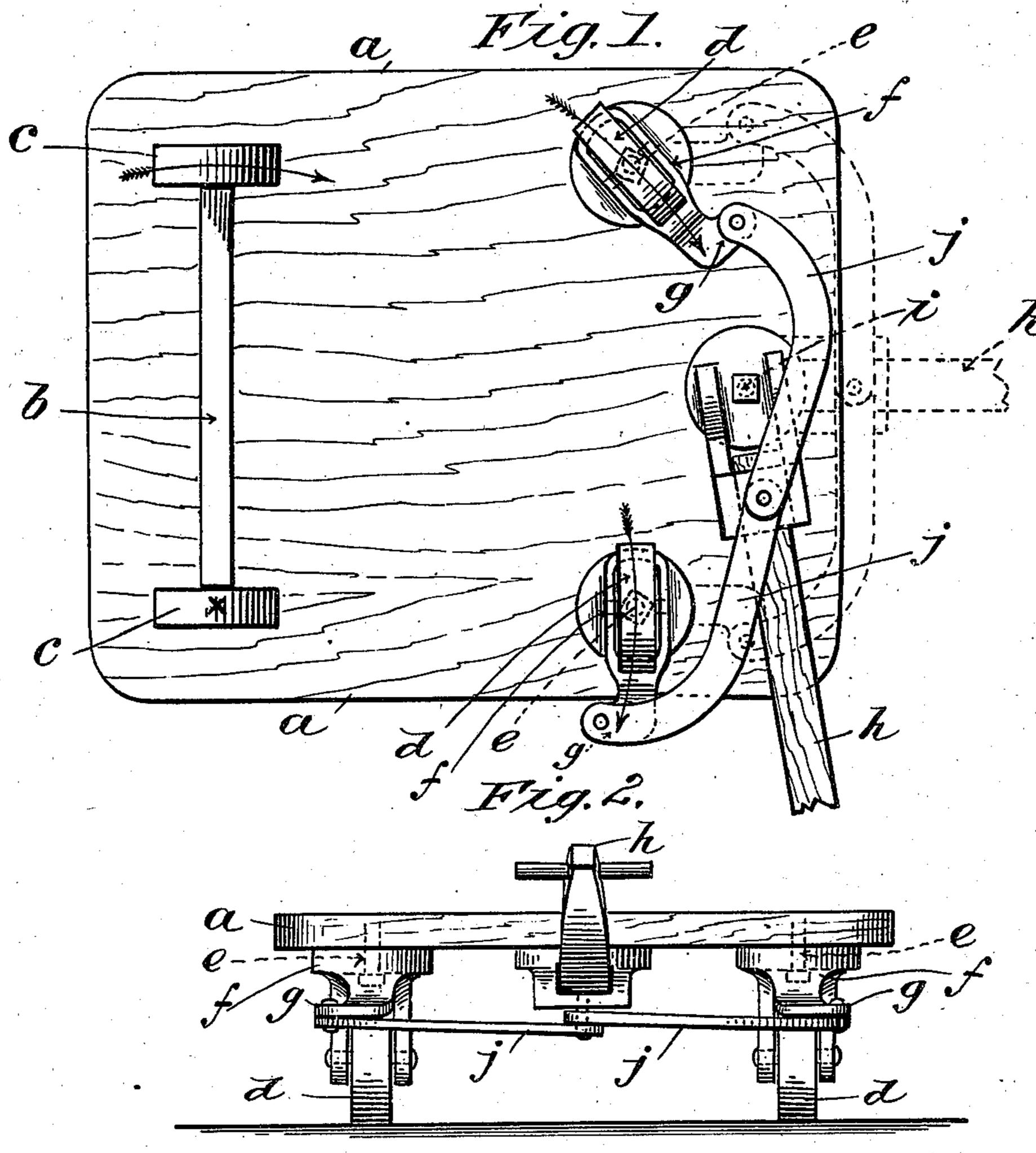
## E. WHALLEY. MILL TRUCK.

APPLICATION FILED JAN. 2, 1902.

.NO MODEL.



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## United States Patent Office.

ENOCH WHALLEY, OF WILLIMANSETT, MASSACHUSETTS, ASSIGNOR OF ONE-HALF TO CHARLES H. CURRAN, OF HOLYOKE, MASSACHUSETTS.

## MILL-TRUCK.

SPECIFICATION forming part of Letters Patent No. 724,149, dated March 31, 1903.

Application filed January 2, 1902. Serial No. 88,218. (No model.)

To all whom it may concern:

Beitknown that I, ENOCH WHALLEY, a citizen of the United States of America, residing at Willimansett, in the county of Hampden 5 and State of Massachusetts, have invented new and useful Improvements in Mill-Trucks, of which the following is a specification.

This invention relates to the construction of mill-trucks, and has for its object the imto provement in means for swinging the front guide-wheels to effect a turn of the truck, whereby the curves described by each of the front wheels and one of the rear wheels will be concentric with that one of the rear wheels 15 which forms the pivotal point of the truck; and the invention consists in the construction to be fully described in the following specification and clearly summarized in the claim.

