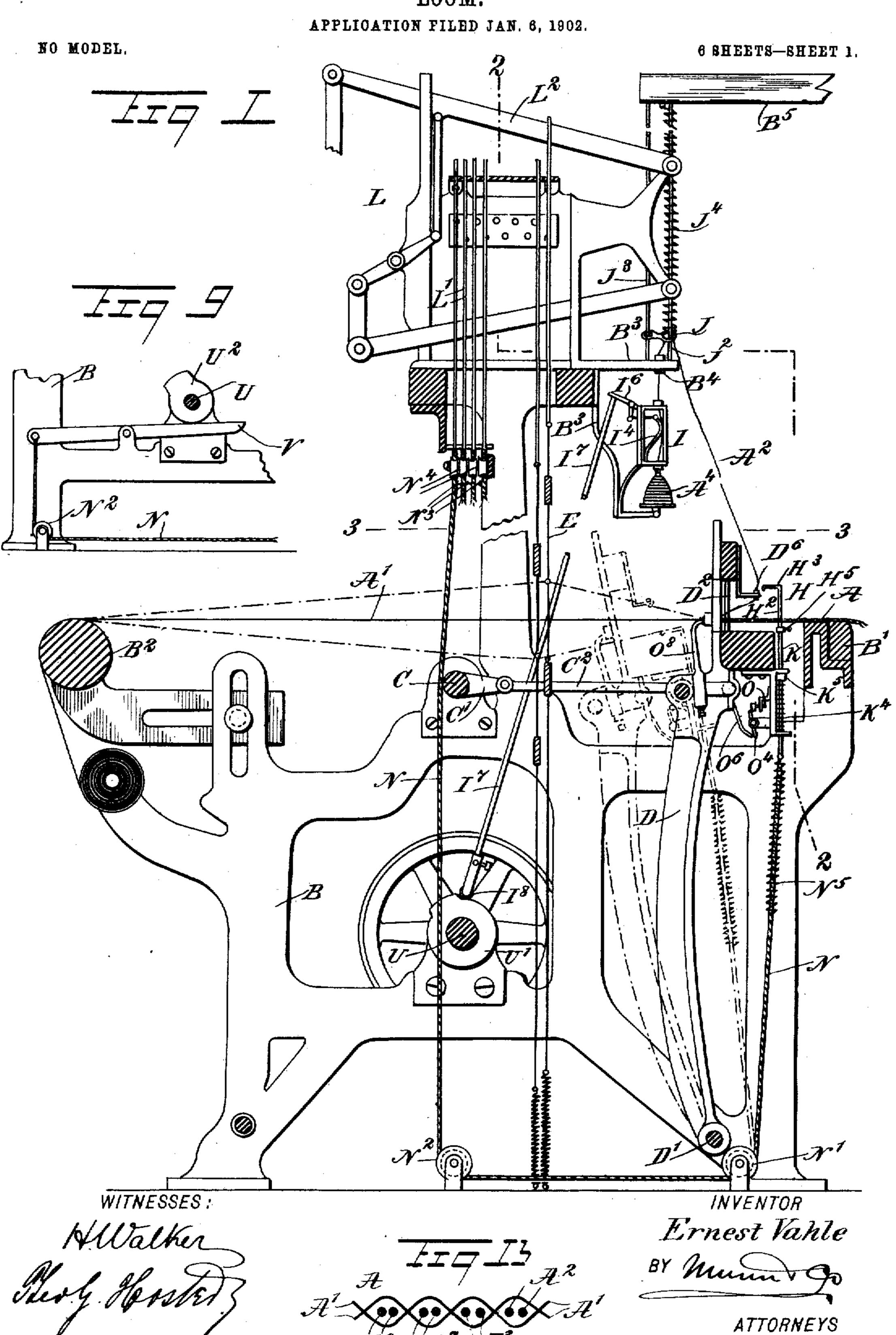
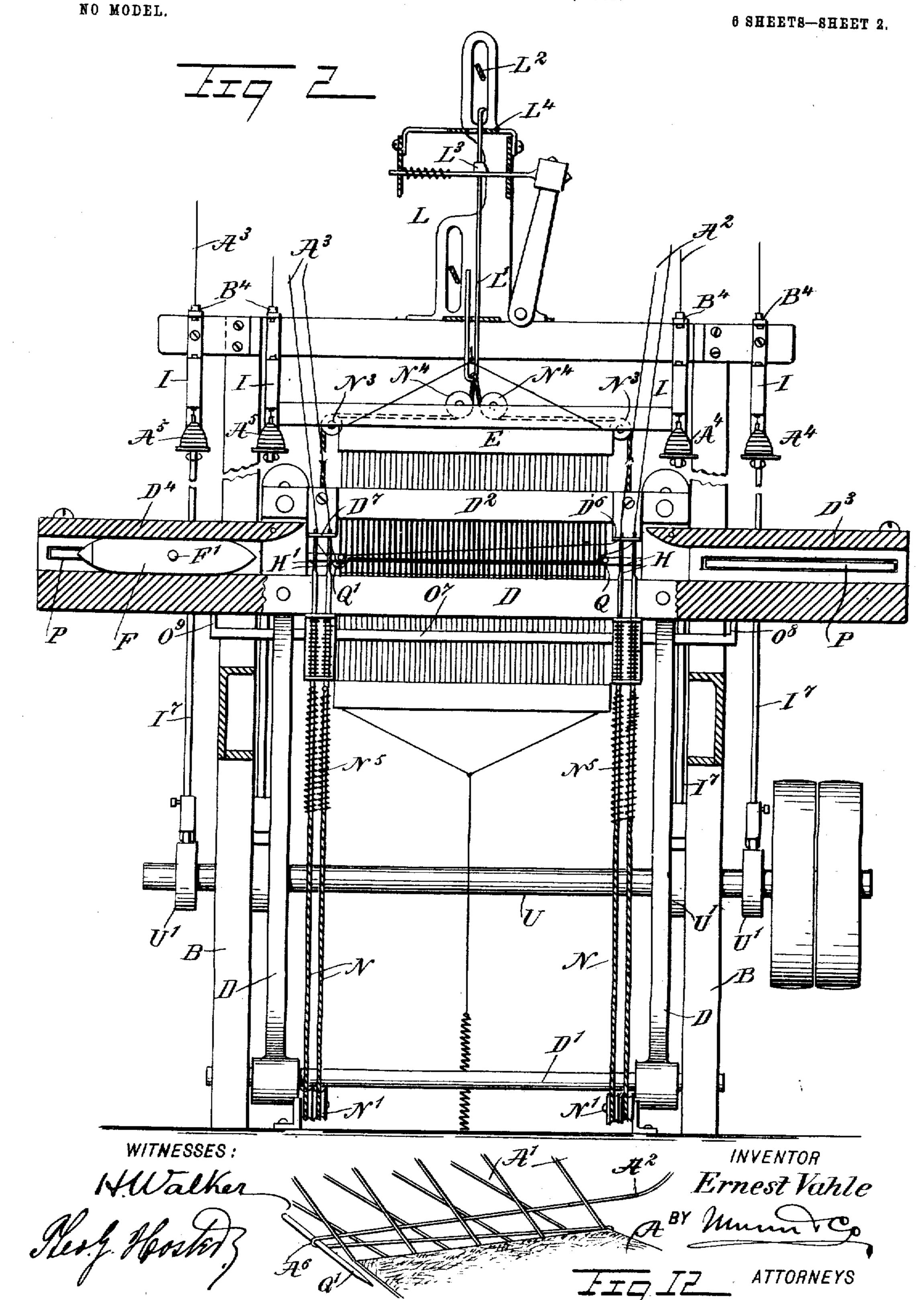
E. VAHLE. LOOM.



