No. 686,934.

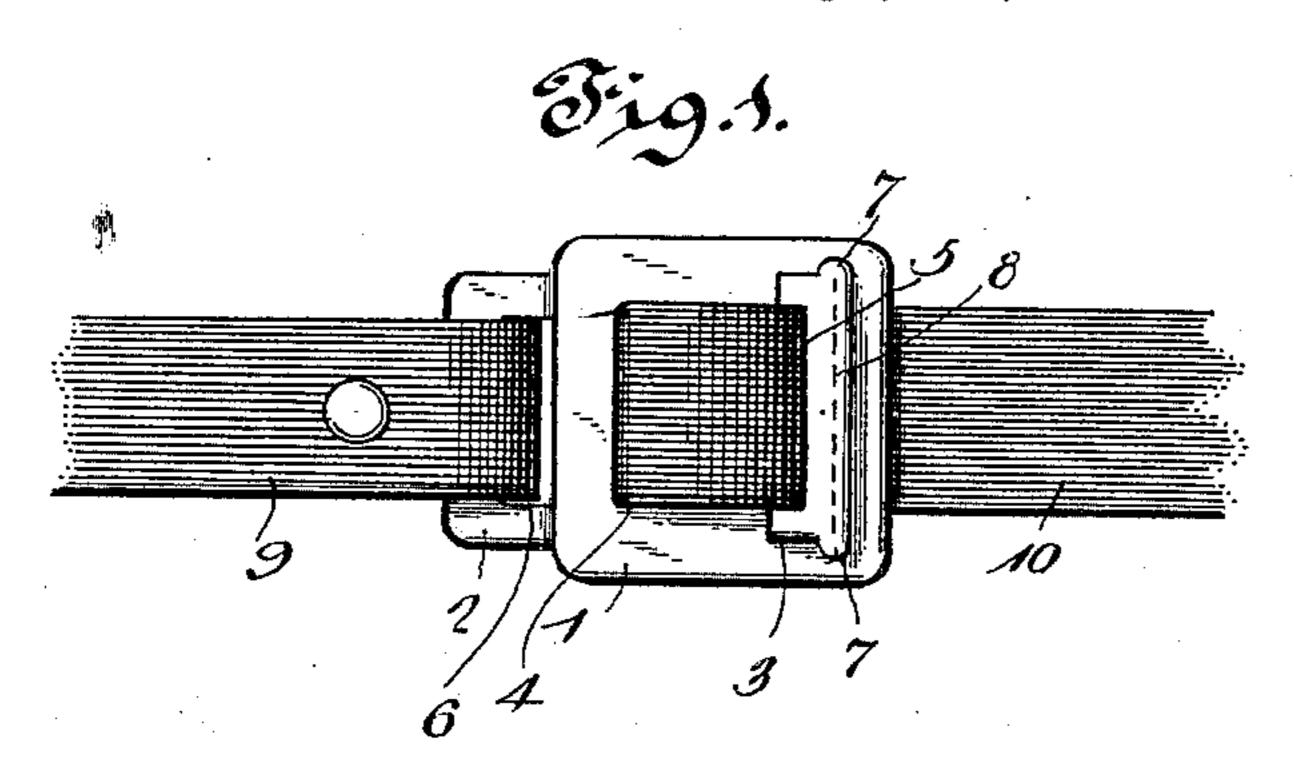
Patented Nov. 19, 1901.

