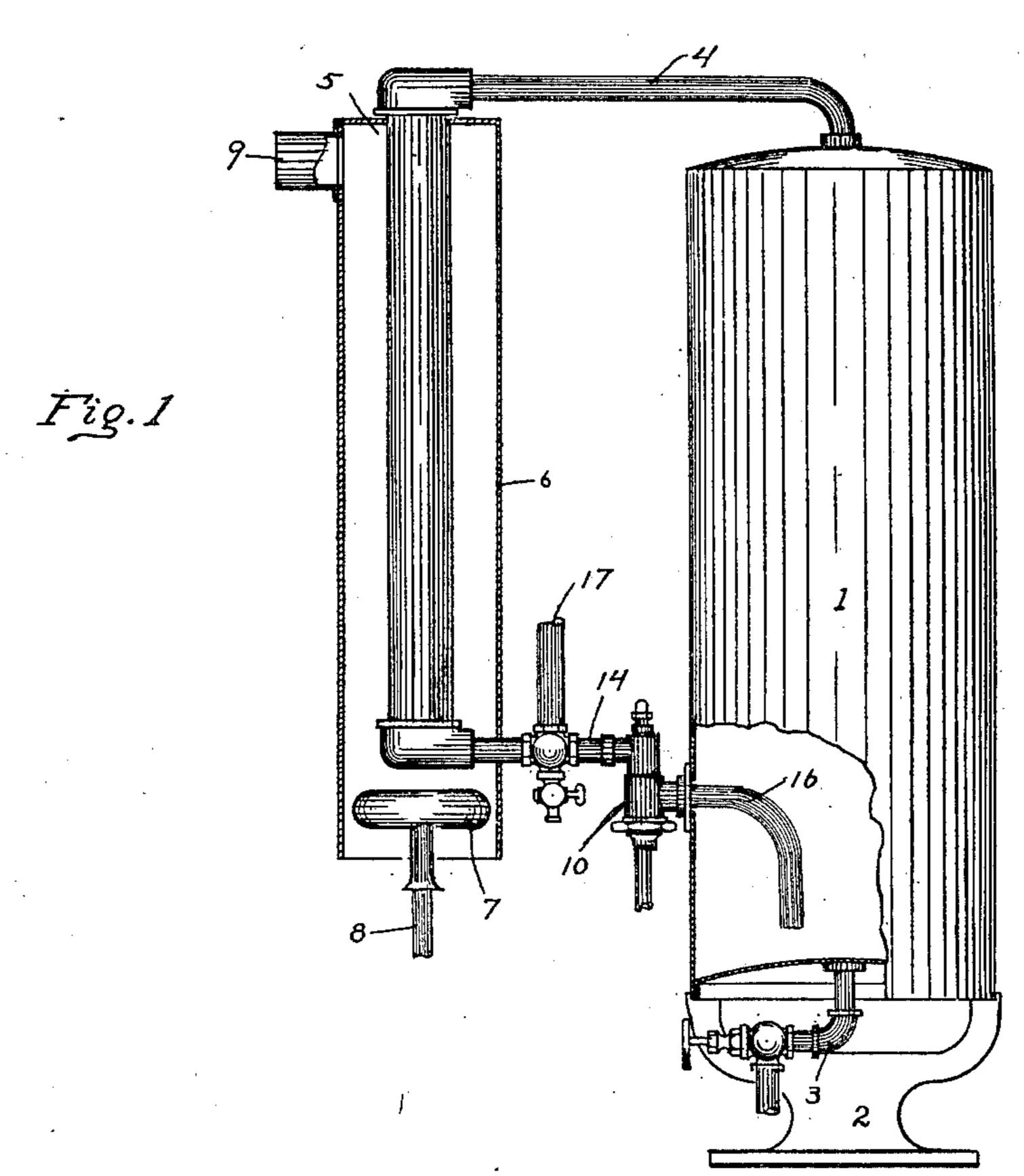
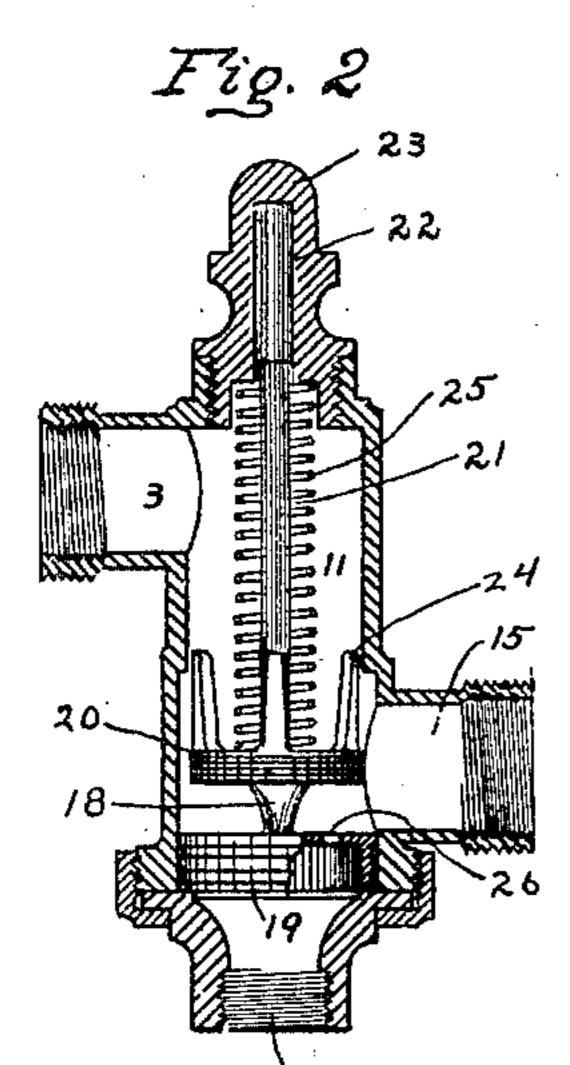
F. W. ROBERTSHAW.