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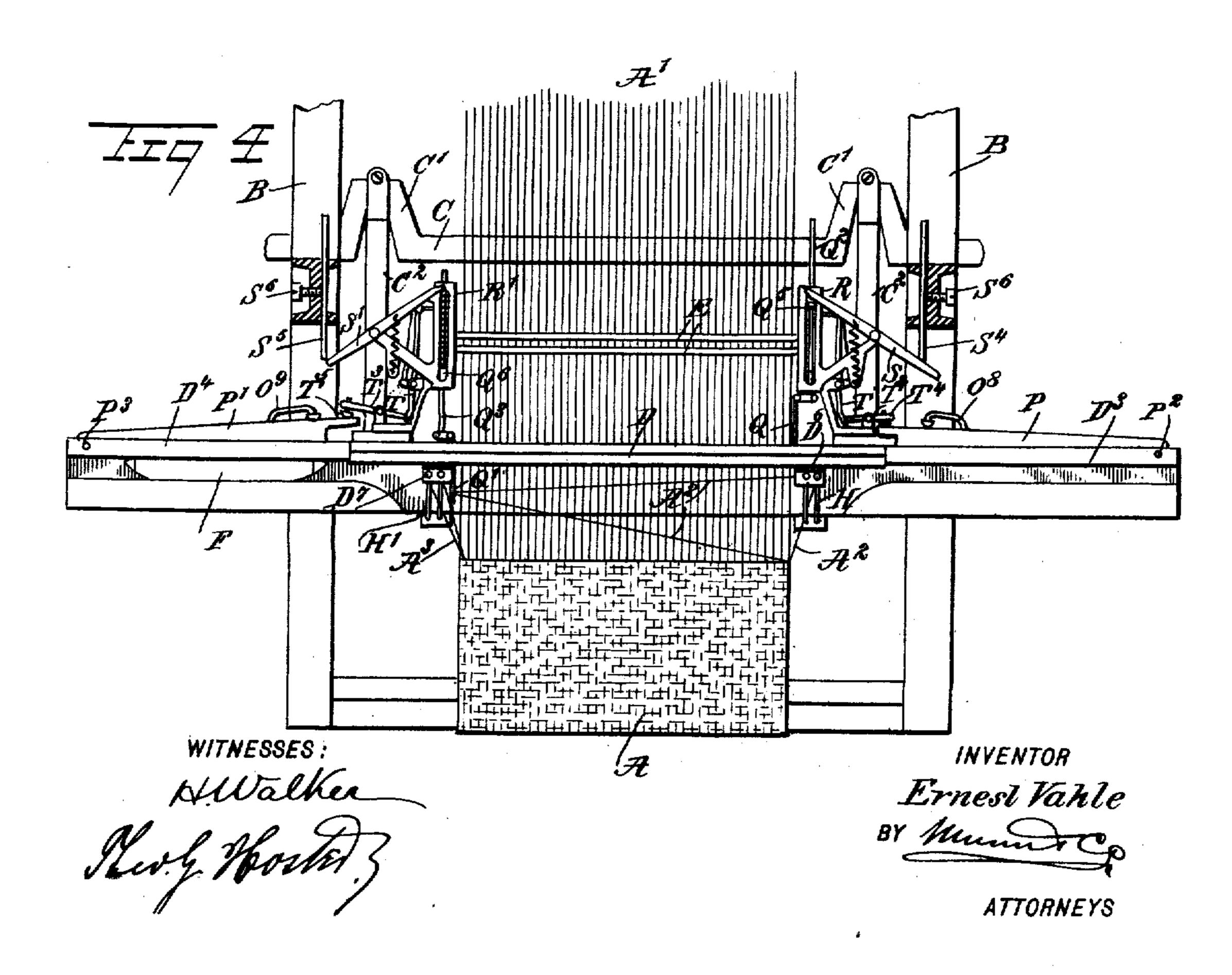
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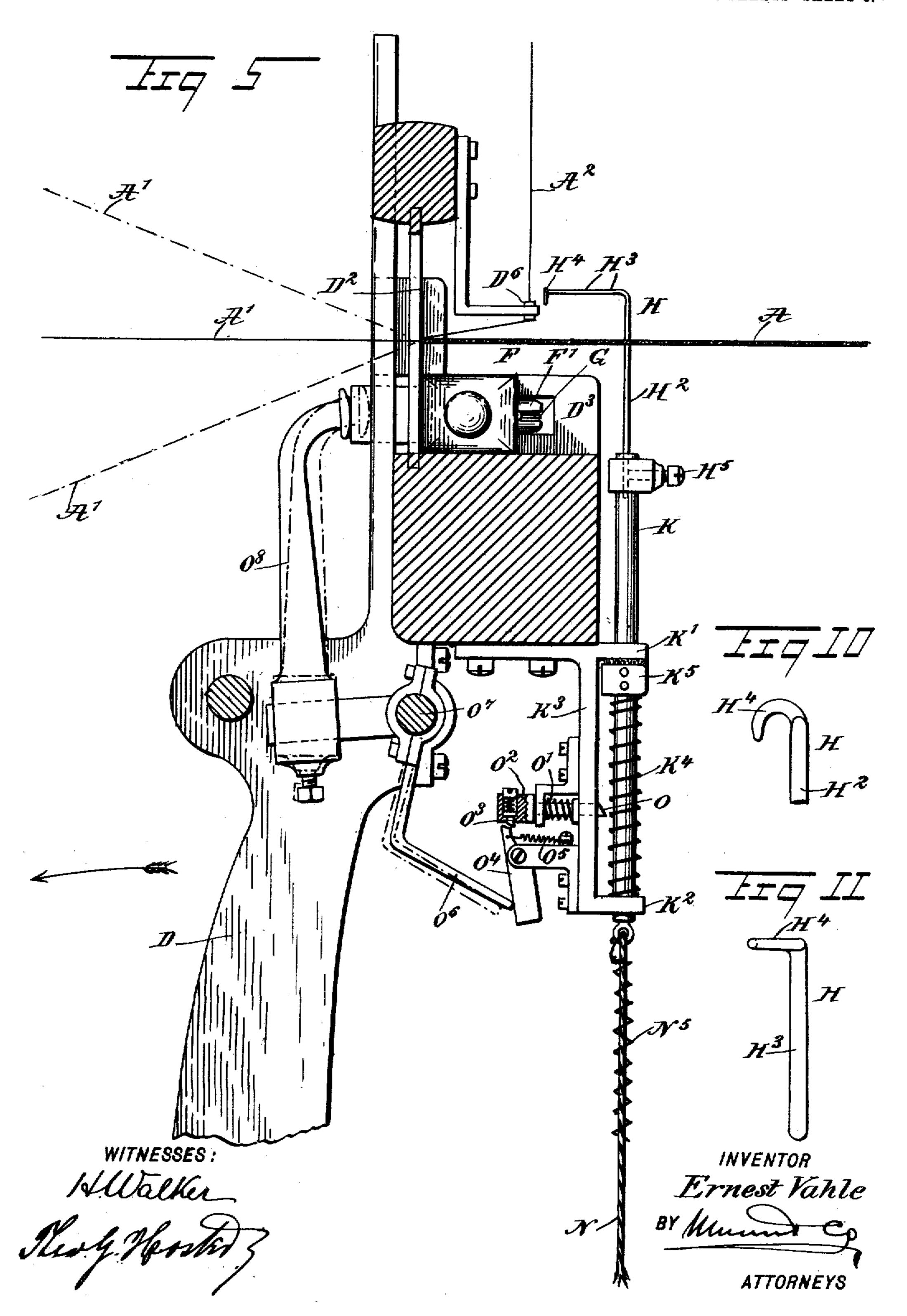


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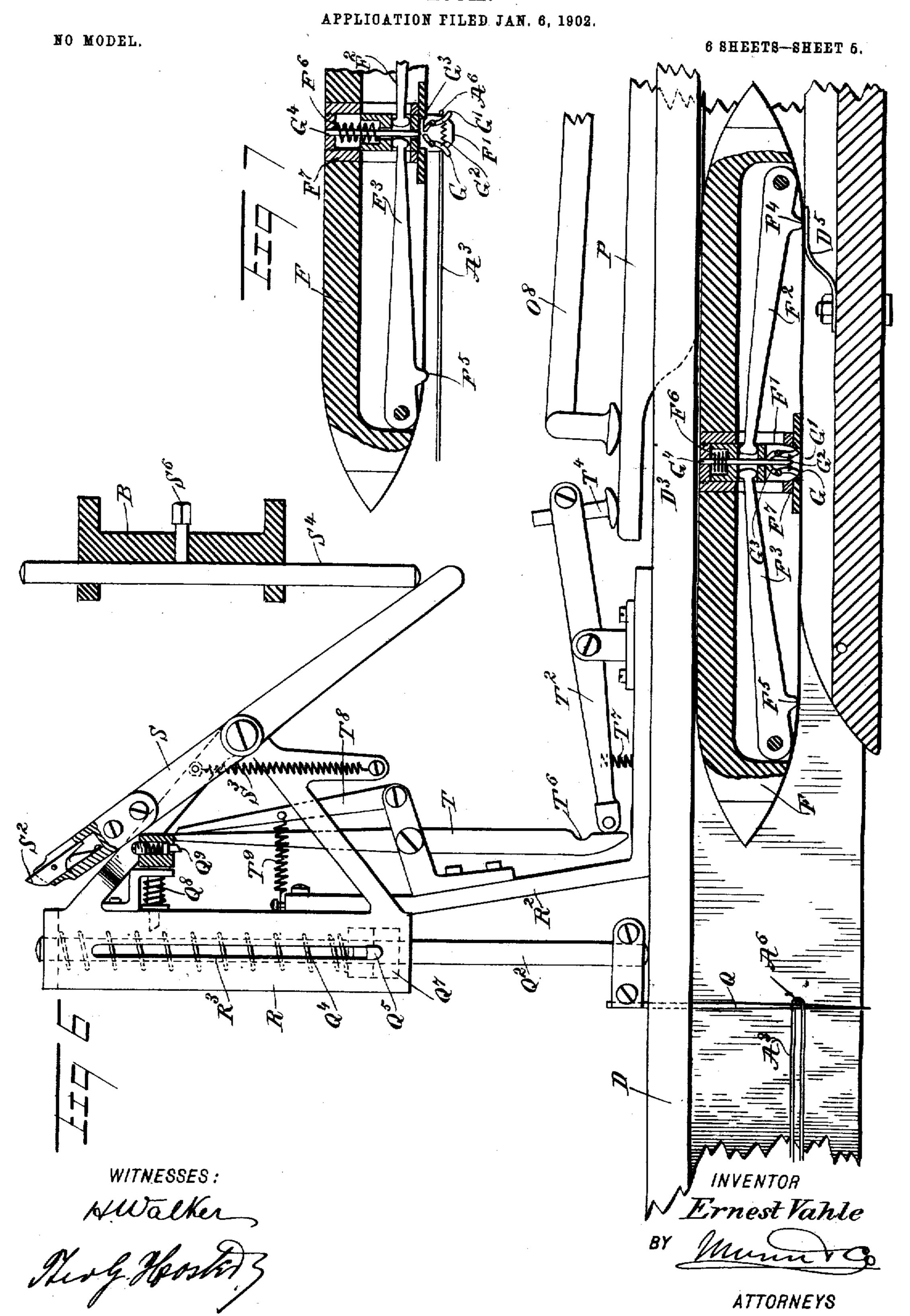
APPLICATION FILED JAN. 6, 1902.

