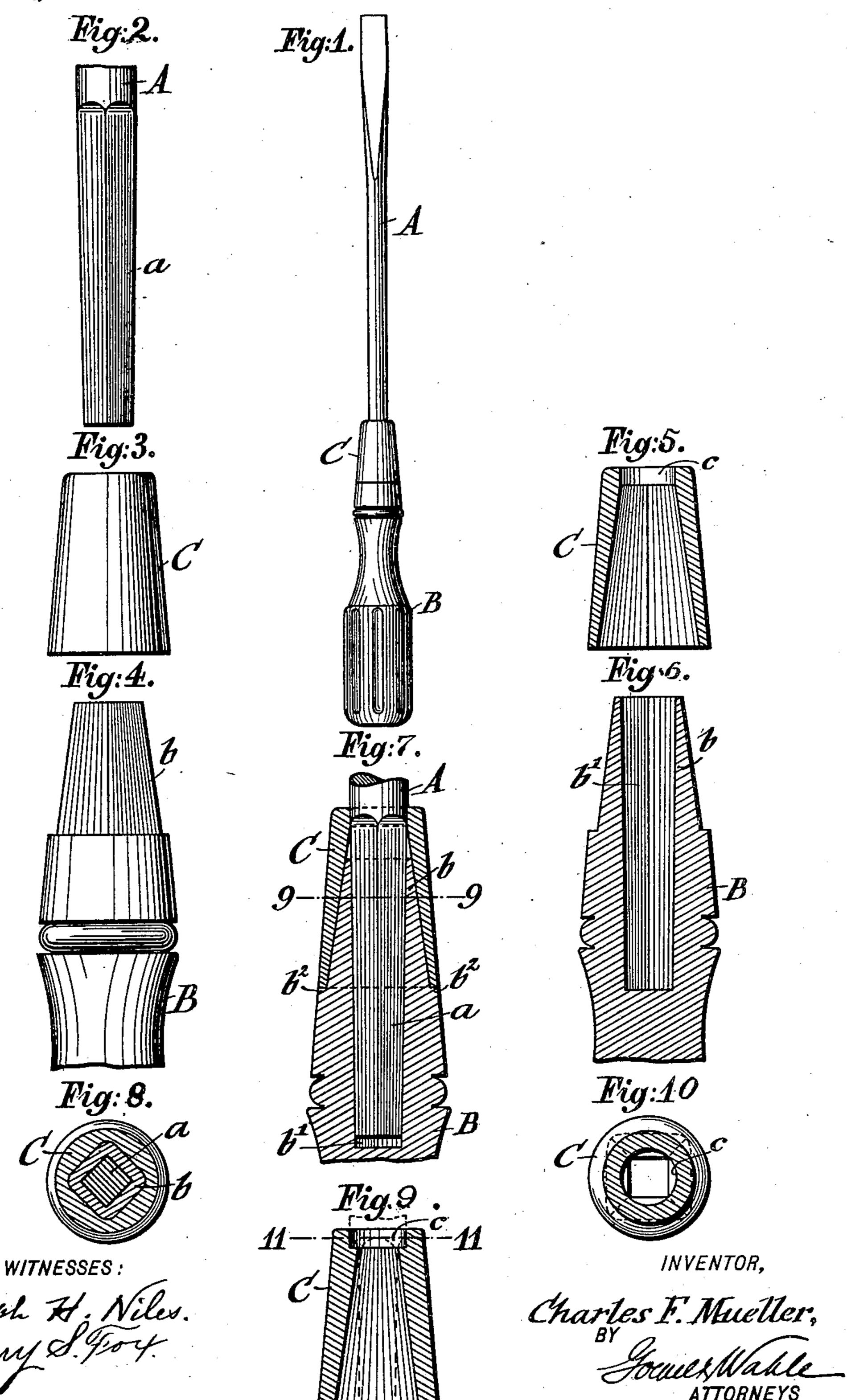
C. F. MUELLER.
TOOL HANDLE.

(Application filed Mar. 16, 1901.)

(No Model.)



United States Patent Office.

CHARLES F. MUELLER, OF ELIZABETH, NEW JERSEY.