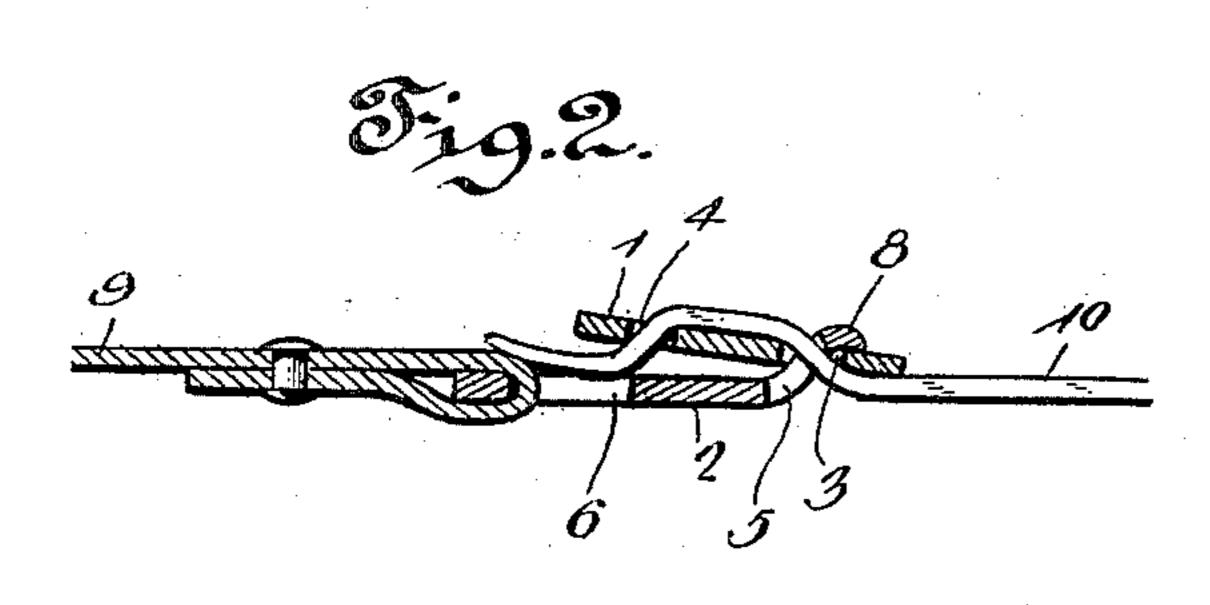
G. N. CLARK.

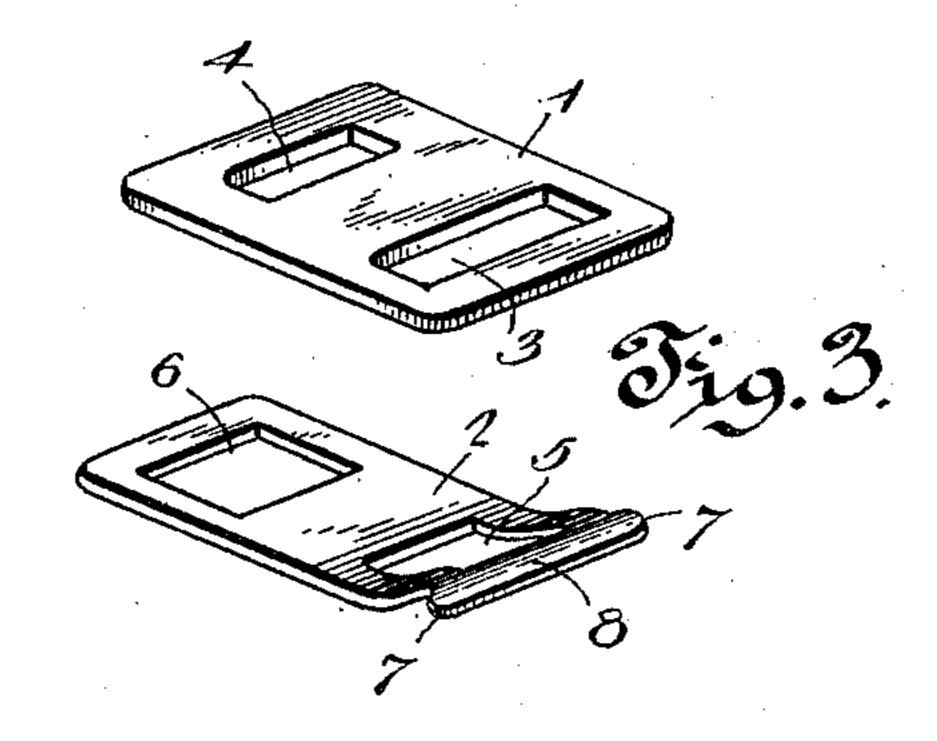
BUCKLE.

(Application filed Aug. 2, 1899.)

(No Model.)







Hitnesses Whatfleelverwell. W. S. Boyd, George It. Clark, Inventer.
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United States Patent Office.

GEORGE NEWTON CLARK, OF DRYRIDGE, KENTUCKY.

BUCKLE.

SPECIFICATION forming part of Letters Patent No. 686,934, dated November 19, 1901.

Application filed August 2, 1899. Serial No. 725,909. (No model.)

To all whom it may concern:

Be it known that I, GEORGE NEWTON CLARK, a citizen of the United States, residing at Dryridge, in the county of Grant and State of Kentucky, have invented a new and useful Buckle, of which the following is a

specification.

