No. 706,967.

Patented Aug. 12, 1902.

## M. LEHMANN.

## POLISHING BLOCK FOR LAUNDRY PURPOSES.

(Application filed Aug. 20, 1900.)

(No Model.)

Fig.1

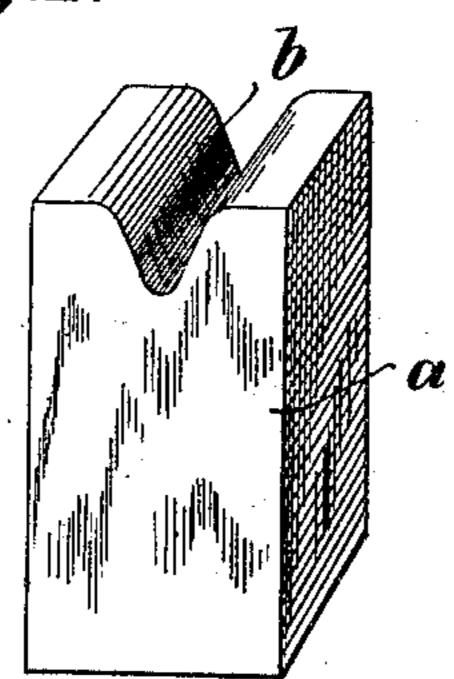
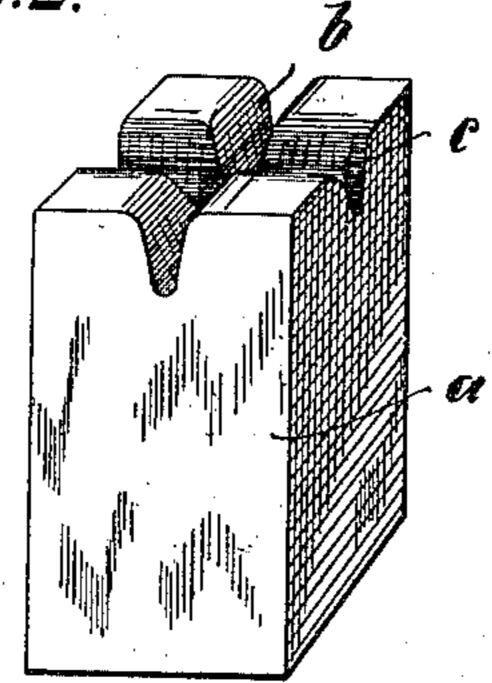


Fig. 2



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THE NORRIS PETERS CO., PHOTO-LITHO., WASHINGTON, D. C.

## United States Patent Office.

MAX LEHMANN, OF BERLIN, GERMANY.

## POLISHING-BLOCK FOR LAUNDRY PURPOSES.

SPECIFICATION forming part of Letters Patent No. 706,967, dated August 12, 1902.

Application filed August 20, 1900. Serial No. 27,442. (No model.)

To all whom it may concern.

Be it known that I, Max Lehmann, a subject of the King of Prussia, Emperor of Germany, residing at Berlin, in the Kingdom of Prussia, German Empire, have invented certain new and useful Improvements in Polishing-Blocks for Laundry Purposes, (for which I have applied for patents in Germany, dated June 8, 1900; in England, dated July 25, 1900; in Austria, dated July 20, 1900; in Hungary, dated July 24, 1900, and in Belgium, dated July 23, 1900,) of which the following is a specification.

The subject of this invention is a grooved block for smoothing and polishing the edges of collars and other linen after laundering constituted of a novel composition of matter, as hereinafter specified, having the property of avoiding discoloration and preventing infection, while leaving an even and glossy surface, all frayed edges being smoothed down and covered by a wax-like coating imperceptible to the eye.

Under my invention I form a grooved laundry-block of a composition of finely-ground talc or steatite, carnauba-wax, beeswax, or the like in about the proportions hereinafter stated, to which an aromatic, such as benzaldehyde or other suitable perfume, may be added.

The accompanying drawings illustrate a suitable form for a laundry-block embodying my invention.