In the drawings forming part of this appli-20 cation, Figure 1 is a bottom plan view of a truck embodying my invention, showing the guide-wheels in one position in dotted lines and in another position in full lines. Fig. 2 is a front elevation of Fig. 1.

25 In carrying out my invention a truck-platform a is provided with a rear axle, which is rigidly supported thereon in any suitable manner. This axle is indicated by b, and on each end thereof are wheels c. The opposite 30 end of the truck is provided with guidewheels d, located opposite each other, which are mounted to swing on a vertical pivot in any direction. This pivot is shown only in dotted lines in the two figures of the draw-35 ings, and it consists of a bolt e, on which

there swings a forked casting f, between the arms of which the wheel d is supported. This casting f is provided with a suitable broad base to afford a good bearing against the bot-40 tom of the platform, and it may rotate freely on the bolt e. There extends from this casting f normally toward the front of the truck an arm g, substantially in the plane of the

wheels d, the outer ends of which arms are 45 provided with outwardly-turning extremities which extend beyond the plane of the side of the wheel. Situated midway between these front wheels d is the tongue of the truck, (indicated by h,) which is pivotally supported at 50 i, to the end that it may be swung as desired

j each of the wheels d is so connected with the tongue h that the swinging of the latter will effect the rotation of the wheels on their axes, (represented by the bolt e.) To effect 55 the swinging of these wheels into the desired position relative to that one of the rear wheels on which the truck will swing as on a pivot when turned to one side or the other, these arms j must be connected to the outwardly- 60 extending extremities of the arms g, as shown in the drawings, and the inner ends of these arms j are preferably connected pivotally to the tongue h at a point bearing about the same relation to the pivotal point of the 65 tongue that the opposite ends of these arms bear to the bolt e, on which the casting fswings.

In order to effect the peculiar connection described, the preferable construction con- 70 templates the deflection rearwardly of the outer extremities of the connecting links or arms j, whereby said extremities may reach over and be pivoted directly to the outwardlydeflected terminals of the arms g. This con- 75 nection, in combination with the feature of having the inner pivot i of the tongue h located in advance of the vertical pivots e for the wheel-carriers f, provides means whereby when the wheel-carriers are swung to either 80 side the front guide-wheels are thrown out of parallel with their axes radial to a common center or pivot upon which the truck turns, which is one of the fixedly-mounted rear wheels c.

The arms g on the castings f are preferably made to incline downwardly, to the end that when the arms j are in position and connect the front wheels with the tongue h there may be sufficient space between the bottom of the 90 truck-platform and the top of the arms j to permit the tongue h to swing freely. Furthermore, the pivotal point i of the tongue is located forward of the front wheels at about the distance that is indicated between the 95 bolt e and the point of attachment of the end of the arm j with the extremity of the arms q. By means of this construction it is possible to swing the tongue into substantial parallelism with the forward end of the truck- 100 platform, whereby an exceedingly short turn in a horizontal plane. By means of two arms | of the truck may be made, and, as stated,

this is rendered possible only because of the location of the pivotal point i of the tongue forward of the guide-wheels d and in the provision of sufficient space for the tongue to swing in under the forward edge of the platform by dropping the arms j below the lat-

ter, as specified.

Obviously the arms g might lie close up under the platform of the truck and be conto nected to the top of the tongue instead of to the bottom; but the construction shown in the drawings is that which is preferred. In my patent dated October 30, 1900, No. 661,006, there is shown a construction similar to this, 15 except that all the connections are made back of the front wheels and the arms connecting these wheels run to a center wheel; but by reason of their connection around behind of the front wheels they are subject to limita-20 tions of movement, and I have found in practice that it is not possible, so far as I am aware, to connect up the forward guidewheels of a truck from the rear side thereof in such manner that these wheels will de-25 scribe a curve concentric to that one of the rear wheels which acts practically as the pivotal point of the truck according as the truck is swung to the right or to the left, and it is this feature which forms the distinguish-30 ing novelty of the invention and whereby a truck so constructed is enabled to be guided with very little effort around corners requiring sharp turns, though carrying a heavy load. The arrows on Fig. 1 indicate accurately

the curves described by one of the wheels c and by the two wheels  $\bar{d}$  when the truck is turned in the direction indicated by the position of the tongue.

Having thus described my invention, what lo I claim, and desire to secure by Letters Patent

of the United States, is—

In a truck, the combination with the base or platform, of a rear axle arranged in a fixed position and carrying the rear wheels, oppo- 45 sitely-located front guide-wheels, synchronously-turnable carriers for the front wheels mounted upon vertical pivots and having forwardly-projecting arms whose outer terminals are disposed in a plane beyond the ;o outer sides of the wheels and their carriers, the latter being turnable to positions wherein the axes of both front wheels will be radial to one of the rear wheels acting as a common pivot, a horizontally-swinging tongue having 55 a pivotal support at its inner end upon the base or platform at a point in advance of the transverse plane of the vertical pivots for the carriers, and a pair of separate connectinglinks pivotally connected at their inner ends 50 to the tongue at a point in advance of the pivot of the latter, said links having at their outer ends rearwardly-deflected terminals reaching over and pivoted to the laterallyoffset terminals of the carrier-arms, substan- 55 tially as and for the purpose set forth.

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Witnesses:

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