My invention relates to buckles, and more particularly to that class of buckles known as o "tongueless" and which are generally used upon harness; and it has for its object to provide a buckle which can be quickly and cheaply made and readily fastened or released and operates to prevent slipping of the parts after they have been coupled or assembled in conjunction with a strap or straps.

The invention consists in the construction and arrangement of parts hereinafter more

particularly set forth.

In the accompanying drawings, in which the same reference-numeral indicates a corresponding part in each of the views in which it occurs, Figure 1 is a plan view of a buckle embodying the invention and shown in operative connection. Fig. 2 is a longitudinal sectional view of the same. Fig. 3 is a perspective view of the parts detached.

Referring to the drawings, 1 and 2 respectively indicate the frame and coupling 30 member, each of which is in the form of a plate. The frame is perfectly flat and is provided with two transverse slots 3 and 4, one near each end, the slot 3 being longer than the slot 4, and the coupling member 2 also 35 has two slots 5 and 6, the rear one, 6, being preferably broader than the slot 5. The frame 1 is wider than the coupling member 2, so that in assembling the parts the main portion of the said member is passed through 40 the slot 3 of the frame until it is stopped by shoulders or projections 77, formed at the end of the member adjacent the slot 5 and produced by cutting away the edges of the latter for the entire length of each side from 45 the said shoulders or projections. The end

walls of the slot 5 are bent or curved to such an extent that the extreme end 8 or portion beyond the slot will stand above the main portion of member 2 to permit the main portions of the two parts to lie approximately

flat against each other on one side and the opposite end portions to lie flat against each

other on the other side. When the two parts are thus arranged, the member 2 is permanently secured to a portion of the harness by 55 passing a strap 9 through the slot 6 and securing it in the usual manner, and thus form a lock to prevent the separation of the said parts of the buckle until after it has been removed. To secure the end of an- 60 other strap 10 to the buckle, it is first passed up through the slots 3 and 5, then back and down through the slot 4 and, if desired, through the slot 6, which is made broad enough for the two straps. Any strain upon the strap 65 10 will cause it to engage with the front wall of the slot 3, which is preferably formed sharp to move readily from a biting edge to hold and cause the frame 1 to slightly move longitudinally upon the member 2. This movement 70. of the frame will also cause the rear wall of slot 3 to force the strap against the front wall of slot 5, which is also the rear wall of the end portion 8 of the member 2. It will also make the rear wall of the slot 4 engage with the end 75 of the strap 10 and force it against the front wall of the slot 6, thus clamping the said strap firmly in two places. The bend of the strap in being passed through the two sets of slots will assist in holding the strap within the 80 buckle.

If the rear portion of the frame 1 is forced away from the member 2 by the interposition of the free end of the strap between said parts, the pressure of the strap upon the under side of the front of the frame will cause the latter to act as a lever, using the lugs 7 as fulcra, and thereby the frame made to clamp the free end of the strap more tightly between it and the member 2. This tendency of the rear portion of the frame to separate from the member 2 is also partially overcome by the engagement of the front and rear walls of the slots 3 and 5 with the top and bottom, respectively, of the strap that is between 95 them.

Having thus described the invention, what

A buckle comprising a perfectly-flat metallic frame-plate 1 of rectangular form and having transversely extending rectangular slots 3 and 4 adjacent to opposite ends, the slot 3 being longer than the slot 4, and a coupling member 2 also flat for a greater portion of its

length and having one end struck up and curved over so that the extreme end portion 8 will horizontally bear on the upper portion of one end of the plate 1, the side edges of the 5 member 2 being cut away almost their entire length to form the opposite side projections 7, the struck-up end of the member 2 and the adjacent portion of the latter being formed with a slot 5 and the opposite flat extremity also provided with a slot 6, the plate 1 being wider than the member 2 and the distance between the end walls of the slot 3 of said plate 1 being approximately equal to the distance

between the cut-away side edge portions of the member 2, whereby the end portion 8 may 15 be inserted through the slot 3 of the plate 1 when obliquely arranged and locked in connection with said plate when horizontally disposed.

In testimony that I claim the foregoing as 20 my own I have hereto affixed my signature in

the presence of two witnesses.

GEORGE NEWTON CLARK.

Witnesses:

JERRY ATKINS, A. D. BLAINE.