WATER HEATER CONTROLLING AND REVERSING VALVE.

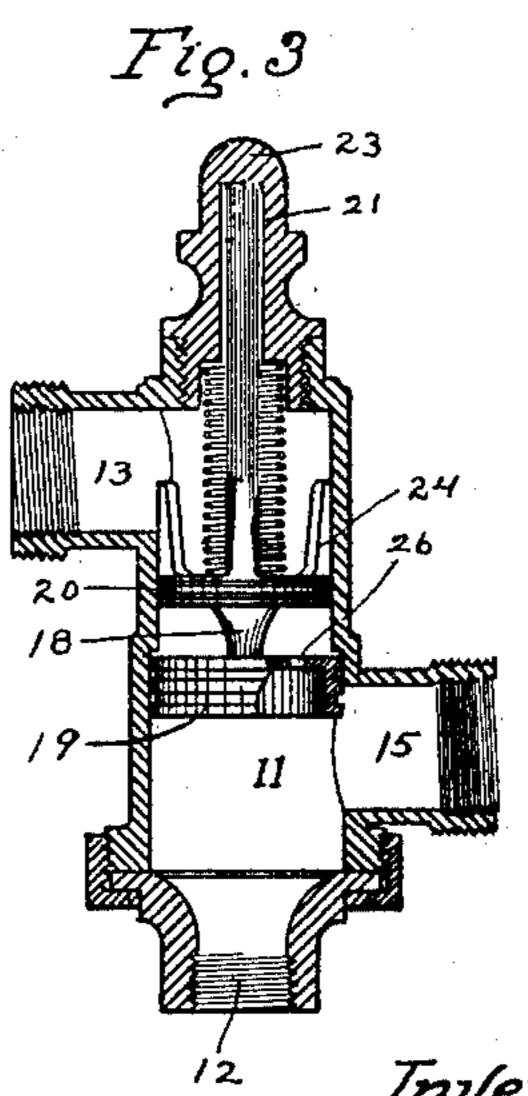
(Application filed May 31, 1901.)

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UNITED STATES PATENT OFFICE.

FREDERICK W. ROBERTSHAW, OF PITTSBURG, PENNSYLVANIA.

WATER-HEATER CONTROLLING AND REVERSING VALVE.

SPECIFICATION forming part of Letters Patent No. 692,480, dated February 4, 1902.

Application filed May 31, 1901. Serial No. 62,599. (No model.)

To all whom it may concern:

Be it known that I, FREDERICK W. ROB-ERTSHAW, a resident of Pittsburg, in the county of Allegheny and State of Pennsylva-5 nia, have invented a new and useful Improvement in Water-Heater Controlling and Reversing Valves; and I do hereby declare the following to be a full, clear, and exact de-

scription thereof.