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E. VAHLE. LOOM.



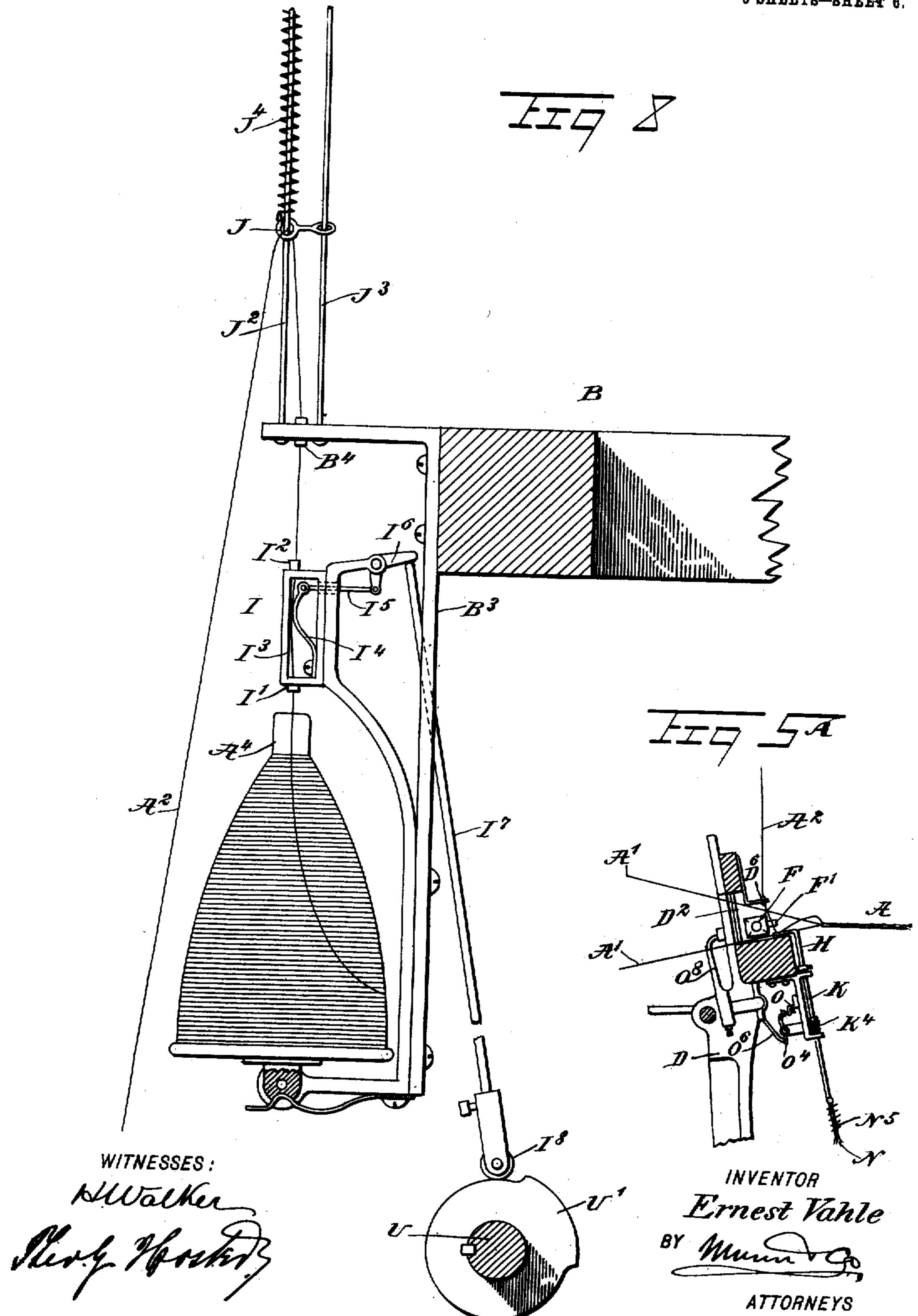
E. VAHLE.

LOOM.

APPLICATION FILED JAN. 6, 1902.

NO MODEL.

6 SHEETS-SHEET 6.



## United States Patent Office.

ERNEST VAILE, OF WEST HOBOKEN, NEW JERSEY.

## LOOM.

SPECIFICATION forming part of Letters Patent No. 744,442, dated November 17, 1903.

Application filed January 6, 1902. Serial No. 88,592. (No model.)

Io all whom it may concern:

Be it known that I, ERNEST VAHLE, a citizen of the United States, and a resident of West Hoboken, in the county of Hudson and State of New Jersey, have invented a new and Improved Loom, of which the following is a full,

clear, and exact description.

The object of the invention is to provide a new and improved loom for weaving all kinds of textile fabrics and arranged to carry the doubled-up weft-thread through the open shed by a spoolless shuttle, to produce a fabric having double weft-threads in each pick, the arrangement permitting the production of plain goods as well as figured goods with the aid of a jacquard.

The invention consists of novel features and parts and combinations of the same, as will be more fully described hereinafter and

then pointed out in the claims.

A practical embodiment of the invention is represented in the accompanying drawings, forming a part of this specification, in which similar characters of reference indicate cor-

25 responding parts in all of the views.

Figure 1 is a longitudinal sectional side elevation of the improvement, showing the lay in a beating-in position and the picker mechanism omitted. Fig. 2 is a transverse section of 30 the same on the line 2 2 of Fig. 1. Fig. 3 is a sectional plan view of the same on the line 33 of Fig. 1. Fig. 4 is a like view of the same, showing the parts in a different position. Fig. 5 is an enlarged sectional side elevation 35 of the lay and parts carried thereon. Fig. 5<sup>a</sup> is a similar view of the same, on a reduced scale, with parts in a different position. Fig. 6 is an enlarged sectional plan view of the shuttle, the shuttle-race, and the mechanism 40 controlled by the shuttle for operating the loop-needles and the locking device for the weft-thread guide. Fig. 7 is a like view of the shuttle, showing parts thereof in a different position. Fig. 8 is an enlarged rear sec-45 tional elevation of the weft-thread spool of the holding and releasing device for the weftthread and adjacent parts. Fig. 9 is a side elevation of the actuating device for the weftthread guide when weaving plain goods. Fig. 50 10 is an enlarged front elevation of one of the hooks for guiding the weft-thread to the open

Fig. 12 is an enlarged perspective view of the fabric, showing the open shed, the weft-thread in position therein and looped onto the needle. 55 Fig. 13 is a longitudinal sectional elevation of the weave.

