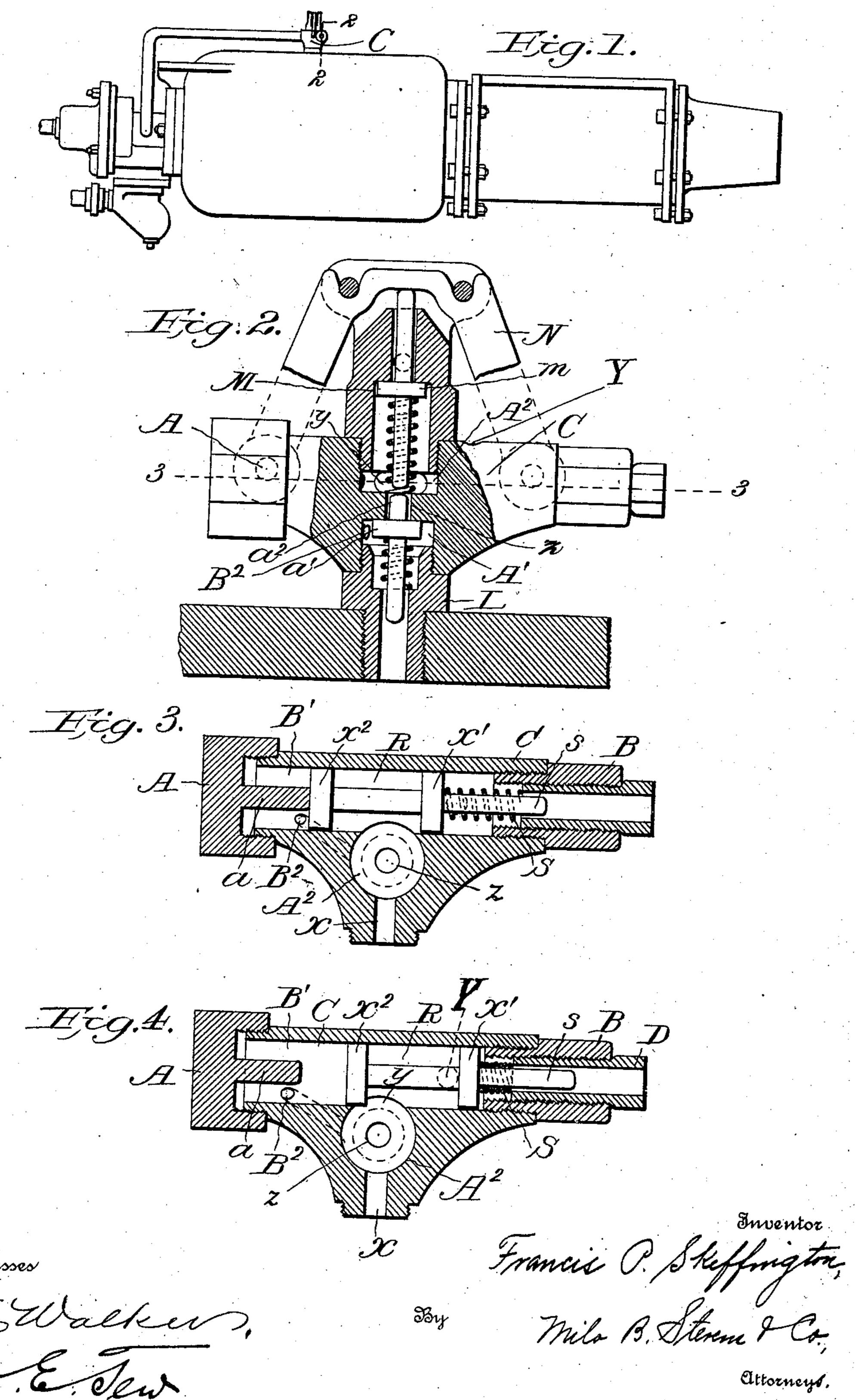
## F. P. SKEFFINGTON.