My invention relates to a controlling and reversing valve for water-heaters; and its object is to provide a valve of this description which will reverse the flow of water through the reservoir and heater when hot water is 15 being drawn, whereby the hot water in the reservoir is made to pass through the heater pipe or coil, so that it is reheated therein and the heater pipe or coil is cleaned of any sediment which has been deposited therein at 20 each drawing of the hot water, thus preventing the accumulation of sediment in the heater-pipe and reservoir and keeping the heater-pipe clean, so that the heating efficiency thereof is maintained.

A further object of my invention is to provide a controlling and reversing valve for this purpose which is so constructed that the hot water will not be wasted by reason of a leaky faucet on the hot-water service-pipe 30 and which will insure the entire closing of the circulation-port before the feed-port is

opened.

In the accompanying drawings, Figure 1 is a side view, partly in section, showing a res-35 ervoir and heater with my improved valve applied thereto. Fig. 2 is a vertical section through the valve, showing one position thereof; and Fig. 3 is a similar view showing the position of the valve when hot water is being 40 drawn.

I have shown my invention used in connection with an ordinary water reservoir or boiler 1, supported upon a suitable stand or bracket 2, and provided at its lower end with 45 the drain-pipe 3. The reservoir is connected at its top end by the pipe 4 with the upper end of the heater-pipe 5, which may be of any desired form, such as the straight pipe shown, or a coil, or of any known form. This pipe 50 is shown as inclosed in the casing 6, in the lower end of which is the gas-burner 7, supplied through the pipe 8, and said casing is I feed-port 12 closed and the circulation-ports

provided at its upper end with the draft-out-My invention, however, is not limited to the precise form of heater shown, as in lieu 55 of the pipe and gas-heater shown any form of heater may be employed—such, for instance, as the ordinary coil located in the water-back of a range or a heater-pipe of any known form and heated in any known manner.

My improved valve is shown at 10, and the same comprises a suitable casing provided with a cylindrical chamber 11, in which the valve mechanism works, said casing having a feed-port 12 at its lower end, to which the 65 cold-water pipe is connected, and being provided with two side ports at different heights, one of which, 13, is the main circulating-port and is connected to the lower end of the heaterpipe 5 by a pipe 14, while the other port, 15, 70 is the secondary circulating-port and is connected to the lower end of the boiler 1 by a pipe 16, which projects downwardly into the boiler, with the end thereof in close proximity to the lower head of the boiler, as shown, 75 whereby the cold water is discharged near the bottom of the boiler to stir up any sediment which may accumulate therein. The hot-water service-pipe 17 is connected to the pipe 14 between the valve 10 and the heater- 80 pipe 5.

The valve-chamber 11 is shown as of a larger diameter at its lower end than at its upper end, and in this chamber works the double piston-valve 18, said valve comprising the 85 lower piston 19, which works in the enlarged portion of the valve-chamber, and the upper piston 20, which seats in the smaller portion of the valve-chamber. The valve is provided with the guide-stem 21, projecting into the 90 opening 22 in the cap 23, and the piston 20 is further provided with the guiding arms or projections 24. A spiral spring 25 surrounds the stem 21 and bears with its ends against the cap 23 and the piston 20, said spring serving 95 to hold the piston-valve normally in its lowermost position, as shown in Fig. 2. The lower piston 19 is provided with the safety or leak

port 26.

The operation of the valve is as follows: 100 When the faucet in the hot-water service-pipe is closed, the valve will be held by the spring 25 in the position shown in Fig. 2, with the