In the fabric A to be woven by the loom warpthreads A' are bound in by doubled-up weftthreads A<sup>2</sup> and A<sup>3</sup> alternately passed from oppo- 60 site sides of the loom through the open shed that is, in the first pick, say the doubled-up weft-thread  $\Lambda^2$  is passed from the right to the left through the open shed from a spool  $A^4$ , located on the right-hand side of the machine, 65 and then during the next pick the doubled-up weft-thread  $A^3$  is passed from the left to the right through the open shed from a spool  $A^5$ , located on the left-hand side of the machine, (see Fig. 2,) the ends of the weft-threads being 70 held in the selvage of the fabric, as indicated in Fig. 12. In order to weave the fabric, it is at least necessary that two weft-threads A<sup>2</sup> and  $\Lambda^3$  from separate spools  $\Lambda^4$  and  $\Lambda^5$  be employed; but the number of spools and weft- 75 threads for each side of the loom may be increased, especially when it is desired to weave figured goods. As shown in Fig. 2, two spools  $A^4$  and two spools  $A^5$  are provided for each side, and each of these spools carries a differ- 80 ently-colored weft-thread to allow of weaving figured goods according to a predetermined pattern, and in this case a jacquard is required to bring the desired weft-threads into action. In case plain goods are woven the 85 weft-threads  $A^2$  and  $A^3$  are alike in color, and in this case the jacquard can be dispensed with; but instead of the jacquard the device shown in Fig. 9 is employed to bring the weftthreads A<sup>2</sup> A<sup>3</sup> for successive picks alternately 90 into active positions. The loom for weaving this fabric is arranged as follows:

loop-needles and the locking device for the weft-thread guide. Fig. 7 is a like view of the shuttle, showing parts thereof in a different position. Fig. 8 is an enlarged rear sectional elevation of the weft-thread spool of the holding and releasing device for the weft-thread and adjacent parts. Fig. 9 is a side elevation of the actuating device for the weft-thread guide when weaving plain goods. Fig. 10 is an enlarged front elevation of one of the hooks for guiding the weft-thread to the open shed. Fig. 11 is a plan view of the same.

On the frame B are arranged the usual beams B' and B² for the fabric A and warp-threads  $\Lambda'$ , as plainly indicated in Fig. 1, and of in the said frame B is journaled the main or crank shaft C, having crank -arms C', connected by pitman C² with the lay D, fulcrumed at D' in the frame B and provided with the usual reed D² for beating in successively the doubled-up weft-threads  $\Lambda^2$   $\Lambda^3$ . The warp-threads  $\Lambda'$  are held in the usual heddles E, and the doubled-up warp-threads  $\Lambda^2$  are carried alternately through the open

shed by a spoolless shuttle F, mounted to | travel from one shuttle-race D<sup>3</sup> to the other shuttle-race D4 and back again, the shuttle being propelled from one shuttle-race to the 5 other by a suitable picker mechanism. (Not shown.) The shuttle-races D<sup>3</sup> and D<sup>4</sup> are integral parts of the lay D, and consequently move with the same as the latter swings forward and backward when the loom is in acro tion. The shuttle F is pointed at its ends in the usual manner and is provided in its front | side with a retaining device for engaging the loops  $A^6$  of the doubled-up weft-threads  $A^2$  ]  $A^3$  to alternately carry the same through the 15 open shed. This retaining device consists, essentially, of a lug or button F', mounted to slide transversely in the shuttle-body, the lugwhen in an outermost position being adapted to engage the loop  $\Lambda^6$  and when moved into 20 an inward position easts off the loop A shortly after the shuttle has passed through the open shed and entered the corresponding shuttlerace  $D^3$  or  $D^4$ . In order to move this lug F'transversely in the shuttle F, I provide the 25 following device, special reference being had to Figs. 6 and 7. The inner end of the lug F' is engaged by the inner ends of levers F<sup>2</sup> and F<sup>3</sup>, extending lengthwise in the shuttle F and in opposite directions from the lug I', the 30 said levers being provided near their fulcrum ends with projections F<sup>4</sup> F<sup>5</sup>, of which the projection F<sup>4</sup> is adapted to engage a spring D<sup>5</sup>, arranged in the front of the shuttle-race D<sup>3</sup>, and the lug F<sup>5</sup> is adapted to engage a similar 35 spring D<sup>5</sup>, but located in the other shuttlerace D4. Now when the shuttle F passes into the shuttle-race D<sup>3</sup>, as indicated in Fig. 6, then the projection F4 engages the spring D5, so that the lever F<sup>2</sup> is swung inward, and in 40 doing so moves the lug F' likewise inward to cast off the loop  $\Lambda^6$  of the weft-thread  $\Lambda^3$ . In a like manner when the shuttle F moves into the shuttle-race D<sup>1</sup> then the projection F<sup>5</sup> engages the spring D<sup>5</sup> in the said shuttle - race 45 and causes a like inward movement of the lug F' to east off the loop A6 of the weftthread A<sup>2</sup>. When the projections F<sup>4</sup> and F<sup>5</sup> are not in engagement with their corresponding spring D5, then the lug F' is held in an 50 outermost position by a spring F<sup>6</sup> pressing against the inner end of the lug F', as will be readily understood by reference to Figs. 6 and 7. In order to prevent the loop A<sup>6</sup> from acci-55 dentally sliding off the lug F', I provide the

In order to prevent the loop A<sup>6</sup> from accidentally sliding off the lug F', I provide the retaining-arms G and G', fulcrumed in a recess in the front end of the lug F', (see Figs. 5, 6, and 7,) and the said arms are normally pressed into an outermost retaining position by a spring G<sup>2</sup>, so as to hold the loop A<sup>6</sup> on the lug F'. The inner ends G<sup>3</sup> of the arms G G' are adapted to be pressed apart by the pointed end of a pin G<sup>4</sup>, rigidly secured in the casing F<sup>7</sup>, in which the lug F' slides, so that when the lug moves into a rearmost position, as previously explained and shown in Fig. 6, then the inner ends G<sup>3</sup> of the arms G G' move

in contact with the pin  $G^4$ , and are thereby spread apart to draw the free ends of the arms G G' into an innermost position—that 70 is, in the recess in the lug F'—to allow the loop  $A^6$  to readily slide off at the time the lug F' moves rearward. As soon as the lug moves outward and engages the next loop  $A^6$  then the arms G G' move again into an active position, as shown in Fig. 7, to hold the loop  $A^6$  against accidental displacement from the lug F'.

In order to bring the active weft-thread  $\Lambda^z$ or A<sup>8</sup> in and out of position at each end of the 80 open shed for the lug F' to take hold of the loop  ${f A}^6$ , I provide guide-hooks H H' and mechamsm for actuating the same, each guide-hook II II' operating in conjunction with corresponding weft-thread holding and releasing 85 device I, located immediately above the corresponding spool  $A^4$   $A^5$  and above which device I is arranged a spring-eye J, from which passes the corresponding weft-thread  $A^2$  or  $A^3$  to an eye D<sup>6</sup> or D<sup>7</sup>, held on the top 90 rail of the lay D. The mechanisms for bearing the guide - hooks are simply duplicates one of the other, and the several holding and releasing devices I are alike in construction, also the eyes J and  $D^5$  and  $D^6$ , so that it suf- 95 fices to describe one of each duplicate device in detail.

Each of the guide-hooks H H' is provided with a shank H2, from the upper end of which extends longitudinally the horizontal arm H<sup>3</sup>, 100 terminating in a hook proper, H4, as plainly indicated in Figs. 5, 10, and 11, the hook H<sup>4</sup> being adapted to engage the corresponding weft-thread  $A^2$  or  $A^3$  below the eye  $D^6$  at the time the lay D is in a rearmost position. The 105 shank H<sup>2</sup> of the hook is fastened by a setscrew H<sup>5</sup> in the upper end of a rod K, mounted to slide vertically in suitable bearings K' and K<sup>2</sup>, formed on a bracket K<sup>3</sup>, bolted or otherwise fastened to the under side **110** of the lay D, as plainly indicated in Fig. 5. A spring  $K^4$  is coiled on the rod K and rests with its lower end on the bearing K<sup>2</sup> and presses with the upper end against a collar K<sup>5</sup>, normally resting against the under side 115 of the bearing K'. The rod K, and with it the guide-hook H or H', is drawn downward into an active position by the action of the jacquard L, and in order to do this the lower end of each rod K is connected with one end 125 of a rope N, extending over pulleys N', N<sup>2</sup>,  $N^3$ , and  $N^4$ , and connected at its other end with the lower end of a hook L' of the jacquard L, the said hook being adapted to be the rod K downward against the tension of its spring  $K^4$  and until the spring-catch O snaps off over the top of the collar K5, so as to lock the rod K temporarily against a return or upward movement. On each hook L' 130 of the jacquard is arranged a wedge L<sup>3</sup>, (see Fig. 2,) adapted to engage a projection L<sup>4</sup> on the frame of the jacquard, so that when the

tion by the lever L<sup>2</sup> then the said wedge L<sup>3</sup> presses the hook L' to one side to disengage the upper end of the hook from the lever L<sup>2</sup>. As soon as this takes place the hook L'drops 5 back to a lowermost position and a spring N<sup>5</sup> on each rope N draws the latter back, it being understood that the spring N<sup>5</sup> was exerting a pull on the rope N by the lifting of the hook L'. The catch O holds the rod K in a 10 lowermost position during the time the lay D is in a rearmost position, so that the hook |  $m H^4$  holds the corresponding weft-thread  $m A^2$  |  $A^3$  in the path of the shuttle to allow the lug F' thereof to engage the corresponding loop 15  $\Lambda^6$  to allow of drawing the doubled-up weftthread through the open shed from one side to the other. (See Fig. 5a.) The catch O is released by the shuttle entering the opposite shuttle-race, so that the spring K<sup>4</sup> forces the 20 rod K back to a normal uppermost position, thereby releasing the corresponding weftthread  $A^2$  or  $A^3$  for the time being.

