## United States Patent Office.

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## PROCESS OF PRECIPITATING COPPER FROM WATER.

SPECIFICATION forming part of Letters Patent No. 699,009, dated April 29, 1902.

Application filed January 10, 1902. Serial No. 89,117. (No specimens.)

To all whom it may concern:

Beitknown that I, Andrew J. Polmeter, a citizen of the United States, residing at Whitehall, in the county of Jefferson and State of Montana, have invented a certain new and useful Process and Preparation for Neutralizing the Acid or Corrosive Effect of Copper-Water and Precipitation and Recovery of Copper Therefrom, of which the follow-

10 ing is a specification.

While my invention is not limited to the treatment of any specific solution containing copper salts, it is particularly intended for the treatment of what is commonly termed 15 "copper-water," which comes from copperbearing geological formations—such, for instance, as the water pumped from coppermines containing copper sulphate in solution. This copper-water rapidly corrodes and de-20 stroys the metal of the pumps and conducting-pipes used in pumping it from mines, and on account of its destructive effect it has heretofore been necessary to line the pumps and conducting-pipes with a non-metallic lining 25 at great expense. Even where such lining is used the copper-water works through it and attacks and corrodes the metal.

One of the principal purposes of my present invention is to avoid the corrosion of the 30 pumps and conducting-pipes by neutralizing the copper-water before it enters the conducting-pipes, so that the copper-water treated according to my invention may be pumped through ordinary metal pipes without injury

35 to the pipes.

The copper-water as pumped from mines or as otherwise issuing from the earth contains in solution copper salts from which the copper has not heretofore been completely recov-40 ered. It is the purpose of my invention to completely precipitate the copper from such salts, as well as from those from which the copper has heretofore been recovered, and to thus recover the full metallic values from the 45 copper-water.

The particular point of my invention lies in the fact that I treat the copper-water before it enters the conducting-pipes, precipitating the copper and at the same time neu-

tralizing whatever free acid may be contained 50 in the water, so that the liquid containing the precipitate in suspension enters and passes through the pipes of the pumping system without corrosive effect.

In carrying out my invention I employ as 55 a precipitant a liquor containing compounds of sulfur and lime, as well as hydrate of lime. This liquor is prepared by boiling sulfur and unslaked lime (CaO) in water in the proportions of one part of sulfur to four parts of 60 lime, the mixture of sulfur and lime being in the proportion of about twenty ounces to a gallon of water. By this process the lime and sulfur unite to form a soluble sulfid of calcium, probably calcium penta-sulfid (CaS<sub>5</sub>) 65 and calcium thio-sulfate, (CaS<sub>2</sub>O<sub>3</sub>,) the excess of lime forming calcium hydrate, Ca(OH)<sub>3</sub>. In order to form these compounds, it is usually necessary to continue the boiling for about one hour, when the liquor is ready 70 for use.

In treating copper-water the precipitant solution is used in different proportions, varying with the percentage of metallic values contained in the water. For instance, where 75 the water contains forty-six thousandths per cent. of metallic values to the ton of the copper-water I use one-half ounce of the precipitant solution to one gallon of the water to be treated. The precipitant is simply poured 80 into the copper-water immediately before it enters the pipes of the pumping system, and when used in approximately the proportions stated it precipitates the metallic values in the form of a precipitate, which is readily 85 held in suspension to such an extent that the liquid may be readily pumped from the mine. The precipitate contains copper, chiefly in the form of cupric sulfid (CuS) in combination with some oxids of iron and other met- 90 als usually present in the copper-water and a small proportion of oxid of copper, (CuO.)

The calcium hydrate of the precipitant neutralizes whatever free acid may be present in the water, and thus prevents corrosive action 95 on the metal parts of the pumping system. The water containing the precipitant in suspension is raised to the surface by the pumping system and discharged into tanks, where the precipitate may be permitted to settle or may be separated by filtration. The precipitate thus obtained may be treated by smelting or in any other suitable manner to recover the metallic copper therefrom.

I do not herein claim the precipitant for copper-water above described, such precipitant forming the subject-matter of an application filed in the United States Patent Office on March 31, 1902, Serial No. 100,865.

Having thus described my invention, what I claim, and desire to secure by Letters Patent, is—

1. The herein-described process for the treatment of copper-water, which consists in adding to such water before it enters the pipes of the pumping system, a precipitant solution containing an excess of alkali.

2. The herein-described process of treating 20 copper-water, which consists in adding to such water a precipitant solution containing an excess of alkali, forcing the water containing the precipitate in suspension through pipes, and subsequently separating the precipitate.

3. The herein-described process of treating copper-water, which consists in adding to such water before it enters the pipes of the pumping system, a precipitant solution containing 30 a calcium sulfid and an excess of calcium hy-

drate.

The foregoing specification signed this 3d day of January, 1902.

ANDREW J. POLMETEER. In presence of—

ROY S. ALLEY, EDGAR N. ALLEY.