13 and 15 open. In this position the cold water from the lower end of the reservoir 1 will pass up through the pipe 16 through the port 15 into the valve-chamber 11 and from thence 5 through port 13 and pipe 14 into the heating-pipe 5, from which the hot water passes through the pipe 4 into the upper end of the reservoir. Should the faucet in the hot-water pipe 17 leak, the loss of water will be supplied 10 through the safety-opening 26 in the piston 19, and inasmuch as the hot-water pipe 17 is connected to the pipe 14 between the regulating-valve and the heater the only water which passes through the pipe 14 in this position of 15 the valve will be the cold water coming either from the lower end of the reservoir 1 or through the safety-opening 26, and it will be this cold water which will leak out at the faucet in the hot-water service-pipe, so that a wasting of 20 the hot water is impossible. The opening 26 also allows any excess pressure which may be generated in the boiler 1, due to the overheating of the water, to pass back to the main through the feed-port 12, so that said opening 25 26 serves as a safety device and prevents explosions. As soon as the faucet in the service-pipe is opened to draw hot water the pressure on the two sides of the piston-valve will be unbalanced, and the pressure in the feed-30 pipe will overcome the tension of the spring 25, and the valve will be forced upward against the tension of said spring to the position shown in Fig. 3. In this position the upper valve 20 passes into the smaller portion of the cham-35 ber 11, and as this upper piston-valve is not provided with a leak or safety port the passage through the valve to the circulationport 13 is entirely cut off. The cold water entering the valve through port 12 flows out 40 through the port 15 and pipe 16 into the lower end of the reservoir 1, thereby forcing the hot water in the upper end of the boiler through the pipe 4 and heater-pipe 5 and out through the hot-water service-pipe 17, thereby 45 completely reversing the course of the water through the heater-pipe and carrying out any sediment which may have become deposited therein during the normal condition of the valve. As is well known, the sediment de-50 posits at a high temperature of the water when the water acts as a precipitant, and this precipitation usually takes place in the heater pipe or coil, so that by reversing the water through the said heater pipe or coil the sedi-55 ment therein is carried out each time the hot water is drawn, the efficiency of the heater is maintained, and an accumulation of sediment in the heater or reservoir is prevented. Furthermore, by reversing the course of the water 60 the hot water from the upper end of the boiler first passes to the service-pipe 17, so that it is impossible to draw cold water at the hotwater faucet, and this hot water must pass through the heater-pipe 5 on its way to the 65 service-pipe, so that it is reheated and water of a high temperature is insured. The cold water in this position of the valve enters the

reservoir through the pipe 16 and is projected thereby down to the bottom of the reservoir, so that the cold water will always lie at 70 the bottom of the reservoir, and as long as there is any hot water in the latter it will be forced out of the boiler through the heater before the cold water can reach the latter. Furthermore, the current of water entering 75 through the pipe 16 will stir up any sediment that may have accumulated in the bottom of the reservoir to be carried up and out through

the hot-water pipe 17. The regulating-valve 10 is so constructed 80 and proportioned that the piston 20 entirely cuts off the circulation-port 13 before the feed-port 12 is opened to the valve-chamber, thus absolutely preventing cold water from flowing from the feed-pipe up through the 85 valve-casing and to the service-pipe when the hot-water faucet is open. The extent of the upward movement of the valve 18 against the tension of the spring 25 will depend upon variations of pressure in the main and also upon 90 the quantity of water per minute which is being drawn from the hot-water faucet, and as a consequence the feed-port 12 is not always exposed to the same extent. It is therefore essential that the circulating-port 13 be 95 entirely cut off before this feed-port is opened at all; otherwise the flow of water would be broken and the pressures on the two sides of the piston-valve 19 would be momentarily equalized, so that there would be a constant 100 movement of the valve and a constant change from hot to cold water at the hot-water faucet. This is entirely avoided by so constructing and proportioning the valve that the circulating-port is entirely closed before the 105 feed-port is opened. It is evident that the same results would be secured if the pistonvalves 19 and 20 were of the same diameter instead of unequal diameters, as shown; but for longevity and to guard against low pres- 110 sures the lower piston-valve 19, which might be called the "driving-piston," is enlarged to avoid any possible chance of sticking. The upper portion 20 of the valve need be no larger than the area of the size of pipes or fittings 115 used to insure full circulation, and if the lower part 19 of said valve were not enlarged it would not be reliable. It is also evident that instead of using a double piston-valve, such as shown, a single piston-valve can be made to perform 120 all of the functions of the double piston-valve, and I do not desire my invention to be limited to the double piston-valve shown, nor to a valve of unequal diameters. Neither do I desire my invention limited to the leak or safety 125 port 26 through the lower piston-valve, as the same results could be accomplished by having a by-pass in the valve-casing around said piston-valve 19, said by-pass connecting the feed-port 12 with any other suitable part, as, 130 for instance, with the port 15 or the chamber 11, or even with the circulating-port 13.

What I claim as my invention, and desire

to secure by Letters Patent, is-

1. In a water-heater, a reservoir, a heaterpipe, connections between said heater-pipe and reservoir, a valve-casing, a feed-pipe connected thereto, connections between the valve-5 casing and the reservoir and between the valve-casing and the heater-pipe, a servicepipe connected to the last-named connection, and automatic valve mechanism in said casing adapted to insure a circulation of water 10 downwardly through the reservoir and upwardly through the heater-pipe when the service-pipe is closed, and to reverse the circulation when the service-pipe is opened whereby the previously-heated water passes 15 from the reservoir down through the heaterpipe.

