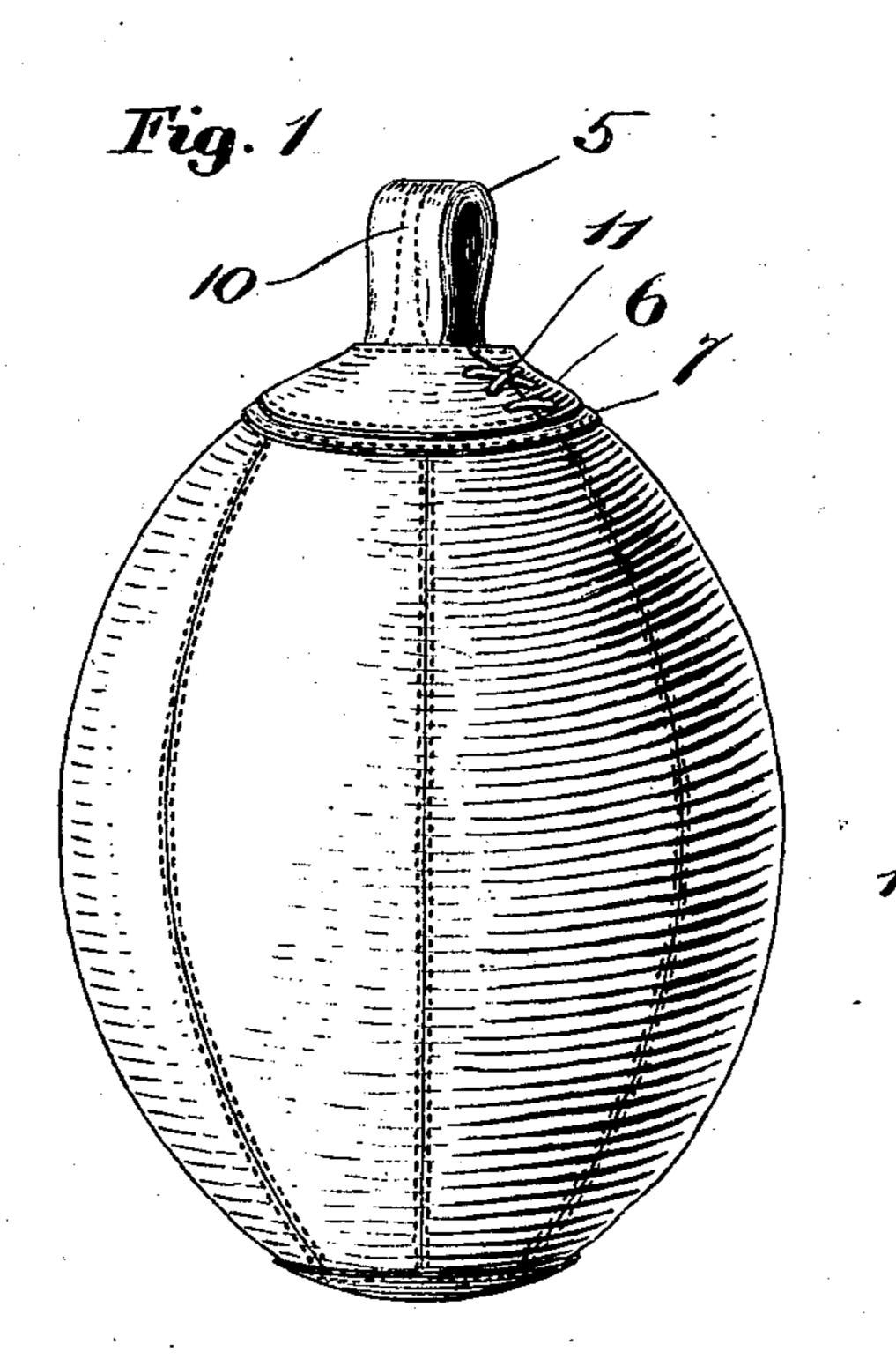
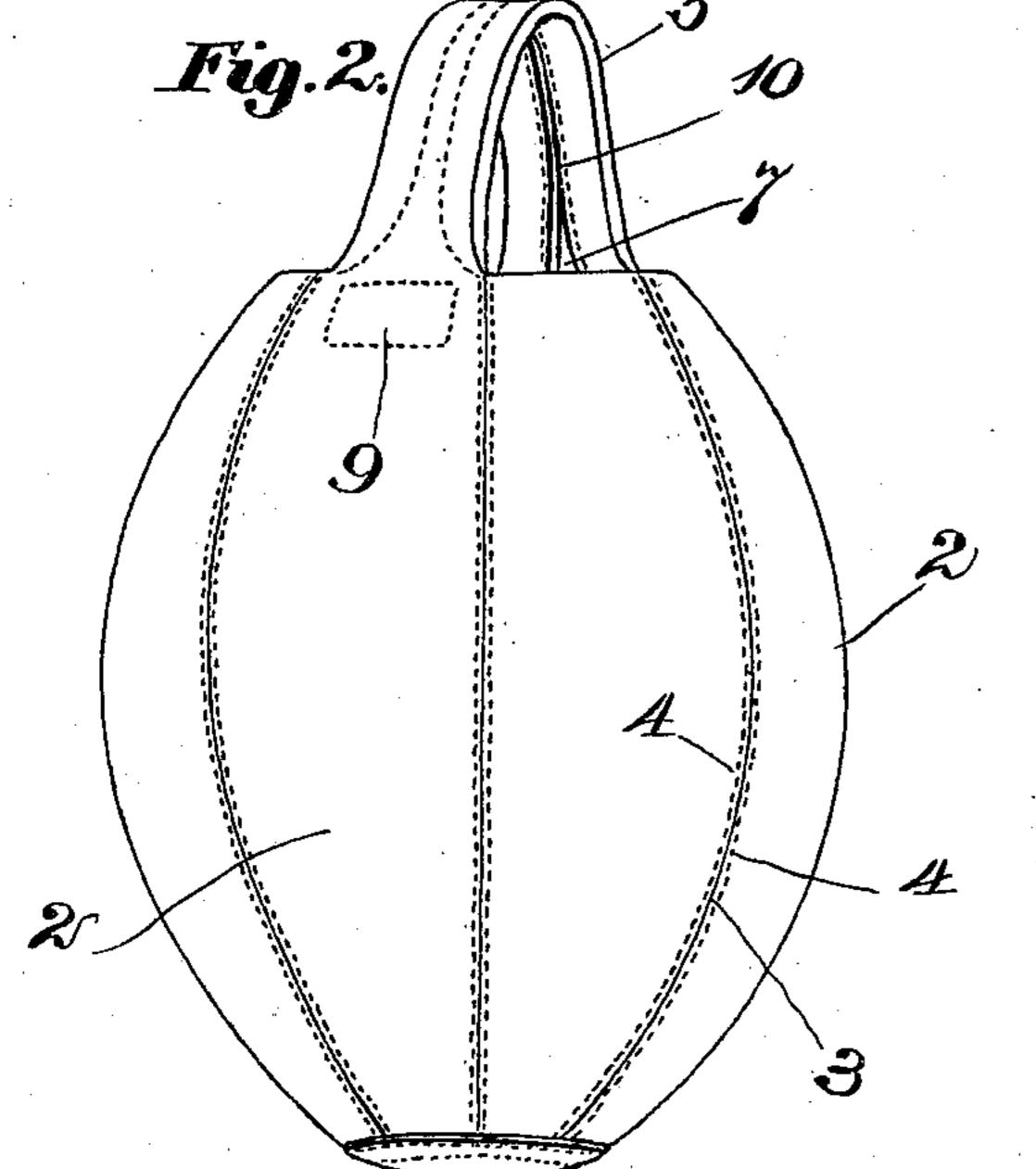
W. H. PRICE. STRIKING BAG.