In order to withdraw the catch O from the collar K<sup>5</sup>, I provide the following device: The 25 catch O is mounted to slide in the bracket K<sup>3</sup> (see Fig. 5) and is pressed on by a spring  $\mathrm{O}'$ to normally hold the catch in an outermost position for engagement with the collar K<sup>5</sup> when the rod K is moved downward. On the 30 inner end of the catch () is arranged a head O<sup>2</sup>, containing a spring-pressed catch O<sup>3</sup>, adapted to be engaged by one end of a lever O<sup>4</sup>, fulcrumed on the bracket K<sup>3</sup> and pressed on by a spring O<sup>5</sup>. The lower end of the lever 35 O4 is adapted to be engaged by an arm O6, secured on a transversely-extending rock-shaft O<sup>7</sup>, journaled in suitable bearings on the lay D, so as to move with the same. On the shaft O' are secured two upwardly-extending arms 40 O<sup>8</sup> and O<sup>9</sup>, engaging the rear faces of the levers P and P', fulcrumed at their outer ends P2 and P<sup>3</sup> in the rear sides of the raceways D<sup>3</sup> and D4, the said levers extending in slots arranged in the raceways, so as to project with 45 their forward faces into the raceways for the shuttle F to swing the levers P and P' outward at the time the shuttle passes into the corresponding raceway D<sup>3</sup> or D<sup>4</sup>. As previously stated, the rod K is locked by the 50 catch () in a lowermost position during the time the shuttle passes through the open shed, so that the hook H<sup>4</sup> properly guides the corresponding weft-thread  $\Lambda^2$  or  $\Lambda^3$  to the openshed, and as soon as the shuttle enters the 55 raceway D³ or D⁴ then it brings the corresponding lever P or P' outward, and thereby gives a swinging motion to the arm O<sup>8</sup> to rock the shaft  $O^7$ , which by the arm  $O^6$  imparts a swinging motion to the lever O4, and as the 60 latter engages the spring-catch O<sup>3</sup> it is evident that the catch O is caused to slide rearward out of engagement with the collar K<sup>5</sup> to release the rod K. As soon as this takes place the spring K<sup>4</sup> immediately forces the rod K 65 upward, so that the hook H4 disengages the

weft-thread  $\Lambda^2$  or  $\Lambda^3$  is thus released previous to the lay beating in the west-thread.

From the foregoing it will be seen that the shuttle when entering the raceways D<sup>a</sup> and 70 D<sup>4</sup> controls the releasing of the weft-threads by the hooks H<sup>4</sup>. The shuttle F also controls the needles Q and Q', employed for engaging the loop  $A^6$  of the weft-threads  $A^2$  and  $A^3$  at the time the loops are east off from the lug  $\mathbf{F}'$  75 of the shuttle F—that is, at the time the shuttle passes into the corresponding raceway D<sup>3</sup> or D4. The needles Q and Q' extend longitudinally adjacent to the edges of the weave, as plainly indicated in Figs. 3 and 4. The needles 80 Q Q' move bodily with the lay D and have a longitudinal movement to bring the needles into a forward position for receiving the loop  $\Lambda^6$  as soon as the shuttle has left the open shed and passes into the corresponding race- 85 way D<sup>3</sup> or D<sup>4</sup>. As soon as the doubled-up weft-thread  $\Lambda^2$  or  $\Lambda^3$  just laid in the open shed is beaten in by the lay then the needle Q or Q' moves rearwardly and out of the path of the shuttle, so that the latter can return go to the other side of the loom during the next pick.

The mechanisms for operating the needles are arranged as follows, special reference being had to Figs. 3, 4, and 6: The needles Q 95 and Q' are secured on the rods  $Q^2$  and  $Q^3$ , mounted to slide longitudinally in the casings R R', attached by brackets R<sup>2</sup> to the raceways D<sup>3</sup> D<sup>4</sup>, and each of the said rods Q<sup>2</sup> is pressed on by a spring Q4 and normally holds too the corresponding needle Q or Q' in a forward position. On the rods Q<sup>2</sup> and Q<sup>3</sup> are secured or formed lugs Q<sup>5</sup> and Q<sup>6</sup>, extending through slits R³ in the easings R R', and the said lugs are adapted to be engaged by spring-catches 105 S<sup>2</sup> held in the front ends of the levers S S' fulcrumed on the easings R R', respectively, each lever S S' being pressed on by a spring S<sup>3</sup> to normally hold the lever S or S' in such position that the spring-catch S<sup>2</sup>, engaging the 110 corresponding lug Q<sup>5</sup>, is in a normal forward position. The ends of the levers S S' are adapted to bear against stops S<sup>4</sup> S<sup>5</sup>, held adjustably in the frame B and adapted to be secured therein by set-screws S6 to allow of 115 properly adjusting the stops S<sup>4</sup> S<sup>5</sup>. It will be seen that when the needle Q or Q' is in a forward position and engages the loop  $\Lambda^6$  and the lay swings rearward then the lever S or S' firmly moves in contact with the corre- 120 sponding stop S<sup>4</sup> S<sup>5</sup>, so as to impart a swinging motion to the lever and cause the catch S<sup>2</sup> to draw the lug Q<sup>5</sup> or Q<sup>6</sup>, and with it the  $\operatorname{rod} \mathbb{Q}^2$  or  $\mathbb{Q}^3$  and needle  $\mathbb{Q}$  or  $\mathbb{Q}'$ , in a rearward direction for the corresponding needle 125 Q or Q' to disengage the loop A<sup>6</sup>. At the time this takes place the lay has reached almost an innermost position, and when the lay moves into a final rearward position then the eatch S<sup>2</sup> slides off the corresponding lug 130 Q<sup>5</sup> or Q<sup>6</sup>; but at this time a catch Q<sup>8</sup> has moved corresponding weft-thread  $\Lambda^2$  or  $\Lambda^3$ . The I in engagement with a collar  $Q^7$  on the corre4 744,442

sponding rod Q<sup>2</sup> or Q<sup>3</sup>, so as to hold the latter in a rearmost position against the tension of

the corresponding spring  $Q^4$ .

The catches Q<sup>8</sup> above referred to are springpressed and mounted to slide in bearings attached to the casing R or R' and are provided with spring-catches Q9, which move bodily therewith, of which the spring-catch Q<sup>9</sup> on the casing R is adapted to be engaged by a lever T, and a similar lever T' is adapted to engage the spring-catch Q<sup>9</sup> on the casing R' to withdraw the spring-catches Q<sup>8</sup> from the collars Q<sup>7</sup> and allow the spring Q<sup>4</sup> to move the rods Q<sup>2</sup> and Q<sup>3</sup> outward for the needles 15 Q and Q' to engage the next loop  $\Lambda^6$ . Now this releasing of the rods Q<sup>2</sup> and Q<sup>3</sup> by the spring-catches Q<sup>8</sup> is controlled by the shuttle F entering the corresponding raceway D<sup>3</sup> or D4, and for this purpose the levers T and T' 20 are adapted to be engaged by levers T2 T3, fulerumed on the raceways D<sup>3</sup> D<sup>4</sup> and carrying buttons T<sup>4</sup> and T<sup>5</sup>, resting on the levers P and P', previously described. Each of the levers T and T' is provided with a notch T<sup>6</sup>, 25 and each lever T<sup>2</sup> is pressed on by a spring T<sup>7</sup>. A pivoted arm T<sup>8</sup>, pressed on by a spring T<sup>9</sup>, engages the corresponding lever T (or T') for the purpose hereinafter described. The lever T (or T') must disengage the catch Q<sup>9</sup> 30 after the catch Q<sup>8</sup> has released the collar Q<sup>7</sup> to allow the catch Q<sup>8</sup> to move immediately back to its position shown in Fig. 6. As the lever T<sup>2</sup> does not allow a return movement of the lever T as long as the shuttle is in the 35 raceway it is necessary to open the catch  $Q^9$ to release the catch Q<sup>8</sup> from the lever T, and this is done by the spring-arm T<sup>8</sup>. When the catch Q is moved by the lever T, the springarm T<sup>8</sup> moves with the lever T, and the movecoment of said arm on its pivot causes the free end of the arm to push the catch Q<sup>9</sup> out of engagement with the lever T as soon as the collar Q<sup>7</sup> is released. The catch Q<sup>8</sup> now moves to the position shown in Fig. 6, while the 45 lever T and its arm T<sup>8</sup> remain in the position into which the lever was moved by the lever T<sup>2</sup>. When the lever T<sup>2</sup> is released, then the spring-arm T<sup>8</sup> returns the lever T (or T') to position to engage the catch Q<sup>9</sup>. It is underso stood that during the time the shuttle passes through the open shed the corresponding needle Q or Q' is in a rearmost position—that is, out of the path of the shuttle—and the corresponding catch Q<sup>8</sup> then engages the col-5. lar Q7, while the lever T2 or T3 engages the notch T<sup>6</sup> in the corresponding lever T or T'. As soon as the shuttle passes into the raceway D<sup>5</sup> or D<sup>4</sup> and presses the lever P or P' outward, as before explained, then the cor-60 responding lever T<sup>2</sup> or T<sup>3</sup> is caused to swing, thereby moving the end of said lever out of the notch T<sup>6</sup> and imparting a swinging motion to the lever T or T' to draw the catch out of engagement with the corresponding collar Q<sup>7</sup> 65 and allow the spring  $Q^1$  to move the rod  $Q^2$ or Q<sup>3</sup> forward for the corresponding needle Q or Q' to receive the loop  ${f A}^a$ , which is east off the  ${f I}$ 

