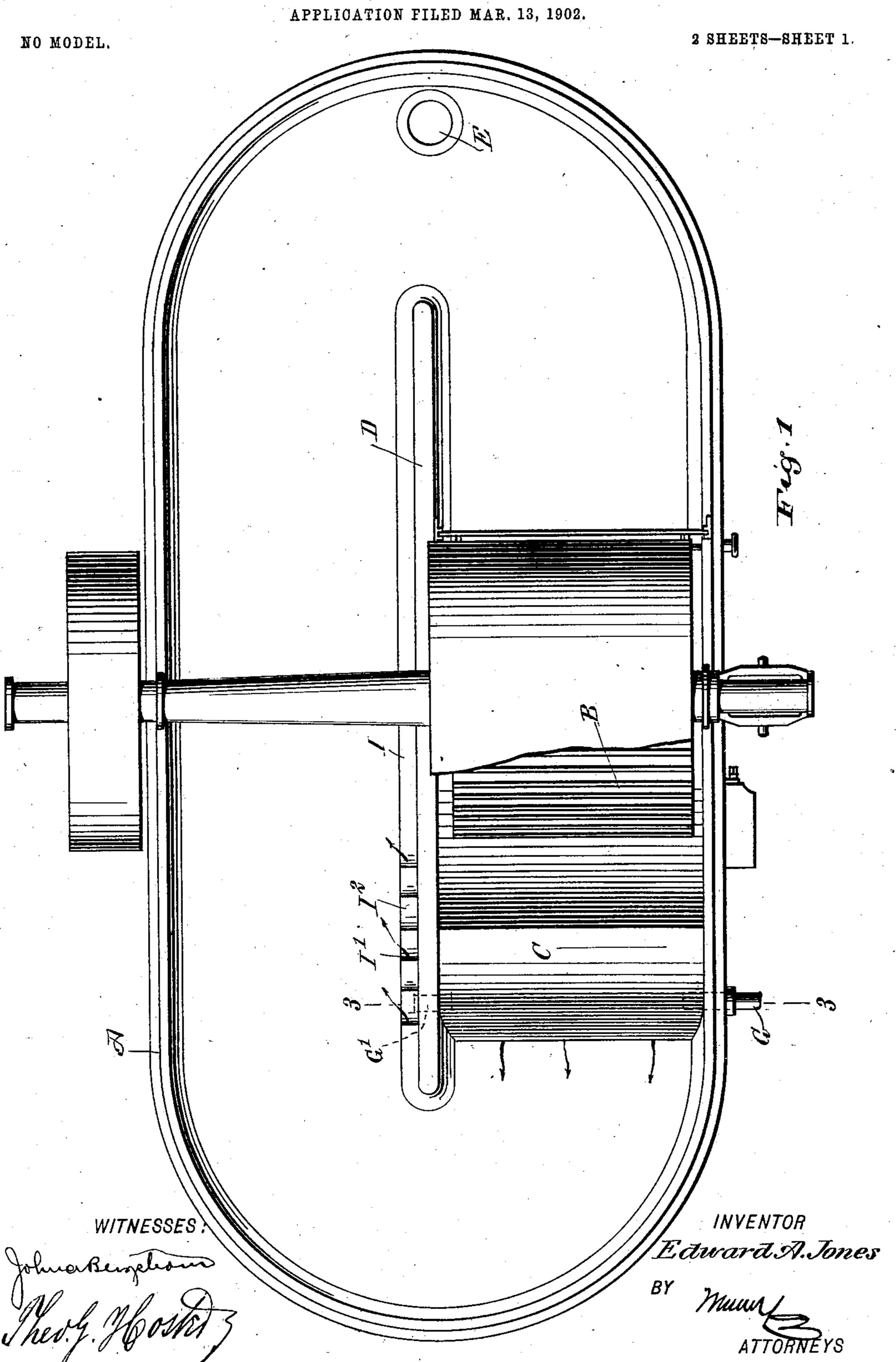
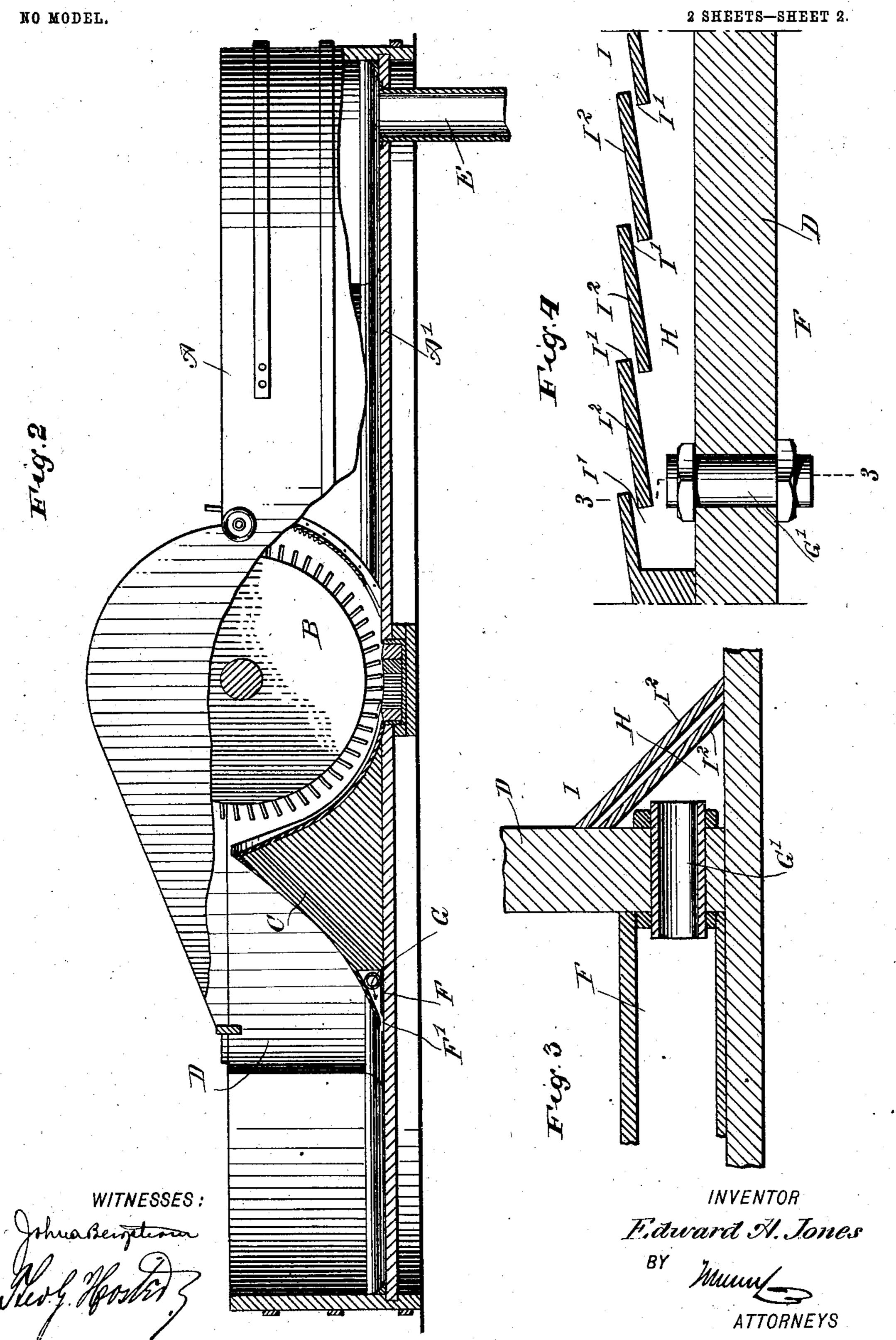
E. A. JONES.