## PRESSURE RETAINING VALVE.

APPLICATION FILED AUG. 3, 1903.

NO MODEL,



## United States Patent Office.

FRANCIS P. SKEFFINGTON, OF SPOKANE, WASHINGTON.

## PRESSURE-RETAINING VALVE.

SPECIFICATION forming part of Letters Patent No. 747,656, dated December 22, 1903. Application filed August 3, 1903. Serial No. 168,055. (No model.)

To all whom it may concern:

Be it known that I, Francis P. Skeffing-TON, a citizen of the United States, residing at Spokane, in the county of Spokane and State 5 of Washington, have invented new and useful Improvements in Pressure - Retaining Valves, of which the following is a specification.

This invention relates particularly to pres-10 sure-retainers used in connection with airbrakes to retain the full pressure on the brakes until the auxiliary reservoir is recharged.

The object of the invention is to produce an improved valve for the purpose indicated 15 and also to produce a combined pressure-retaining and bleed valve.

Further advantages of operation and construction will be apparent from the following description and from the accompanying 20 drawings, in which—

Figure 1 is an elevation of the auxiliary applied thereto. Fig. 2 is a vertical section through the valve on the line 2 2 of Fig. 1. 25 Fig. 3 is a horizontal section on the line 3 3 of Fig. 2; and Fig. 4 is a section similar to Fig. 3, showing the valve in a different position.

The invention is characterized particularly by the combination of a pressure-retaining 30 valve and a bleed-valve in one casing and so arranged that when the bleed-valve is operated the pressure is released from both the auxiliary reservoir and the chamber and valve controlling the triple-valve exhaust or brake-35 release.

Referring specifically to the drawings, C indicates a casting containing the valves, having a cylindrical bore producing two chambers (indicated at B' and R) on opposite 40 sides of the piston  $X^2$  of a piston-valve, which is slidable in the bore. At substantially a right angle to the cylinder just mentioned the casting is bored to produce chambers A' and A<sup>2</sup>, which are connected by a port z. The 45 chamber A' communicates with the auxiliary reservoir through a screw-plug L and contains a valve a', normally seated over the port z. The stem of the valve projects partly through the port, as indicated at  $a^2$ . This 50 chamber A' is in communication with the chamber B' through the oblique port B2, which opens into the chamber B' beyond the piston l

X<sup>2</sup>. The end of the chamber B' is closed by a screw-cap A, which has a central stem a, which projects into the cylinder and prevents 55 the piston X<sup>2</sup> from moving beyond the port B<sup>2</sup>. The chamber B' and piston X<sup>2</sup> thus receive constantly the pressure of the auxiliary reservoir.

The chamber A<sup>2</sup> is closed by the bleed-valve 60 casing M, which is screwed therein and contains a valve m, the stem of which extends upwardly through the discharge-port to contact with the bleed-cock lever N. On the other side of the valve m the valve-stem 65 extends downwardly into the port z and almost in contact with the stem  $a^2$  of the valve a'. The chamber  $A^2$  also communicates with the chamber R through a comparatively wide opening or port produced in the side of the 70 cylinder, as indicated at y. At Y is a port leading from the cylinder to the atmosphere. The rod of the piston X<sup>2</sup> carries also a piston reservoir of a freight-car brake with my valve  $\mid X'$ , fitting the cylinder and so positioned that it will cover or uncover the port Y and connect 75 the port y and the chamber  $A^2$  therewith. The stem of the piston-valve is continued or projects beyond the piston X', as indicated at s, into the bore of the adjusting-nut D, and between said nut and the piston X' is a 80 spring S, coiled around said stem. The pressure of this spring is adjustable by means of the nut D, which works in the inside nut B in the end of the cylinder. The chamber A<sup>2</sup> is in communication with the triple-valve 85 exhaust or brake-release port through the pipe X.

