B. WALSH. TRUNK.

(Application filed Feb. 3, 1902.)

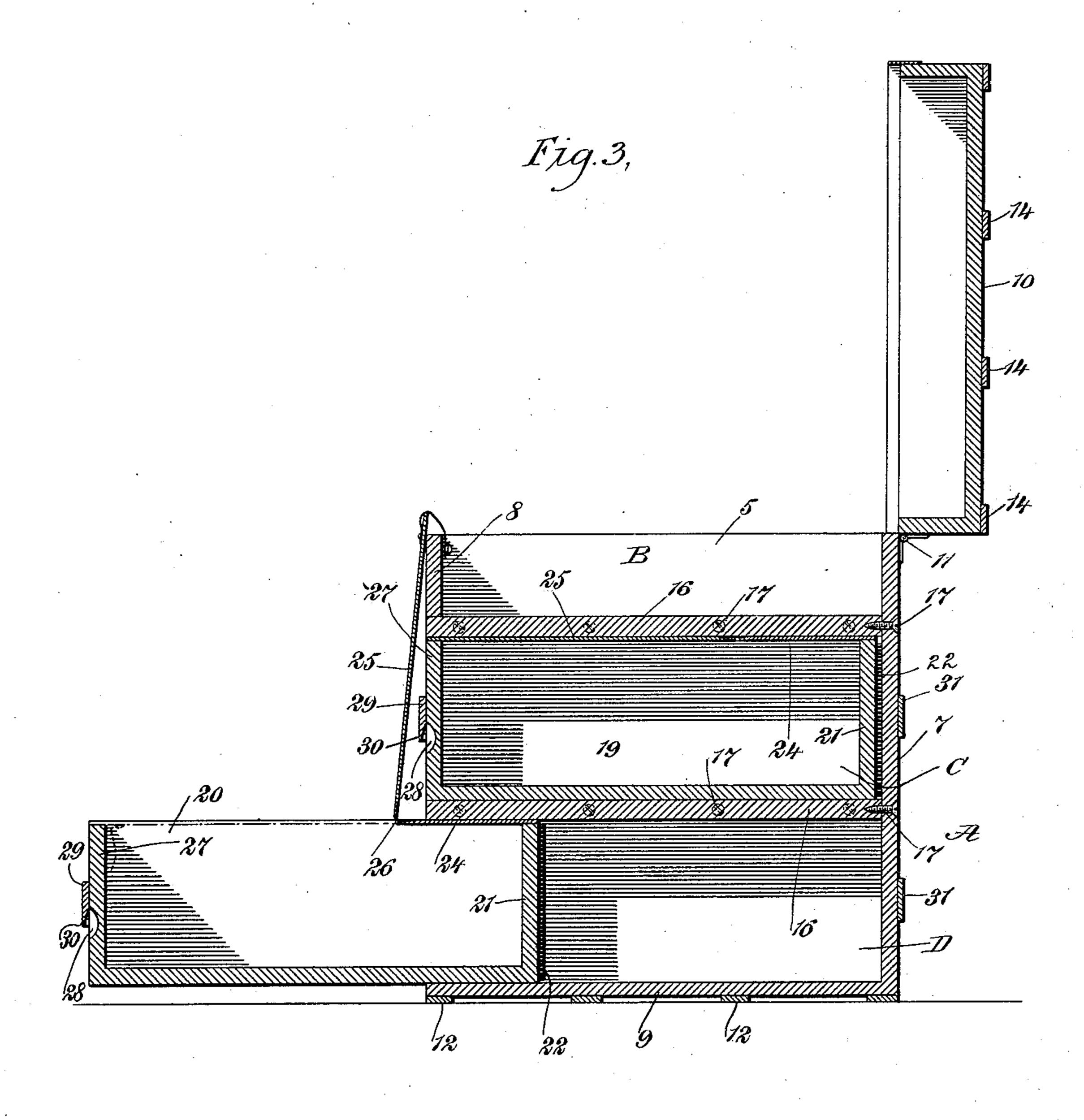
(No Model.) 2 Sheets—Sheet I. WITNESSES: **INVENTOR** Braine Walsh

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(No Model.)

2 Sheets—Sheet 2.



WITNESSES:

Edward Thorpe. HBennhass INVENTOR

Braine Walsh

BY

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ATTORNEYS

## United States Patent Office.

BRAINE WALSH, OF LANSINGBURG, NEW YORK.

## TRUNK.

SPECIFICATION forming part of Letters Patent No. 700,588, dated May 20, 1902.

Application filed February 3, 1902. Serial No. 92,293. (No model.)

To all whom it may concern:

Beitknown that I, Braine Walsh, a citizen of the United States, residing at Lansingburg, Troy, in the county of Rensselaer and State of New York, have invented certain new and useful Improvements in Trunks, of which the following is a full, clear, and exact description.

