

No. 721,046.

PATENTED FEB. 17, 1903.

J. KENNEDY.
ROLLING MILL APPLIANCE.
APPLICATION FILED SEPT. 6, 1900.

NO MODEL.

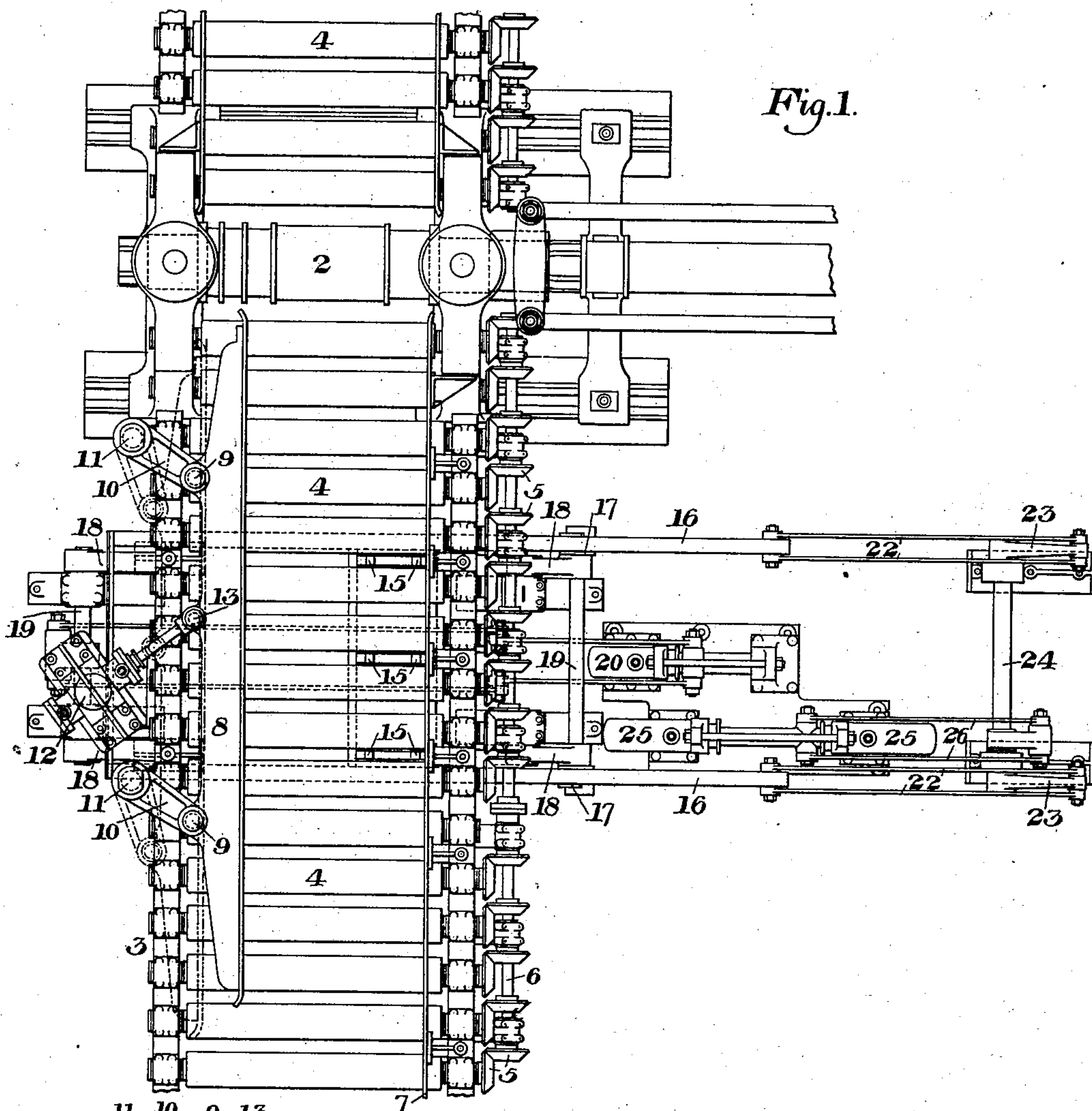


Fig. 1.