2. In a water-heater, a reservoir, a heaterpipe, connections between said heater-pipe and reservoir, a valve-casing, a feed-pipe con-20 nected to the same, said valve-casing being provided with circulation-ports connected respectively to the reservoir and the heater-pipe, a service-pipe connected to the last-named connection, a valve in said casing and con-25 trolling the said ports, said valve being arranged to maintain a circulation of water downwardly through the reservoir and upwardly through the heater-pipe when the service-pipe is closed and to reverse the cir-30 culation when the service-pipe is opened whereby the previously-heated water passes from the reservoir down through the heaterpipe, and a safety or leak port or passage between the valve-chamber and feed-pipe.

3. In a water-heater, a reservoir, a heaterpipe, connections between said reservoir and heater-pipe, a valve-casing, a feed-pipe connected to the same, said valve-casing being provided with circulating-ports connected re-40 spectively to the reservoir and to the heaterpipe, a service-pipe connected to the lastnamed connection, and a piston-valve provided with a leak or safety port in said casing, said piston-valve controlling the ports in the 45 valve-casing and arranged to maintain a circulation of water downwardly through the reservoir and upwardly through the heater-pipe when the service-pipe is closed and to reverse the circulation when the service-pipe is open-50 ed, whereby the previously-heated water passes from the reservoir down through the heater-pipe.

4. In a water-heater, a reservoir, a heaterpipe, connections between said reservoir and
55 heater-pipe, a valve-casing, a feed-pipe connected thereto, said valve-casing being provided with circulation-ports connected respectively to the reservoir and to the heaterpipe, a service-pipe connected to the last60 named connection, and a valve in said casing,
said valve being arranged to close the feedpipe port and open the circulation-port when
the service-pipe is closed and to close the circulating-port before opening the feed-port

when the service-pipe is opened, whereby the 65 course of the water through the reservoir and heater is reversed and the flow of cold water to the service-pipe prevented.

5. In a water-heater, a reservoir, a heaterpipe, connections between said reservoir and 70 heater-pipe, a valve-casing, a feed-pipe connected thereto, said valve-casing being provided with circulation-ports connected respectively to the reservoir and to the heaterpipe, a service-pipe connected to the last- 75 named connection, a valve in said casing and controlling the said ports, said valve when the service-pipe is closed closing the feed-pipe and maintaining the circulating-ports open, and when the service-port is opened said valve 80 opening the feed-port and closing the circulating-port before opening the feed-port, whereby the course of the water through the reservoir and heater is reversed, and a safety or leak port or passage betwen the valve-cham-85 ber and feed-pipe.

6. In a water-heater, a reservoir, a heaterpipe, connections between said reservoir and heater-pipe, a valve-casing, a feed-pipe connected thereto, said valve-casing being pro- 90 vided with circulation-ports connected respectively to the reservoir and to the heaterpipe, a service-pipe connected to the lastnamed connection, and a double piston-valve in said casing and controlling the said ports, 95 one of said piston-valves provided with a leak or safety port and arranged to close the feedwater pipe when the service-pipe is closed, and the other of said piston-valves being arranged when the service-pipe is opened to first 100 close the port leading to the heater in advance of the first-named piston opening the feedwater pipe, whereby the current of water to the reservoir and boiler is reversed.

7. In a water-heater, a reservoir, a heater- 105 pipe, connections between said reservoir and heater-pipe, a valve-casing, a feed-pipe connected to the same, a pipe connecting the valve to the reservoir, said pipe projecting into the reservoir close to the bottom thereof, 110 connections between the valve-casing and heater-pipe, a service-pipe connected to the last-named connection, and automatic valve mechanism in said casing adapted to maintain a circulation of water downwardly through 115 the reservoir and upwardly through the heater-pipe when the service-pipe is closed and to reverse the circulation when the service-pipe is open, whereby the previouslyheated water passes from the reservoir down 120 through the heater-pipe.

In testimony whereof I, the said FREDER-ICK W. ROBERTSHAW, have hereunto set my hand.

FREDERICK W. ROBERTSHAW.

Witnesses:
ROBERT C. TOTTEN,
F. W. WINTER.