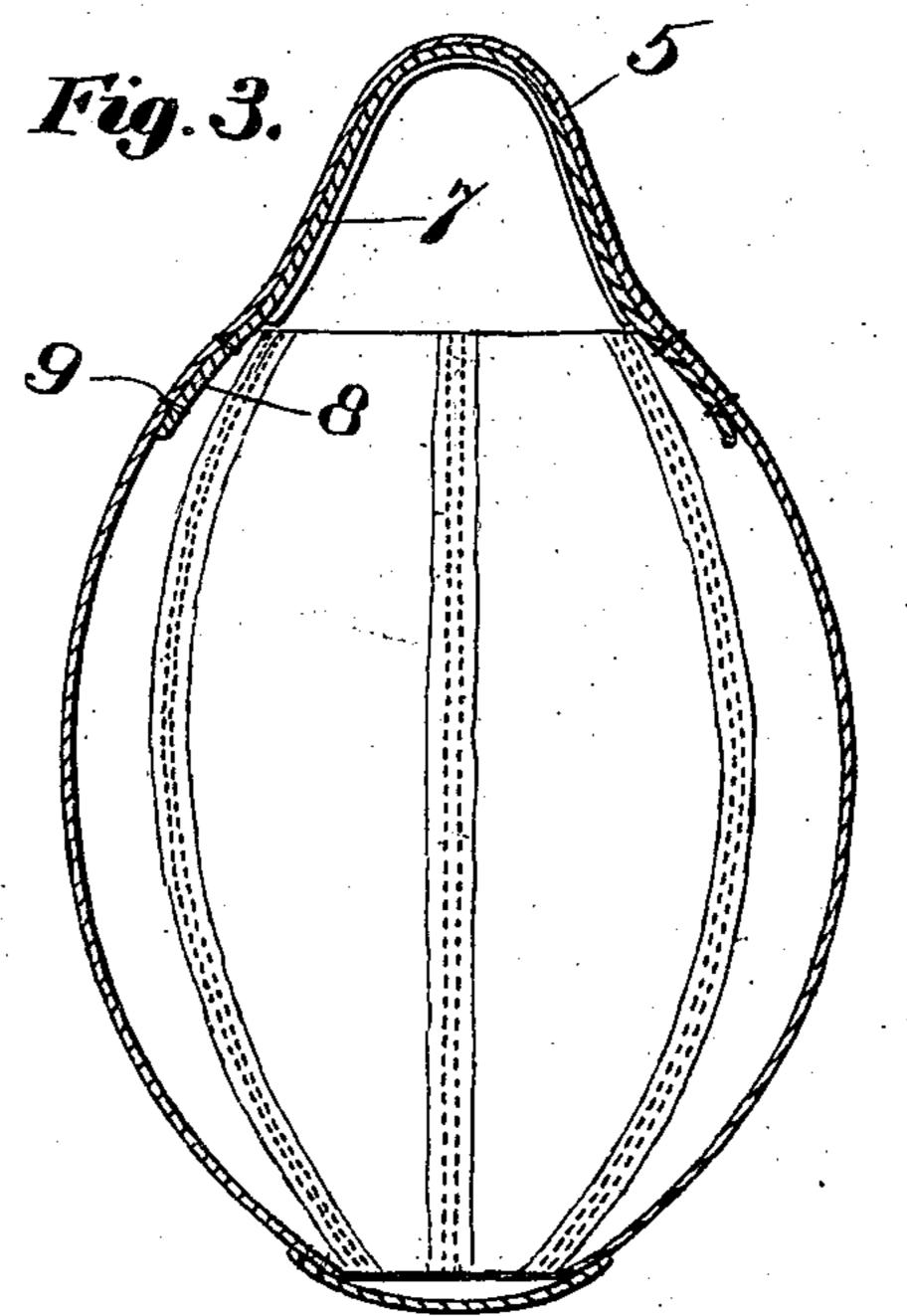
(Application filed Apr. 8, 1901.)