METHOD OF EMPTYING BEATING ENGINES.



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## United States Patent Office.

EDWARD A. JONES, OF PITTSFIELD, MASSACHUSETTS.

## METHOD OF EMPTYING BEATING-ENGINES.

SPECIFICATION forming part of Letters Patent No. 724,880, dated April 7, 1903.

Application filed March 13, 1902. Serial No. 98,034. (No model.)

To all whom it may concern:

Be it known that I, EDWARD A. JONES, a citizen of the United States, and a resident of Pittsfield, in the county of Berkshire and State 5 of Massachusetts, have invented a new and Improved Method of Emptying Beating-Engines, of which the following is a full, clear,

and exact description.

The invention relates to the manufacture to of paper; and its object is to provide a new and improved method of emptying from beating-engines the finished pulp in a thorough, quick, and economical manner without requiring manually-wielded rakes for moving 15 the pulp to the discharge-pipe of the vat, as heretofore practiced.

The method consists, essentially, in subjecting the pulp in the vat of the beating-engine to the action of a forceful undercurrent 20 to set the pulp in motion and direct it to the

discharge-pipe of the vat.

In order to carry this method into effect, I prefer to employ a beating-engine such as shown, for instance, in the accompanying 25 drawings, forming a part of this specification, in which similar characters of reference indicate corresponding parts in all the views.

