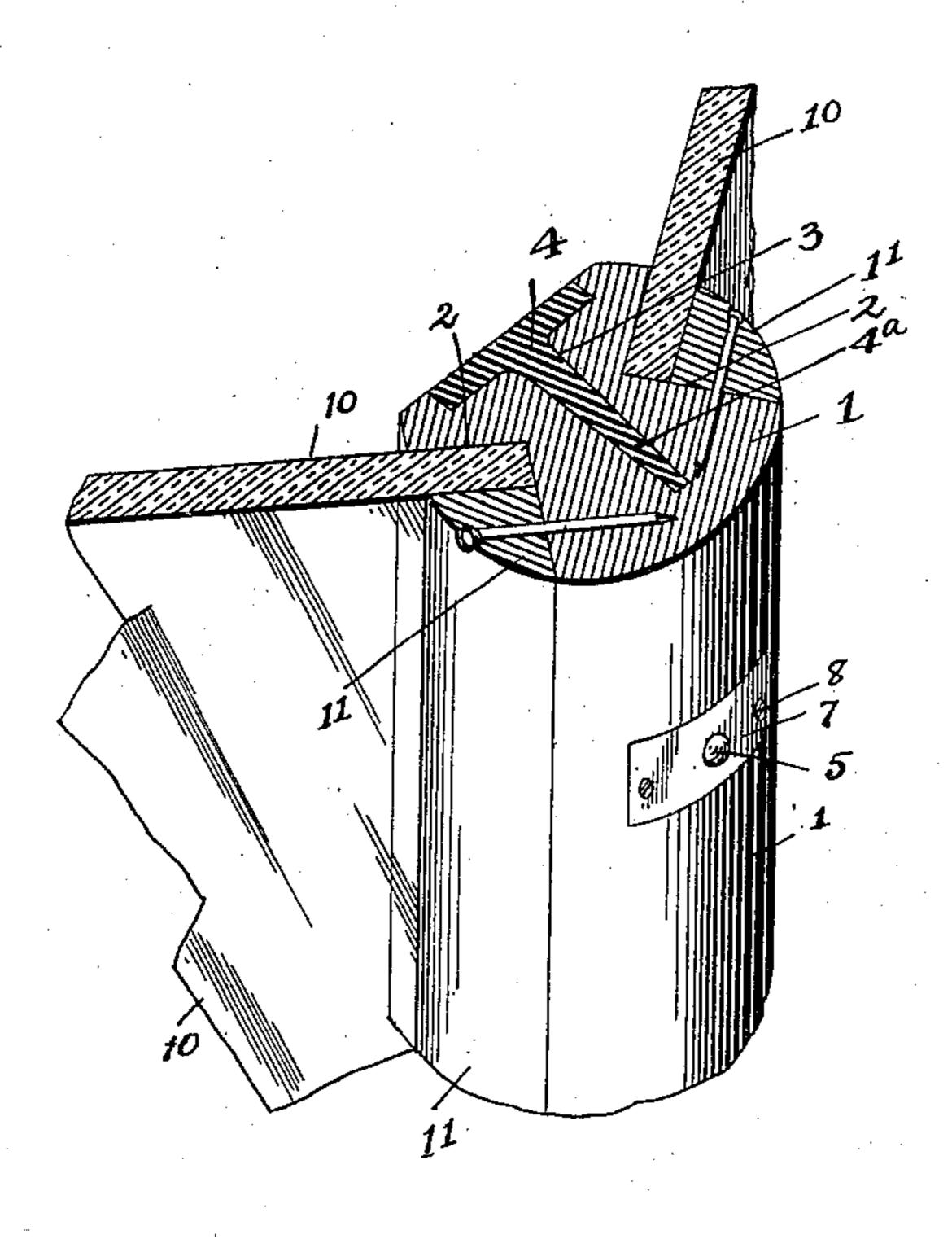
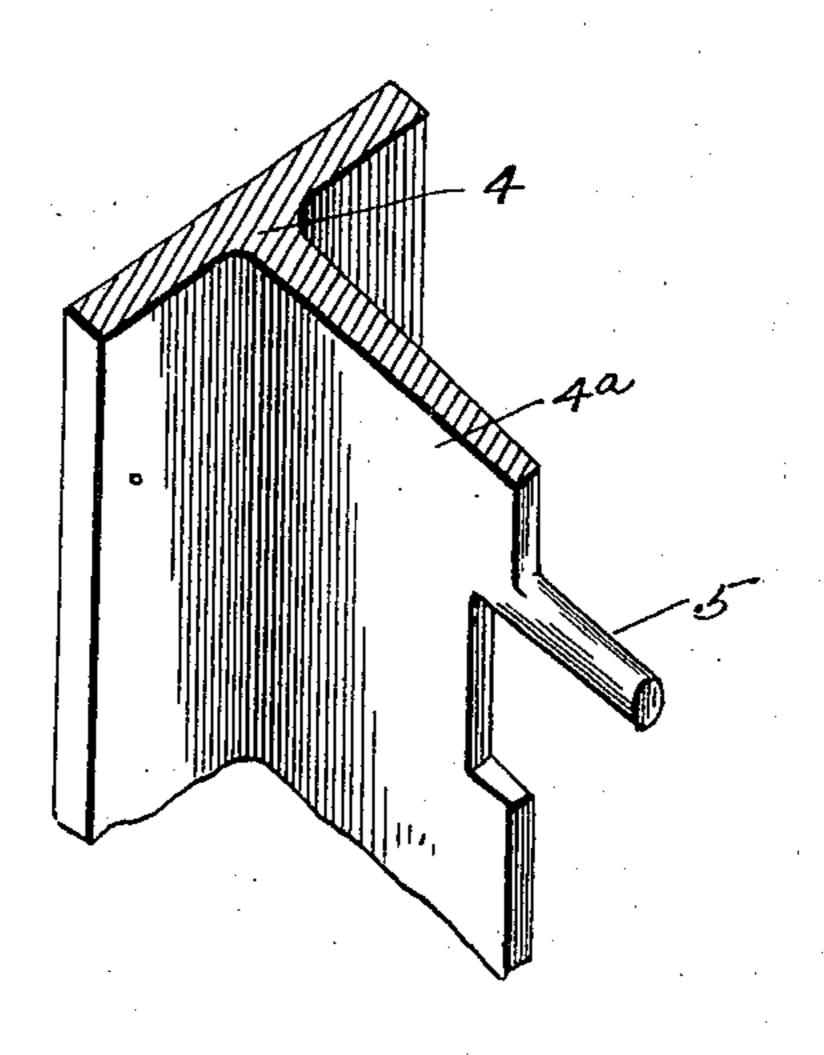
## J. W. COULSON. WINDOW CORNER POST.