Figure 1 is a perspective view of the block with a single wedge-shaped groove in one end. Fig. 2 is a perspective view of the block with crossed wedge-shaped grooves in one end.

a represents the body of the block, and b a suitable wedge-shaped groove in one end thereof.

c, in Fig. 2, represents a second wedge-shaped groove in the same end of the block, crossing the groove b at right angles.

Ordinary starched body - linen and the like—such as collars, cuffs, &c.—possesses the well - known drawback that after repeated washing it becomes rubbed and frayed out at the edges, and when in wear it produces an annoying rubbing against the skin, which may cause abrasion and even lead to inflammation by reason of infection. The object of

the present invention is to overcome this drawback. By means of the polishing-blocks which constitute the subject of my invention the rough edges of the linen or the like are 55 suppressed in a very simple way, since, on the one hand, the polishing-block presses out the roughness of the edge mechanically, and, on the other hand, a smooth surface incapable of setting up friction is produced by reason of 60 the deposit of a fine layer of the peculiar material of which the block is composed.

Many difficulties have to be overcome in the production of a material suitable for the purposes of this invention. It must possess a 65 sufficient degree of hardness without being brittle and care must be taken, further, that the polishing-block does not soil or discolor the linen, since the block is chiefly intended for use on white articles. As the result of 70 many experiments and trials by me in this direction the following mode of manufacture has proved particularly suitable and at the same time gives the most useful form of polishing-block. The block, which must be com- 75 posed of fatty substances in order to possess the capability of leaving behind small smooth particles on rubbing, is preferably brought into such a form as to be capable of ready manipulation by hand and is also preferably 80 formed with one or more wedge-shaped cuts or grooves, through which the edge to be polished of the articles of clothing—collars, cuffs, &c.—may be drawn.

The following method has proved best for 85 the production of the mass of which the polishing-block is composed: Carnauba-wax and beeswax are slowly melted together, the temperature not being allowed to exceed the melting-point of the former by more than a 90 few degrees, as the product finally obtained would otherwise have a dark color. While the mass is still in the melted condition a suitable proportion of finely-ground tale or steatite is added with constant stirring. The uni- 95 form fluid mass is then poured into molds of proper shape adapted to produce the desired. wedge-shaped grooves and in which molds the composition rapidly sets in the form of a solid block. The pouring must be effected in two 100 stages at the least, as otherwise flaws and holes will appear in the block after cooling.

Stearic acid, Japan wax, or the like may be employed as a partial or entire substitute for carnauba-wax, and instead of beeswax ceresin may be used. The proportions of ingredients will depend upon the particular use to which the block is to be put. A mixture of thirty parts carnauba-way 9.75 parts bees-

which the block is to be put. A mixture of thirty parts carnauba-wax, 9.75 parts beeswax, sixty parts tale, and about 0.25 parts benzaldehyde or other perfume for imparting an agreeable oder has proved of adventage

I prefer, as above described, to impart to the block such a form that it may be capable of ready manipulation by hand and that the wear of the block shall be regular and uni-

is that of a longish parallelopipedon with a wedge-shaped groove in one of the rectangular end surfaces. When using the block, it is sufficient to pass it a few times with slight friction along the rough edges of the linen or

friction along the rough edges of the linen or the like. The roughness of the linen is thus smoothed out without betraying by any exter-

nal sign—soiling, discoloration, or the like—the treatment to which it has been subjected.

Having thus described my invention, the 25 following is what I claim as new and desire to secure by Letters Patent—

1. A polishing-block for laundry purposes, composed of talc, wax, and an aromatic compound, substantially as set forth.

2. A polishing-block for laundry purposes, composed of powdered tale, carnauba-wax, beeswax, and an aromatic compound, substantially as set forth.

3. In a block for laundry purposes, a com- 35 position consisting fo talc, carnauba-wax and beeswax, substantially as herein described.

In testimony whereof I have hereunto set my hand in the presence of two witnesses.

MAX LEHMANN.

Witnesses:

HENRY HASPER, WILLIAM MAYNER.