shuttle F on the withdrawal of the lug F'. The needle Q or Q' now holds the loop  $\Lambda^6$  during the forward or beating-in stroke of the lay D, 70 and when the lay D returns on the next stroke the needle Q or Q' is withdrawn by the action of the lever S or S', as above explained, so that the needle is again out of the path of the shuttle for the latter to pass through the open 75

shed at the next pick.

The holder for each weft-thread A<sup>2</sup> or A<sup>3</sup> is arranged as follows, special reference being had to Figs. 1 and 8: The weft-thread  $\Lambda^2$  or  $\Lambda^3$  after leaving the corresponding spool  $\Lambda^4$  8c or A<sup>5</sup> passes forwardly through eyes I' I<sup>2</sup>, located one above the other and held in a frame I<sup>3</sup>, secured to a bracket B<sup>3</sup>, attached to the main frame B. A spring I4 is secured in the frame I<sup>3</sup> and is curved to press one side of the 84 weft-thread against the side of the frame I<sup>3</sup> to clamp the thread in position for the time being. The free end of spring I4 is pivotally connected by link I<sup>5</sup> with a bell-crank lever I<sup>6</sup> and adapted to be engaged by a rod I<sup>7</sup>, 95 carrying a friction-roller Is in contact with the peripheral surface of a cam U', secured on the cam-shaft U of the loom. Now by the arrangement described the weft-thread A<sup>2</sup> or A<sup>3</sup> is periodically clamped and held in posi- 95 tion by the spring I4 and is periodically released at the time the cam U' imparts a sliding motion to the rod I' to swing the bellcrank lever I<sup>6</sup> and to draw the spring I<sup>4</sup> out of engagement with the thread. The thread 100 after leaving the upper eye I<sup>2</sup> passes through an eye B4, carried on the bracket B3, and then the thread passes through the eye J, mounted to slide vertically on rods J<sup>2</sup> and J<sup>3</sup>, secured at their lower ends on the bracket B<sup>3</sup> and at- 105 tached at their upper ends to an overhead support B<sup>5</sup>, as indicated in Fig. 1. A spring  $J^4$  is coiled on the rod  $J^2$  to normally hold the eye J in an uppermost position, the spring permitting, however, the eye J to slide down- ric ward on its rods  $J^2$  or  $J^3$  when a pull is exerted on the thread by the shuttle passing from one side of the loom to the other. This is at the time the weft-thread is laid double in the open shed. Now as soon as the pres- 115 sure on the weft-thread is released the eye J is drawn forward by its spring J4 to take up any slack that is in that portion of the weftthread extending from the eye J through the open shed and to the end secured in the sel- 120 vage of the fabric. It is understood that when the shuttle goes through the open shed the eye J is drawn downward against the tension of its spring  $J^4$ , but during this time the thread is held by the spring I4 in the frame I3 125 to prevent unwinding of the weft-thread from its spool  $A^4$  or  $A^5$ . When the shuttle has passed through the open shed and the loop  $A^6$  has been east off from the lug F' and the corresponding needle Q and Q' has moved in 130 position to receive the loop, then there is some slack in the weft-thread, and this slack is immediately taken up by the spring J<sup>1</sup> pulling the eye J, so that the loop  $\Lambda^6$  engages the

needle Q or Q' very firmly. Immediately after this the hook H<sup>4</sup> disengages the weft-thread, and consequently the latter again becomes slack, and this slack is also taken up by the 5 further upward movement of the eye J caused by the spring J<sup>4</sup>. As soon as the lay starts to go back after having beaten in the weft-thread then the spring I4 is moved out of engagement with the warp-thread, and now to the eye J moves into a final uppermost position by the action of the spring J<sup>4</sup>, and in doing so unwinds a portion of the weft-thread from the spool  $A^4$  or  $A^5$ . The amount unwound from the spool corresponds to the 15 amount needed in the next pick, it being further expressly understood that as soon as enough thread has been unwound from the spool A4 for the purpose mentioned the spring I' again clamps the thread in position in the 20 frame I3 to prevent unwinding of the thread during the time the shuttle lays the doubledup weft-thread in the open shed.

The operation is as follows: When the lay is in a rearmost position, as illustrated in 75 Fig. 4, and the shuttle F has passed through the open shed from the shuttle-race D<sup>3</sup> into the shuttle-race  $D^4$  and cast off the loop  $\Lambda^6$ , then the needle Q'engages and holds this loop, so that the doubled-up weft-thread extends in 30 the open shed and can now be beaten in on moving the lay D forward. When this has been done and the lay moves into a rearmost position, then the needle Q' is withdrawn from the loop, as previously explained, 35 and the hook II' on the left-hand side of the machine engages the weft-thread  $A^3$  and holds the same across the open shed at the left-hand side in such a manner that when the shuttle moves from the shuttle-race D<sup>4</sup> to through the open shed then its lug  $\mathbf{F}'$  engages the weft-thread  $\Lambda^3$  to form the loop  $\Lambda^6$ and to carry the now doubled-up weft-thread through the open shed, and when the shuttle moves into the shuttle-race D<sup>3</sup> the lever P is 45 actuated to cause the needle Q to move into an active position, so as to receive the loop A<sup>6</sup> as soon as the same is cast off from the lug F'. Thus the weft-thread  $A^3$  is doubled up in the open shed and is now beaten in on 50 the next forward movement of the lay D. When this has been done and the lay moves back into a rearmost position, then the needle Q is withdrawn and the hook H is moved into engagement with the weft-thread  $A^2$  to 55 draw the same across the open shed, so that the shuttle F on the next movement from the right to the left carries the weft-thread along to again lay the doubled-up weft-thread in the open shed. The above-described opera-

It is understood that the several devices operate in unison to produce the desired result. It is further understood that whatever weftthread  $\Lambda^2$  or  $\Lambda^3$  is called for in the pattern is 65 moved into an active position by the corresponding hook H or H' from a card of the jacquard. When it is desired to weave plain I set forth.

60 tion is then repeated.

goods, then the device shown in Fig. 9 is employed—that is, a single hook H or H' is only used, and each hook is drawn downward by 70 a cam U2, held on the cam-shaft U and engaging a lever V, connected with one end of the rope N.

By employing a spoolless shuttle and carrying the weft-threads to the shuttle from 75 spools located outside and independent of the shuttle the weaver is enabled to control the weaving more accurately and the endless annoyances due to spools in shuttles as heretofore constructed are completely avoided.

As any desired number of weft-threads can be employed on each side of the machine and interwoven with the warp, it is evident that any desired pattern can be produced in the weave. In fact, the loom can be readily 85 adapted for doing any kind of weaving.

Having thus described my invention, I claim as new and desire to secure by Letters Patent—

1. A loom having a spoolless shuttle pro- 90 vided with a retaining device for carrying the weft-thread through the open shed, the said retaining device being mounted to slide transversely in the shuttle-body, and provided with fulcrumed arms, as set forth.

2. A loom having a spoolless shuttle, a retaining device for carrying a doubled-up weftthread through the open shed one end of the weft-thread being held in the selvage of the weave, the said retaining device comprising 100 a lug or button mounted to slide transversely in the shuttle-body, and provided with retaining-arms, and a guide-hook for guiding the weft-thread to the retaining device, as set forth.

3. A loom having a spoolless shuttle, and a retaining device on the shuttle for engaging the loop of the doubled-up weft-thread to carry the latter through the open shed, the said retaining device comprising a lug mount- 110 ed to slide and retaining-arms fulcrumed on the lug, as set forth.