(Application filed Apr. 6, 1901.)

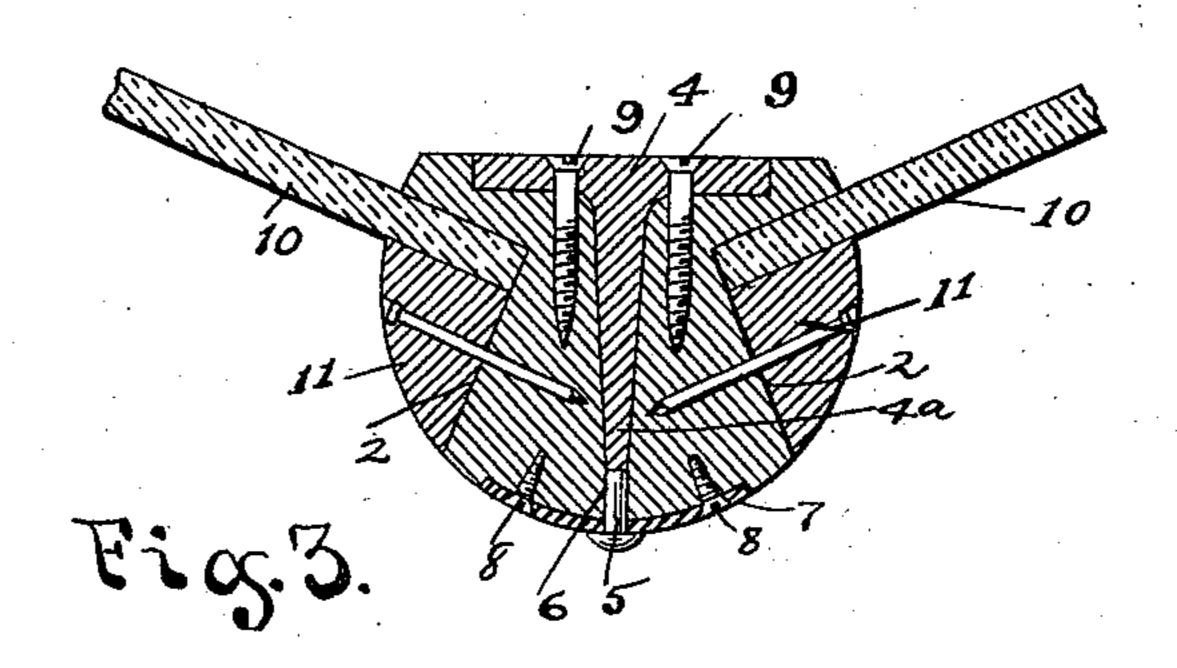
(No Model.)





F'i.α.l.

Fig. 2.



WITNESSES

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## United States Patent Office.

