

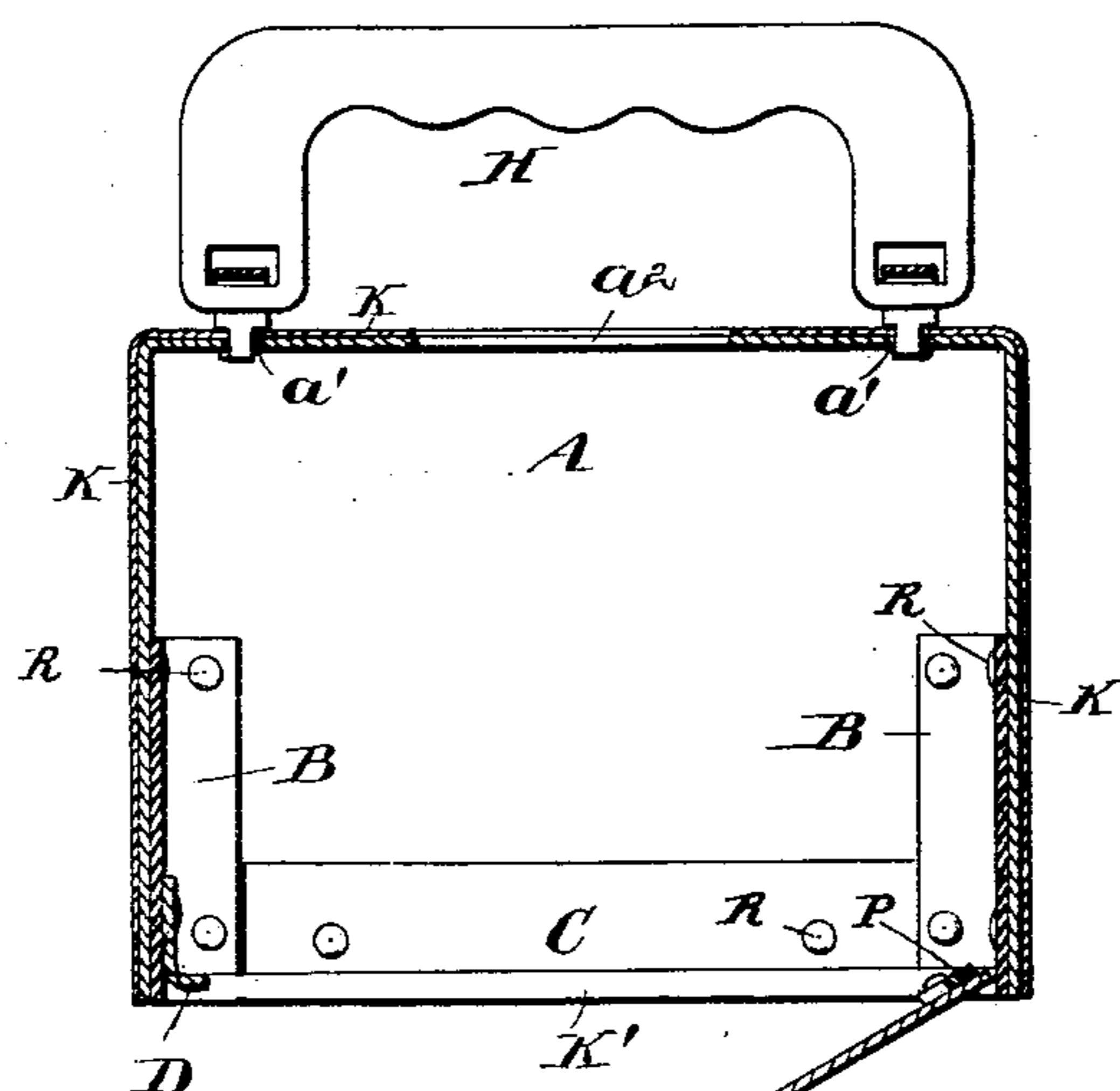