TOOL-HANDLE.

SPECIFICATION forming part of Letters Patent No. 680,497, dated August 13, 1901. Application filed March 16, 1901. Serial No. 51,460. (No model.)

To all whom it may concern:

Be it known that I, CHARLES F. MUELLER, a citizen of the United States, residing in Elizabeth, in the county of Union and State of New 5 Jersey, have invented certain new and useful Improvements in Tool-Handles, of which the following is a specification.

This invention relates to an improvement in tool-handles; and the object of the invento tion is to provide means for connecting the tool with the handle in such a manner that all danger of splitting the handle is overcome. and a firm and reliable connection obtained.

The invention consists in the combination, 15 with a tool-handle provided with a tapering end portion of polygonal cross-section and having a polygonal socket, of a tool having a tang of corresponding polygonal cross-section seated in said socket and projecting out of 20 the same, the shank of said tool being of larger diameter than said tang, and a ferrule of tapering polygonal shape at its interior seated on said end portion of the handle, the tapering sides of said ferrule extending be-25 youd the end of said handle into engagement with the projecting portion of the tang.

In the accompanying drawings, Figure 1 is a side elevation of my improved tool-handle with a screw-driver therein. Figs. 2, 3, and 30 4 are side elevations, respectively, of the tang of the tool, the ferrule, and the handle. Figs. 5 and 6 are respectively vertical central sections of the ferrule and tool-handle. Fig. 7 is a vertical transverse section showing the 35 tool-handle, ferrule, and tool connected. Fig. 8 is a horizontal section on line 88, Fig. 7. Fig. 9 is a vertical section at an angle of forty-five degrees to the plane of Fig. 5, and Fig. 10 is a section on line 10 10, Fig. 9.

Similar letters of reference indicate corre-

sponding parts.

Referring to the drawings, A indicates the shank of a tool-for example, a screw-driverand B is a handle of wood or other suitable 45 material.

C is a metallic coupling or ferrule, preferably tapering at its exterior and provided in

its forward end with the usual round hole c for the entrance of the tool-tang a. The in-50 terior of the ferrule is made tapering and of square or other polygonal cross-section, narnow at its forward end to engage the polygonal tang of the tool and gradually widening out toward its rear end, so as to engage

the polygonal portion b of the handle. A 55 socket b' of square or other polygonal crosssection is formed in the handle, said socket b' corresponding in shape to the tang of the tool.

When the ferrule is placed in position on 60 the polygonal tapering end of the tool-handle, it fits firmly thereto and is prevented from turning thereon by its polygonal tapering shape. When the polygonal tang of the tool is driven home into the ferrule and into 65 the tapering end of the handle, the parts are firmly locked together, so that the tool cannot turn in the handle, and a strong and reliable connection between the tool and handle without any tendency of splitting the lat- 70 ter when in use is obtained.

Having thus described my invention, I claim as new and desire to secure by Letters Patent—

1. The combination, with a tool-handle pro- 75 vided with a tapering end portion of polygonal cross-section and having a polygonal socket, of a tool having a tang of corresponding cross-section seated in said socket and projecting out of the same, the shank of said 80 tool being of larger diameter than said tang, and a ferrule of tapering polygonal shape at its interior seated on said end portion of the handle, the tapering sides of said ferrule extending beyond the end of said handle into 85 engagement with the tang of the tool, substantially as set forth.

2. The combination with a tool-handle provided with a tapering end portion of polygonal cross-section and having a polygonal 90 socket, of a tool having a tang of corresponding cross-section seated in said socket and projecting out of the same, the shank of said tool being of larger diameter than said tang, and a ferrule of tapering polygonal shape at 95 its interior seated on said end portion of the handle, and tapering sides of said ferrule extending beyond the end of said handle into engagement with the tang of the tool, and said ferrule embracing at its outer end the 100 shank of the tool, substantially as set forth.

In testimony that I claim the foregoing as my invention I have signed my name in presence of two subscribing witnesses.

CHARLES F. MUELLER. Witnesses:

WILLIAM NEILSON, FRANK PROBST.