(No Model.)





Witnesses: Walter & Lombard PH- Leggeth.



Inventor: Unlter H. Price by Uright, Brown Whenty Attys.

United States Patent Office.

WALTER H. PRICE, OF BROCKTON, MASSACHUSETTS, ASSIGNOR TO STALL & DEAN MANUFACTURING COMPANY, OF BROCKTON, MASSACHUSETTS, A COPARTNERSHIP COMPRISING WALTER T. STALL AND CHARLES H. DEAN, OF BROCKTON, MASSACHUSETTS.

STRIKING-BAG.

SPECIFICATION forming part of Letters Patent No. 690,605, dated January 7, 1902.

Application filed April 8, 1901. Serial No. 54,907. (No model.)

To all whom it may concern:

Be it known that I, Walter H. Price, of Brockton, in the county of Plymouth and State of Massachusetts, have invented certain new and useful Improvements in Striking-Bags, of which the following is a specification.

This invention relates to a new and useful improvement in striking-bags; and it consists in the novel features of construction and relative arrangement of parts hereinafter fully described in this specification, clearly illustrated in the drawings, and particularly pointed out in the claim.

Reference is to be had to the accompanying drawings, forming a part of this application, wherein like characters are used to indicate

like parts wherever they occur.

Of the drawings, Figure 1 in front elevation shows a striking-bag constructed in accordance with my invention. Fig. 2 is a perspective view showing the bag and its integral strap. Fig. 3 is a vertical sectional view on the line 3 3 of Fig. 2, showing the manner of securing the reinforcing-strip to the strap.

Referring to the drawings, 1 represents the body portion of a striking-bag, which so far as the present invention is concerned may be of any preferred construction. In the form shown the bag is composed of pieces 2, cut to the desired shape and secured together by welt-strips 3 and rows of stitches 4. The material of two opposed pieces 2 is continued at the top to form a connecting integral strap 5, by which the bag is suspended in the usual way. Prior to my invention striking-bags have been provided with suspension-straps, but such straps have been separate pieces either stitched at their ends to the top of the

bag between the cap-pieces 6 and 7, as in Pat-40 ent No. 653,175, or secured to a loose disk loosely arranged inside the mouth of the bag

and prevented from pulling out by the contracted mouth of the bag. Such prior devices form no part of my invention. They are objectionable both from the methods required 45 for their manufacture and because in use they develop inherent defects—such as breaking of stitches, breaking at their points of attachment, &c. By my invention these difficulties are overcome. The strap is easily 50 made and forms an integral continuation of the side pieces of the bag, thus being capable of yielding wherever strain may occur instead of being confined against yielding except along a row of stitches, as in Patent No. 55 653,175. A reinforcing-strip 7 is secured at its ends 8, preferably by stitches 9, to the inside of the bag and arranged inside or below the strap 5, the edges of which are turned under over the strap 7 and the two secured by stitches 60 10. The caps 6 and 7 are secured to the bag in the usual way and provided with the usual lacings 11 on each side of the strap.

Having thus explained the nature of my invention and described a way of construct- 65 ing and using the same, though without attempting to set forth all the forms in which it may be made or all the modes of its use, what I claim, and desire to secure by Letters Patent, is—

A striking-bag comprising a body portion composed of sections, and a suspending-loop formed of an integral portion connecting the opposite body-sections, and a cap-piece secured to the body portion about said strap.

In testimony whereof I have affixed my signature in presence of two witnesses.

WALTER H. PRICE.

Witnesses:
WM. E. PATCH,
CHARLES H. DEAN.