4. A loom having a spoolless shuttle and means on the shuttle for engaging the loop of the doubled-up weft-thread to carry the 115 latter through the open shed, one end of the doubled-up weft-thread being fixed in the edge of the weave, means externally of the shed for guiding the weft-thread to the shuttle, and controlled by the shuttle, a needle for 120 engaging the loop of the doubled-up weftthread as soon as the loop is cast off from the shuttle, and means controlled by the shuttle for moving the needle in position, as set forth.

5. A loom having a lay provided with a reed 125 and shuttle-races, a spoolless shuttle mounted to travel in the shuttle-races and through the open shed, and a retaining device on the shuttle to engage the loop of the doubled-up weft-thread to carry the latter through the 130 open shed, the said retaining device comprising a movable button or lug carried by the shuttle and provided with retaining-arms as

105

6. A loom having a lay provided with a reed and shuttle-races, a spoolless shuttle mounted to travel in the shuttle-races and through the open shed, a retaining device on the shut-5 tle to engage the loop of the doubled-up weftthread to carry the latter through the open shed, the said retaining device being provided with fulcrumed retaining-arms, one end of the doubled - up weft - thread being fixed in the 10 edge of the weave, and means on the lay and moving with the same, for guiding the weftthread to the retainer, as the shuttle advances and moves to the open shed, as set forth.

7. A loom having a spoolless shuttle and 15 means on the shuttle for engaging the loop of the doubled-up weft-thread to carry the latter through the open shed, one end of the doubled-up weft-thread being fixed in the edge of the weave, means externally of the 20 shed for guiding the weft-thread to the shuttle, a needle for engaging the loop of the doubled-up weft-thread as soon as the loop is cast off from the shuttle, the needle extending lengthwise of the weave, and means con-25 trolled by the shuttle for moving the needle in position after the shuttle has passed through the shed, as set forth.

8. A loom having a lay provided with a reed and shuttle-races, a spoolless shuttle mount-30 ed to travel in the said shuttle-races and through the open shed, a retainer mounted to slide in the shuttle and adapted to project therefrom to engage the loop of the doubledup weft-thread to carry the latter through the 35 open shed, the said retainer being provided with fulcrumed retaining - arms, and means for moving said retainer inward to release the loop as soon as the shuttle has passed through the shed, as set forth.

9. Aloom having a lay provided with a reed and shuttle-races, a spoolless shuttle movable in the shuttle-races and through the open shed, a retainer on the said shuttle for receiving the loop of the doubled-up weft-thread, 45 guide-hooks on the lay for guiding the corresponding weft-thread to the retainer, a needle on each side of the loom for engaging and disengaging the loop cast off from the retainer, means for actuating the said needles 50 and controlled by the said shuttle, and means controlled by the shuttle for actuating the

said guide-hooks, as set forth. 10. A loom having a lay, a spoolless shuttle having a loop-retainer, guide-hooks on the 55 lay for guiding the weft-threads to the loopretainer holding and releasing device for periodically holding and releasing the weftthreads, an unwinding device for unwinding each weft-thread from its spool at the time 60 the said holding and releasing device releases its weft-thread, the said unwinding device being intermediate the said holder and the said guide-hooks, and comprising an eye through which the thread passes, rods on 65 which the eye is mounted to slide vertically, and a spring for normally holding the eye in |

ating the holding device in unison with the movement of the lay, as set forth.

11. A loom having a lay, a spoolless shuttle 70 having a loop-retainer, guide-hooks on the lay for guiding the weft-threads to the loopretainer holding and releasing device for periodically holding and releasing the weftthreads, an unwinding device for unwinding 75 each weft-thread from its spool at the time the said holding and releasing device releases its weft-thread, the said unwinding device being intermediate the said holder and the said guide-hooks, the said unwinding device com- &o prising an eye mounted to slide and through which passes the weft-thread, guide-rods for the eye to slide in, and a spring for holding the eye normally in an uppermost position, as set forth.

12. A loom having a lay, a spoolless shuttle having a loop-retainer, guide-hooks on the lay for guiding the weft-threads to the loop-retainer holding and releasing device for periodically holding and releasing the weft- 90 threads, an unwinding device for unwinding each weft-thread from its spool at the time the said holding and releasing device releases its weft-thread, the said unwinding device being intermediate the said holder and the 95 said guide-hooks, and comprising an eye through which the thread passes, rods on which the eye is mounted to slide vertically, and a spring exerting tension on the eye in an upward direction, and means for actuating 100 the said guide-hooks, as set forth.

13. A loom having a holding and releasing device for the weft-thread, means for periodically actuating the said device to alternately hold and release the west-thread, an eye ros through which passes the weft-thread from the holding and releasing device, rods on which the eye is mounted to slide vertically, a spring exerting tension on the eye, and a guide-hook for guiding the weft-thread, from 110 the said eye to the shuttle, as set forth.

14. A loom having a holding and releasing device for the weft-thread, means for periodically actuating the said device to alternately hold and release the weft-thread, a spring- 115 pressed eye through which passes the weftthread from the holding and releasing device, rods on which the said eye has vertical guided movement, a guide-hook for guiding the weftthread from the said eye to the shuttle, and 120 means for imparting movement to the said guide-hook to engage the weft-thread and bring the same in proper position at the entrance to the open shed for the shuttle to take hold of the weft-thread, as set forth.

15. A loom having a holding and releasing device for the weft-thread, means for periodically actuating the said device to alternately hold and release the weft-thread, a springpressed eye through which passes the weft- 130 thread from the holding and releasing device, rods on which the eye is mounted to slide and a guide-hook for guiding the weft-thread an uppermost position, and means for actual from the said eye to the shuttle, the said

guide-hook being movable on the lay and arranged to bodily move with the same, as set forth.

16. A loom having a holding and releasing 5 device for the weft-thread, means for periodically actuating the said device to alternately hold and release the weft-thread, a springpressed eye mounted to slide and through which passes the weft-thread from the holdto ing and releasing device, a guide-hook for guiding the weft-thread from the said eye to the shuttle, the said guide-hook being movable on the lay and arranged to bodily move with the same, means for moving the guide-15 hook into an active position, means for locking the guide in this position, and a releasing device for the said locking means and controlled by the shuttle, as set forth.

17. A loom having a spoolless shuttle, a 20 retaining device on said shuttle adapted to engage alternately loops on weft-threads arranged on opposite sides of the open shed, the said retaining device being provided with fulcrumed retaining-arms, and means for bring-25 ing the weft-threads in front for alternately engaging the retaining device with the weft-

threads, as set forth.

18. A loom having a spoolless shuttle a l retaining device on said shuttle adapted to 30 engage alternately loops on weft-threads arranged on opposite sides of the open shed, the i said retaining device being provided with fulcrumed retaining-arms, means for bringing the weft-threads in front for alternately en-35 gaging the retaining device with the weftthreads and means for casting the loops off the retaining device after the shuttle has passed through the open shed, as set forth.

19. A loom having a spoolless shuttle, a 40 retaining device on said shuttle and adapted to engage alternately loops on west-threads arranged on opposite sides of the open shed, the said retaining device being provided with retaining-arms, means for bringing the weft-45 threads in front for alternately engaging the retaining device with the weft-threads, means for casting the loops off the retaining device after the shuttle has passed through the open shed, and needles at the end of the open shed 50 and adapted to receive the loops cast off from

the retaining device, as set forth.

20. A loom having a spoolless shuttle, a retaining device carried by said shuttle and adapted to engage alternately loops on weft-55 threads arranged on opposite sides of the open shed, the said retaining device being provided with retaining-arms, means for bringing the weft-threads in front for alternately engaging the retaining device with the weft-threads, 60 means for casting the loops off the retaining device after the shuttle has passed through the open shed, needles at the end of the open shed and adapted to receive the loops cast off from the retaining device, and means for mov-65 ing the needles in and out of the path of the shuttle, as set forth.

vided with a retaining device adapted to engage alternately loops on weft-threads arranged on opposite sides of the open shed, 70 means for bringing the weft-threads in front for alternately engaging the retaining device. with the weft-threads, means for casting the loops off the retaining device after the shuttle has passed through the open shed, needles at 75 the end of the open shed and adapted to receive the loops east off from the retaining device, and means for moving the needles in and out of the path of the shuttle, the said means being controlled by the shuttle, as set forth. 80

22. A loom having a lay, rods mounted to slide vertically in bearings carried by the lay, and guide-hooks carried by the rods and located at the ends of the open shed to alternately carry a weft-thread across the open 85 shed, means for moving the rods to carry the guide-hooks into an active position, and means for locking the rods in this position,

as set forth.

23. A loom having a lay, rods mounted to 90 slide vertically in bearings carried by the lay, guide-hooks carried by the rods and located at the ends of the open shed to alternately carry a weft-thread across the open shed, and a shuttle movable on the lay and through the 95 open shed to alternately take up the weftthreads held across the ends of the open shed by the said guide-hooks, means for moving the rods to carry the guide-hooks into an active position, means for locking the rods in 100 this position, means controlled by the shuttle for releasing the rods, and springs for returning the rods to inactive position when released, as set forth.