JOHN W. COULSON, OF COLUMBUS, OHIO.

## WINDOW CORNER-POST.

SPECIFICATION forming part of Letters Patent No. 687,003, dated November 19, 1901.

Application filed April 6, 1901. Serial No. 54,571. (No model.)

To all whom it may concern:

Be it known that I, John W. Coulson, a citizen of the United States, residing at Columbus, in the county of Franklin and State 5 of Ohio, have invented a certain new and useful Improvement in Window Corner-Posts, of which the following is a specification.

My invention relates to the improvement of window corner-posts, and has particular re-10 lation to the improvement of the construction set forth in my former patent, No. 643,347,

bearing date of February 13, 1900.

The objects of my present invention are to provide an improved construction of window 15 corner-posts which will render the same exceedingly strong and impart a desired rigidity thereto and to produce other improvements in details of construction, which will be more fully pointed out hereinafter. These objects 20 I accomplish in the manner illustrated in the accompanying drawings, in which-

Figure 1 is a perspective view of a section of one of my improved corner-posts, showing portions of two window-glass plates connected 25 therewith. Fig. 2 is a detail view in perspective of a portion of the metallic strengthening-bar which I employ in the manner hereinafter described, and Fig. 3 is a transverse

section of said post.

Similar numerals refer to similar parts

throughout the several views.

The corner-post herein shown and described is particularly designed for uniting showwindow-glass plates, and in carrying out my 35 invention I employ a vertical post 1, of suitable wood, which is provided on opposing sides with angular recesses 2. That face of the post 1 which may be termed the "outer" face is preferably of a rounded form, as in-40 dicated, and the same may be suitably covered or ornamented, if desired. The inner vertical face of the post 1 is preferably horizontal or flat. As indicated at 3, the post is provided at the center of its width with a ver-45 tical saw-cut which extends throughout the length thereof and from the rear side of said post to a point in the forward portion thereof. Into this saw cut or recess is inserted the web or tongue portion 4<sup>8</sup> of a vertically-ar-50 ranged T-iron 4, the head of the latter bearing in the correspondingly-shaped recess or depression in the rear flat side of the post 1

and having its outer surface flush with said post-surface. In order to provide means for securing the T-iron 4 in connection with the 55 post 1, I provide the outer side or edge of the web portion 4a at suitable intervals with outwardly-projecting arms or pin-like extensions 5. These projections are preferably formed, as indicated more clearly in Fig. 2 of the 60 drawings, by producing an angular cut in the outer portion of the T-iron web and raising the metal therefrom to a horizontal position: The projection or extension thus formed is preferably rounded, as indicated, although it 65 is obvious that the same may remain in its angular or flat condition. These projecting pins or arms 5 are of such length as to pass through correspondingly-shaped openings 6, which lead through the forward portion of the 70 post 1 at proper points. As indicated in Figs. 1 and 3 of the drawings, the outer end of each of the pins 5 extends through a central opening in a metallic plate 7, which is set into a correspondingly-shaped depression in the 75. outer face of the post 1, this plate being preferably secured to the post through the medium of screws 8. The outer projecting end of each of the pins or arms 5 is then flattened or riveted against the outer face of the plate 80 7 in the manner shown in Fig. 3. It is obvious that I may also employ at suitable intervals attaching-screws 9, which pass through the head of the T-bar and into the wood of the post. As will be understood from the 85 drawings, the glass window-plates 10, the edges of which are adapted to be connected by the corner-post 1, have their adjacent edge portions entering the angular recesses 2 of the post 1, in which position said glass plates 90 are secured through the medium of quarterround binding-strips 11, which are nailed at desirable points to the post-body 1.

From this construction it will readily be understood that both window corner-posts 95 and transom-bars may be provided which are exceedingly strong and rigid and will therefore withstand the pressure of the heavy glass plates which are ordinarily used in connection therewith.

Having now fully described my invention, what I claim, and desire to secure by Letters Patent, is--

1. In a window corner-post, the combina-

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tion with a post of wood having recessed sides, of a metallic T-bar having its web or tongue portion inserted within a corresponding recess of said post or bar, said web portion being formed at intervals with projecting pin extensions 5 which pass through the outer face of said post and the head of said T-bar abutting against the inner side of the post and binding-strips adapted to be secured in said angular recesses, substantially as set forth.

2. In a window-post, the combination with a post or bar of wood having its sides provided with angular recesses, of a metallic

T-bar having its web or tongue portion inserted within a corresponding recess of said 15 post and having its web portion provided with pin extensions, plates on the outer face of the post through which said pin extensions project and against which they are riveted and binding-strips adapted to be secured in said 20 angular recesses, substantially as specified.

JOHN W. COULSON.

In presence of— C. C. Shepherd, W. L. Morrow.