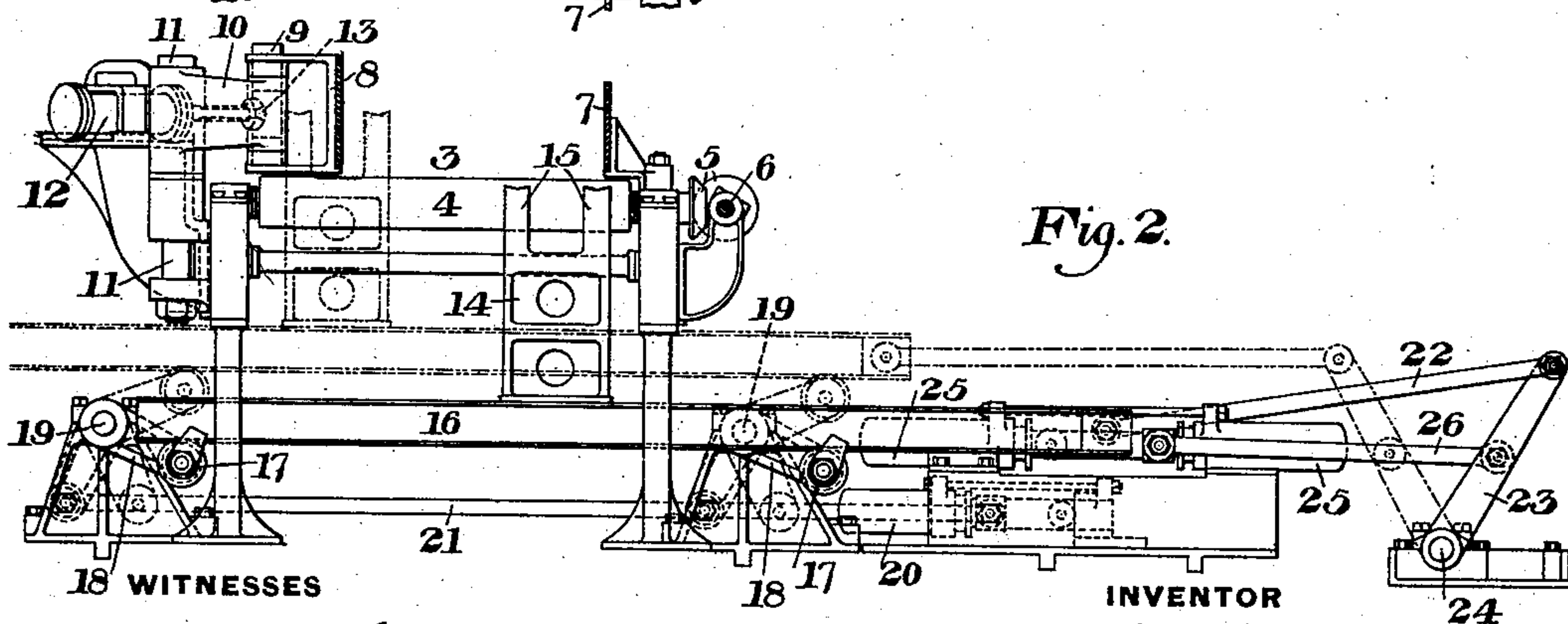


Fig. 2.

18 WITNESSES

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JULIAN KENNEDY, OF PITTSBURG, PENNSYLVANIA, ASSIGNOR TO HIMSELF
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ROLLING-MILL APPLIANCE.

SPECIFICATION forming part of Letters Patent No. 721,046, dated February 17, 1903.

Application filed September 6, 1900. Serial No. 29,116. (No model.)