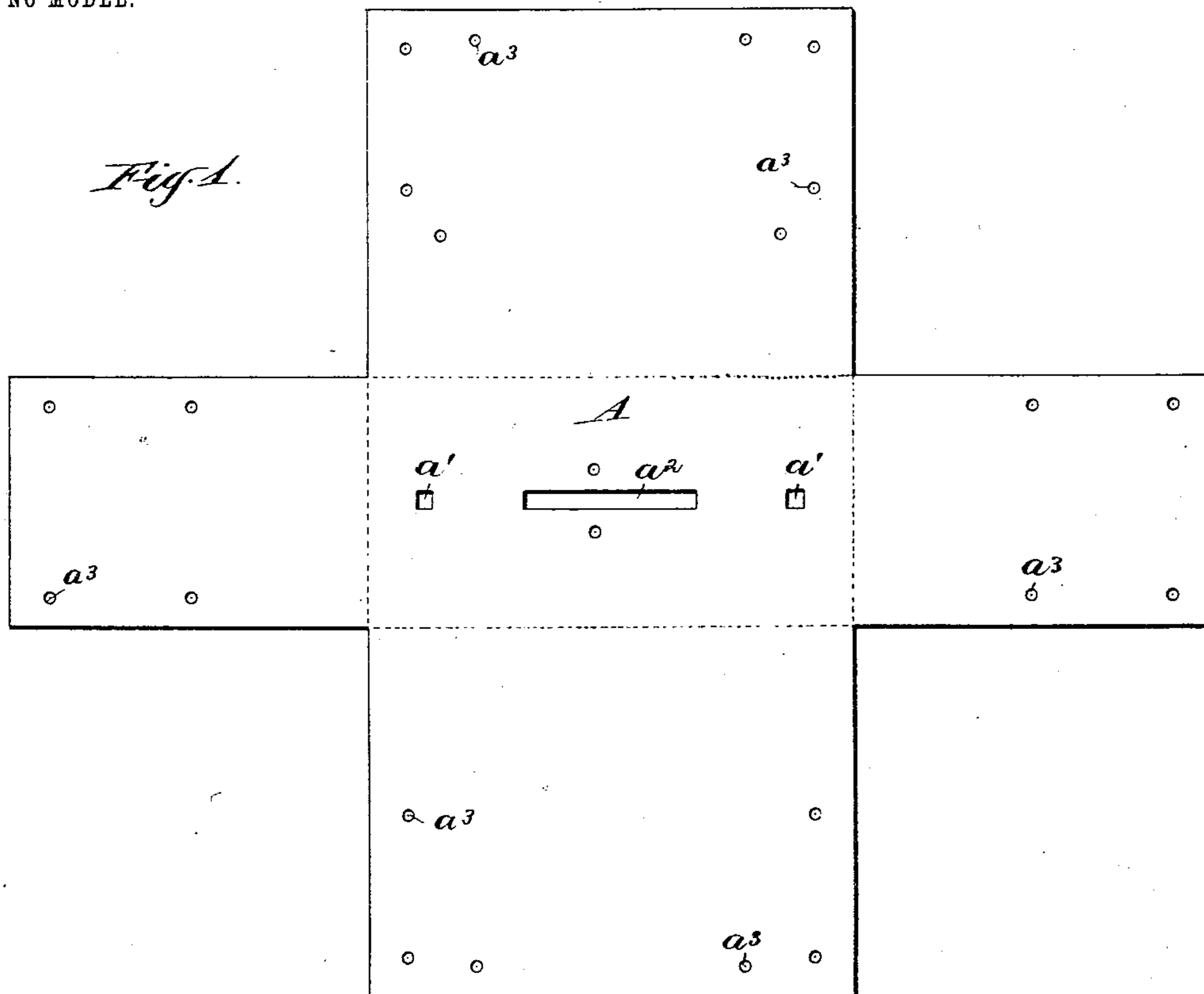
No. 733,332.