My invention relates to improvements in trunks of the kind which employ slidable drawers adapted to be drawn through the front of the structure and to thereby furnish means by which access is facilitated to the contents of the trunk in order to pack and unpack the same with greater ease and despatch.

The chief object that I have in view is the production of an exceedingly strong article which will satisfactorily meet the demands of the traveling public for a trunk which cannot be broken and smashed under the rough usage frequently encountered during transportation.

A further object is to provide each slidable drawer with means for strengthening the exposed front thereof and for also forming handles which enable the drawer to be easily opened and closed and which at the same time cannot be broken or injured by rough 30 handling.

Further objects are to provide the drawer with means which will cushion the closing thereof and relieve any heavy pressure or the force of a blow on the front thereof, to provide the drawer with covers, which exclude dust and dirt from entering the contents of the drawer during transportation of the trunk, and to provide improved shoes for the drawer, which insure easy motion thereof, reduce friction, and prevent the drawer from binding in the trunk body or box.

With these ends in view the invention consists in the novel construction, arrangement, and adaptation of parts, which will be hereinafter fully described and claimed.

Reference is to be had to the accompanying drawings, forming part of this specification, in which similar characters of reference indicate corresponding parts in all the figures.

Figure 1 is a perspective view of a trunk embodying the several improvements of my

invention and showing the lid in its raised position and one of the drawers in an open position. Fig. 2 is an elevation looking at the rear of one of the drawers, the latter being 55 removed from the body or box of the trunk. Fig. 3 is a vertical section through the complete trunk, the lid of one of the drawers being open and the cover of the open drawer being shown in a raised position.

In carrying my invention into practice I construct the body or box of the trunk A of the generally rectangular form shown by the drawings and of any suitable size and dimensions. This body consists of the ends 56, 65 the back 7, and a front cross-strip 8, all of which are secured together in any substantial way so as to form a complete body or box which is closed on all sides except the front. The body is provided with a bottom 9, arranged to have its front edge exposed at the front of the trunk, and said body is furthermore provided with a lid or cover 10, the same being hinged at 11 to the back 7 of the trunk.

The bottom 9 is provided on its under side with the battens 12, which are strengthened at the side edges of the trunk by means of the metallic straps 13. (See Fig. 1.) The hinged cover or lid 10 may be closed upon the top of 80 the trunk and fastened to the body A in any of the usual ways, and this cover is also provided with exposed battens 14, the same having metallic straps 15, as shown by Fig. 1, to reinforce the side edges of the cover.

The body or box of the trunk is materially strengthened and reinforced by the employment of the substantial partitions 16, two or more of which are provided within the trunkbody A. The upper partition 16 is arranged 90 within the trunk-body so as to have its front edge lie flush with the front face of the front strip 8. The other partition 16 is arranged at a suitable distance between the bottom 9 and the upper partition 16, and the front edge 95 of said lower partition is exposed through the open front side of the body or box 9. These partitions extend from end to end and from side to side of the body, and they are secured within and to said body in a substantial way— 100 as, for example, by the screws 17, which are passed through the ends and back of the trunk

and are firmly embedded in the partitions, which are made quite thick, as shown by Fig. The upper partition 16 forms a tray or compartment B in the upper part of the trunk, 5 said compartment adapted to be closed by folding the lid or cover in a downward direction. The two partitions 16 form other isolated compartments C D within the trunk, and these compartments are closed on all sides

10 except at the front of the body or box A. 19 20 designate the slidable drawers, which are fitted individually in the compartments C D of the trunk. Each drawer consists of parallel sides, a back, a front, and a bottom, 15 all united substantially together and of proper dimensions to fit snugly within one of said compartments. The drawer 19 is arranged to rest upon and to slide on the lower partition 16, while the lower drawer 20 rests 20 and slides upon the bottom 9 of the trunk. (See Fig. 3.) The drawers are each provided at their back walls 21 with the yieldable or compressible buffers 22, said buffers being made of rubber or other yieldable material 25 and secured to the drawers in exposed positions. I have preferably fastened the buffers to the rear corners of the drawer, as shown by Figs. 2 and 3, and these buffers are adapted to impinge on the back wall 7 of the trunk-30 body when the drawers are closed, whereby the buffers operate to relieve the force of the blow or of heavy pressure on the drawer-front, because said buffers are adapted in the closed position of the drawer to rest squarely against 35 the strong back wall of the trunk.

Each drawer 19 or 20 is provided on its bottom with the flat metallic plates 23, the same being firmly secured to the drawer at the sides or corners thereof, as indicated by Figs. 1 and 40 2. These metallic plates are adapted to form shoes to ride upon the partition or bottom of the trunk, and said shoes serve to greatly reduce the friction and wear on the drawer, to strengthen the corners of the drawer, and to 45 insure its easy sliding movement within the trunk, so that the drawer will not bind dur-

ing the service of the article.