To all whom it may concern:

Be it known that I, JULIAN KENNEDY, of
Pittsburg, in the county of Allegheny and
State of Pennsylvania, have invented a new
5 and useful Improvement in Rolling-Mill Ap-
pliances, of which the following is a full, clear,
and exact description, reference being had to
the accompanying drawings, forming part of
this specification, in which—

10 Figure 1 is a top plan view of my improved
feed-table appliance shown in connection
with a slabbing-mill, and Fig. 2 is an end ele-
vation of the same.

My invention relates to the manipulation
15 of ingots, slabs, or other pieces of metal upon
rolling-mill feed-tables. Heretofore verti-
cally and laterally movable manipulators
having fingers projecting upwardly between
the feed-rolls have been used for this gen-
20 eral purpose; but these in many cases have
not enabled the operator to properly turn and
move the piece.

My invention is designed to provide im-
proved mechanism for moving the piece on
25 the table; and it consists, broadly, in pro-
viding a longitudinal laterally-movable guide
which extends over the feed-rollers and is
moved across the table in parallel lines by
suitable mechanism, in combination with a
30 manipulator which coacts therewith.

In the drawings, 2 represents a stand of
rolls which are shown as forming a slabbing-
mill, and 3 a feed-table leading thereto and
having feed-rolls 4, provided with bevel-
35 wheels 5, driven from similar bevel-wheels on
a longitudinal shaft 6. This feed-table is
provided at one side with a stationary shield
or guide 7, extending over the rollers and
longitudinally of the table, while at the op-
40 posite side and parallel thereto is provided
the laterally-movable guide 8, carried on the
pivots 9 of levers 10 10. The links or levers
10 are secured to short shafts or bolts 11, piv-
oted in the frame of the table, and the guide
45 is moved by a small hydraulic cylinder 12,
having its piston-rod pivoted thereto at 13.
Owing to the equal lengths and angles of the
levers, it is evident that when this movable
guide is actuated it will move in parallel lines
50 or planes across the table. In connection
with this guide I have preferably used a ma-
nipulator, which may consist of finger-sup-

ports 14, carrying the fingers 15 and secured
to a platform having rails 16, resting upon
rollers 17, mounted on levers 18. The levers 55
18 are secured to rock-shafts 19, which are
actuated from motive cylinder 20 through
the link 21. The platform carrying the fin-
gers is moved back and forth upon the roll-
ers through links 22, connected to levers 23, 60
which are secured to rock-shaft 24. This
rock-shaft is actuated from another motive
cylinder 25 through link 26.

In the use of my improved appliance the
operator, through suitable valves, controls 65
the movement of both the movable top guide
and the manipulator proper, and by actu-
ating them in the proper way can tilt and move
the slab or piece into any desired position on
any part of the table. This is done quickly 70
without the use of manual labor, and owing
to the longitudinal guide the piece is prop-
erly alined to enter the desired pass.

Many variations may be made in the form
and length of the movable guide and the 75
mechanism for moving it without departing
from my invention.

I claim—

1. The combination with a feed-table, of a
longitudinal guide extending across the roll- 80
ers and having a flat vertical face, mechan-
ism for moving the guide across the table and
over the rollers in substantially parallel lines,
a manipulator arranged to tilt the metal
against the guide in the different adjusted 85
positions thereof, and mechanism for mov-
ing the manipulator transversely of the table;
substantially as described.

2. The combination with a feed-table, of a
movable guide extending longitudinally over 90
its rollers, connections arranged to move the
guide in substantially parallel lines across
the table and above the rollers, a manipula-
tor having fingers projecting between the rolls
and arranged to tilt the metal; and mechan- 95
ism for moving the manipulator transversely
of the table and independently of the guides;
substantially as described.

In testimony whereof I have hereunto set
my hand.

JULIAN KENNEDY.

Witnesses:

H. M. CORWIN,
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