Figure 1 is a plan view of the beating-engine, parts being broken out. Fig. 2 is a longitudi-30 nal sectional elevation of the same, parts being shown in elevation. Fig. 3 is an enlarged transverse section of part of the same on the lines 3 3 of Figs. 1 and 4, and Fig. 4 is a sec-

tional plan view of the same.

In emptying beating-engines of the pulp as heretofore practiced it was necessary to employ rakes, by the use of which the attendant in charge of the beating-engine raked the finished pulp from the head end of the vat and 40 from the return side down to the dischargepipe in the lower end of the vat. As such finished pulp is of about a semifluid consistency, it adheres strongly to the sides and bottom of the vat, and hence does not flow read-45 ily by its own gravity to the discharge-pipe.

Now in order to empty the vat quickly and without manual labor I subject the bottom portion of the sluggish pulp mass to the action of one or more forceful undercurrents 50 produced by jets of water or other fluid under pressure. I prefer to make use of two

at the rear of the backfall and the other at the return side of the vat—so that the pulp is readily set in motion and carried to the dis- 55

charge-pipe of the vat.

The beating-engine shown in the drawings consists of a vat A, having the beating-drum B, backfall C, mid-feather D, and dischargepipe E, leading from the lower end of the vat 60 at the bottom A' thereof to carry the pulp to a suitable place of discharge. Under the rear wall of the backfall C is arranged a pressurechamber F, extending from the front side of the vat A to the mid-feather D, and the said 65 pressure-chamber is formed with a jet-opening F' for discharging water under pressure into or under the pulp or stock at the bottom of the vat and in the direction in which the pulp or stock is intended to flow. A supply- 70 pipe G opens into the pressure-chamber F and is connected with a suitable supply, such as a tank containing water located overhead, to discharge water under pressure into the pressure-chamber F, the water then passing 75 under pressure out of the jet-opening F'.

A short pipe G' extends through the midfeather D to connect the pressure-chamber F with a second pressure-chamber H, formed under a portion of the gusset I at the return 80 side of the mid-feather D, as plainly indicated in the drawings, special reference being had to Figs. 1, 3, and 4. From the pressure-chamber H lead a number of jet-openings I', formed by making the gusset I in sections I<sup>2</sup>, set at 85 angles one to the other and slightly spaced apart at the overlapping ends. (See Fig. 4.)

Now it will be seen that a portion of the water or other fluid passing through the pipe G into the pressure-chamber H passes under 90 pressure into the pressure-chamber H and through the jet-openings I' under the pulp at the return side of the vat to insure a ready flow of the pulp down to the discharge-pipe E. The jet-openings I' may also be formed 95 by perforations in the sections I<sup>2</sup> and are preferably so located as to send the jets of water laterally in fan shape to reach the entire lower portion of the mass flowing down the return side of the vat. Thus when the 100 water is turned on in the pipe G the water flowing out under pressure from the pressurechamber F imparts an initial motion to the distinct undercurrents—one to act on the pulp | pulp, so as to start the latter around the upper end of the vat A, and then the jets from the openings I' aid the downward flow of the pulp to insure a rapid emptying of the pulp from the vat without the assistance of rakes wielded by the attendant of the machine.

Having thus described my invention, I claim as new and desire to secure by Letters

Patent--

1. The herein-described method of emptying beating-engines, consisting in subjecting
the bottom portion of the pulp in the vat to
the action of a jet of a fluid under pressure
at a point substantially in the immediate rear
of the backfall to produce an undercurrent
to carry the pulp around the upper end of the
vat and down on the return side of the midfeather to the discharge end of the vat, as set
forth.

2. The herein-described method for emptying beating-engines, consisting in subjecting
the bottom portion of the pulp in the vat to
the action of a jet of water under pressure to
produce an initial undercurrent at the rear
end of the backfall, to move the pulp around

25 the upper end of the vat to the return side thereof, and then subjecting the pulp on the

return side to the action of jets of water under pressure to produce a second undercurrent, to float it to the discharge-pipe at the lower end of the vat, as set forth.

3. The herein-described method of emptying beating-engines, consisting in subjecting the bottom portion of the pulp in the vat to the action of a jet of water in sheet form to produce an initial movement of the pulp at 35 the rear end of the backfall to carry it around the upper end of the vat and onto the return side of the mid-feather, and then subjecting the pulp on the return side of the mid-feather to a plurality of lateral jets of water in sheet form and issuing from the mid-feather side of the vat, to continue the movement of the pulp to the discharge end of the vat, as set forth.

In testimony whereof I have signed my 45 name to this specification in the presence of

two subscribing witnesses.

EDWARD A. JONES.

Witnesses:

THEO. G. HOSTER, EVERARD BOLTON MARSHALL.