In order to exclude dust and dirt from entering the drawer, particularly during trans-50 portation of the trunk from one place to another, I have provided each drawer with a cover, which is made in two parts or sections, as indicated at 24 25. The section 24 of the cover is somewhat smaller than the other sec-55 tion 25, (see Fig. 3,) and this smaller section is secured permanently to the top edge of the drawer. The other larger section 25 has a hinged connection, as at 26, either to the drawer or to the permanent section 24, and the 60 drawer may be drawn far enough from the trunk to bring the hinged section 25 beyond the front of said trunk, as shown by Fig. 3, whereby the hinged-cover section 25 may be raised to the position shown by said Fig. 3 and 65 fastened in such raised position by any suit-

able devices, thus permitting access to be ob-

tained easily to the contents of the drawer for

the purpose of packing or unpacking said drawer.

By reference to Figs. 1 and 3 it will be seen 70 that the drawers in their closed positions are arranged to have the fronts thereof lie flush with the front edges of the partition 16 and the front strip 8, whereby the drawer-fronts cooperate with the partitions and the strip 8 75 to practically form a closed front to the trunkbox or body A. The front walls 27 of the drawers are provided with recesses 28, and across these front walls are secured the battens 29, the latter serving to strengthen and 80 reinforce the exposed front of the drawers. These battens extend partly across the recesses 28, as shown by Figs. 1 and 3, and said battens are provided on their inner sides with recesses 30, the said recesses in the battens 85 being coincident with the recesses 28 in the drawer-fronts. (See the illustration in Fig. 3.) The coincident recesses in the drawers and the front battens 29 thereof form handholds, which are partially concealed by the battens go and provide convenient means for manipulating the drawers in order to open and close them. It will be observed that the battens serve to strengthen the drawers and to partly form the handholds, whereby the drawers are 95 provided with handles which cannot be broken or injured during rough service or usage of the trunk.

From the foregoing description, taken in connection with the drawings, it will be ob- 100 served that the body or box is strengthened by the employment of the internal partitions. To further increase the strength of the trunk and enable it to better withstand rough usage or service, I have provided the series of bat- 105 tens 31 on the outside of the end walls 56 and the back wall 7. These battens are fastened to the walls of the trunk in intermediate positions or in alternate relation to the internal partitions 16. These battens 31 are prefer- 110 ably arranged to lie in coincident positions to the battens 29 on the front walls of the drawers, and, furthermore, said battens 31 are strengthened at the corners of the trunk by the metallic straps 32, as indicated in Fig. 1. 115

Any suitable means may be adopted for fastening the drawers and the lid or cover in place. As shown by Fig. 1, the hinged cover 10 may be kept in a closed condition by a single lock. I prefer, however, to secure each 120 of the slidable drawers in place by a series of locking devices, preferably three in number, as also shown by Fig. 1; but of course the locking devices may be modified and changed, as may be suggested by a skilled constructor. 125

The trunk-body may be made of any suitable material, such as three-ply veneer basswood, arranged for the grain of the veneers to cross one another; but the detail construction and the materials employed in the manu- 130 facture of the trunk may be modified as desired.

Any suitable number of drawers may be provided in the trunk, although I have only

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shown two of such drawers. The trunk and the drawers may be lined with a linen fabric or any other suitable material.

Having thus described my invention, I claim as new and desire to secure by Letters

Patent—

1. A trunk provided with a body, a slidable drawer arranged to be drawn through the front of the body, and cushion-blocks of resilient material secured directly to the closed back portion of the drawer, on the outside thereof, and adapted to strike against the solid back part of the trunk-body, said cushion-blocks extending practically from the bottom to the top edge of the drawer and said blocks at opposite corners of the drawer being of uniform thickness.

2. As a new article of manufacture, a trunk provided with slidable drawers, each having a batten secured across the exposed front thereof, the drawer-front and the batten hav-

ing recesses formed in their opposing faces and adapted to produce concealed handholds.

3. As a new article of manufacture, a trunk comprising a body having a hinged cover and a series of solid partitions forming a series of compartments, drawers fitted in certain compartments and having recessed fronts, recessed battens secured to the drawer-fronts across the recesses therein, other battens fastened to the outside of the trunk in alternate relation to the partitions therein and in coincident positions to the battens of the drawers, covers for said drawers, and buffers attached to the inner corners of the drawers.

In testimony whereof I have signed my name to this specification in the presence of

two subscribing witnesses.

BRAINE WALSH.

Witnesses:

O. E. ANDERSON, W. G. LEMPE.