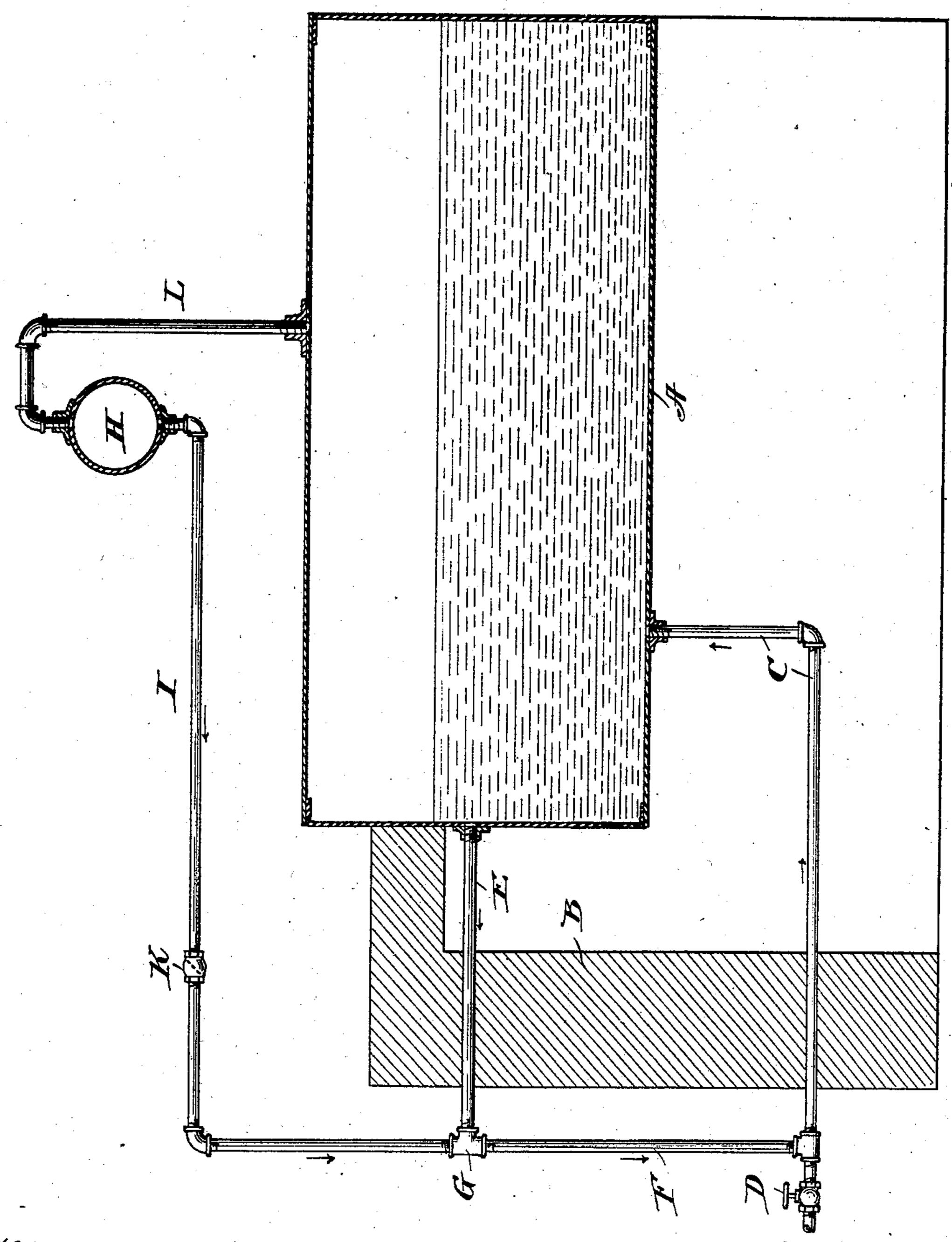
G. F. BROWN, DEC'D. A. T. BROWN, ADMINISTRATRIX.

RETURN WATER FEED FOR STEAM HEATING SYSTEMS.

APPLICATION FILED NOV. 21, 1900.

NO MODEL.



Witnesses, Symann,

Inventor,

United States Patent Office.

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RETURN WATER-FEED FOR STEAM-HEATING SYSTEMS.

SPECIFICATION forming part of Letters Patent No. 725,314, dated April 14, 1903.

