 15 bag and lining thereof between them, in combination with a strip of cloth having the warp and filling thereof running diagonally to the length of the strip, such strip attached to the side of the U-shaped metal piece adjacent to |

the jaws and then brought forward over the 20 metal strip and over the head of the rivets therein and the free edge thereof forced between the metal strip and the jaws; substan-

tially as described.

2. The combination of a U-shaped metal 25 piece and a strip of cloth cut with the warp and filling thereof running diagonally to the length of the strip, and with such strip attached to one face of the U-shaped metal piece; then brought forward over the U-shaped metal 30 piece and the free edge of such strip brought around the U-shaped metal strip in contact with the part of the strip attached to the Ushaped metal strip; substantially as described. HARRY S. MOSES.

In presence of— HERMAN WELFELD, HARRY KAUFMAN.