In operation the spring S is set at the desired tension, according to the pressure in the auxiliary reservoir, so that when said pres- 90 sure is below the normal the spring will force the piston-valve to the position shown in Fig. 3, where the exhaust-port Y is cut off from the chamber A<sup>2</sup> and pipe X, and consequently the exhaust from the triple valve is prevented, 95 whereby the brakes are held set until the auxiliary reservoir is recharged to the normal pressure. Then, said pressure passing into the chamber B', it forces the pistonvalve to the position shown in Fig. 4, uncov- 100 ering the port Y and allowing the exhaust from the triple valve to flow through the pipe X, chamber  $A^2$ , and ports y and Y. There is thus no exhaust from the triple valve until

the pressure in the auxiliary reservoir exceeds the tension of the spring S, which, as said before, is set at normal pressure—say

sixty-five pounds.

The action of the bleed-cock is as follows: When the lever is pulled, it forces down and opens the valve m, the stem of which presses against the stem  $a^2$  and opens in turn the valve a' or port z. This bleeds the auxiliary reservoir and also through the port  $B^2$  bleeds the chamber B', triple valve, and brake-cylinder, and thereby releases the brakes after all the air is drawn off. This is particularly serviceable in preparing cars for switching when the air-brakes are not in use.

By the construction shown a combined retaining and bleed-valve is produced having manifest advantages of simplicity and effect-

iveness.

What I claim as new, and desire to secure

by Letters Patent, is—

1. In an air-brake system, the combination with an automatic pressure-retaining valve connected to the auxiliary reservoir and the triple-valve exhaust, of a bleed-valve controlling and in communication with the pressure-retaining valve and the auxiliary reservoir.

2. In an air-brake system, the combination with a pressure-retaining valve receiving on opposite sides the pressure from the auxiliary reservoir and a spring, and controlling the triple-valve exhaust, of a bleed-valve controlling the exhaust from the auxiliary reservoir, the pressure-retaining valve and the triple valve.

3. In an air-brake system, the combination with a pressure-retaining valve controlling the exhaust from the triple valve, of a bleed40 valve controlling the pressure-retaining

valve.

4. In an air-brake system, the combination with the auxiliary reservoir and triple valve, of a bleed-valve controlling exhaust from the reservoir and from the triple valve.

5. In an air-brake system, the combination with a pressure-retaining valve controlling the exhaust from the triple valve and controlled by the pressure in the auxiliary reservoir, of a bleed-cock in communication with 50 the triple-valve exhaust, whereby said exhaust may be directly controlled.

6. In an air-brake system, the combination with an auxiliary reservoir, triple valve, and pressure-retaining valve, of a bleed-cock having two valves, one of which controls the air escape from the auxiliary reservoir retaining-valve, and the other the air escape from

the triple valve.

7. In an air-brake system, a combined pressure-retaining and bleed valve, comprising a cylinder having an exhaust-port to the atmosphere, a spring-pressed piston-valve in the cylinder adapted to cover or uncover the port, a passage from the auxiliary reservoir 65 to one side of the piston, a passage from the triple-valve exhaust to the other side of the piston, a port connecting said passages, and a bleed-valve controlling said port.

8. In an air-brake system, the combination 70 with a triple valve, having two exhaustvents, of an automatic pressure-retaining valve controlling one vent, and a bleed-cock

controlling the other.

9. The combination with an auxiliary res-75 ervoir and triple valve, of a cylinder having an atmospheric vent at one end, a passage at the other end to the auxiliary reservoir, and an intermediate passage to the triple-valve exhaust, a spring-pressed piston-valve slid-80 able in the cylinder, controlling the atmospheric vent, a port between said passages, and a bleed-valve controlling said port.

In testimony whereof I have signed my name to this specification in the presence of 85

two subscribing witnesses.

FRANCIS P. SKEFFINGTON.

Witnesses:

HARRY C. PECK,
MAURICE P. WILKINS.