Application filed November 21, 1900. Serial No. 37, 206. (No model.)

To all whom it may concern:

Be it known that I, GILBERT F. BROWN, of Clinton, county of Dewitt, and State of Illinois, have invented certain new and useful Improvements in Steam-Heating Systems, of which the following is a specification.

This invention relates to systems of returning the water of condensation from steampipes, &c., to the steam boiler or generator; and it has for its object to provide a simple and effective means for draining said steampipes of their water of condensation and returning the same to the boiler through the intervention of the usual water-circulation system employed in connection with the boiler substantially in the manner and by the means hereinafter described.

It has been the practice in order to protect the blow-off pipes of steam-boilers to intro-20 duce a pipe below the water-line of the boiler, extending the same through the boiler-setting, and connect the other end thereof to the blow-off pipe at some point behind the blowoff cock, thereby producing a complete pipe 25 connection between different points or sides of the boiler, through which a constant and strong circulation of water is maintained, thereby preventing the clogging and burning out of the blow-off. My present invention 30 contemplates the utilization of the water-circulation system thus described for the purpose of draining off and returning to the boiler the water of condensation which collects in the lowest parts of the steam-pipes or other 35 devices supplied by the boiler, and my preferred means for effecting this result are illustrated in the accompanying drawing, which is a vertical longitudinal section of a boiler and its setting, showing my invention applied 40 thereto.

Referring to the drawing in detail, A indicates the boiler, and B the boiler-setting, of a steam-generator of the ordinary or usual construction.

C is the usual blow-off pipe, tapping the boiler at its under side and passing through the setting B and terminating in a blow-off cock D.

E is a horizontally-disposed pipe tapping to the boiler at a point slightly below the water-level therein, passing through the setting B,

and connected with a vertically-disposed pipe F, rising from the blow-off pipe C, by means of an ordinary T-union G. The pipes E and F, as they constitute practically a single pipe 55 connection from the boiler to the blow-off pipe, I term the "circulation-pipe," and the pipes E, F, and C, joined as shown, constitute, in effect, a complete water-circulation system for maintaining a constant circulation of the 60 water in the blow-off pipe.

H indicates a section of a steam-pipe which is supplied with steam from the boiler A by any suitable connection—as, for instance, the pipe L. From the lowest point of this steam-65 pipe I extend a drain-pipe I to the water-circulation system E F C, preferably connecting the drain-pipe thereto at the T-union G in the manner plainly shown in the drawing.

K indicates an ordinary check-valve inter- 70 posed at any suitable point in the drain-pipe I.

Referring to the operation of the device, when the water in the boiler is highly heated and steam is being generated therefrom a 75 constant flow of water is automatically set up and maintained through the boiler and the pipe-circulation system E F C in the direction indicated by the arrows, as is well understood in devices of this character. Any 80 water of condensation which may collect in the bottom of steam-pipe H will flow through the drain-pipe I, past the check-valve K, and will join the circulating current of water in the pipes EFC at the union G, at which point 85 the circulation flow and the drain flow are both in the same vertical direction. Furthermore, the inductive action of the circulating water-current, on the principle of the Sprengel air-pump, aids the action of gravity 90 in effecting the draining of the steam-pipes. The presence of the check-valve K in the drain-pipe prevents at any time the water from the boiler backing up in the drain-pipe and getting into the steam-pipe or its connec- 95 tions.

It will be understood that the pipe H may represent any of the steam-circulation pipes of a steam power, heating, or other plant or any trap connected therewith and designed 100 to catch the water of condensation therefrom, and by connecting the drain-pipe I with the

latter may be kept constantly drained and freed from such accumulations in the manner and by the means described.

I claim as my invention— In a device of the character described, the combination with a boiler and a blow-off pipe connected to the lower side thereof, of a pipe tapping the boiler at a point below the waterto level therein and having a vertical section which is connected to the blow-off pipe, said pipe and blow-off constituting a continuous water-circulation pipe, a steam-pipe or other

lowest point of such steam pipe or trap the | steam-receptacle located above the plane of the top of the boiler, a drain-pipe from said 15 steam pipe or receptacle having a vertical section in line with and connected to the vertical section of the circulation-pipe, and a check-valve interposed in said drain-pipe, substantially as and for the purpose de-20 scribed.

GILBERT F. BROWN.

Witnesses:

J. F. ANGER, RICHARD SNELL.