24. A loom having a lay and guide-hooks 105 mounted on the lay and having a sliding movement thereon, the guide-hooks being located at the ends of the open shed to alternately carry a weft-thread across the open shed, a shuttle movable on the lay and 110 through the open shed to alternately take up the weft-threads held across the ends of the open shed by the said guide-hooks, means for moving the guide-hooks into an active position, means for locking the guide-hooks in 115 this position, and means controlled by the shuttle for alternately unlocking the said locking means for releasing the guide-hooks, as set forth.

25. A loom having a lay, rods mounted to 120. slide thereon, needles secured to said rods and located at the ends of the open shed to alternately receive loops from weft-threads passing through the shed alternately from opposite sides, springs pressing on said rods to 125 normally hold the needles in an active position, levers for moving said rods against the tension of their springs, devices for locking the rods in the inactive position of the needles, levers adapted to engage said devices 130 to move the same to release the rods, mechanism controlled by the movement of the shuttle for actuating the said levers and 21. A loom having a spoolless shuttle pro- | means for disengaging the said devices and

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levers immediately after the rods are released. to permit the said devices to return to lock-

ing position, as set forth.

26. A loom having a lay and needles mount-5 ed to slide thereon and located at the ends of the open shed to alternately receive loops from weft-threads passed through the shed alternately from opposite sides, a shuttle movable on the lay and through the open 10 shed to alternately east off the loops of the weft-threads for engagement by the said needles, levers for moving the needles into an inactive position, spring-pressed catches mounted to slide and adapted to lock the 15 needles in an inactive position, spring devices | carried by the said catches and adapted to be engaged to move the said catches against the tension of their springs, and mechanism controlled by the shuttle and adapted to engage ze said spring devices to move the catches, as set forth.

27. A loom having a lay, rods mounted to slide thereon, needles carried by said rods and located at the ends of the open shed to 25 alternately receive loops from weft-threads passed through the shed alternately from opposite sides, a shuttle movable on the lay and through the open shed to alternately cast off the loops of the weft-threads for engagement to by the said needles, spring-pressed levers provided with spring-catches for engaging and moving the rods to carry the needles into an inactive rearward position, adjustable stops against which the ends of said levers 35 are adapted to bear, springs for moving the rods to carry the needles forward into an active position, and spring-catches controlled by the said shuttle for locking the needles in an inactive position, as set forth.

28. A loom having a lay and needles mounted to slide thereon and located at the ends of the open shed to alternately receive loops from weft-threads passed through the shed alternately from opposite sides, and a shuttle 45 movable on the lay and through the open shed to alternately cast off the loops of the weft-threads for engagement by the said needles, springs for forcing the needles into an active position, levers for moving the ro needles rearward against the tension of their springs, locking devices for holding the needles in their rearward positions, and means controlled by the said shuttle for unlocking the locking devices, as set forth.

29. A loom provided with a lay having shuttle-races, a spoolless shuttle adapted to pass alternately into the said shuttle-races, a spring-pressed lug slidable transversely in the shuttle, levers extending lengthwise in 60 the shuttle and fulcrumed at one end, the inner or free ends of said levers engaging the inner end of the lug, projections on the levers near their fulcrum ends, and means in the shuttle-races for engaging the said projec-65 tions, as set forth.

30. A loom provided with a lay having shuttle-races, a spoolless shuttle adapted to pass I slide and through which the thread passes

alternately into the said shuttle-races, a spring-pressed lug slidable in the shuttle, means in the shuttle and shuttle-races for 70 pressing the lug rearward against its spring, and retaining-arms on the said lug, adapted to open on the rearward movement to release the loop from the lug, as set forth.

31. A loom provided with a lay having shut- 75 tle-races, a spoolless shuttle adapted to pass alternately into the said shuttle-races, a spring-pressed lug slidable in the shuttle, a means in the shuttle and shuttle-races for pressing the lug rearward against the spring, 8c the said means consisting of levers fulcrumed in the shuttle and engaging the lug and springs in the shuttle-races for engaging the levers, as set forth.

32. A loom provided with a lay having shut- 85 tie-races, a spoolless shuttle adapted to pass alternately into the said shuttle-races, a spring-pressed lug slidable in the shuttle, means in the shuttle and shuttle-races for pressing the lug rearward against its spring, 90 retaining-arms on the said lug, adapted to open on the rearward movement to release the loop from the lug, and a fixed pin in the shuttle for engaging the said arms to open the same, as set forth.

33. A loom having a lay, a rod mounted to slide vertically in bearings carried by the lay, a guide-hook carried by the rod for guiding the weft-thread, a shuttle movable on the lay to take up the weft-thread from said guide- icc hook, means for normally holding the rod in the uppermost or inactive position, means for moving the rod to the lowermost or active position, means for locking the rod in the active position, and means controlled by the shuttle 105 for releasing the rod, as set forth.

34. A loom having a lay, a shuttle movable on the lay, a needle mounted on the lay and adapted to receive the loop cast off from the shuttle, a rod carrying said needle, a casing trein which the rod slides, a lug on said rod and extending through a slot in the casing, a springengaging said rod to normally hold the needle in active position, a lever fulcrumed on the casing and having a spring-catch at one end 115 adapted to engage said lug to move said rod against the tension of the spring to carry the needle to an inactive position, a stop against which the other end of said lever is adapted to bear, means for locking the rod to hold the 120 needle in the inactive position and means controlled by the shuttle for moving the locking device to release the said rod, as set forth.

35. Alloom having a holding and releasing device, comprising a support for the spool, a 125 frame connected with said support, eyes located one above the other in said frame and through which the thread passes from the spool, a curved spring held in said frame and adapted to press the weft-thread against the '3: side of the frame, means for moving said spring to periodically clamp and release the thread, a spring-controlled device mounted to

from the holding and releasing device, and means for guiding the thread from said device to the shuttle, as set forth.

36. A loom having a lay, a shuttle movable on the lay and having a retaining device for the weft-thread, a guide-hook for guiding the weft-thread to the retaining device, a needle for engaging and disengaging the weft-thread cast off from the retaining device, a holding and releasing device for the weft-thread, means for taking up the slack of the thread, means for actuating the needle and controlled by the shuttle, means for moving the guide-hook into active position, a spring-eatch for holding the guide-hook in this position, a lever for releasing the catch, and means controlled by the shuttle for actuating said lever, as set forth.

37. A loom having a lay a shuttle movable on the lay a needle mounted on the lay and adapted to receive the loop cast off from the shuttle, a rod mounted to slide and carrying said needle, a projecting lug on said rod, a spring normally holding the rod with the needle in active position, a lever adapted to engage said lug to move the rod against the tension of the spring, a spring-catch for locking the rod in said position, a lever adapted to engage and move the spring-catch to release the rod, means controlled by the shuttle for actuating the said lever, and means for releasing the spring-catch from the said lever, as set forth.

38. A loom having a lay, a rod mounted to slide vertically in bearings carried by the lay, a guide-hook carried by the rod for guiding the weft-thread, a shuttle movable on the lay to take up the weft-thread from said guide-hook, a spring for normally holding the rod in the uppermost or inactive position, means for moving the rod to the lowermost or active po-

sition, a spring-catch for locking the rod in the active position, a spring-pressed lever adapted to engage and move the said catch to release the rod, and means controlled by the 45 shuttle for moving the said lever, as set forth.

39. A loom having a lay, a shuttle movable on the lay, a needle mounted to slide on the lay and adapted to receive the loop cast off from the shuttle, means for moving the needle 50 into an inactive position, means for moving the needle into an active position, a device for locking the needle in an inactive position, a lever for releasing said locking device, and a spring-pressed lever fulcrumed on the race-stay and controlled by the shuttle, the said lever being adapted when actuated, to impart a swinging motion to the first-mentioned lever, as set forth.

40. A loom having a lay provided with a shuttle raceway, a guide for guiding the thread,
a shuttle for taking up the thread from the
guide, means for engaging the thread with
the shuttle and disengaging it therefrom, a
needle for engaging and disengaging the
thread cast off from the shuttle, a lever projecting into the raceway, and adapted to be
engaged by the shuttle to swing the lever outward, mechanism actuated by the said lever
for controlling the guide, a spring-pressed lever fulcrumed on the raceway and resting at
one end on the first-mentioned lever, and
mechanism actuated from said spring-pressed
lever for controlling the needle, as set forth.

In testimony whereof I have signed my 75 name to this specification in the presence of two subscribing witnesses.

ERNEST VAHLE.

Witnesses:

JULIUS VOLCKHAUSEN, CHRIST KLASSEN.