PATENTED JULY 7, 1903.

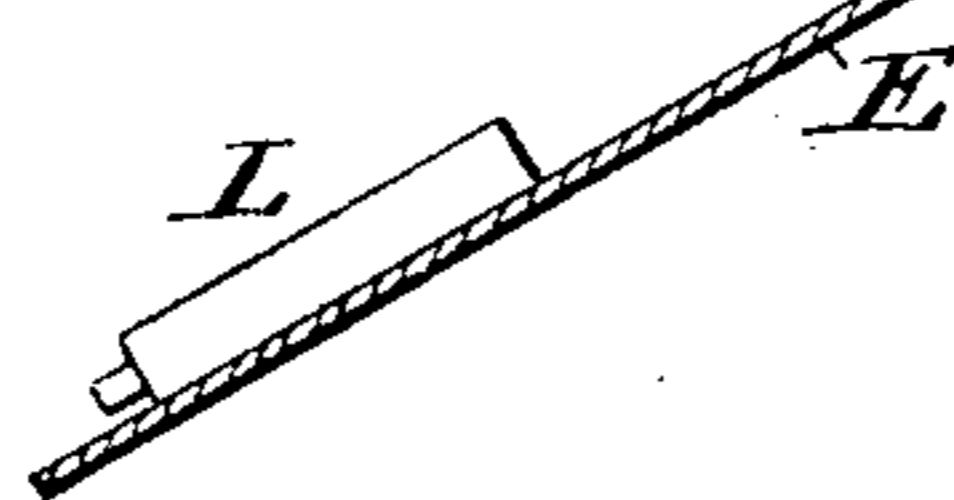
J. NUTRY.
METALLIC BOX.

APPLICATION FILED MAR. 4, 1903.

NO MODEL.



Witnesses:
Charles R. Searle.
John Hall



Inventor:
John Nutry
by W. S. Hall
Att'y

No. 733,332.

Patented July 7, 1903.

UNITED STATES PATENT OFFICE.

JOHN NUTRY, OF NEW YORK, N. Y.

METALLIC BOX.

SPECIFICATION forming part of Letters Patent No. 733,332, dated July 7, 1903.

Application filed March 4, 1903. Serial No. 146,116. (No model.)

To all whom it may concern:

Be it known that I, JOHN NUTRY, a citizen of the United States, residing in Brooklyn borough, city and State of New York, have invented a new and useful Way of Making Boxes of Metal, of which the following is a specification.

The object of this invention is to make a substantial and ornamental box at a low cost.

10 The accompanying drawings, forming part of this specification, show, in—

Figure 1, a plan of the sheet of metal from which the box is formed. Fig. 2 is a section of the box complete.

15 The shape of the blank sheet from which five sides of the box are formed is in the form of a cross, with perforations a' a' for placing the handle, a^2 for the entrance for money, and a^3 for rivets. The dotted lines in Fig. 1 show
20 where the metal is bent so that the ends and sides come together to form the box, the bent corners being rounded in bending.

In Fig. 2, B B are lining-pieces bent to fit and riveted to the ends and sides of A to firmly
25 join the edges and form the corners of the box. C is a strip of metal riveted to the sides of the box, doubling the thickness of the edges.

E is the bottom or sixth side, hinged at P to the lining-pieces B. D is a lug riveted to the opposite end from the hinges, forming a stop 30 for the bottom to rest on when closed and also a flange to hold the bolt of the lock L. H is the handle, held in place by loops clenched in holes a' a' . K is a cover, of leather, textile fabric, or celluloid, drawn or molded over the 35 top and sides of box, which can be turned inside at bottom edges, as shown at K'.

This construction makes a strong, safe, and ornamental box suitable for keeping money 40 or other valuables.

What I claim as a new article of manufacture, and desire to secure by Letters Patent, is—

A metallic box, formed from a cross-shaped blank, bent to form the top, ends and sides 45 of the box, the ends and sides being riveted to lining-pieces reaching from side to side and having a hinged bottom to close into the ends and sides, substantially as shown and described.

JOHN NUTRY.

Witnesses:

HERMAN LEHRENKRAUSS,
THOS. HALL.